



DEPARTMENT OF HEALTH CARE ACCESS AND INFORMATION  
OFFICE OF STATEWIDE HOSPITAL PLANNING AND DEVELOPMENT

APPLICATION FOR HCAI PREAPPROVAL OF  
MANUFACTURER'S CERTIFICATION (OPM)

OFFICE USE ONLY

APPLICATION #: OPM-0652

HCAI Preapproval of Manufacturer's Certification (OPM)

Type:  New  Renewal/Update

Manufacturer Information

Manufacturer: Abbott Automation Solutions - Diagnostics Division

Manufacturer's Technical Representative: Kevin Reed

Mailing Address: 1921 Hurd Drive, Irving, TX 75038

Telephone: (972) 518-6155

Email: Kevin.Reed@abbott.com

Product Information

Product Name: Abbott Automation Solutions - Archive II, Archive III, Spiral Element & Elevated Tracks

Product Type: Automated Pre/Post Analytical Processing Laboratory Instruments

Product Model Number: Archive II & III Single, Archive II & III Twin, Archive II & III Loader Module, Archive II & III Storage, Spiral Element, Elevated Tracks: 20, 40 & 80 cm Straight Sections, 90 Degree Turn Section, 3 & 4 Way Roundabout; Floor Supported Tracks: 20, 40 and 80cm Straight Sections.

General Description: The Abbott Automated Solutions is a Modular System designed to automate pre-analytical and post-analytical processing, sample-handling, and processing in the Laboratory. System consolidates multiple analytical instruments into a unified work station by employing a common sample processing capability.

Applicant Information

Applicant Company Name: Abbott Automation Solutions - Diagnostics Division

Contact Person: Kevin Reed

Mailing Address: 1921 Hurd Drive, Irving, TX 75038

Telephone: (972) 518-6155

Email: Kevin.Reed@abbott.com

Title: Engineering Manager R&D

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STATE OF CALIFORNIA – HEALTH AND HUMAN SERVICES AGENCY





**DEPARTMENT OF HEALTH CARE ACCESS AND INFORMATION  
OFFICE OF STATEWIDE HOSPITAL PLANNING AND DEVELOPMENT**

**Registered Design Professional Preparing Engineering Recommendations**

Company Name: CYS STRUCTURAL ENGINEERS, INC.

Name: Dieter Siebald California License Number: S4346

Mailing Address: 2710 Gateway Oaks Drive, Suite 190N, Sacramento, CA 95833

Telephone: (916) 920-2020 Email: dieters@cyseng.com

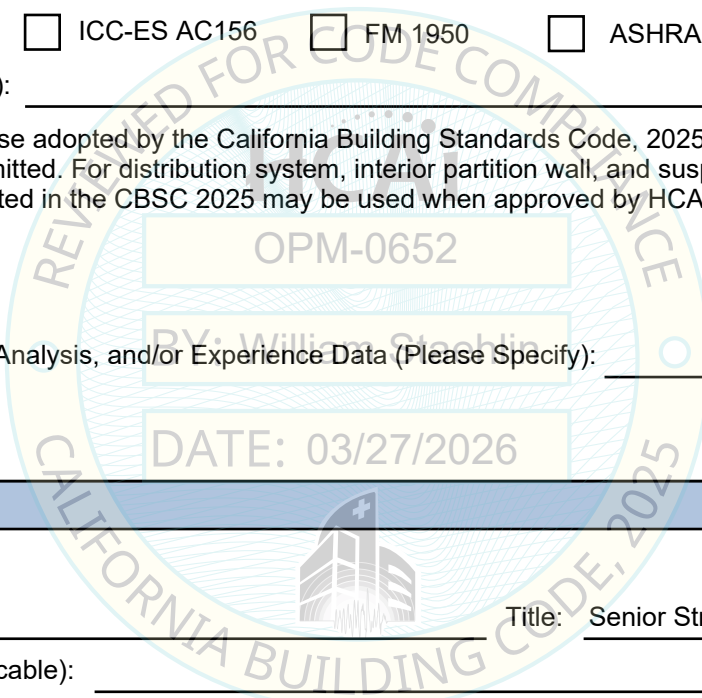
**Certification Method**

Testing in accordance with:  ICC-ES AC156  FM 1950  ASHRAE 171  FEMA 461

Other(s) (Please Specify): \_\_\_\_\_

\*Use of criteria other than those adopted by the California Building Standards Code, 2025 (CBSC 2025) for component supports and attachments are not permitted. For distribution system, interior partition wall, and suspended ceiling seismic bracings, test criteria other than those adopted in the CBSC 2025 may be used when approved by HCAI prior to testing.

- Analysis
- Experience Data
- Combination of Testing, Analysis, and/or Experience Data (Please Specify): \_\_\_\_\_



**HCAI Approval**

Date: 3/27/2026

Name: William Staehlin Title: Senior Structural Engineer

Condition of Approval (if applicable): \_\_\_\_\_

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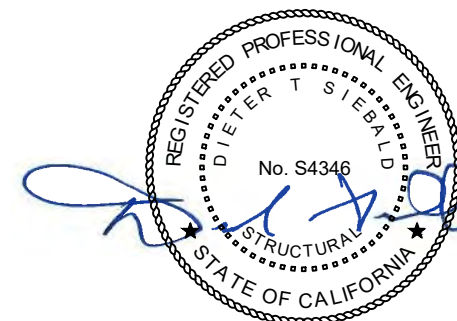
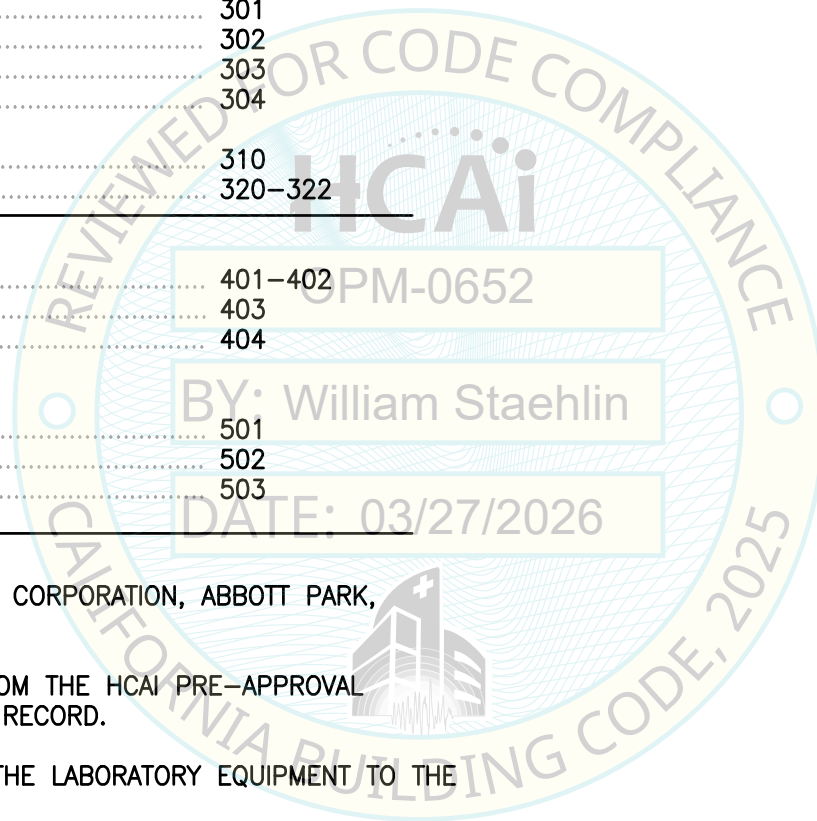
OPM-0652  
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**NOTES:**

THESE DRAWINGS ARE PREPARED FOR ABBOTT LABORATORIES, AN ILLINOIS CORPORATION, ABBOTT PARK, ILLINOIS.

1. THE CONTRACTOR SHALL OBTAIN A COPY OF THIS PRE-APPROVAL FROM THE HCAI PRE-APPROVAL PROGRAM WEBSITE AND PROVIDE ONE COPY FOR THE INSPECTOR OF RECORD.
2. THIS PRE-APPROVAL COVERS THE SUPPORTS AND ATTACHMENTS OF THE LABORATORY EQUIPMENT TO THE STRUCTURE.
3. BRACKETS, STRUT PLATES & CONCRETE ANCHORS SHALL BE PROVIDED & INSTALLED BY THE CONTRACTOR.



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SHEET TITLE: TABLE OF CONTENTS				
ABBOTT AUTOMATION SOLUTIONS ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS SUPPORTS & ATTACHMENTS	CYS STRUCTURAL ENGINEERS, INC. 2710 GATEWAY OAKS DRIVE, SUITE 190N SACRAMENTO, CA 95833	TEL (916) 920-2020 www.cyseng.com	Rev Description Date Job No: 25035-02 Date: 03/25/2026 By: RDF Page: 101	

**GENERAL NOTES:**

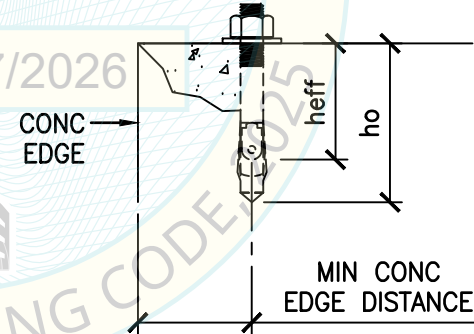
1. THIS CALIFORNIA DEPARTMENT OF HEALTH CARE ACCESS & INFORMATION (HCAI) OFFICE OF STATEWIDE HOSPITAL PLANNING & DEVELOPMENT (OSHPD) PRE-APPROVAL OF MANUFACTURER'S CERTIFICATION (OPM) IS BASED ON THE CBC 2025. THE DEMAND (DESIGN FORCES) FOR USE W/ THIS OPM SHALL BE BASED ON THE CBC 2025.
2. IT IS THE RESPONSIBILITY OF THE STRUCTURAL ENGINEER OF RECORD FOR A SITE SPECIFIC PROJECT TO VERIFY:
  - A. THE ADEQUACY OF THE NEW OR (E) STRUCTURE TO RESIST THE FORCES & WT SPECIFIED FOR EACH EQUIP IN ADDITION TO ALL OTHER LOADS. PROVIDE & DESIGN SUPPLEMENTARY MEMBERS AS REQ.
  - B. THAT THE FLR ANCHORS ARE LOCATED AT AN ADEQUATE DISTANCE FROM ANY SLAB EDGES OR OPENINGS.
  - C. THAT THE FLR ANCHORS ARE LOCATED AT AN ADEQUATE DISTANCE FROM ANY NEW OR (E) ANCHORS. THE SPACING SHOWN IN THE TEST LOADS IN TABLES 1.1 & 1.2 ON THIS PG IS THE REQ MIN SPACING OF THE GIVEN DIA ANCHORS. THE REQ SPACING FROM ANCHORS OF OTHER DIA & EMBEDMENTS MAY VARY & SHALL BE EVALUATED BY THE SEOR.
  - D. THAT THE INSTALLATION IS IN CONFORMANCE W/ THE CBC 2025 & W/ THE DTLS SHOWN IN THIS PRE-APPROVAL.
  - E. THAT THE ACTUAL EQUIP'S WT, CENTER OF GRAVITY (CG) LOCATION, ANCHOR LOCATIONS, ANCHOR DTLS, & THE MATERIAL & GA OF THE EQUIP WHERE ATTACHMENTS ARE MADE, AGREE W/ THE INFORMATION SHOWN ON THE PRE-APPROVAL DOCUMENTS.
  - F. THAT THE CONC SLAB TO WHICH THE EQUIP IS ANCHORED SHALL MEET THE REQUIREMENTS OF THE APPLICABLE ICC REPORT & THIS OPM.

- 3.1. EXPANSION ANCHORS INSTALLED IN NWC OR SLWC SHALL BE CARBON STL HILTI KB-TZ2 EXPANSION ANCHORS COMPLYING W/ ESR-4266 MOST RECENT EDITION, UNO.
  - A. INSTALLATION: INSTALL THE EXPANSION ANCHORS IN ACCORDANCE W/ THE REQUIREMENTS GIVEN IN THE ICC EVALUATION REPORT FOR THE SPECIFIC ANCHOR & THE PARAMETERS GIVEN IN THE TABLE ON THIS PG. PROVIDE FULL THRD ENGAGEMENT FOR NUT & WASHER.
  - B. JOB TESTING: FOR VERIFYING SATISFACTORY INSTALLATION WORKMANSHIP, PERFORM JOB SITE TESTING IN ACCORDANCE W/ THE TEST LOAD TABLE PROVIDED IN THIS DOCUMENT. TORQUE 50% OF THE INSTALLED ANCHORS. ALL TESTS SHALL BE CONDUCTED IN THE PRESENCE OF THE SPECIAL INSPECTOR & REPORT OF TEST RESULTS SHALL BE SUBMITTED TO THE INSPECTOR OF RECORD, OWNER & ARCHITECT OR ENGINEER IN RESPONSIBLE CHARGE. IF ANY ANCHOR FAILS THE TEST, TEST ALL ANCHORS. THE TEST SHALL BE PERFORMED 24 HOURS OR MORE AFTER INSTALLATION. TESTING MAY BE DONE PRIOR TO EQUIP INSTALLATION, HOWEVER, THE NUT SHALL BE RETORQUED TO INSTALLATION TORQUE AFTER EQUIP INSTALL. ALSO, REFER TO 2025 CBC 1910A.5 "TESTS FOR POST-INSTALLED ANCHORS IN CONCRETE".
  - C. FAILURE/ACCEPTANCE CRITERIA: THE FOLLOWING CRITERIA APPLIES FOR THE ACCEPTANCE OF INSTALLED ANCHORS:
    - **TORQUE WRENCH METHOD:** THE APPLICABLE TEST TORQUE MUST BE REACHED W/IN THE FOLLOWING LIMITS: WEDGE TYPE: ONE-HALF (1/2) TURN OF THE NUT.
  - D. AVOID DAMAGING (E) STL REINF IN CONC SLAB WHEN INSTALLING CONC EXPANSION ANCHORS.
  - E. TEST VALUES: APPLY TEST LOADS TO ANCHORS WITHOUT REMOVING THE NUT IF POSSIBLE. FOR CASE 2 & 3, SEE TABLE 1.1 BELOW.

- 3.2 BRACKET 2 EXPANSION ANCHORS INSTALLED IN NWC OR SLWC SHALL BE CARBON STL HILTI HSL4 EXPANSION ANCHORS COMPLYING W/ ESR-4386, LATEST EDITION.
  - A. INSTALLATION: INSTALL THE EXPANSION ANCHORS IN ACCORDANCE W/ THE REQUIREMENTS GIVEN IN THE ICC EVALUATION REPORT FOR THE SPECIFIC ANCHOR & THE PARAMETERS GIVEN IN THE TABLE ON THIS PG. PROVIDE FULL THRD ENGAGEMENT FOR NUT & WASHER.
  - B. JOB TESTING: FOR VERIFYING SATISFACTORY INSTALLATION WORKMANSHIP, PERFORM JOB SITE TESTING IN ACCORDANCE W/ THE TEST LOAD TABLE PROVIDED IN THIS DOCUMENT. TORQUE 50% OF THE INSTALLED ANCHORS. ALL TESTS SHALL BE CONDUCTED IN THE PRESENCE OF THE SPECIAL INSPECTOR & REPORT OF TEST RESULTS SHALL BE SUBMITTED TO THE INSPECTOR OF RECORD, OWNER & ARCHITECT OR ENGINEER IN RESPONSIBLE CHARGE. IF ANY ANCHOR FAILS THE TEST, TEST ALL ANCHORS. THE TEST SHALL BE PERFORMED 24 HOURS OR MORE AFTER INSTALLATION. TESTING MAY BE DONE PRIOR TO EQUIP INSTALLATION, HOWEVER, THE NUT SHALL BE RETORQUED TO INSTALLATION TORQUE AFTER EQUIP INSTALL. ALSO, REFER TO 2025 CBC 1910A.5 "TESTS FOR POST-INSTALLED ANCHORS IN CONCRETE".
  - C. FAILURE/ACCEPTANCE CRITERIA: THE FOLLOWING CRITERIA APPLIES FOR THE ACCEPTANCE OF INSTALLED ANCHORS:
    - **TORQUE WRENCH METHOD:** THE APPLICABLE TEST TORQUE MUST BE REACHED W/IN THE FOLLOWING LIMITS: WEDGE TYPE: ONE-HALF (1/2) TURN OF THE NUT.
  - D. AVOID DAMAGING (E) STL REINF IN CONC SLAB WHEN INSTALLING CONC EXPANSION ANCHORS.
  - E. TEST VALUES: APPLY TEST LOADS TO ANCHORS WITHOUT REMOVING THE NUT IF POSSIBLE. FOR CASE 2, SEE TABLE 1.2 BELOW.

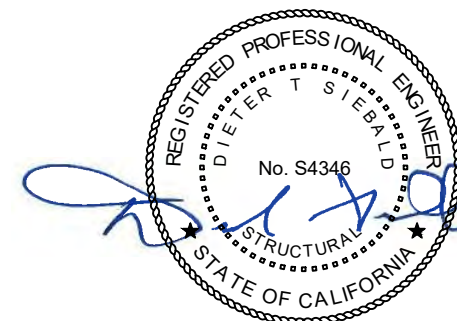
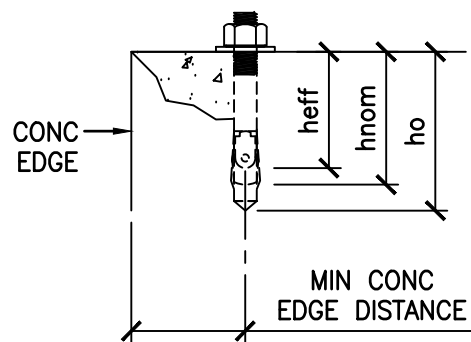
**TABLE 1.2 - HILTI HSL4 EXPANSION ANCHORS**

CONDITION OF ANCHORAGE	ANCHOR OUTSIDE DIA (mm) da	NOMINAL ANCHOR DIA	EFFECTIVE EMBED (mm) hef	HOLE DEPTH (mm) ho	MIN CONC THICKNESS (INCH) h <sub>min</sub>	MIN CONC EDGE DISTANCE (INCH)	MIN AB SPACING (INCH)	TEST LOAD TORQUE (Nm)	BRACKET (QTY)
CASE 2	18	M12	80	105	5 3/8	12	4	60	2



**TABLE 1.1 - HILTI KB-TZ2 EXPANSION ANCHORS**

CONDITION OF ANCHORAGE	ANCHOR DIA (INCH) da	INSTALLATION EMBED (INCH) h <sub>nom</sub>	EFFECTIVE EMBED (INCH) hef	HOLE DEPTH (INCH) ho	MIN CONC THICKNESS (INCH) h <sub>min</sub>	MIN CONC EDGE DISTANCE (INCH)	MIN AB SPACING (INCH)	TEST LOAD TORQUE (FT-LBS)	BRACKET (QTY)
CASE 2	1/2	2 1/2	2	2 3/4	4	12	5 1/2	50	1, 3 & HAT BRACKET
CASE 3	1/2	2 1/2	2	2 3/4	3 1/4	12	5 1/2	50	1, 2, 3 & HAT BRACKET



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SHEET TITLE: GENERAL NOTES

Rev	Description	Date	Job No:
			25035-02
			Date: 03/25/2026
			By: RDF
			Page: 102

**ABBOTT**  
 ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
 SUPPORTS & ATTACHMENTS

**CYS STRUCTURAL ENGINEERS, INC.**  
 2710 GATEWAY OAKS DRIVE, SUITE 190N  
 SACRAMENTO, CA 95833  
 TEL (916) 920-2020  
 www.cyseng.com

**GENERAL NOTES: (CONTINUED)**

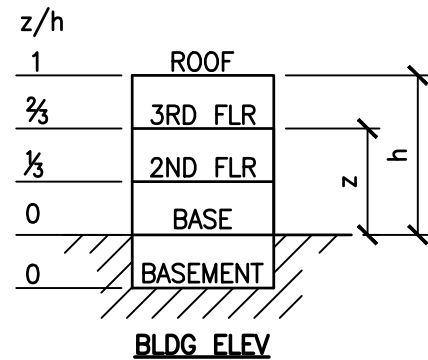
4. BOLTS THROUGH CONC ON MTL DECK:
  - A. BOLTS SHALL BE TORQUED BY  $\frac{3}{4}$  TURN OF THE NUT AFTER SNUG TIGHT CONDITION IS ACHIEVED, UNO. THE SNUG TIGHT CONDITION IS DEFINED AS THE TIGHTNESS REQ TO BRING THE CONNECTED PLIES INTO FIRM CONTACT.
  - B. THRU-BOLT HOLES SHALL BE  $\frac{1}{16}$ " LARGER THAN BOLT SIZE (HOLE SIZE = BOLT SIZE +  $\frac{1}{16}$ " )
  - C. THRU-BOLTS IN CONC SHALL RECEIVE SPECIAL INSPECTION & TESTING IN ACCORDANCE W/ REQUIREMENTS FOR POST-INSTALLED ANCHORS. THRU-BOLTS W/ STL TO STL CONNECTION IN TENSION DO NOT REQUIRE TESTING.
5. EXPANSION ANCHORS TO BOTT OF CONC FILL OVER MTL DECK:
  - A. HILTI KB-TZ2 (ICC ESR-4266) TENSION TEST LOAD. FOR CASE 1, SEE TABLE 1.3 BELOW.

**TABLE 1.3**

CONDITION OF ANCHORAGE	ANCHOR DIA (INCH) $d_a$	INSTALLATION EMBED (INCH) $h_{nom}$	EFFECTIVE EMBED (INCH) $h_{ef}$	HOLE DEPTH (INCH) $h_o$	MIN CONC THICKNESS (INCH) $h_{min}$	MIN CONC EDGE DISTANCE (INCH)	MIN AB SPACING (INCH)	MAX INSTALLATION TORQUE (FT-LBS)
CASE 1	$\frac{1}{4}$	$1\frac{3}{4}$	$1\frac{1}{2}$	2	$3\frac{1}{4}$	1*	10*	4

\* SEE PG 401 IN THIS OPM & FIGURE 5B IN ESR-4266

6. THREE (3) CASES OF ATTACHMENT ARE SPECIFIED & PRESENTED IN THIS PRE-APPROVAL:

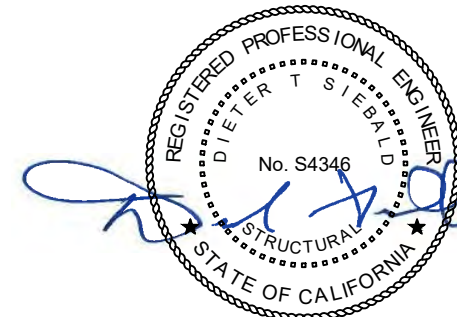
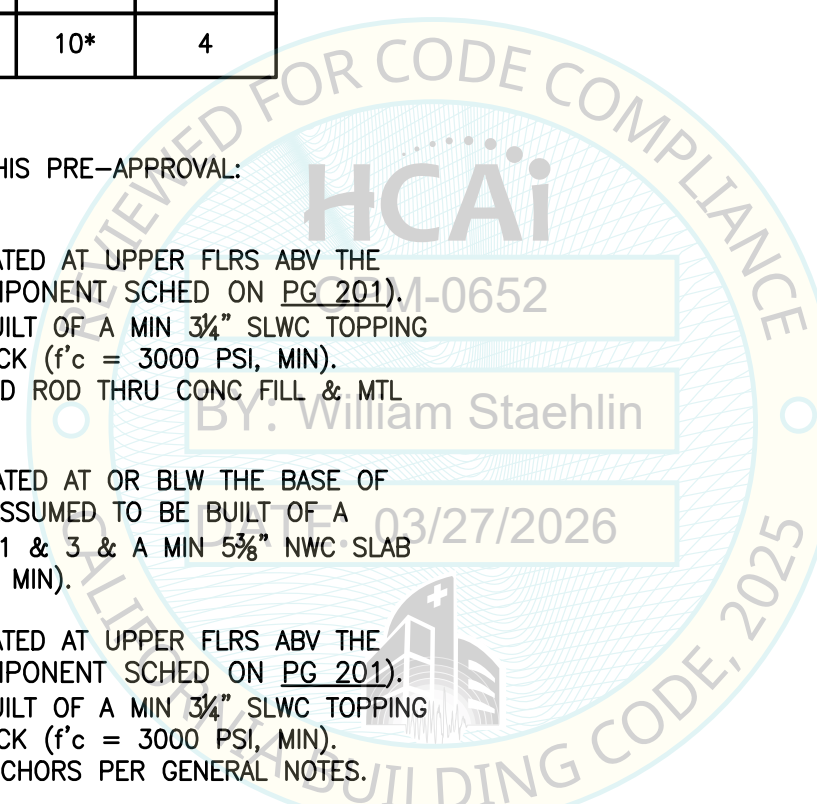


**CASE 1:** ATTACHMENT DETAILS LOCATED AT UPPER FLRS ABV THE BASE OF A BLDG ( $z/h \leq$  PER COMPONENT SCHED ON PG 201). THE FLRS ARE ASSUMED TO BE BUILT OF A MIN  $3\frac{1}{4}$ " SLWC TOPPING OVER 3" DEEP MIN 20 GA MTL DECK ( $f'_c = 3000$  PSI, MIN). ANCHORS SHALL BE A325 STL THRD ROD THRU CONC FILL & MTL DECK.

**CASE 2:** ATTACHMENT DETAILS LOCATED AT OR BLW THE BASE OF A BLDG ( $z/h=0$ ). THE FLRS ARE ASSUMED TO BE BUILT OF A MIN 4" NWC SLAB FOR BRACKETS 1 & 3 & A MIN  $5\frac{3}{8}$ " NWC SLAB FOR BRACKET 2. ( $f'_c = 3000$  PSI, MIN).

**CASE 3:** ATTACHMENT DETAILS LOCATED AT UPPER FLRS ABV THE BASE OF A BLDG ( $z/h \leq$  PER COMPONENT SCHED ON PG 201). THE FLRS ARE ASSUMED TO BE BUILT OF A MIN  $3\frac{1}{4}$ " SLWC TOPPING OVER 3" DEEP MIN 20 GA MTL DECK ( $f'_c = 3000$  PSI, MIN). ANCHORS SHALL BE EXPANSION ANCHORS PER GENERAL NOTES.

7. THIS PRE-APPROVAL MAY BE USED AT ANY GEOGRAPHICAL LOCATION IN THE STATE OF CALIFORNIA WHERE  $S_{DS}$  IS LESS THAN OR EQUAL TO VALUES PUBLISHED IN COMPONENT SCHED ON PG 201.



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SHEET TITLE: GENERAL NOTES (CONTINUED)				Rev	Description	Date	Job No: 25035-02
ABBOTT AUTOMATION SOLUTIONS ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS SUPPORTS & ATTACHMENTS							Date: 03/25/2026
							By: RDF
CYS STRUCTURAL ENGINEERS, INC. 2710 GATEWAY OAKS DRIVE, SUITE 190N SACRAMENTO, CA 95833							Page: 102.1
							TEL (916) 920-2020 www.cyseng.com

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**DESIGN CRITERIA**

SUPPORT & ATTACHMENT DESIGN IS PER 2025 CBC AND ASCE 7-22 AT LRFD LEVEL FORCES.

**FLOOR MOUNTED EQUIPMENT:**

OTHER MECHANICAL OR ELECTRICAL COMPONENTS PER TABLE 13.6-1 OF ASCE 7-22:  
 $W_p$  AS NOTED ON COMPONENT SCHEDULE ON PG 201  
 FOR CASE 1 - UPPER FLRS ABV THE BASE,  $z/h \leq$  VALUES PER COMPONENT SCHEDULE OF PG 201  
 $S_{DS}$  = PER COMPONENT SCHEDULE ON PG 201  
 FOR CASE 2 - SLAB AT OR BLW BASE,  $z/h = 0$   
 $S_{DS}$  = PER COMPONENT SCHEDULE ON PG 201  
 FOR CASE 3 - UPPER FLRS ABV THE BASE,  $z/h \leq$  VALUES PER COMPONENT SCHEDULE OF PG 201  
 $S_{DS}$  = PER COMPONENT SCHEDULE ON PG 201

**ELEVATED TRACKS:**

DISTRIBUTION SYSTEM: ELECTRICAL CONDUIT & CABLE TRAYS.  
 $W_p$  AS NOTED ON COMPONENT SCHEDULE ON PG 201  
 FOR CASE 1 - UPPER FLRS ABV THE BASE,  $z/h \leq$  VALUES PER COMPONENT SCHEDULE OF PG 201  
 $S_{DS}$  = PER COMPONENT SCHEDULE ON PG 201

**LOAD COMBINATIONS**

$(0.9 - 0.2 S_{DS}) D - \Omega_0 F_p$  (FOR MAX TENSION)  
 $(1.2 + 0.2 S_{DS}) D + \Omega_0 F_p$  (FOR MAX COMPRESSION)

$C_{PM} = F_p/W_p = 0.4 S_{DS} I_p \left[ \frac{H_f}{R_{\mu}} \right] \left[ \frac{C_{AR}}{R_{po}} \right]$  ASCE 7-22 (13.3-1)

$C_{PM} = F_p/W_p$  (MAX) =  $1.6 S_{DS} I_p$  ASCE 7-22 (13.3-2)

$C_{PM} = F_p/W_p$  (MIN) =  $0.3 S_{DS} I_p$  ASCE 7-22 (13.3-3)

$C_{VM} = F_v/W_p = \pm 0.2 S_{DS} I_p$  ASCE 7-22 (12.4-4a)

$H_{f_{MIN}} = 1.0$  AT OR BELOW GRADE PLANE

$H_{f_{MAX}} = 1+2.5 (z/h) = 3.250$  ABOVE GRADE  $z/h = 0.90$

$R_{\mu_{MIN}} = 1.0$  AT OR BELOW GRADE PLANE

$R_{\mu_{MAX}} = 1.3$  ABOVE GRADE FOR UNSPECIFIED BUILDING SFRS

$[H_f/R_{\mu}]_{MAX} = 2.50$  ABOVE GRADE  $z/h = 0.90$

$[H_f/R_{\mu}]_{MIN} = 1.00$  AT OR BELOW GRADE PLANE

SUPPORT & ATTACHMENT DESIGN IS PER 2025 CBC AT LRFD LEVEL FORCES PER TABLE 13.6-1 OF ASCE 7-22. "OTHER MECHANICAL OR ELECTRICAL COMPONENTS"

$C_{AR} = 1.0 = 2.8$  AT ELEVATED TRACKS

$R_{po} = 1.5$

$I_p = 1.5$

$\Omega_0 = 2.0$

$W_p =$  AS NOTED ON "COMPONENT PLANS & ELEVATIONS" PAGES

**DESIGN PARAMETERS & BRACING GUIDELINES - ELEVATED TRACKS**

- DESIGN & INSTALLATION OF THE SEISMIC BRCG FOR THE ELEVATED TRACK SYSTEMS MUST CONFORM TO ACSE/SEI 7-22 SECTION 13 & 2025 CBC SECTION 1617A.1.24.
- THE SPACING & DETAILS OF THE SUPPORT & BRCG OF ELEVATED TRACK SYSTEMS MUST COMPLY W/ ASCE/SEI 7-22 SECTION 13.6 AND 2025 CBC SECTIONS 1601A.1.4 & 1617A.1.17 APPLICABLE ONLY TO HCAI 1,2,4,5 DESIGNATED PROJECTS.
- SEISMIC BRCG MUST HAVE A MAX SPACING NOT EXCEEDING THAT SPECIFIED IN THESE DRAWINGS.
- SEISMIC BRACE ANCHORAGE MUST BE AT LEAST 5 1/2" AWAY FROM ANY OTHER ANCHORAGE & 12" FROM CONC EDGES, UNO.

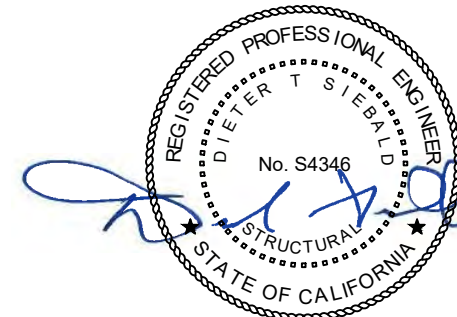
**ABBREVIATIONS:**

@	AT
ABV	ABOVE
ASME	AMERICAN SOCIETY OF MECHANICAL ENGINEERS
ASTM	AMERICAN SOCIETY FOR TESTING & MATERIALS
BLDG	BUILDING
BLW	BELOW
BRCG	BRACING
CBC	CALIFORNIA BUILDING CODE
CG	CENTER OF GRAVITY
CL	CENTERLINE
CONC	CONCRETE
COORD	COORDINATE
DBL	DOUBLE
DIA ( $\phi$ )	DIAMETER
(E)	EXISTING CONDITION
EA	EACH
ELEV	ELEVATION
EN	EDGE NAILING/EDGE FASTENING
EQUIP	EQUIPMENT
ES	EACH SIDE
f'c	MINIMUM ULTIMATE COMPRESSIVE STRENGTH OF CONCRETE
FLR	FLOOR
FT (')	FOOT/FEET
Fy	SPECIFIED MINIMUM YIELD STRESS OF STEEL
GA	GAUGE
HCAI	DEPARTMENT OF HEALTH CARE ACCESS AND INFORMATION
IN (")	INCH
KSI	KIPS PER SQUARE INCH
LBS	POUNDS
LLH	LONG LEG HORIZONTAL
LLV	LONG LEG VERTICAL
LRFD	LOAD AND RESISTANCE FACTOR DESIGN
MAX	MAXIMUM
MFR	MANUFACTURER
MIN	MINIMUM
mm	MILLIMETER
MTL	METAL
NO. (#)	NUMBER OR POUNDS
NWC	NORMAL WEIGHT CONCRETE
OPP	OPPOSITE
PG	PAGE
PL	PLATE
PSI	POUNDS PER SQUARE INCH
SCHED	SCHEDULE
SEOR	STRUCTURAL ENGINEER OF RECORD
SLWC	SAND-LIGHTWEIGHT CONCRETE
SS	STAINLESS STEEL
STD	STANDARD
STL	STEEL



Tu	ANCHORAGE TENSION REACTION DUE TO SEISMIC FORCE AT LRFD
THK	THICK/THICKNESS
THRD	THREAD OR THREADED
TYP	TYPICAL
Vu	ANCHORAGE SHEAR REACTION DUE TO SEISMIC FORCE AT LRFD
VERT	VERTICAL
W/	WITH
Wp	OPERATING WEIGHT
WT	WEIGHT

**FRACTION & UNIT CONVERSIONS (FOR REFERENCE ONLY)**

FRACTION	DECIMAL	mm	FRACTION	DECIMAL	mm
1/32	0.03	0.8	17/32	0.53	13.5
1/16	0.06	1.6	9/16	0.56	14.3
3/32	0.09	2.4	19/32	0.59	15.1
1/8	0.13	3.2	5/8	0.63	15.9
5/32	0.16	4.0	21/32	0.66	16.7
3/16	0.19	4.8	11/16	0.69	17.5
7/32	0.22	5.6	23/32	0.72	18.3
1/4	0.25	6.4	3/4	0.75	19.1
9/32	0.28	7.1	25/32	0.78	19.8
5/16	0.31	7.9	13/16	0.81	20.6
11/32	0.34	8.7	27/32	0.84	21.4
3/8	0.38	9.5	7/8	0.88	22.2
13/32	0.41	10.3	29/32	0.91	23.0
7/16	0.44	11.1	15/16	0.94	23.8
15/32	0.47	11.9	31/32	0.97	24.6
1/2	0.50	12.7			

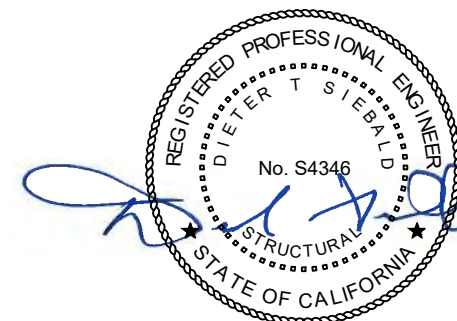
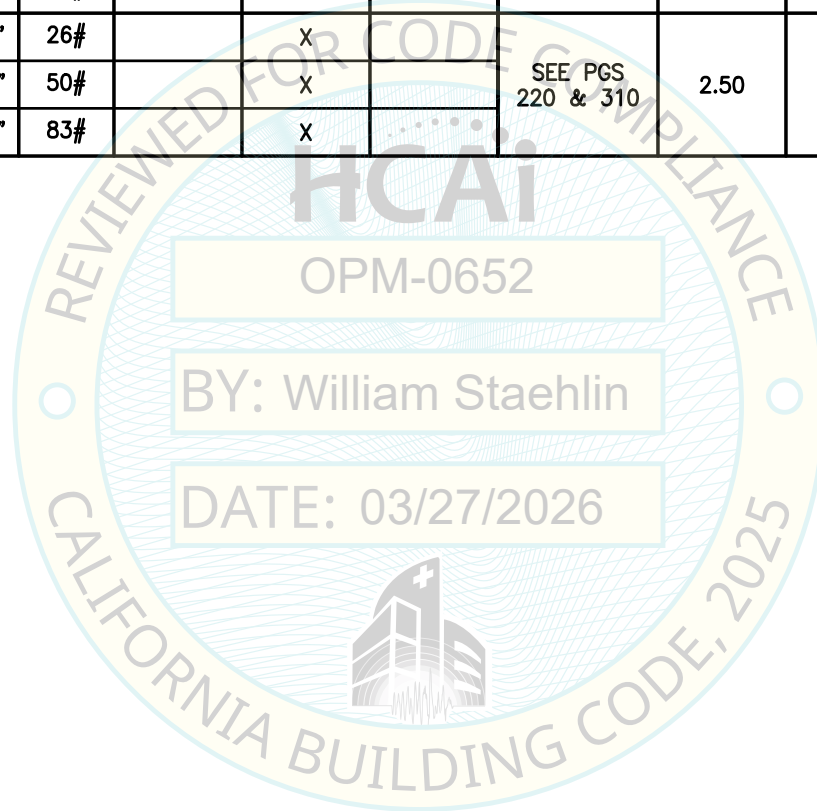


NOT SEOR

SHEET TITLE: DESIGN CRITERIA & ABBREVIATIONS				Rev	Description	Date	Job No: 25035-02	
 ABBOTT AUTOMATION SOLUTIONS ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS SUPPORTS & ATTACHMENTS				 CYS STRUCTURAL ENGINEERS, INC. 2710 GATEWAY OAKS DRIVE, SUITE 190N SACRAMENTO, CA 95833		TEL (916) 920-2020 www.cyseng.com		Date: 03/25/2026
								By: RDF
						Page: 103		

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	PAGE NO.	COMPONENT	LEVELING FOOT DIMS		CG LOCATION			WEIGHT (W <sub>p</sub> )	COMPONENT TYPE			ANCHOR R/ BRACKET REF	SEISMIC DESIGN VALUES						CONTROLLING ELEMENT AT CASE 2	CONTROLLING ELEMENT AT CASE 3
			WIDTH	DEPTH	$\bar{x}$	$\bar{y}$	$\bar{z}$		FLR MOUNTED MODULE	FLR SUPPORTED TRACKS	ELEVATED TRACK		CASE 1		CASE 2		CASE 3			
													S <sub>DS</sub>	z/h	S <sub>DS</sub>	z/h	S <sub>DS</sub>	z/h		
ARCHIVE II OR III	210.01	ARCHIVE II OR III SINGLE	SEE PG 210.01			N/A	X			N/A	1.40	0.90	2.50	0.00	0.77	0.90	ANCHOR BOLT	ANCHOR BOLT		
	210.02	ARCHIVE II OR III TWIN	SEE PG 210.02			N/A	X			N/A	1.40	0.90	2.50	0.00	0.77	0.90	ANCHOR BOLT	ANCHOR BOLT		
	210.02A	ARCHIVE II OR III - LOADER MODULE	26.9"	22.8"	12.42"	16.29"	33.09"	587#	X			PGS 301-301B	1.40	0.90	2.50	0.00	0.77	0.90	ANCHOR BOLT	ANCHOR BOLT
	210.02B	ARCHIVE II OR III - STORAGE	52.8"	25.8"	27.01"	13.78"	36.61"	1778#	X			PG 302	1.40	0.90	2.50	0.00	0.44	0.90	ANCHOR BOLT	ANCHOR BOLT
ELEVATED TRACK COMPONENTS	210.03	SPIRAL ELEMENT	SEE PG 210.03		17.98"	17.54"	50.29"	561#	X			PG 303	2.50	1.0	2.50	0.00	1.125	0.90	BRACKET	BRACKET
	210.04	STRAIGHT SECTION- 20cm	N/A		5.45"	2.80"	3.48"	11#				SEE PGS 501-503	1.40	1.0	N/A	0.00	N/A	1.0	BRACKET	BRACKET
	210.05	STRAIGHT SECTION- 40cm			9.71"	2.80"	3.54"	13#			X									
	210.06	STRAIGHT SECTION- 80cm			17.93"	2.80"	3.57"	26#			X									
	210.07	90 DEGREE TURN SECTION			4.88"	5.75"	3.53"	13#			X									
	210.08	ROUNDABOUT - 3-WAY			15.91"	15.91"	3.41"	66#			X									
	210.08	ROUNDABOUT - 4-WAY			15.91"	15.91"	3.41"	66#			X									
FLR SUPPORTED TRACKS	210.09	STRAIGHT SECTION - 20cm			7.95"	6.69"	3.98"	3.35"	19.33"	26#										
	210.10	STRAIGHT SECTION - 40cm	15.91"	6.69"	7.95"	3.35"	20.33"	50#		X										
	210.11	STRAIGHT SECTION - 80cm	31.81"	6.69"	15.91"	3.35"	20.86"	83#		X										

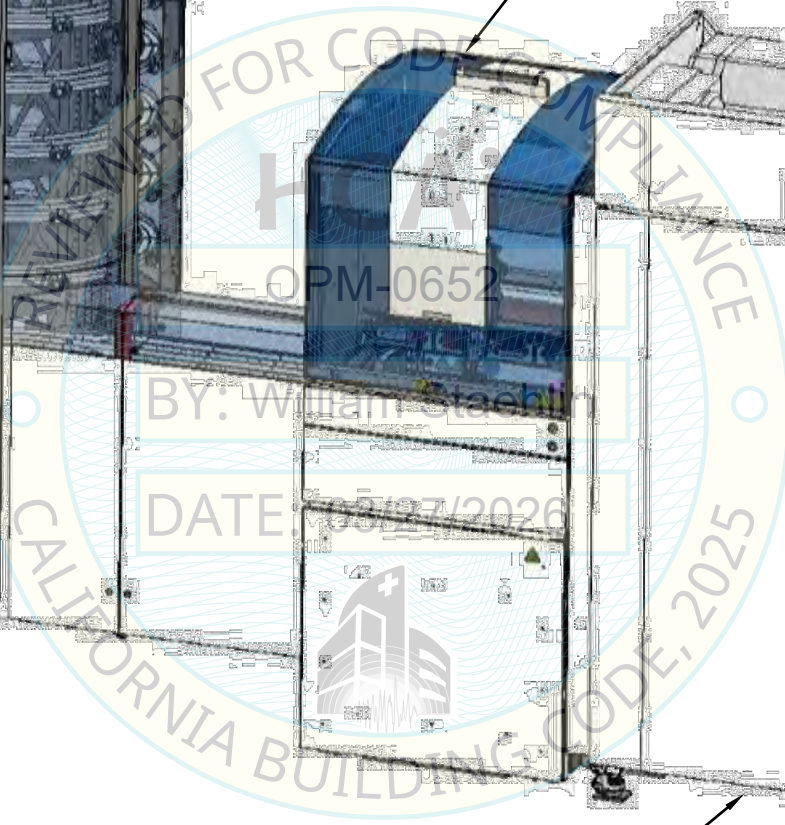
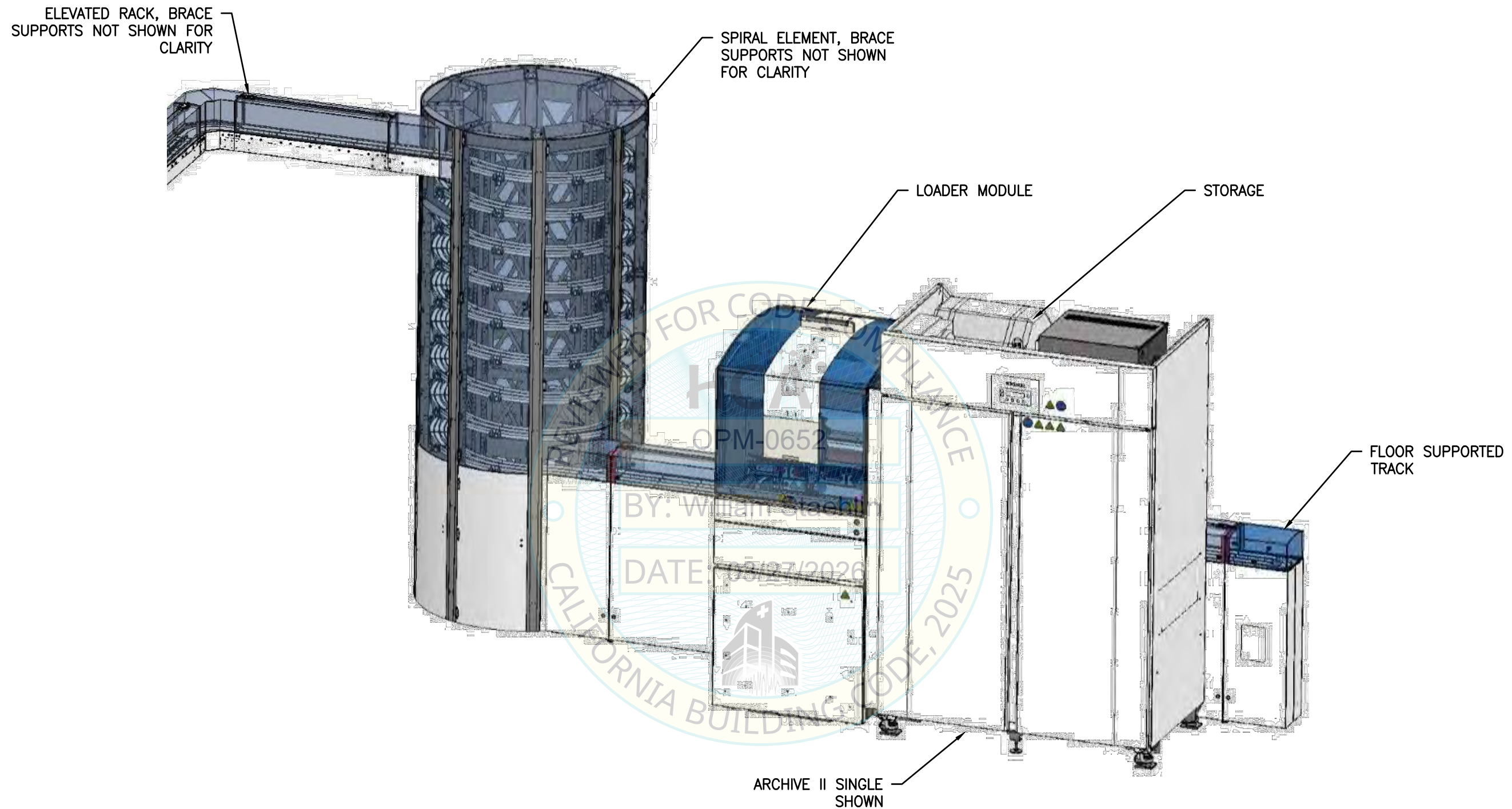


NOT SEOR

SHEET TITLE: COMPONENT SCHEDULE				Rev	Description	Date	Job No: 25035-02
<b>ABBOTT AUTOMATION SOLUTIONS</b> ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS SUPPORTS & ATTACHMENTS				<b>CYS STRUCTURAL ENGINEERS, INC.</b> 2710 GATEWAY OAKS DRIVE, SUITE 190N SACRAMENTO, CA 95833 TEL (916) 920-2020 www.cyseng.com			Date: 03/25/2026
							By: RDF
							Page: 201

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NOT SEOR

SHEET TITLE: COMPONENT CONFIGURATION

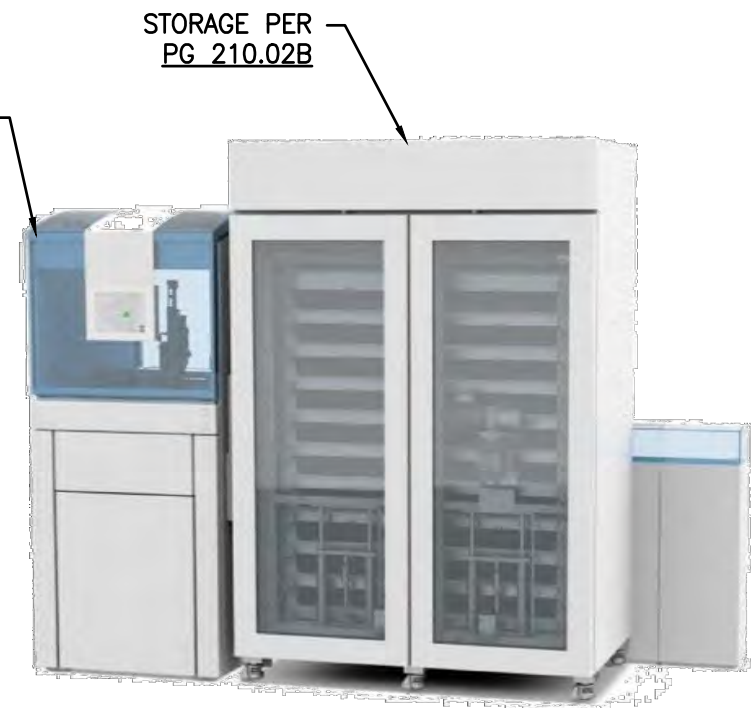
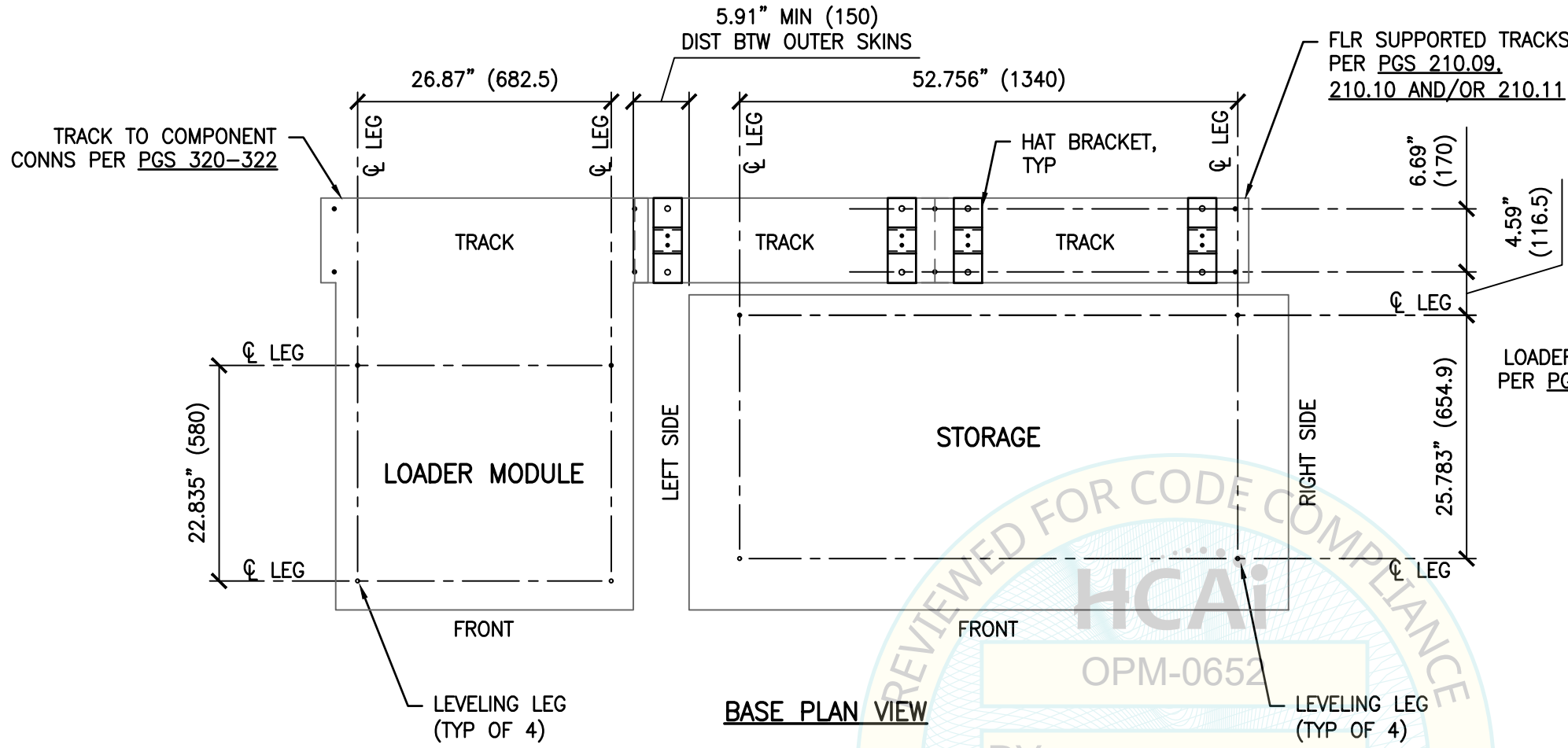
Rev	Description	Date	Job No:	25035-02
			Date:	03/25/2026
			By:	RDF
			Page:	202



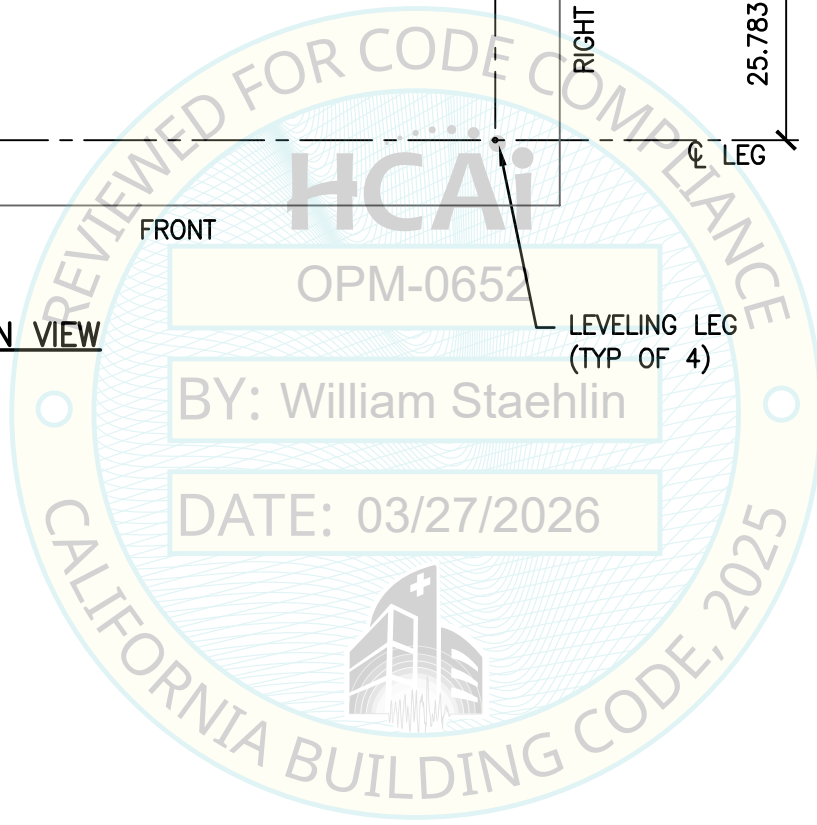
ABBOTT AUTOMATION SOLUTIONS  
 ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
 SUPPORTS & ATTACHMENTS



**CYS STRUCTURAL ENGINEERS, INC.**  
 2710 GATEWAY OAKS DRIVE, SUITE 190N  
 SACRAMENTO, CA 95833  
 TEL (916) 920-2020  
 www.cyseng.com



**NOTE:** THE STORAGE COMPONENT MAY BE PLACED ON THE RIGHT OR LEFT SIDE OF THE LOADER MODULE & THE DOORS MAY NOT BE SEEN THROUGH



NOT SEOR

SHEET TITLE: MODULE: ARCHIVE II OR ARCHIVE III SINGLE  
BASE PLAN & ELEVATIONS

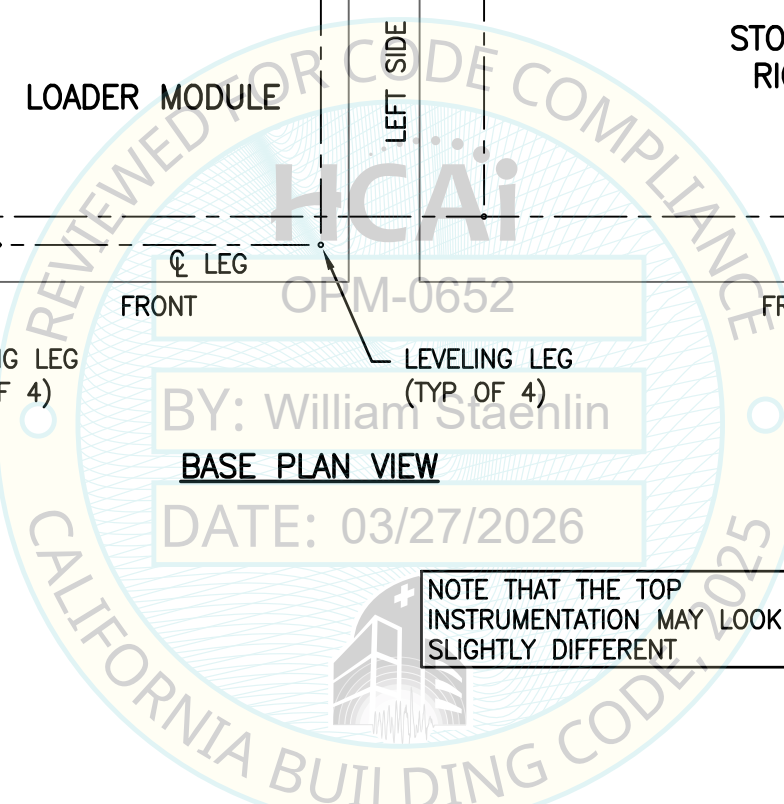
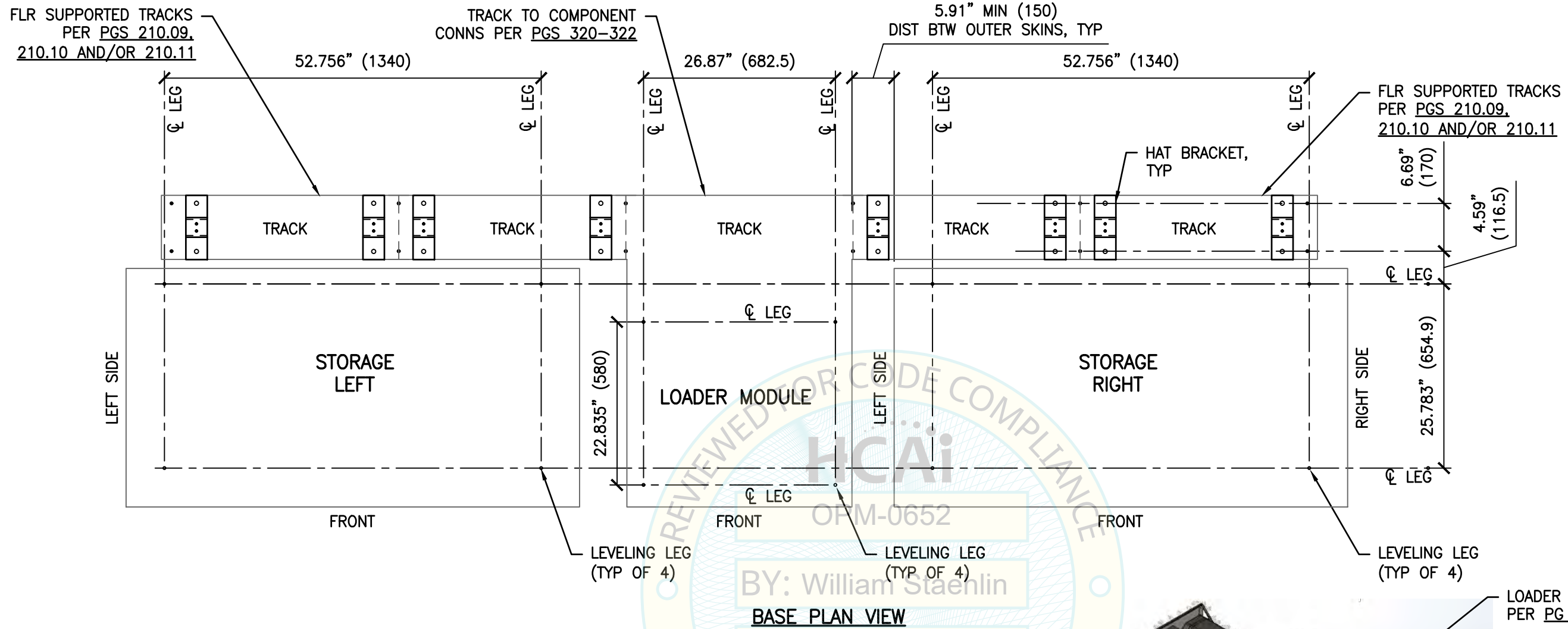
ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

**CYS STRUCTURAL ENGINEERS, INC.**  
2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833  
TEL (916) 920-2020  
www.cyseng.com

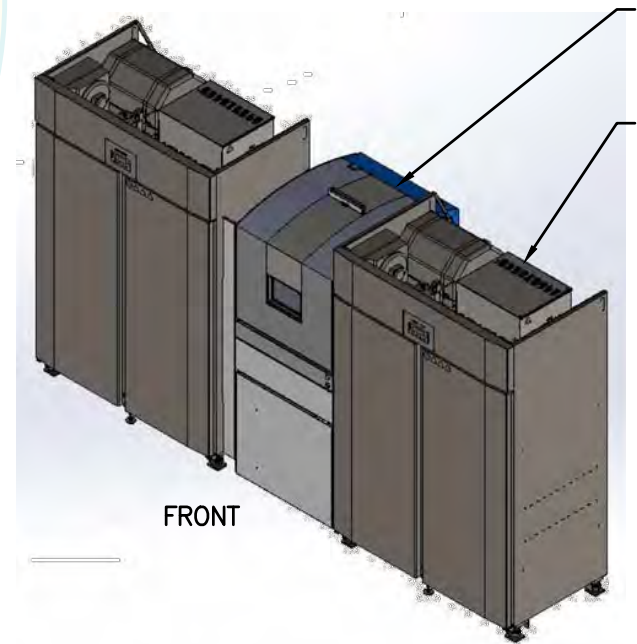
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			25035-02
			Date: 03/25/2026
			By: RDF
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NOTE THAT THE TOP INSTRUMENTATION MAY LOOK SLIGHTLY DIFFERENT



NOT SEOR

SHEET TITLE: MODULE: ARCHIVE II OR ARCHIVE III TWIN  
BASE PLAN & ELEVATIONS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS



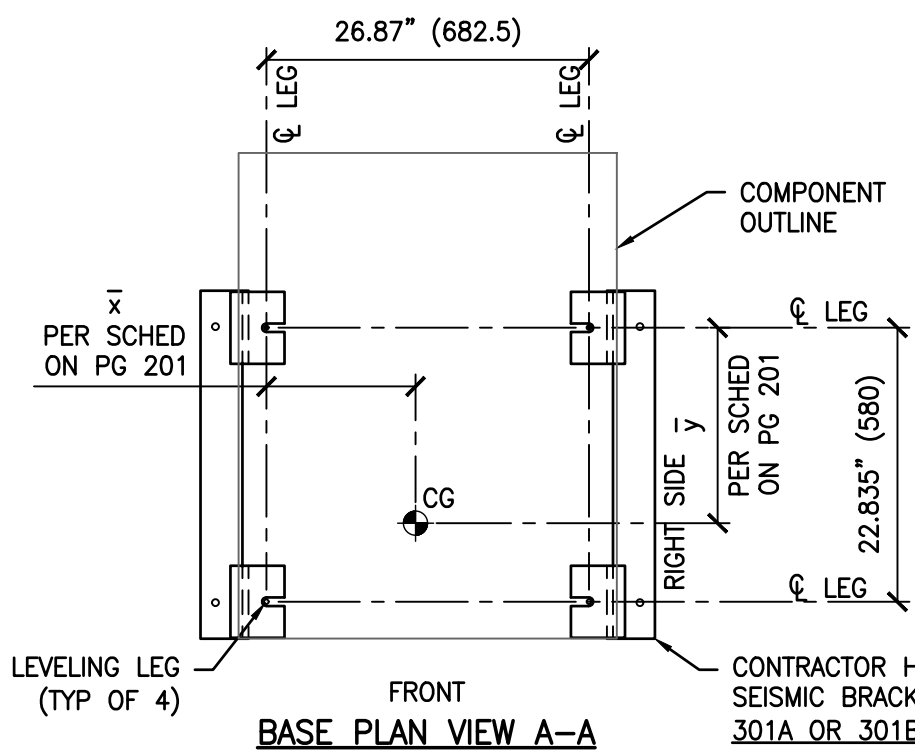
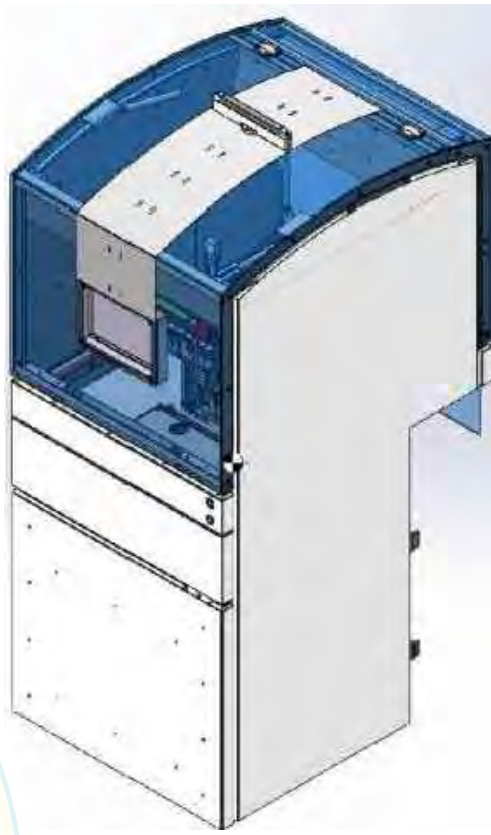
**CYS STRUCTURAL ENGINEERS, INC.**  
2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833  
TEL (916) 920-2020  
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			Date: 03/25/2026
			By: RDF
			Page: 210.02

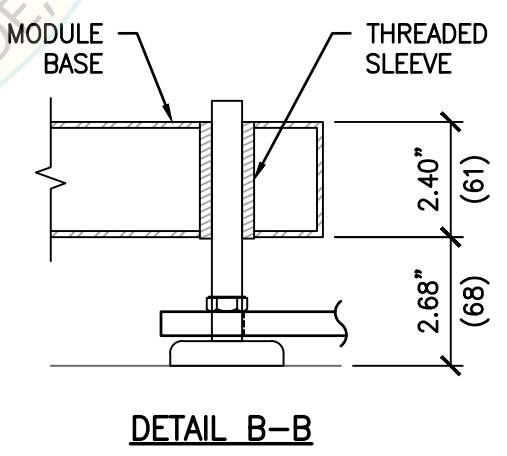
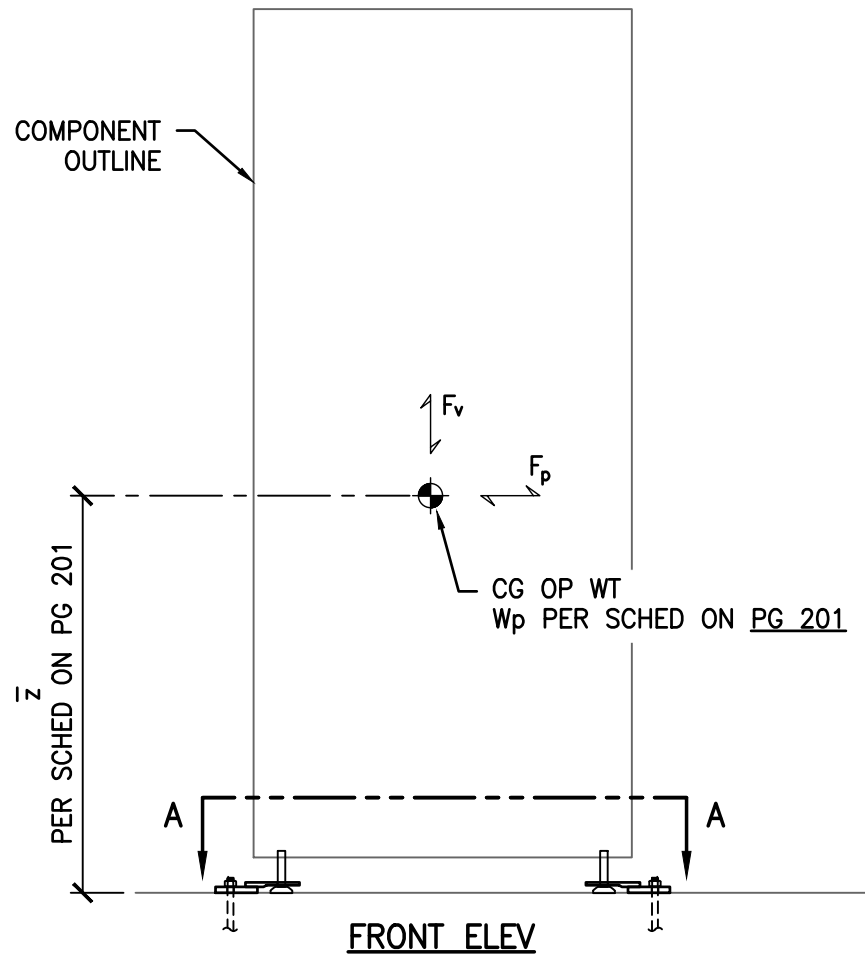
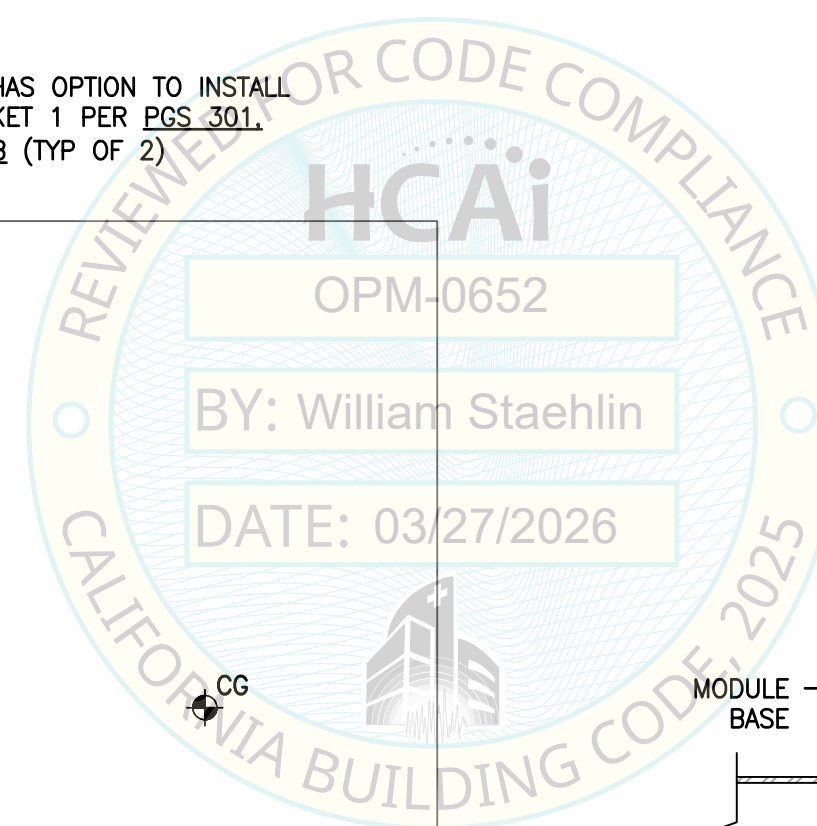
MAX ANCHOR FORCES AT LRFD AT LEVELING LEG

	T <sub>max</sub>	C <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	1182#	1571#	413#
CASE 2 <sup>1</sup>	698#	1087#	249#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_o$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



CONTRACTOR HAS OPTION TO INSTALL SEISMIC BRACKET 1 PER PGS 301, 301A OR 301B (TYP OF 2)



SHEET TITLE: MODULE: ARCHIVE II OR ARCHIVE III LOADER MODULE  
BASE PLAN & ELEVATIONS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

**CYS** CYS STRUCTURAL ENGINEERS, INC.  
2710 GATEWAY OAKS DRIVE, SUITE 190N TEL (916) 920-2020  
SACRAMENTO, CA 95833 www.cyseng.com

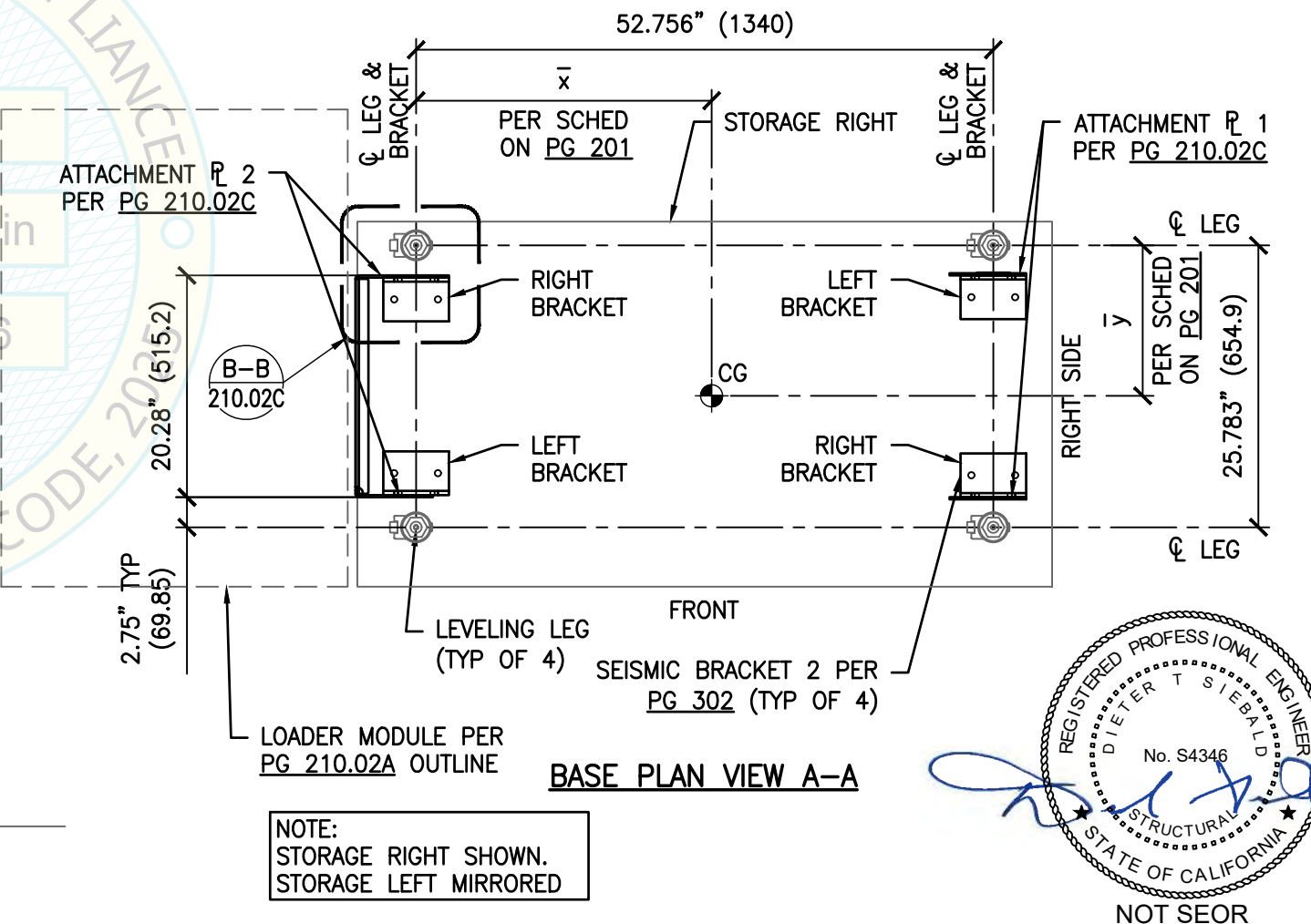
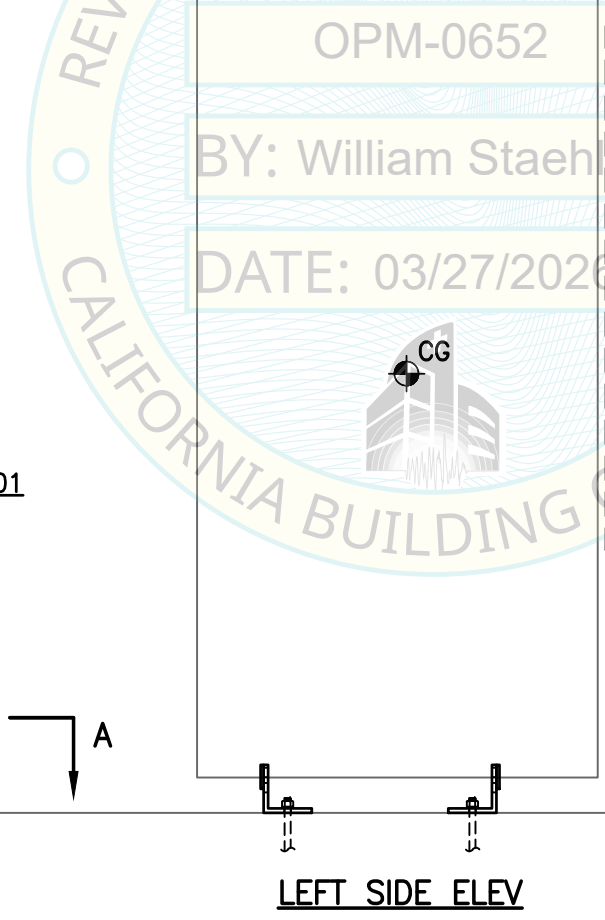
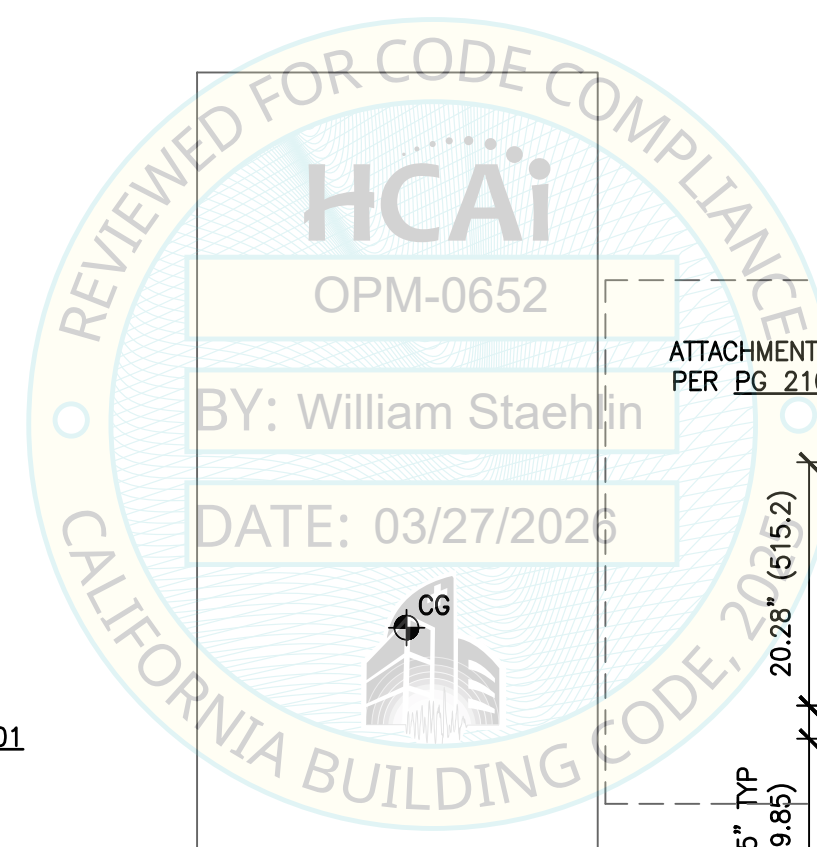
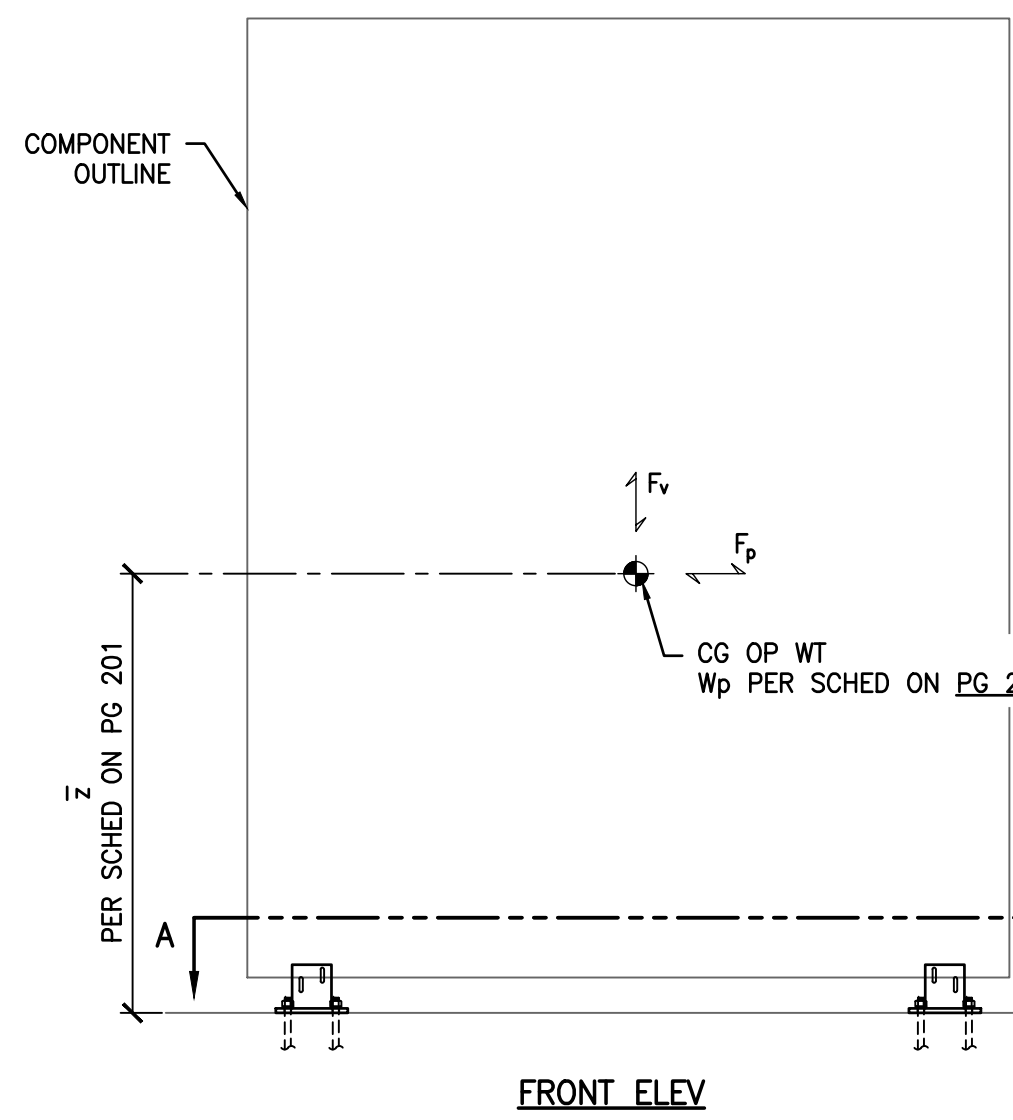
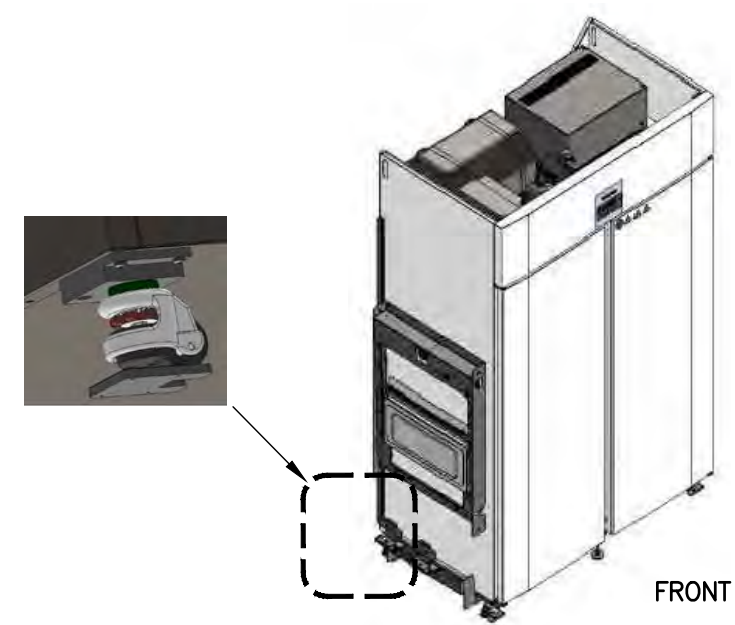
Rev	Description	Date	Job No:
			25035-02
			Date: 03/25/2026
			By: RDF
			Page: 210.02A

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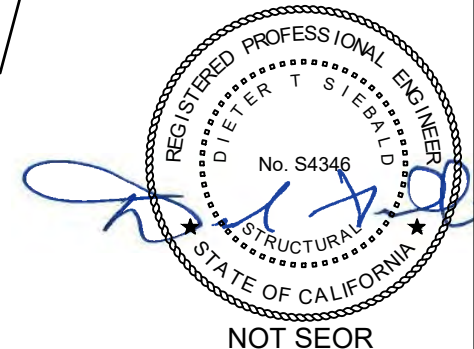
MAX ANCHOR FORCES AT LRFD AT LEVELING LEG

	T <sub>max</sub>	C <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	2440#	3416#	978#
CASE 2 <sup>1</sup>	1940#	2926#	776#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_o$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



NOTE:  
STORAGE RIGHT SHOWN.  
STORAGE LEFT MIRRORED

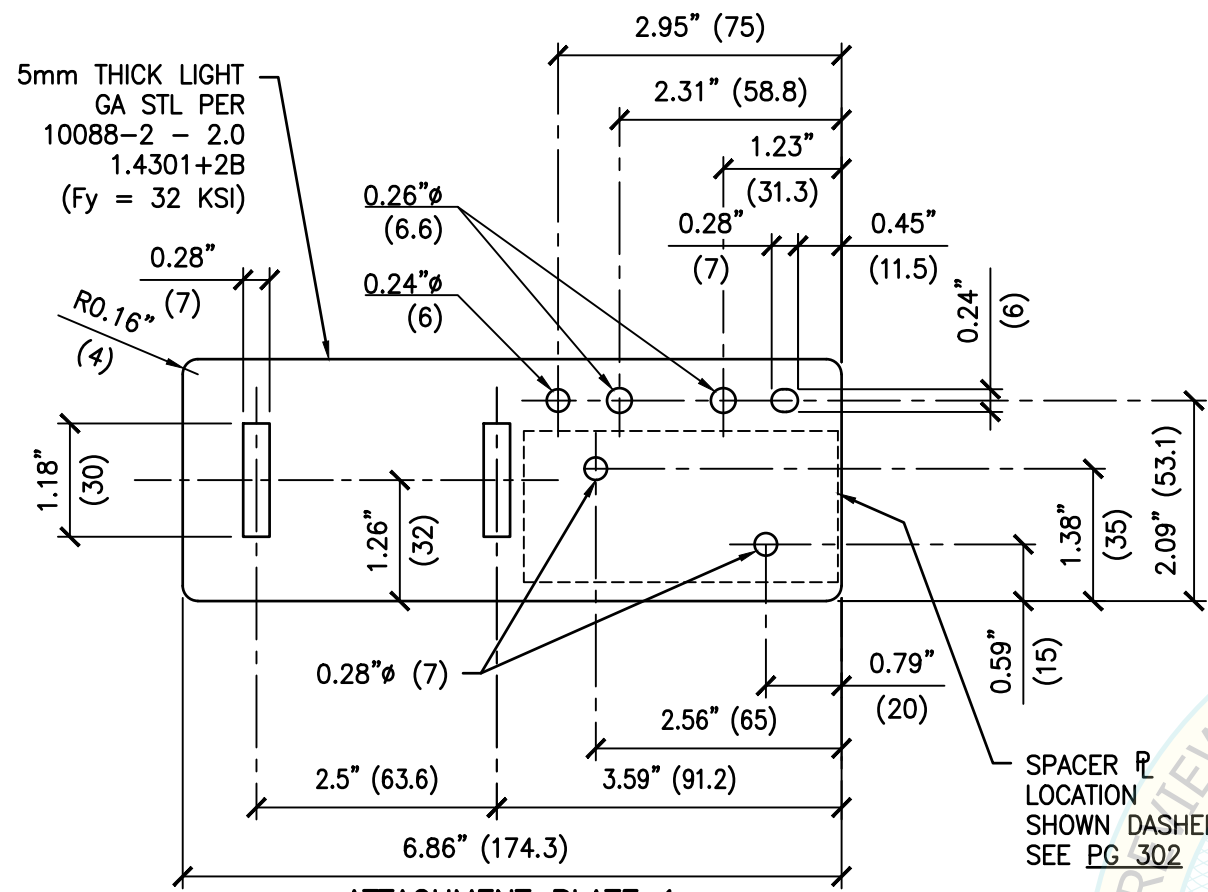


SHEET TITLE: MODULE: ARCHIVE II OR ARCHIVE III STORAGE  
BASE PLAN & ELEVATIONS

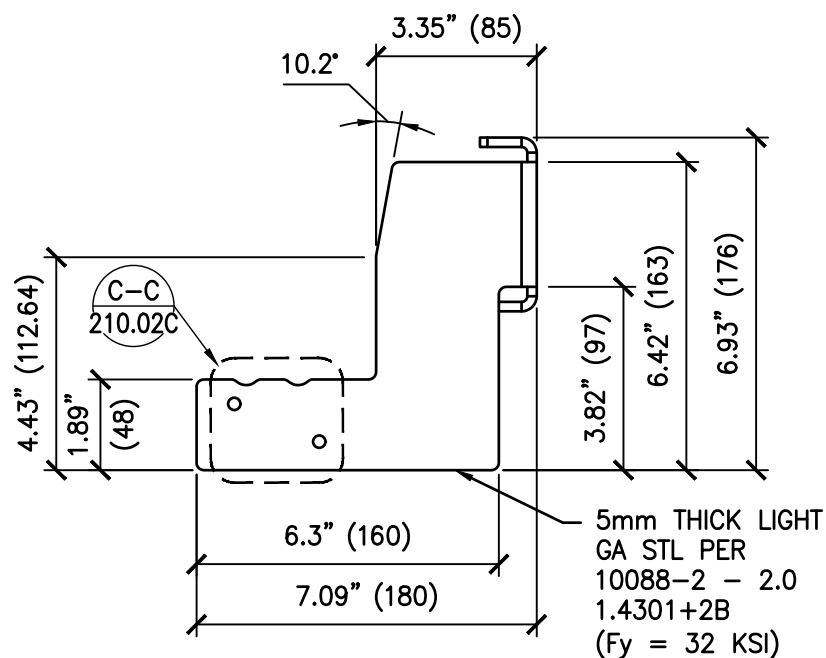
ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

**CYS STRUCTURAL ENGINEERS, INC.**  
2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833  
TEL (916) 920-2020  
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			Date: 03/25/2026
			By: RDF
			Page: 210.02B



**ATTACHMENT PLATE 1**

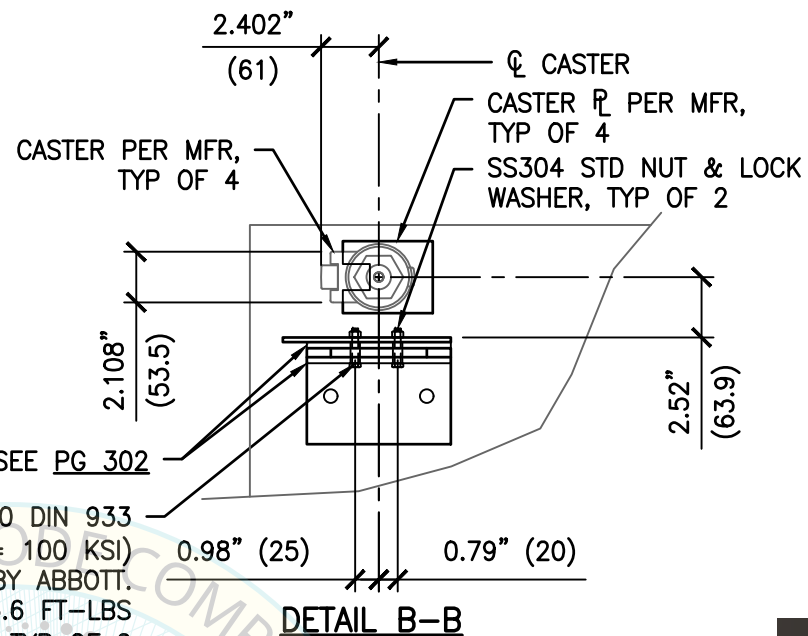


**ATTACHMENT PLATE 2**

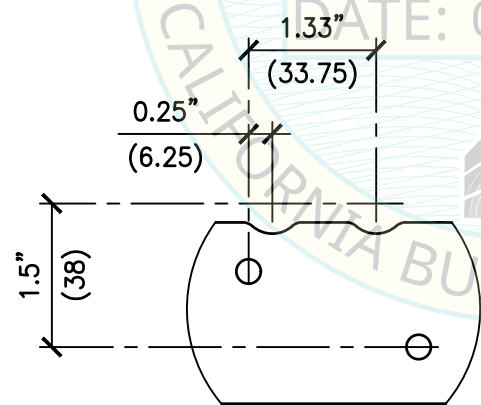
SPACER P'S, SEE PG 302

M6x36 A2-70 DIN 933  
SS BOLT (Fu= 100 KSI)  
SUPPLIED BY ABBOTT.  
TORQUE TO 5.6 FT-LBS  
(67 IN-LBS), TYP OF 2  
PER BRACKET

SPACER P  
LOCATION  
SHOWN DASHED.  
SEE PG 302



**DETAIL B-B**

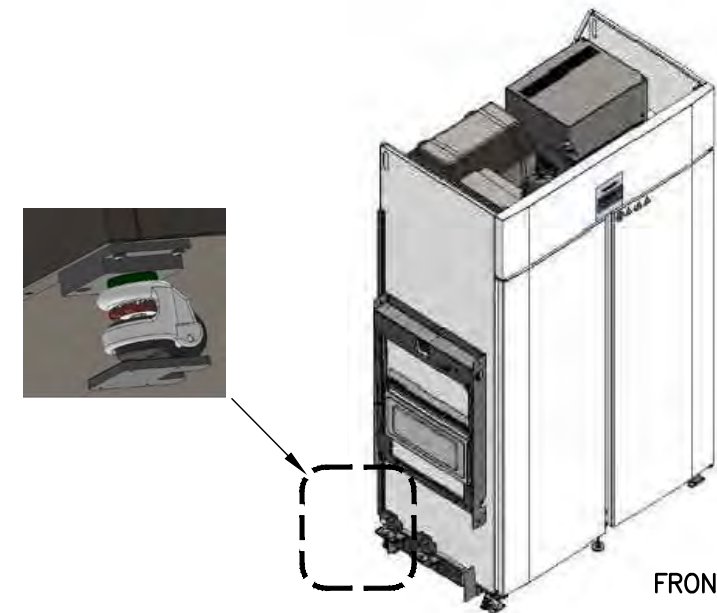


**DETAIL C-C**

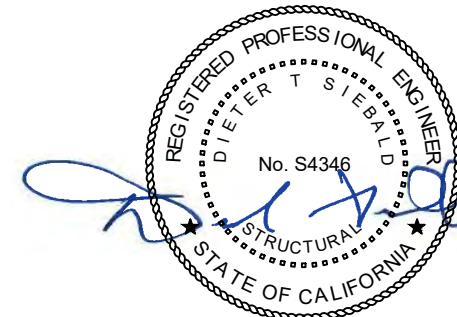
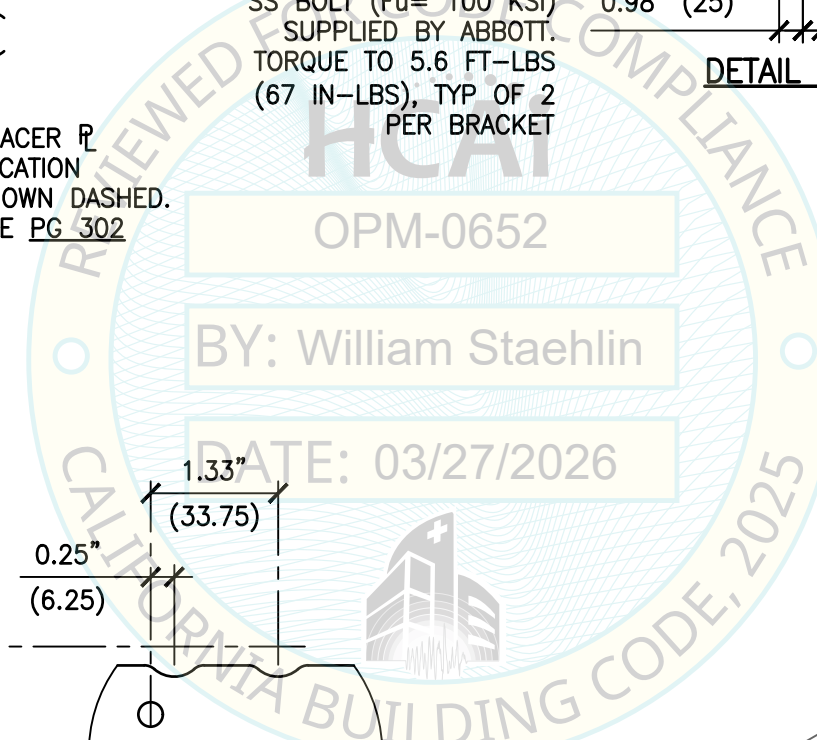
MAX ANCHOR FORCES AT LRFD AT LEVELING LEG

	T <sub>max</sub>	C <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	1690#	2660#	551#
CASE 2 <sup>1</sup>	2064#	3054#	634#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_o$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



FRONT



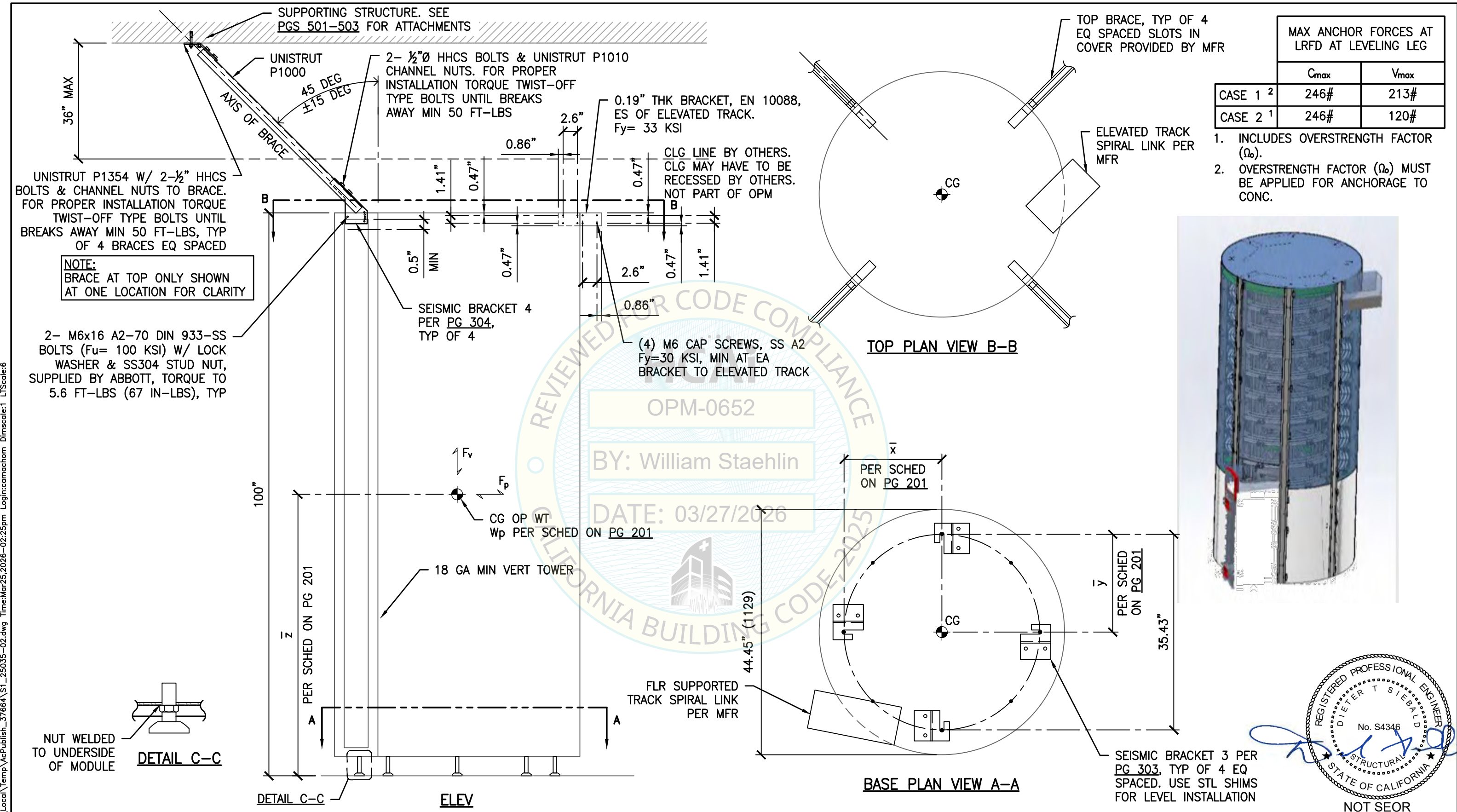
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SHEET TITLE: MODULE: ARCHIVE II OR ARCHIVE III STORAGE  
ATTACHMENT PLATE DETAILS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

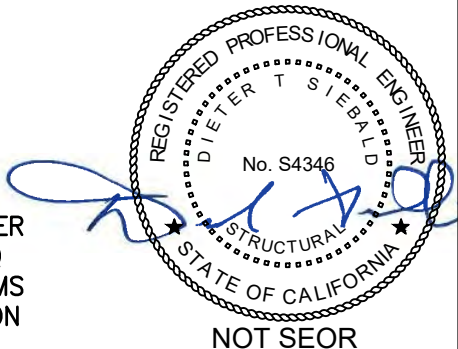
**CYS STRUCTURAL ENGINEERS, INC.**  
2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833  
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			25035-02
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			By: RDF
			Page: 210.02C



MAX ANCHOR FORCES AT LRFD AT LEVELING LEG		
	C <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	246#	213#
CASE 2 <sup>1</sup>	246#	120#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_0$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_0$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



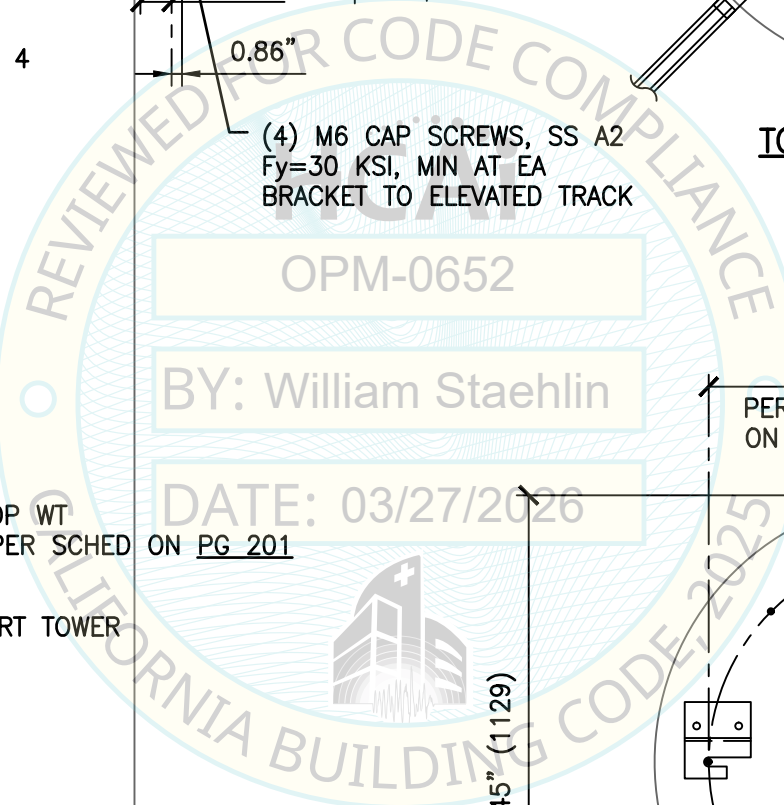
SHEET TITLE: SPIRAL ELEMENT  
BASE PLAN & ELEVATIONS

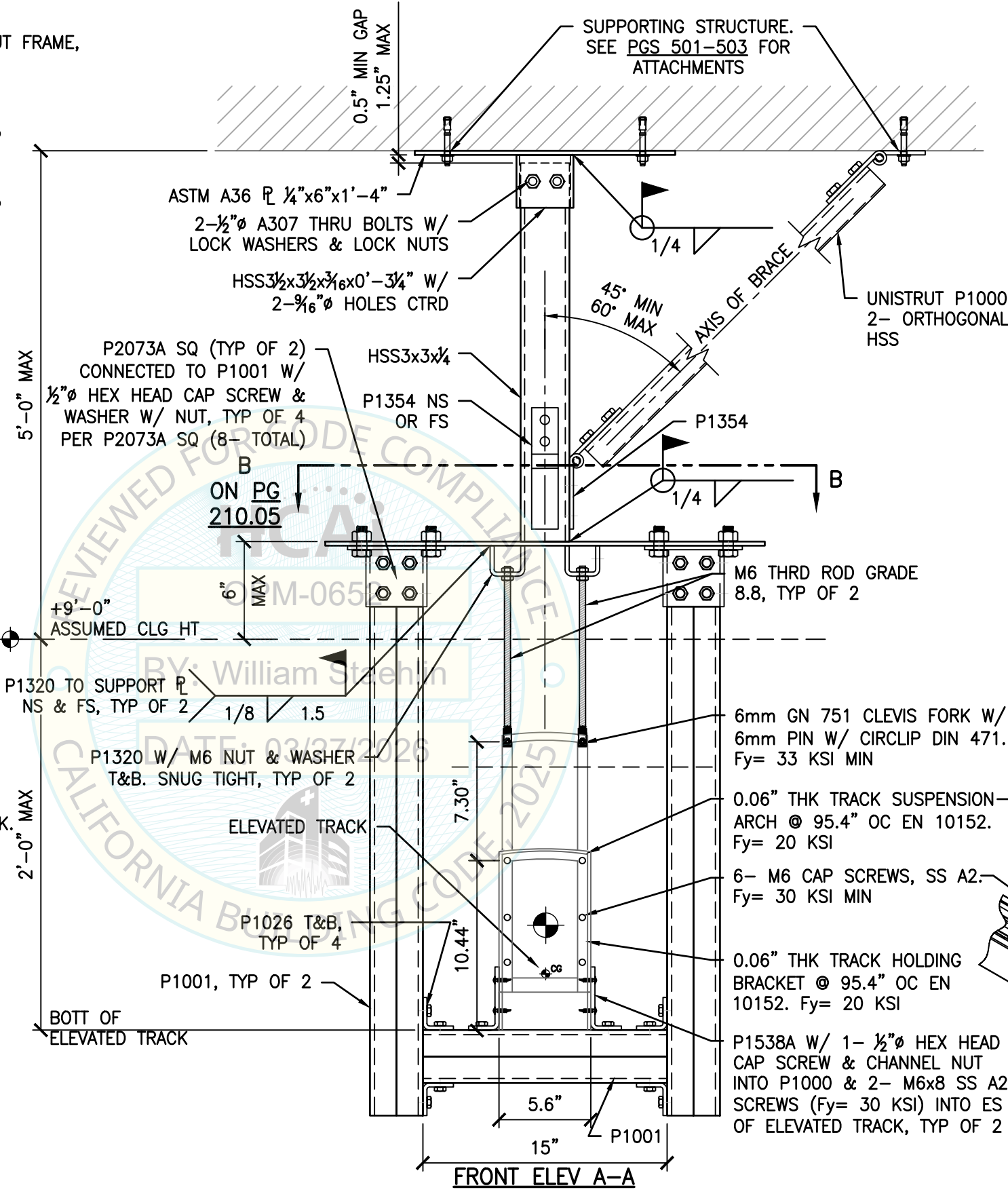
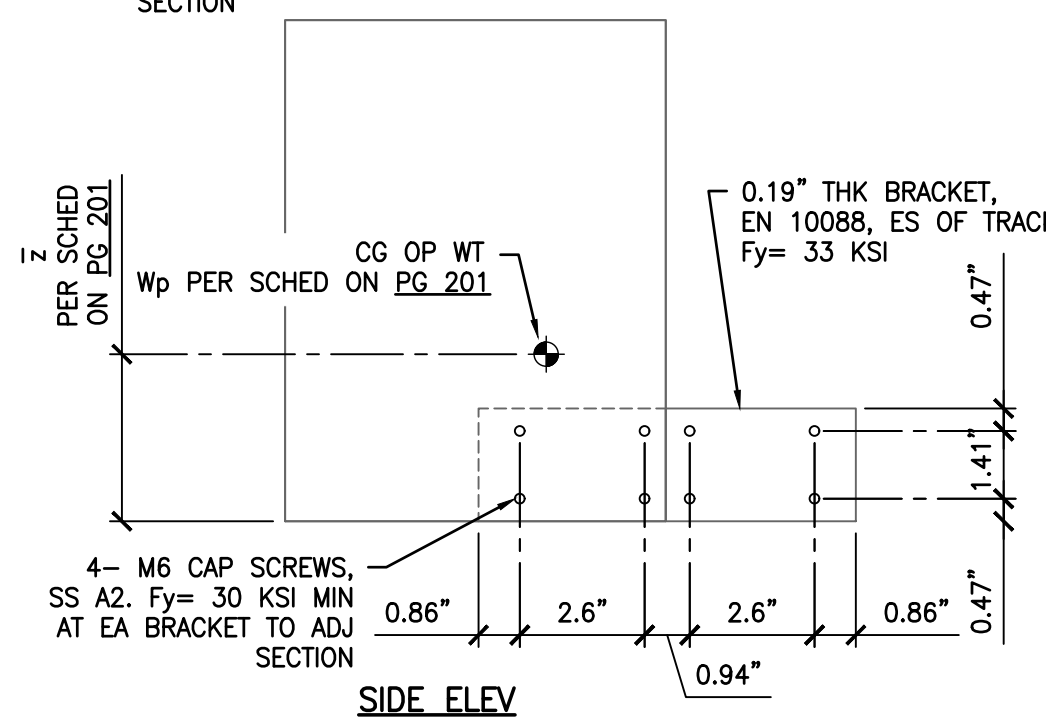
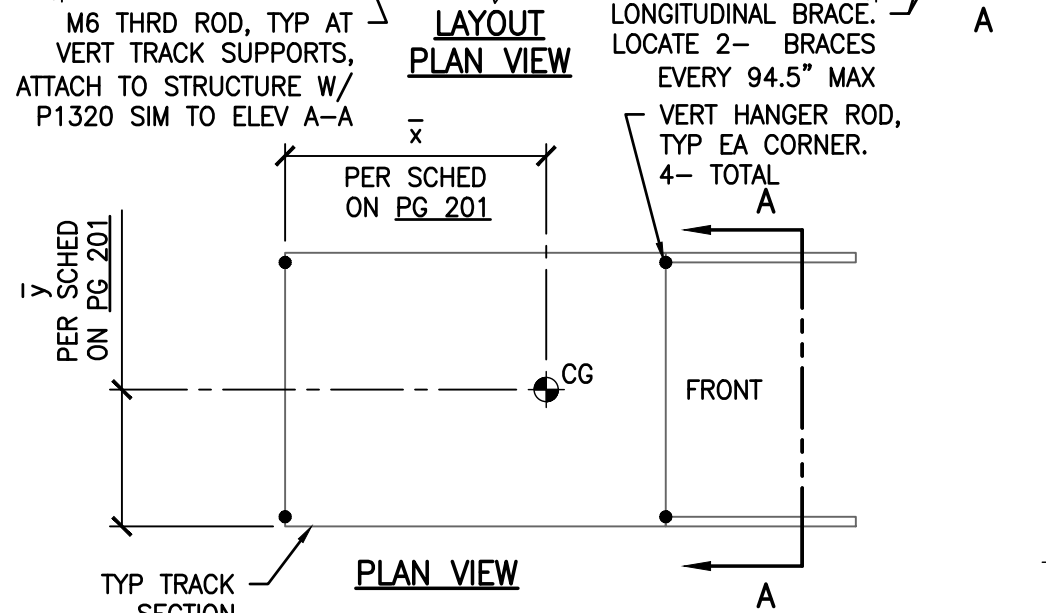
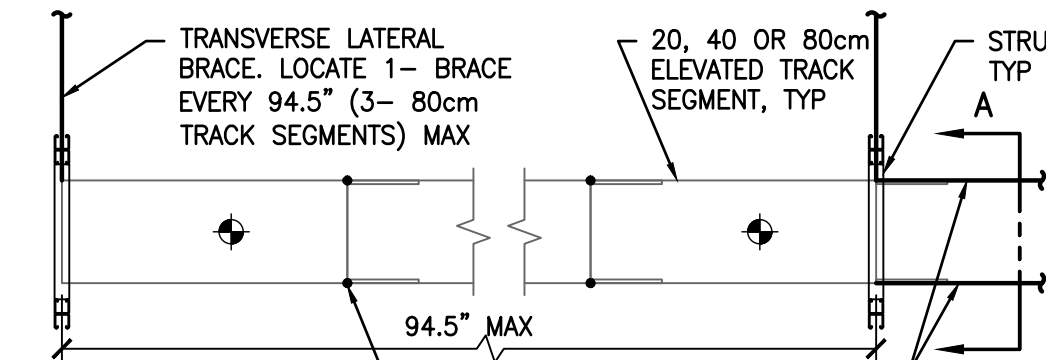
ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

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SACRAMENTO, CA 95833  
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			25035-02
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			Page: 210.03

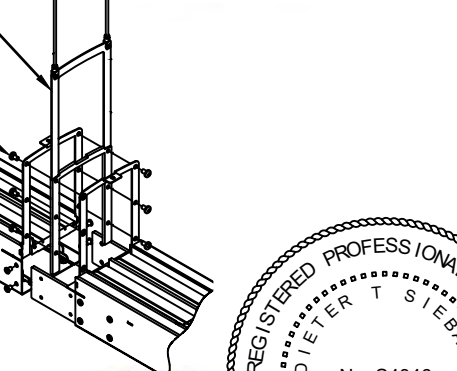
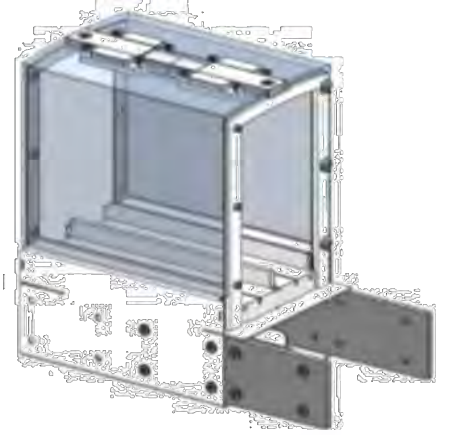
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MAX ANCHOR FORCES AT LRFD		
	T <sub>max</sub>	V <sub>max</sub>
CASE 1	954#	551#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_0$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_0$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



SHEET TITLE: ELEVATED TRACK COMPONENTS: STRAIGHT SECTION - 20cm  
BASE PLAN & ELEVATIONS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

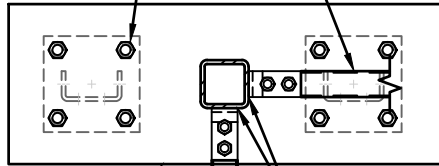
**CYS STRUCTURAL ENGINEERS, INC.**  
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			By: RDF
			Page: 210.04

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5/8" Ø BOLTS W/ LOCK WASHERS & LOCK NUTS, TYP OF 4 PER P2073A SQ (8- TOTAL)

TRANSVERSE BRACE



ASTM A36 PL 1/4x10"x2'-3" LONGITUDINAL BRACE

P1354 TO HSS

PLAN VIEW B-B

VERT HANGER ROD, TYP EA CORNER. 4- TOTAL

PER SCHED ON PG 201

5'-0" MAX

FRONT

PLAN VIEW

PER SCHED ON PG 201

CG OP WT Wp PER SCHED ON PG 201

PER SCHED ON PG 201

SIDE ELEV

FOR TYP ELEVATED TRACK BRACKET, SEE PG 210.04

ASTM A36 PL 1/4"x6"x1'-4"  
2-1/2" Ø A307 THRU BOLTS W/ LOCK WASHERS & LOCK NUTS

HSS 3 1/2 x 3 1/2 x 3/16 x 0'-3 1/4" W/ 2-3/16" Ø HOLES CTRD

P2073A SQ (TYP OF 2) CONNECTED TO P1001 W/ 1/2" Ø HEX HEAD CAP SCREW & WASHER W/ NUT, TYP OF 4 PER P2073A SQ (8- TOTAL)

HSS 3x3x1/4

P1354 NS OR FS

ON PG 210.05

6" MAX

+9'-0" ASSUMED CLG HT

P1320 TO SUPPORT PL NS & FS, TYP OF 2

P1320 W/ M6 NUT & WASHER T&B. SNUG TIGHT, TYP OF 2

ELEVATED TRACK

P1026 T&B, TYP OF 4

P1001, TYP OF 2

BOTT OF ELEVATED TRACK

FRONT ELEV A-A

SUPPORTING STRUCTURE. SEE PGS 501-503 FOR ATTACHMENTS

0.5" MIN GAP  
1.25" MAX

45° MIN  
60° MAX  
AXIS OF BRACE

UNISTRUT P1000 BRACE ON 2- ORTHOGONAL SIDES OF HSS

M6 THRD ROD GRADE 8.8, TYP OF 2

6mm GN 751 CLEVIS FORK W/ 6mm PIN W/ CIRCLIP DIN 471. Fy= 33 KSI MIN

0.06" THK TRACK SUSPENSION ARCH @ 95.4" OC EN 10152. Fy= 20 KSI

6- M6 CAP SCREWS, SS A2. Fy= 30 KSI MIN

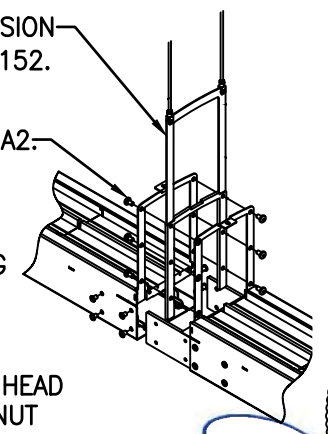
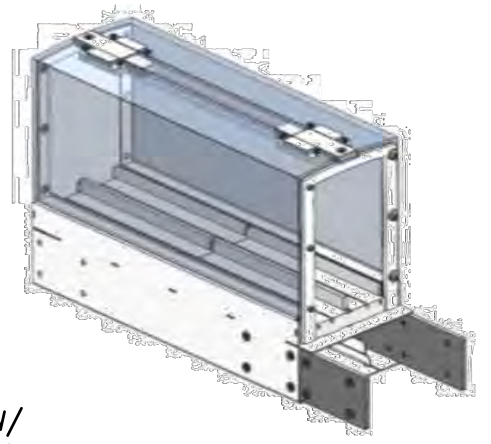
0.06" THK TRACK HOLDING BRACKET @ 95.4" OC EN 10152. Fy= 20 KSI

P1538A W/ 1- 1/2" Ø HEX HEAD CAP SCREW & CHANNEL NUT INTO P1000 & 2- M6x8 SS A2 SCREWS (Fy= 30 KSI) INTO ES OF ELEVATED TRACK, TYP OF 2

MAX ANCHOR FORCES AT LRFD

	T <sub>max</sub>	V <sub>max</sub>
CASE 1	954#	551#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_0$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_0$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



NOT SEOR

SHEET TITLE: ELEVATED TRACK COMPONENTS: STRAIGHT SECTION - 40cm  
BASE PLAN & ELEVATIONS

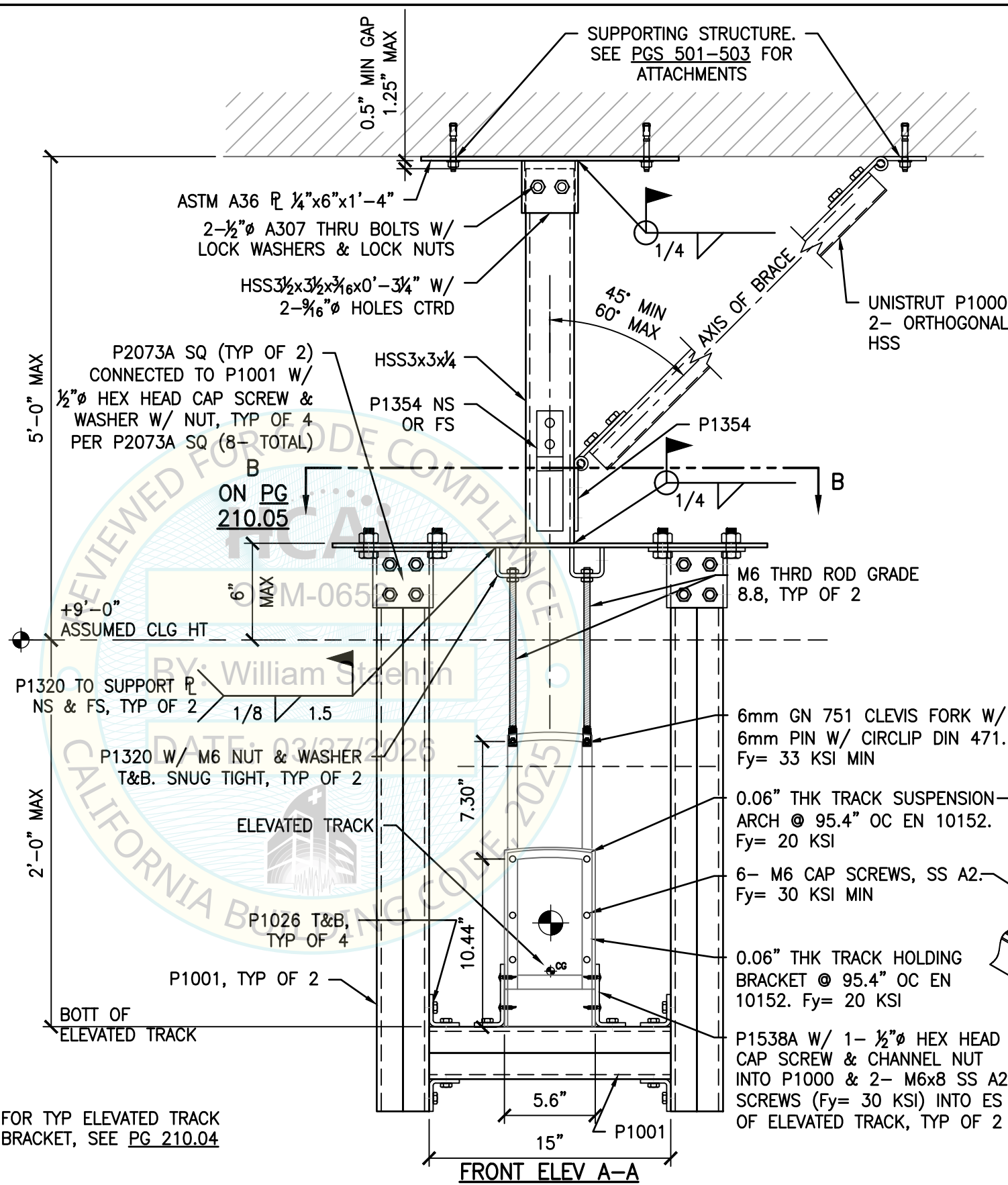
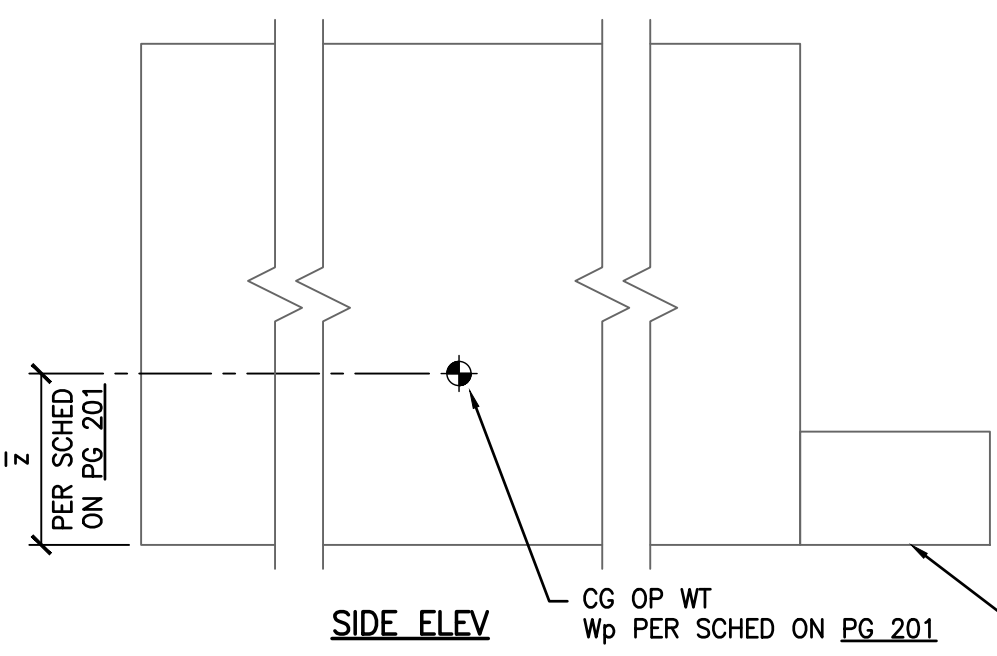
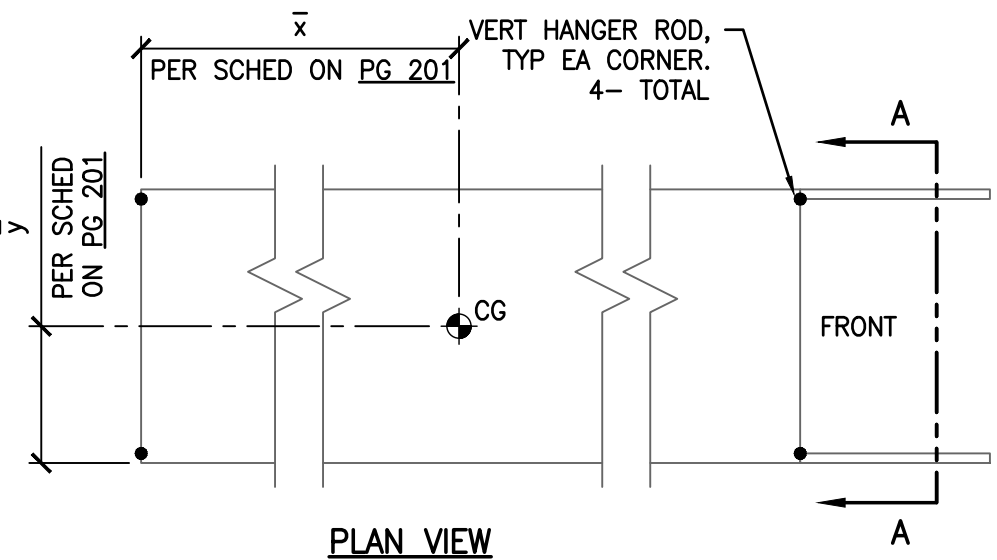
ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS



CYS STRUCTURAL ENGINEERS, INC.  
2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833  
TEL (916) 920-2020  
www.cyseng.com

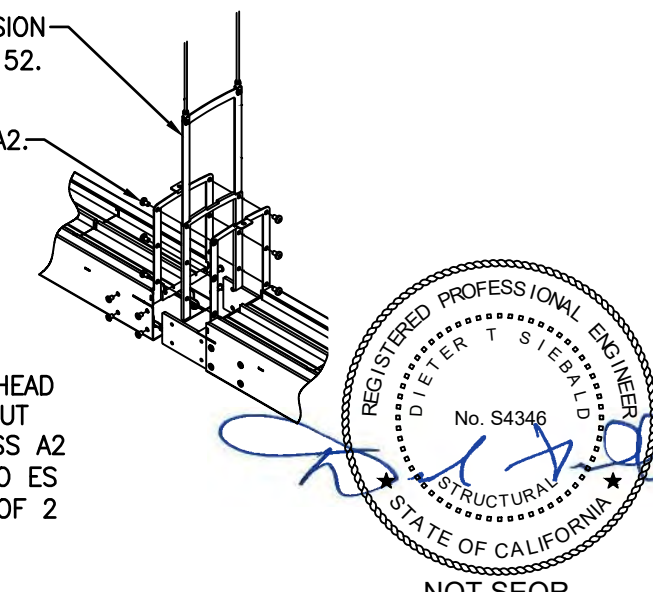
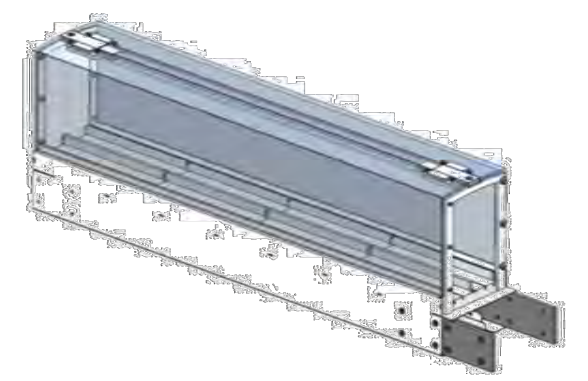
Rev	Description	Date	Job No:
			25035-02
			Date: 03/25/2026
			By: RDF
			Page: 210.05

**NOTES:**  
 1. 1- TRANSVERSE LATERAL BRACE MUST OCCUR EVERY 95.4" MAX. SEE LAYOUT PLAN VIEW ON PG 210.04 SIM.  
 2. 1- LONGITUDINAL BRACE EVERY 95.4" MAX. SEE LAYOUT PLAN VIEW ON PG 210.04 SIM.



MAX ANCHOR FORCES AT LRFD		
	T <sub>max</sub>	V <sub>max</sub>
CASE 1	954#	551#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_0$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_0$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



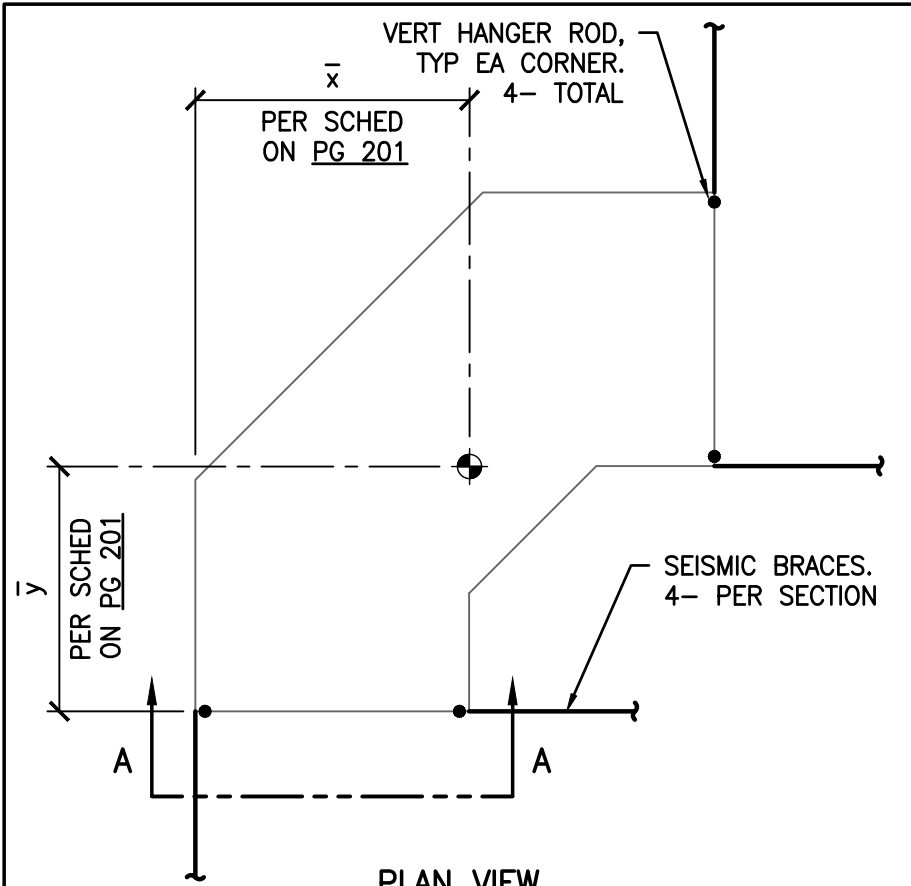
SHEET TITLE: ELEVATED TRACK COMPONENTS: STRAIGHT SECTION - 80cm  
 BASE PLAN & ELEVATIONS

ABBOTT AUTOMATION SOLUTIONS  
 ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
 SUPPORTS & ATTACHMENTS

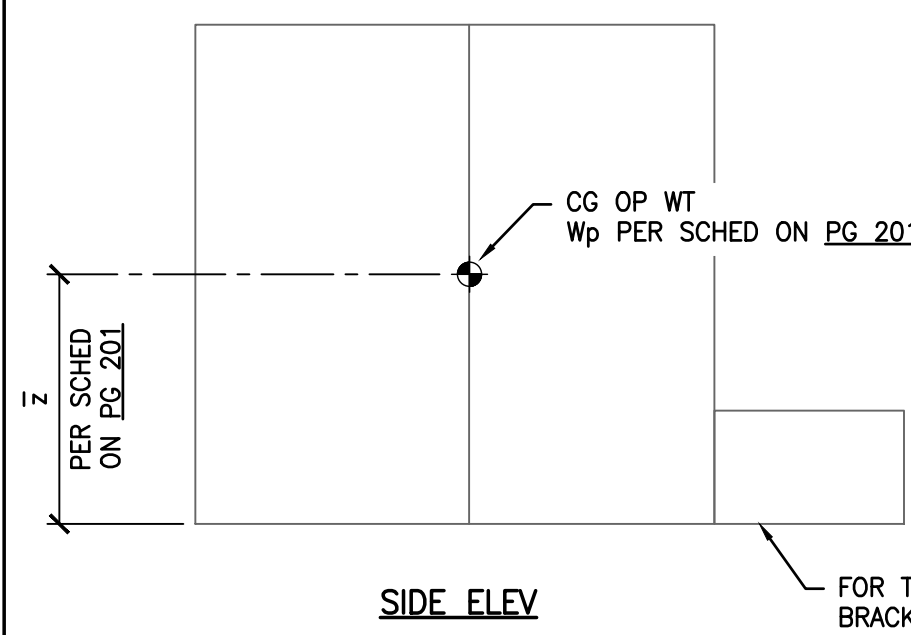
**CYS STRUCTURAL ENGINEERS, INC.**  
 2710 GATEWAY OAKS DRIVE, SUITE 190N  
 SACRAMENTO, CA 95833  
 TEL (916) 920-2020  
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			25035-02
			Date: 03/25/2026
			By: RDF
			Page: 210.06

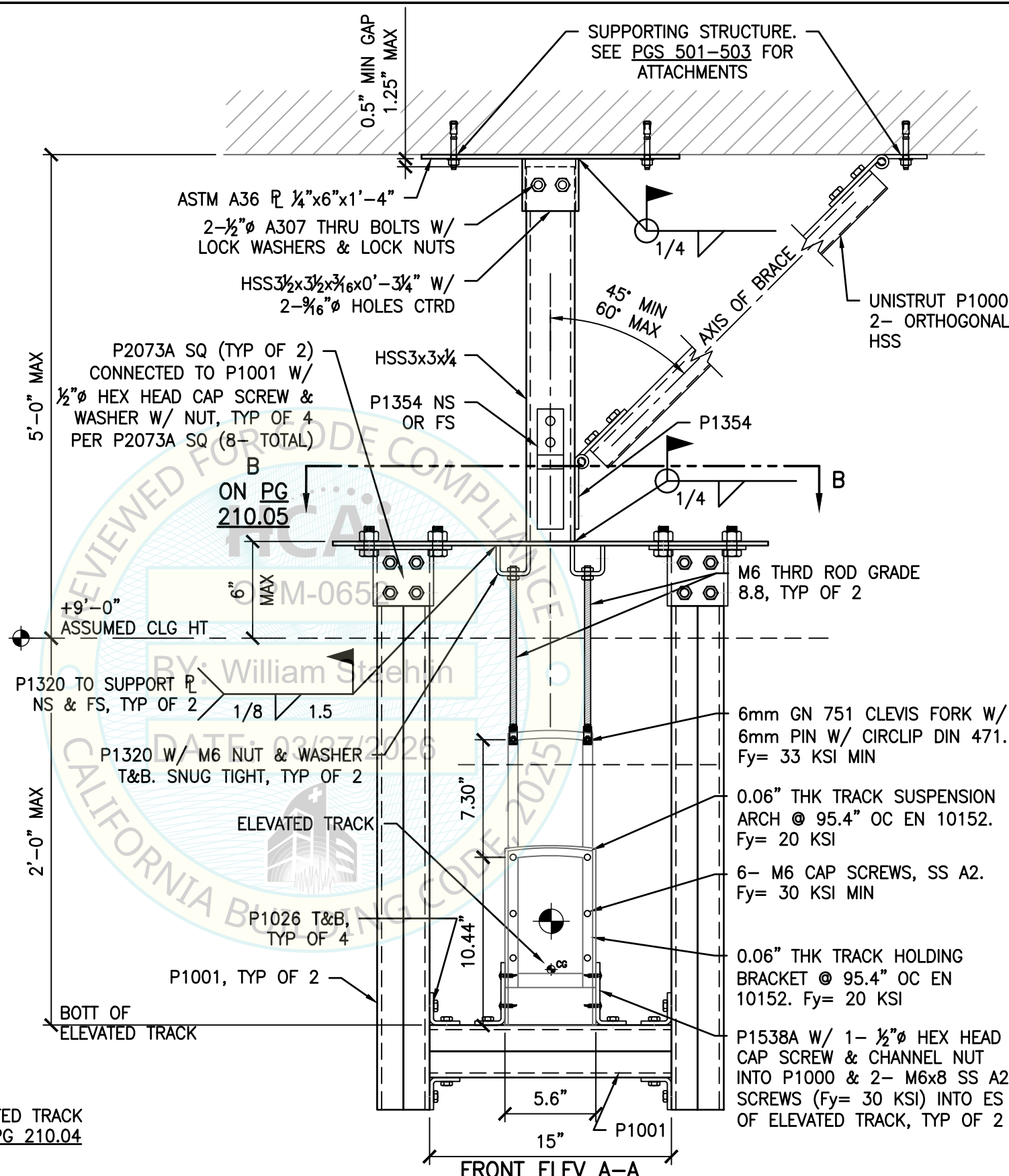
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PLAN VIEW



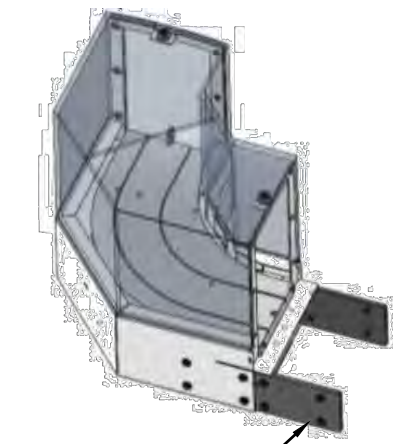
SIDE ELEV



FRONT ELEV A-A

MAX ANCHOR FORCES AT LRFD		
	T <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	954#	551#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_0$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_0$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



FOR TYP ELEVATED TRACK BRACKET, SEE PG 210.04

ISOMETRIC OF 90 DEG TURN SECTION



NOT SEOR

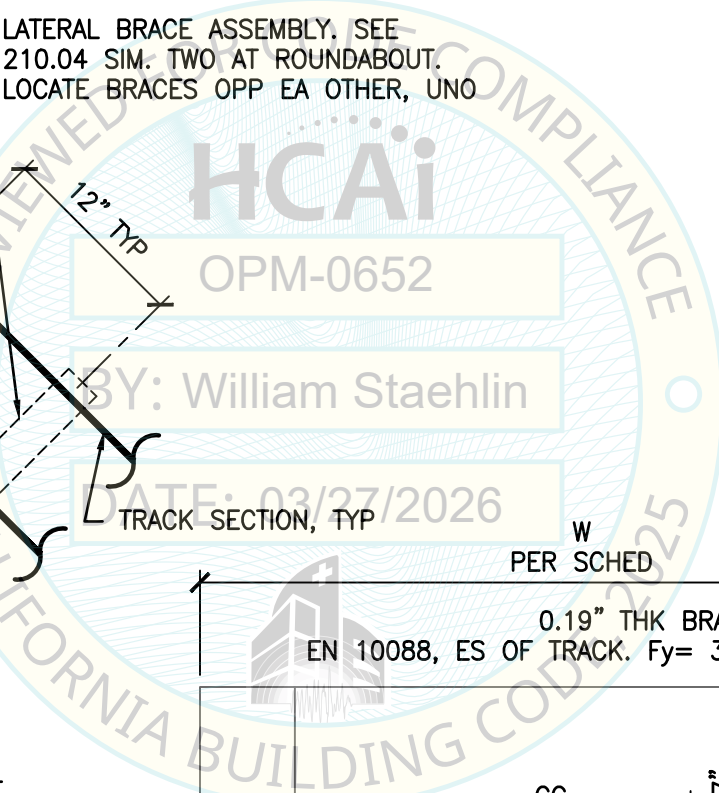
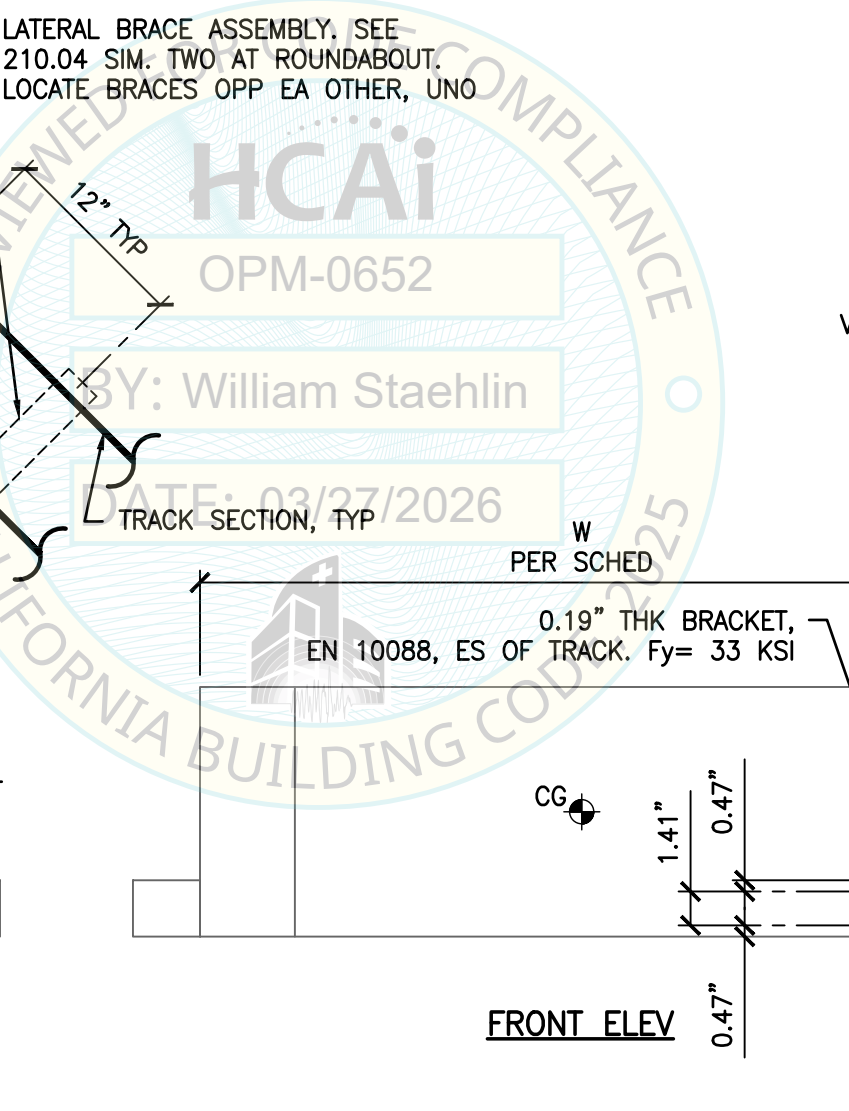
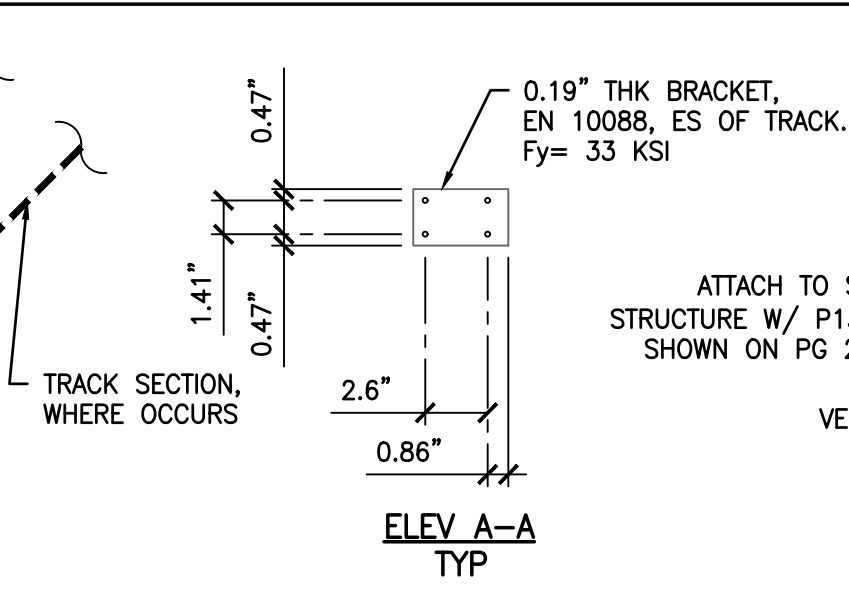
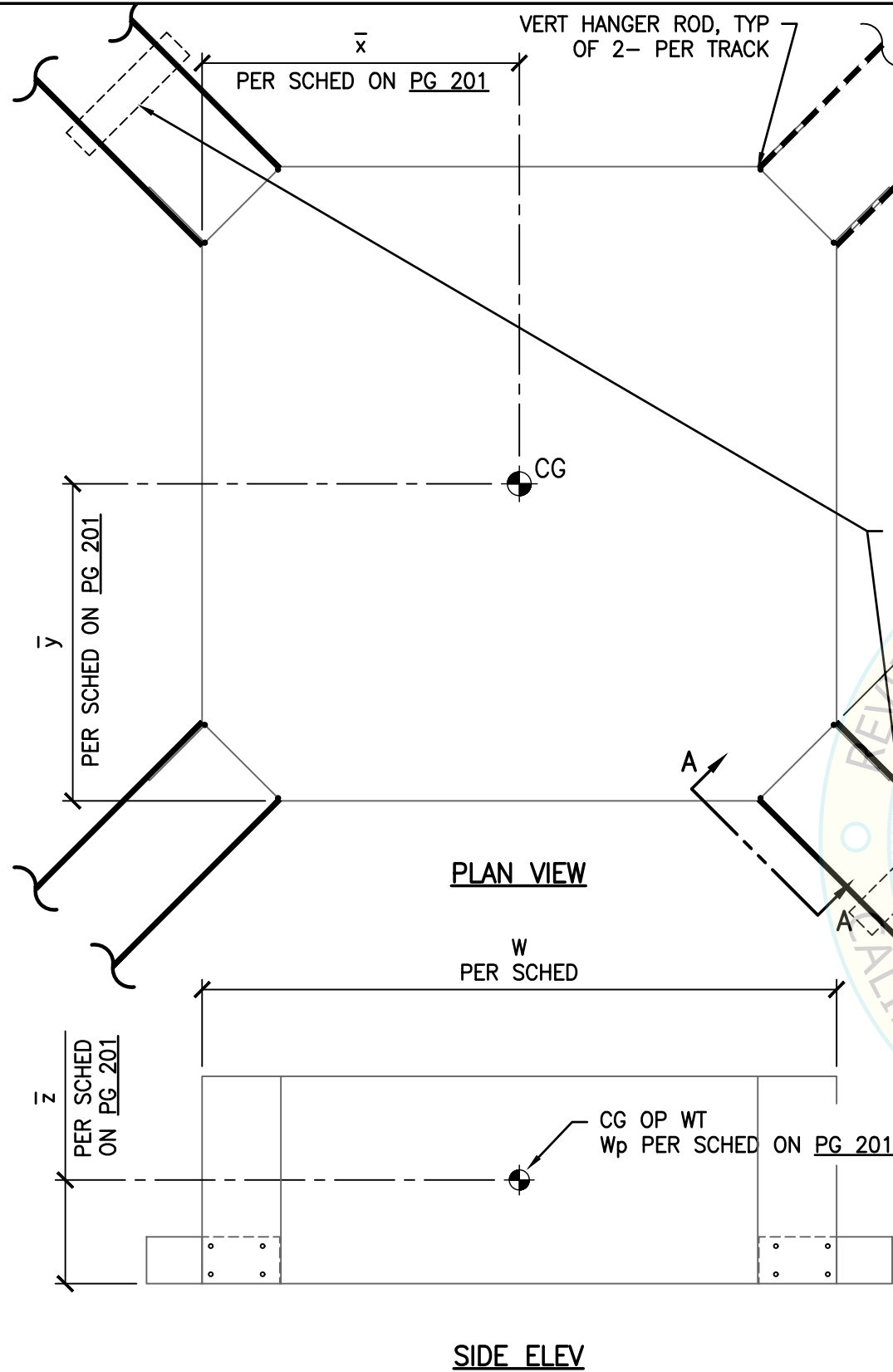
SHEET TITLE: ELEVATED TRACK COMPONENTS: 90 DEGREE TURN SECTION  
BASE PLAN & ELEVATIONS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

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2710 GATEWAY OAKS DRIVE, SUITE 190N  
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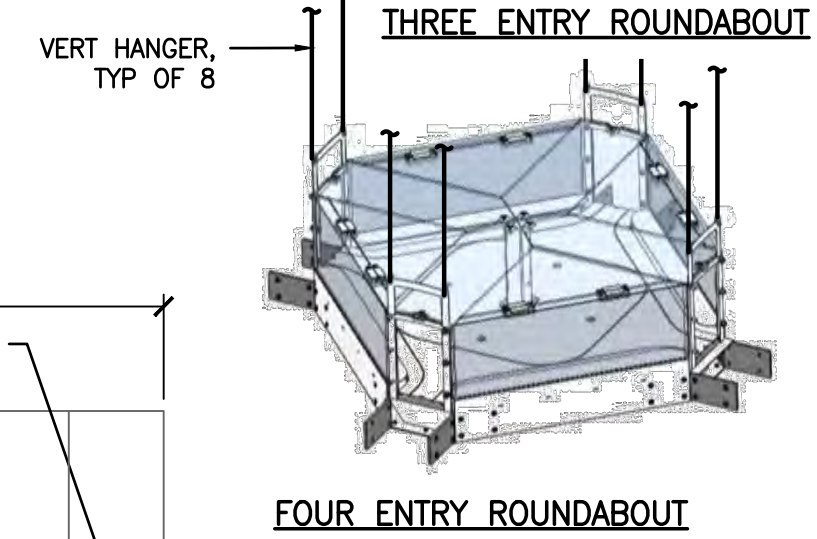
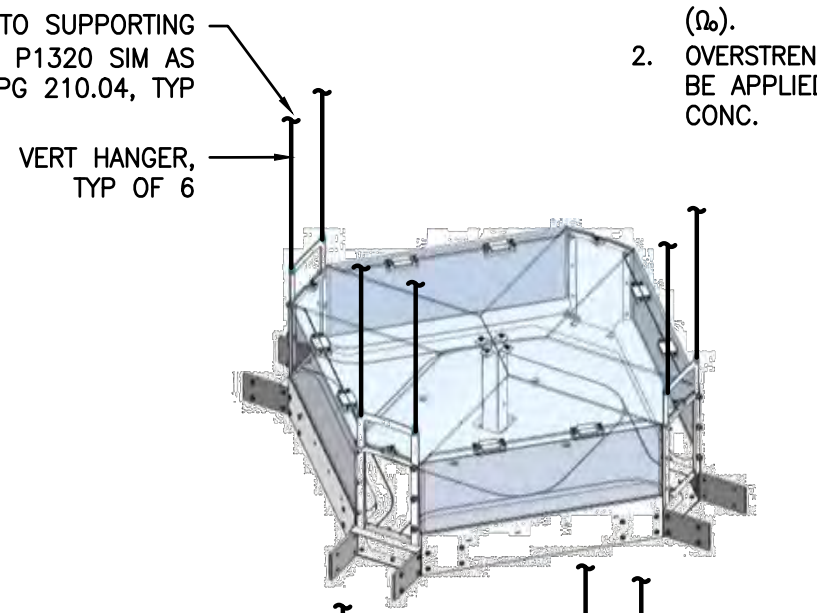
Rev	Description	Date	Job No:
			25035-02
			Date: 03/25/2026
			By: RDF
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MAX ANCHOR FORCES AT LRFD			
	T <sub>max</sub>	C <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	773#	716#	446#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_0$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_0$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



SHEET TITLE: ELEVATED TRACK COMPONENTS: ROUNDABOUT SECTIONS  
BASE PLAN & ELEVATIONS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

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2710 GATEWAY OAKS DRIVE, SUITE 190N TEL (916) 920-2020  
SACRAMENTO, CA 95833 www.cyseng.com

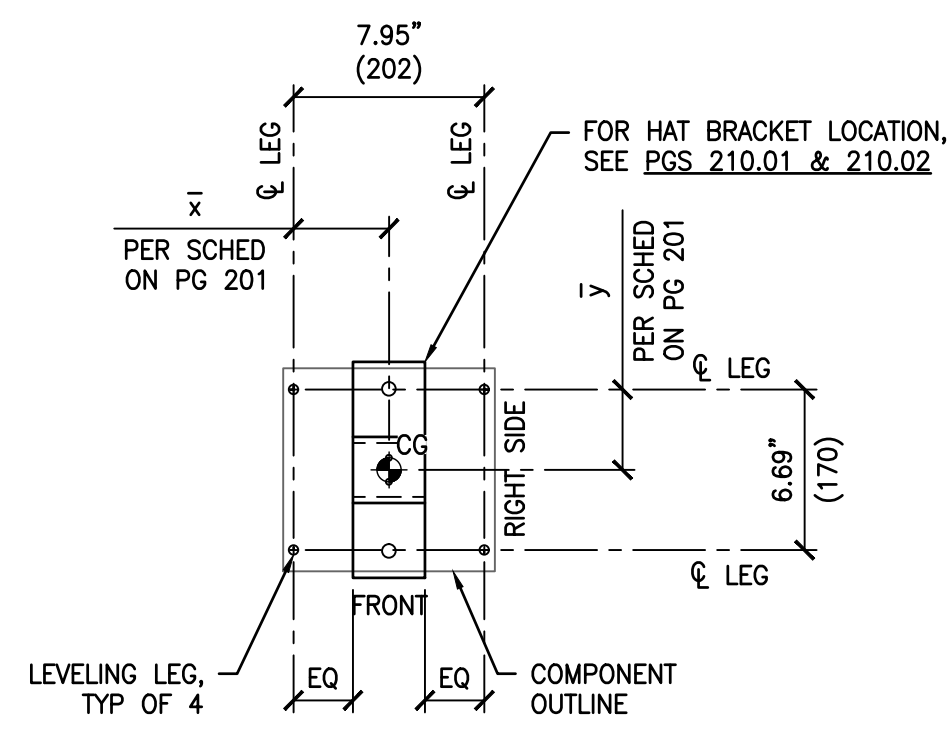
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			25035-02
			Date: 03/25/2026
			By: RDF
			Page: 210.08

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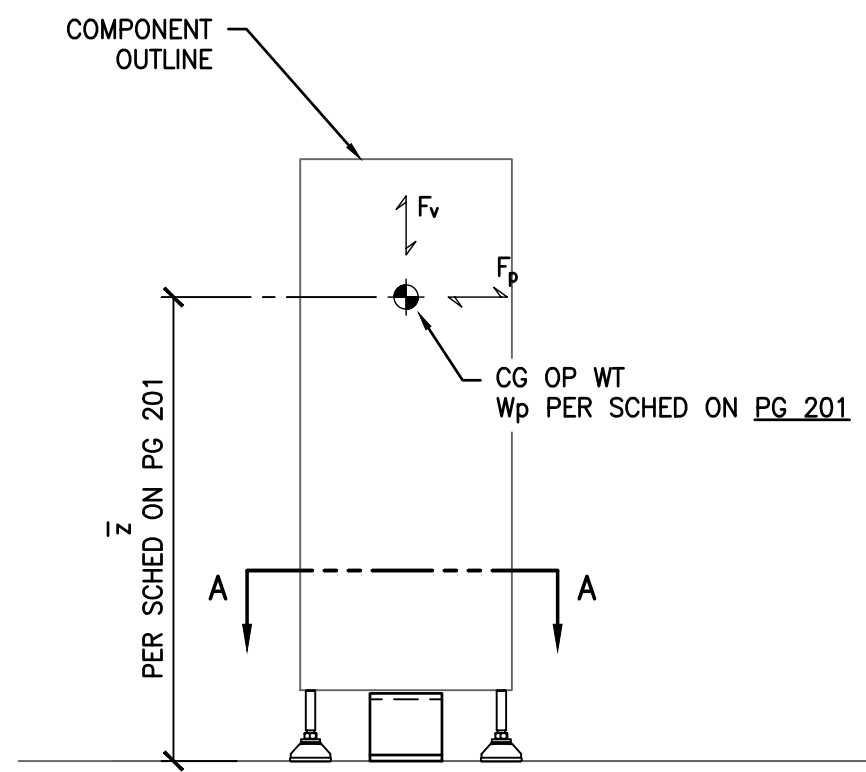
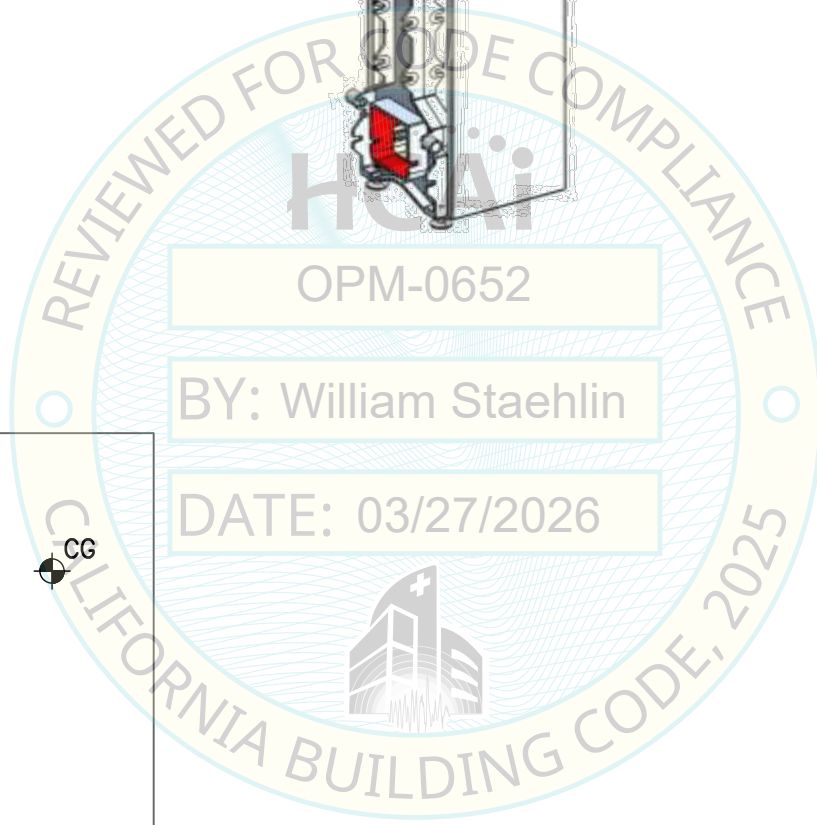
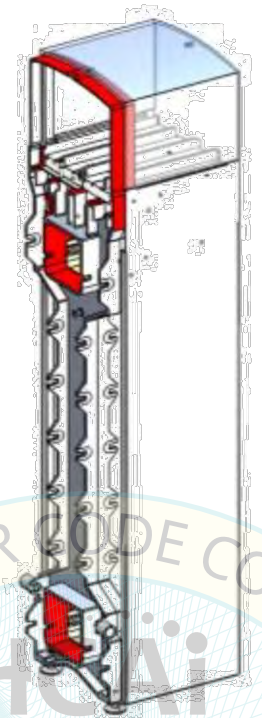
MAX ANCHOR FORCES AT LRFD AT LEVELING LEG

	T <sub>max</sub>	C <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	294#	321#	40#
CASE 2 <sup>1</sup>	163#	191#	22#

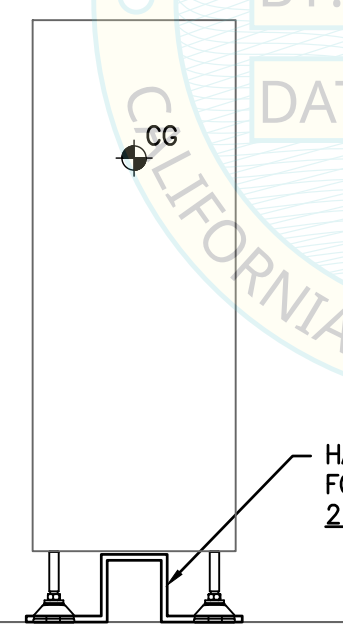
1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_o$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



BASE PLAN VIEW A-A



FRONT ELEV



LEFT SIDE ELEV



NOT SEOR

SHEET TITLE: FLOOR SUPPORTED TRACK: STRAIGHT SECTION - 20cm  
BASE PLAN & ELEVATIONS

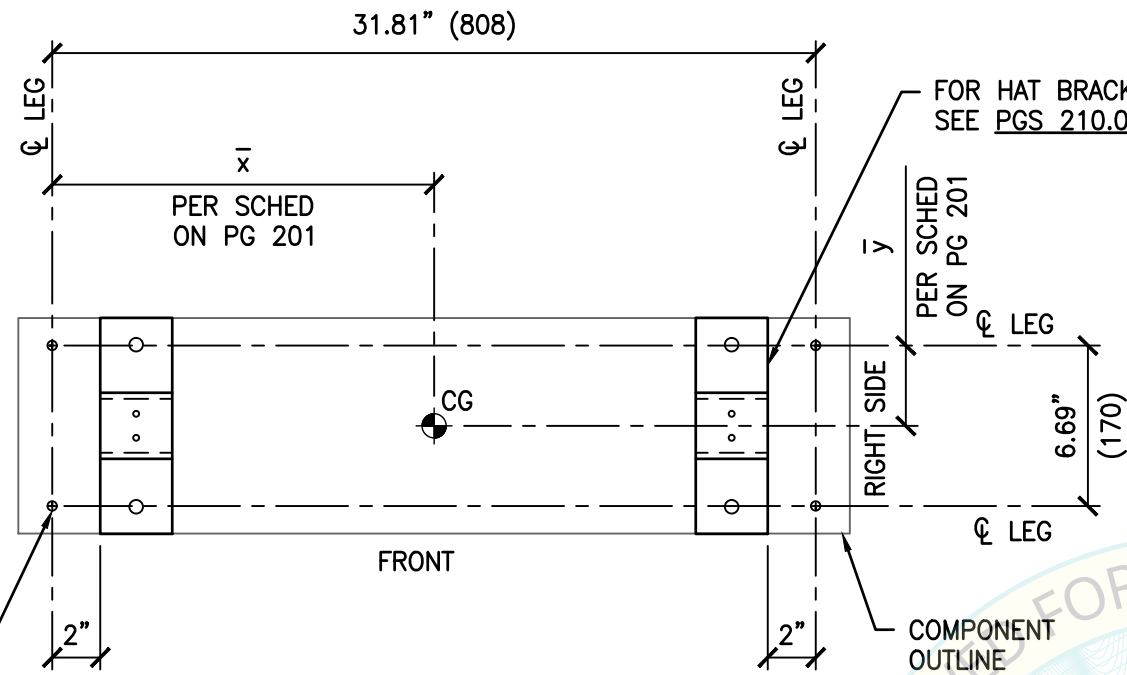
ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

**CYS** CYS STRUCTURAL ENGINEERS, INC.  
2710 GATEWAY OAKS DRIVE, SUITE 190N TEL (916) 920-2020  
SACRAMENTO, CA 95833 www.cyseng.com

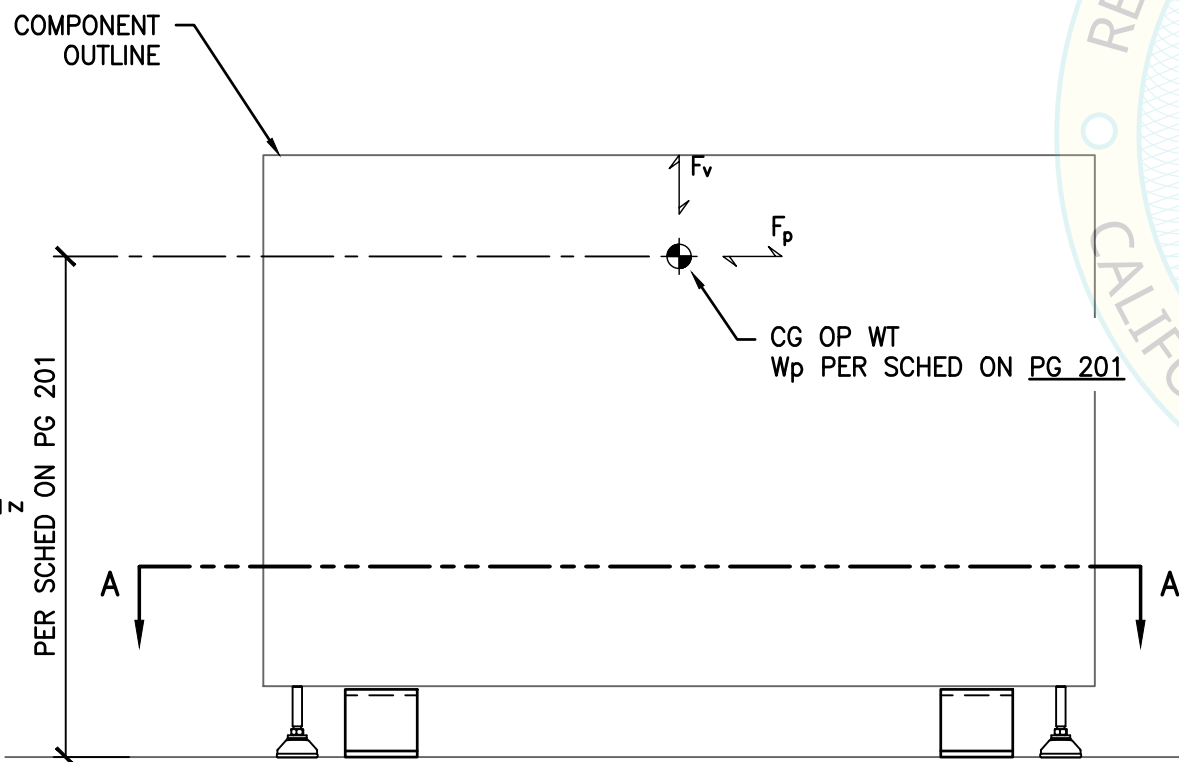
Rev	Description	Date	Job No:
			25035-02
			Date: 03/25/2026
			By: RDF
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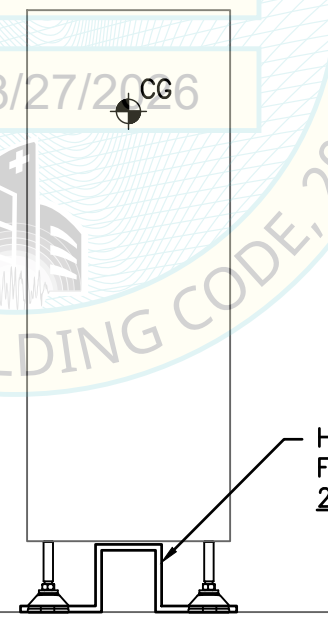




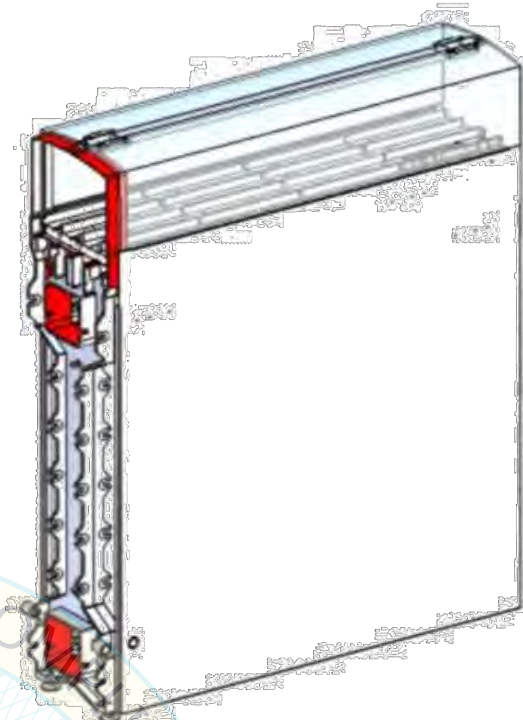
BASE PLAN VIEW A-A



FRONT ELEV



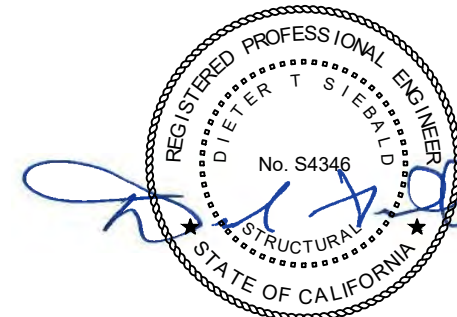
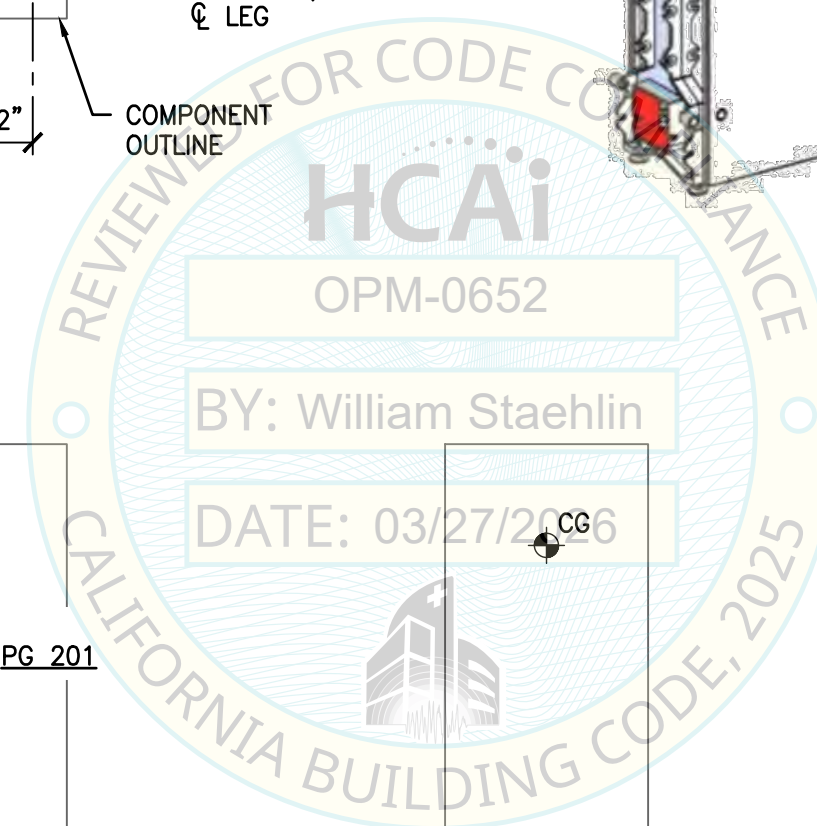
LEFT SIDE ELEV



MAX ANCHOR FORCES AT LRFD AT LEVELING LEG

	T <sub>max</sub>	C <sub>max</sub>	V <sub>max</sub>
CASE 1 <sup>2</sup>	778#	882#	129#
CASE 2 <sup>1</sup>	433#	537#	73#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_o$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



NOT SEOR

SHEET TITLE: FLOOR SUPPORTED TRACK: STRAIGHT SECTION - 80cm  
BASE PLAN & ELEVATIONS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS



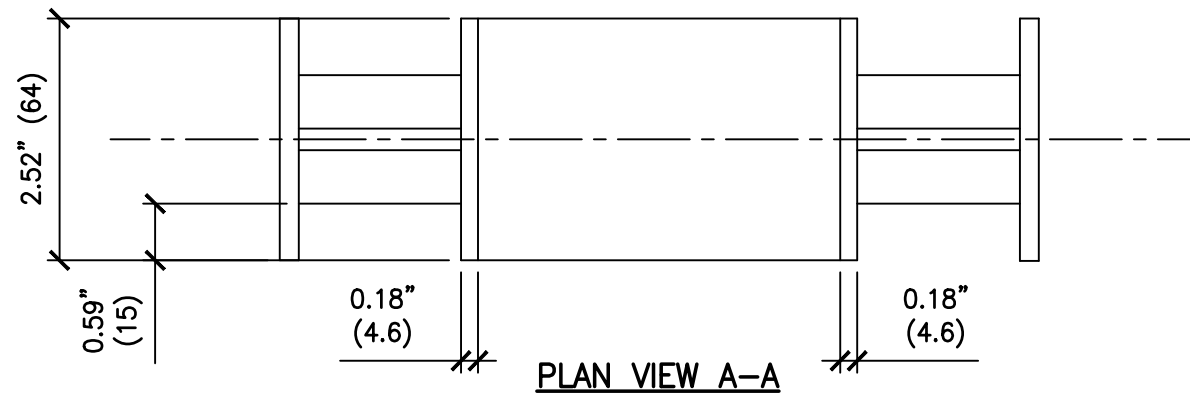
CYS STRUCTURAL ENGINEERS, INC.

2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833

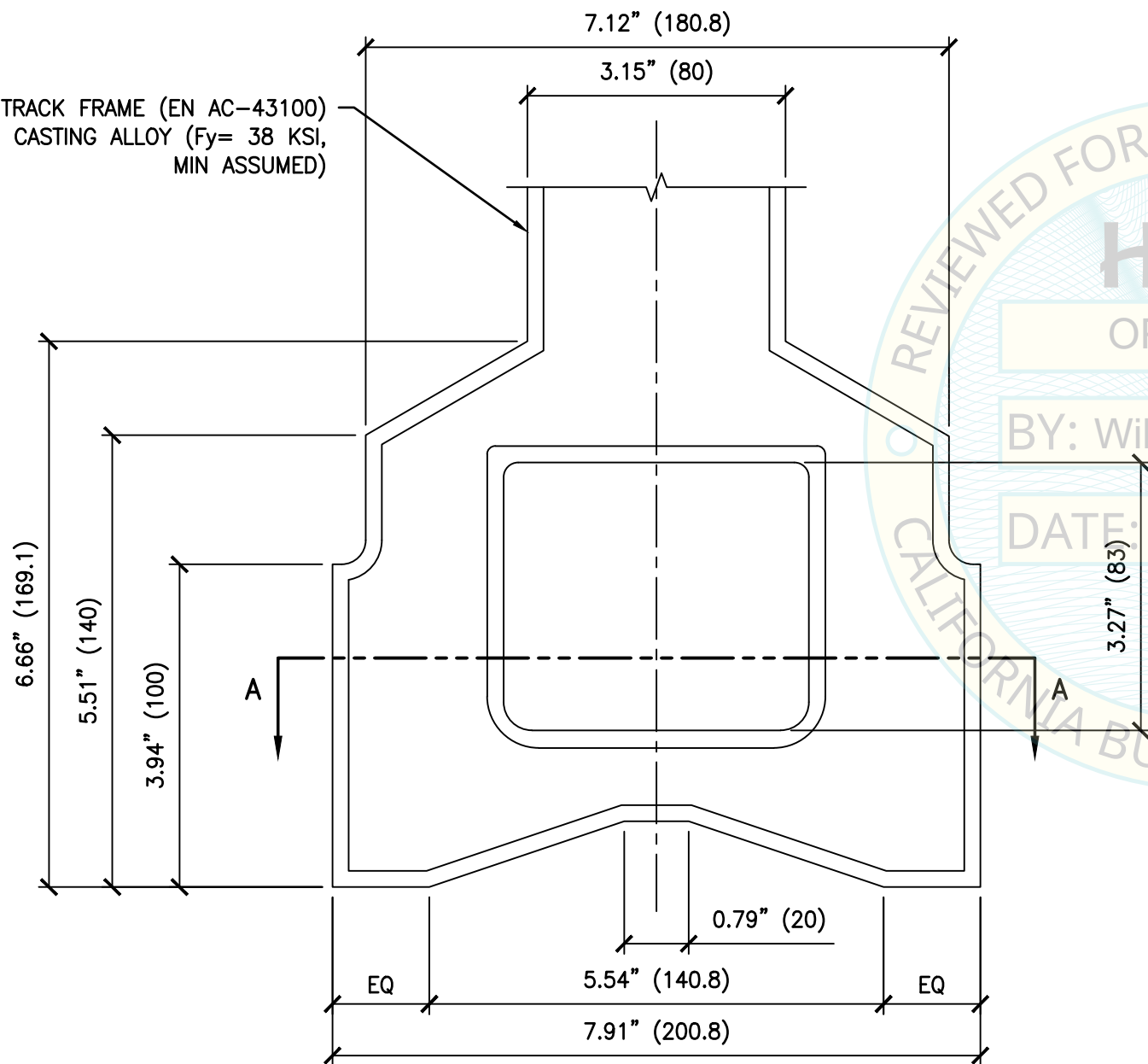
TEL (916) 920-2020  
www.cyseng.com

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			25035-02
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			Page: 210.11

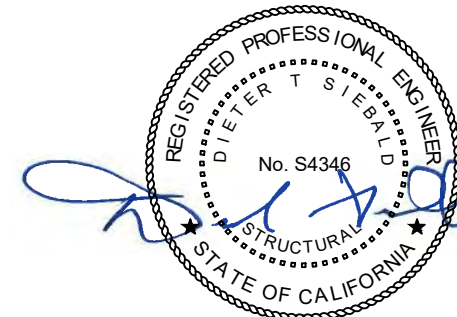
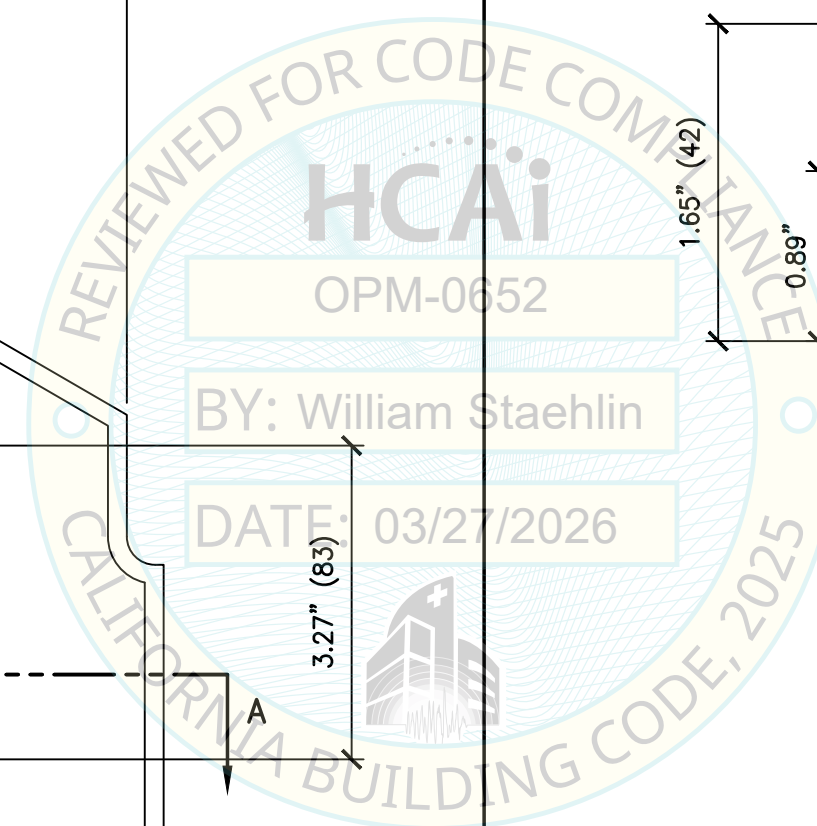
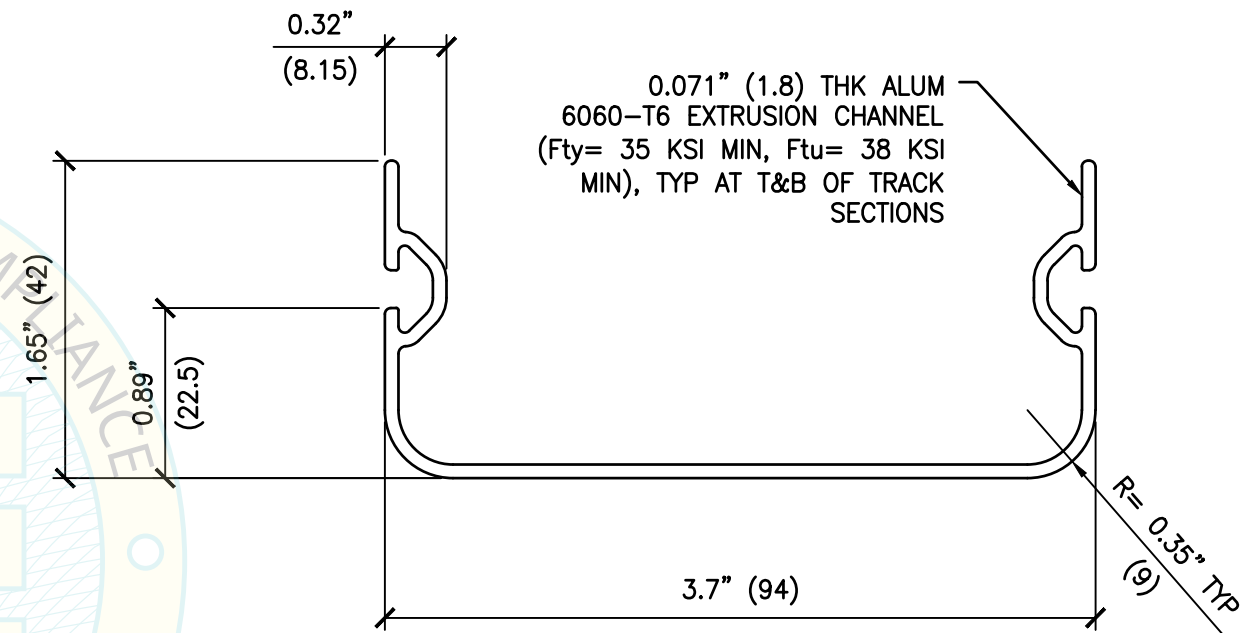
**SUPPORT FRAME**



TYP TRACK FRAME (EN AC-43100)  
ALUM CASTING ALLOY (Fy= 38 KSI,  
MIN ASSUMED)



**CHANNEL**



NOT SEOR

SHEET TITLE: FLOOR MOUNTED TRACK DETAIL  
SUPPORT FRAME

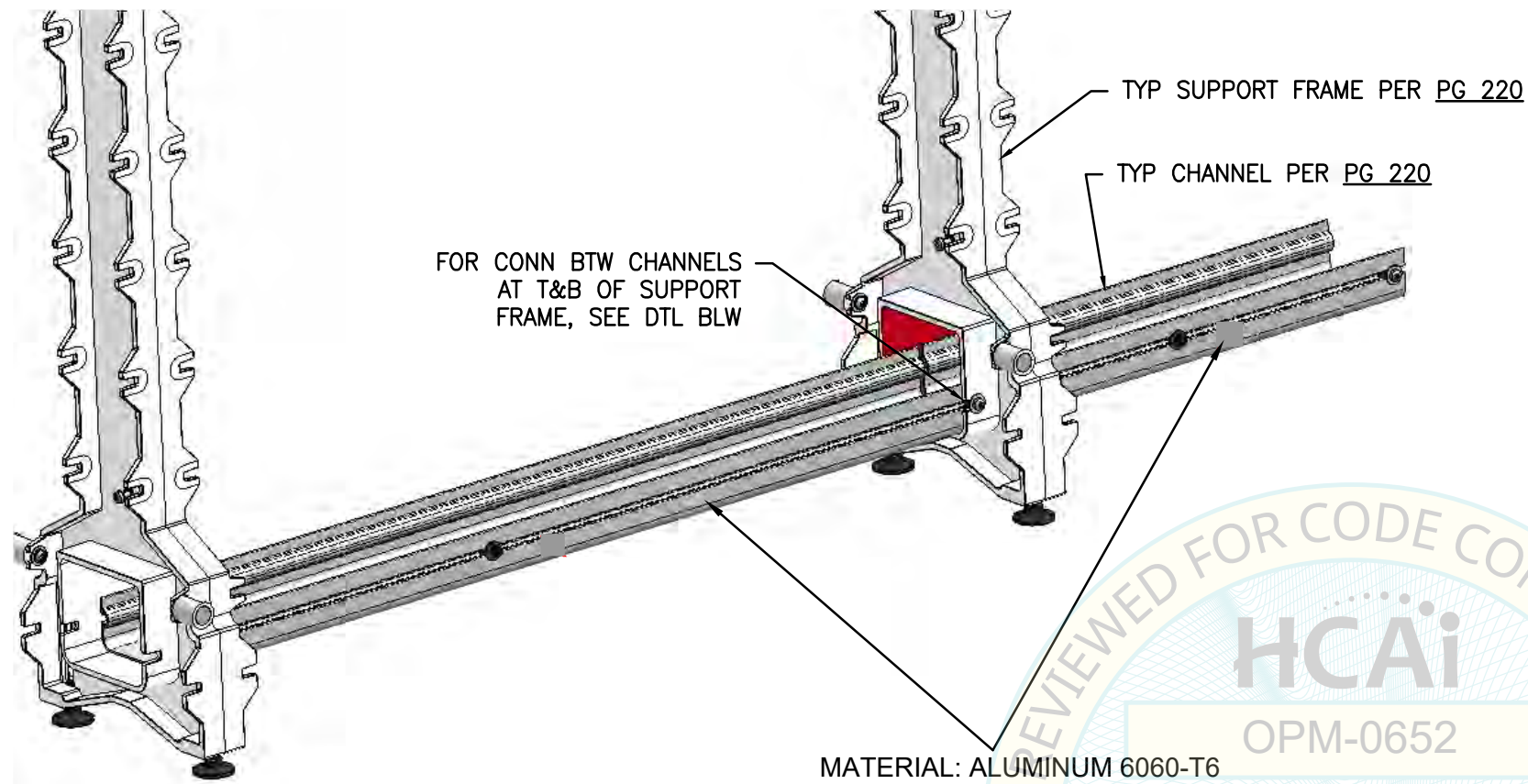
**Abbott** ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS

**CYS** CYS STRUCTURAL ENGINEERS, INC.  
2710 GATEWAY OAKS DRIVE, SUITE 190N TEL (916) 920-2020  
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			25035-02
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			Page: 220

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**SUPPORT FRAME TO CHANNEL CONNECTION**



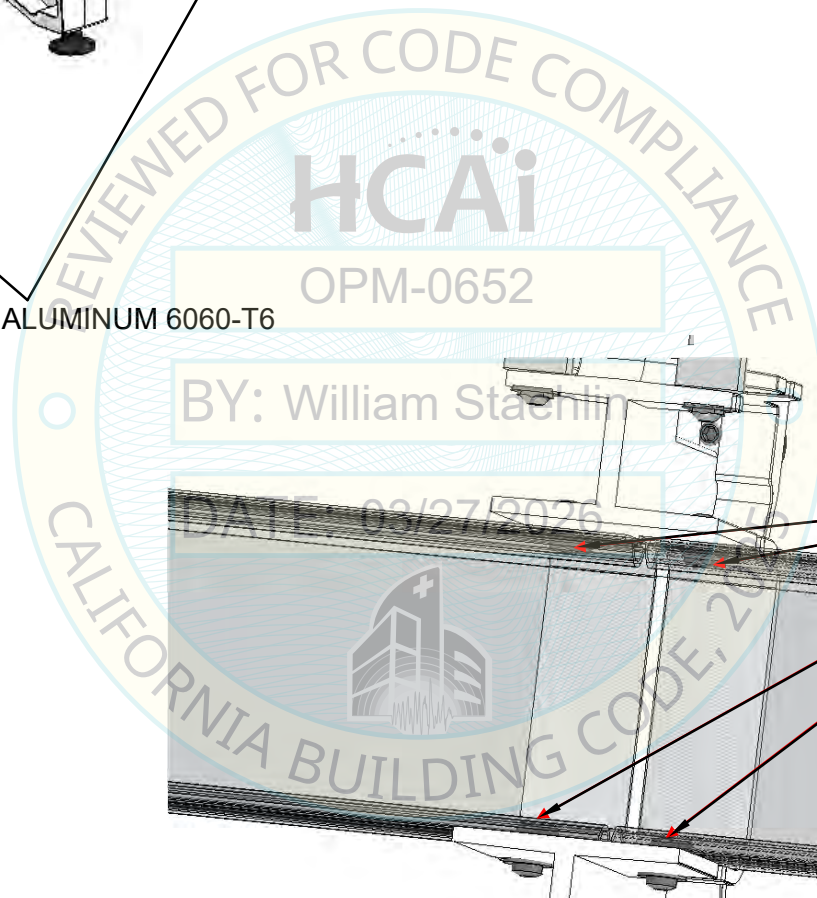
FOR CONN BTW CHANNELS  
AT T&B OF SUPPORT  
FRAME, SEE DTL BLW

TYP SUPPORT FRAME PER PG 220

TYP CHANNEL PER PG 220

MATERIAL: ALUMINUM 6060-T6

**SUPPORT FRAME ISOMETRIC**



BY: William Staehlin

DATE: 03/27/2026

CALIFORNIA BUILDING CODE, 2019

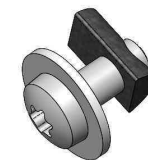
REGISTERED PROFESSIONAL ENGINEER

DIETER T SIEBALD

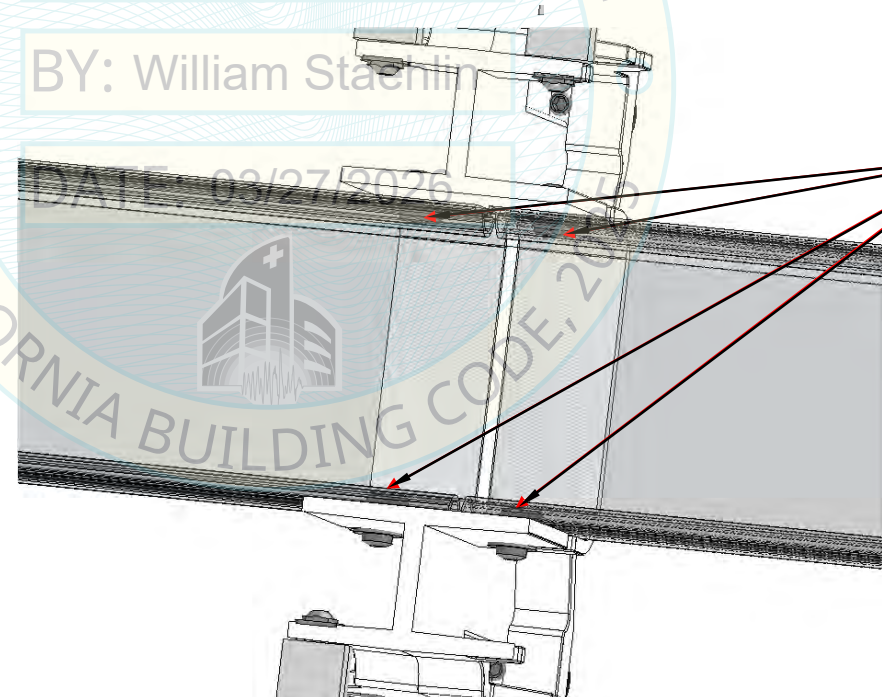
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STRUCTURAL

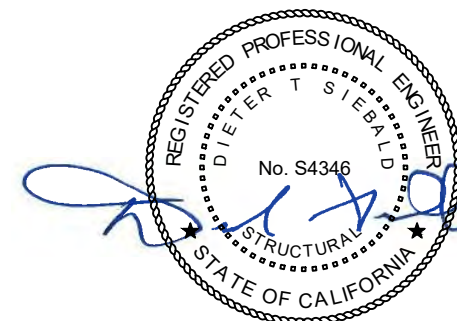
STATE OF CALIFORNIA



SCREW DIN 7985 M5x12-TX A2  
TORQUE TIGHTENED TO 2.5 FT-LBS MIN  
(Fy= 65 KSI MIN, Fu= 102 KSI MIN)  
WASHER DIN 9021-5,3 A2 T-SLOT NUT  
- M5 STL ZINC



**SUPPORT FRAME TO CHANNEL CONN**



NOT SEOR

SHEET TITLE: FLOOR MOUNTED TRACK DETAIL  
SUPPORT FRAME CONNECTIONS

ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS



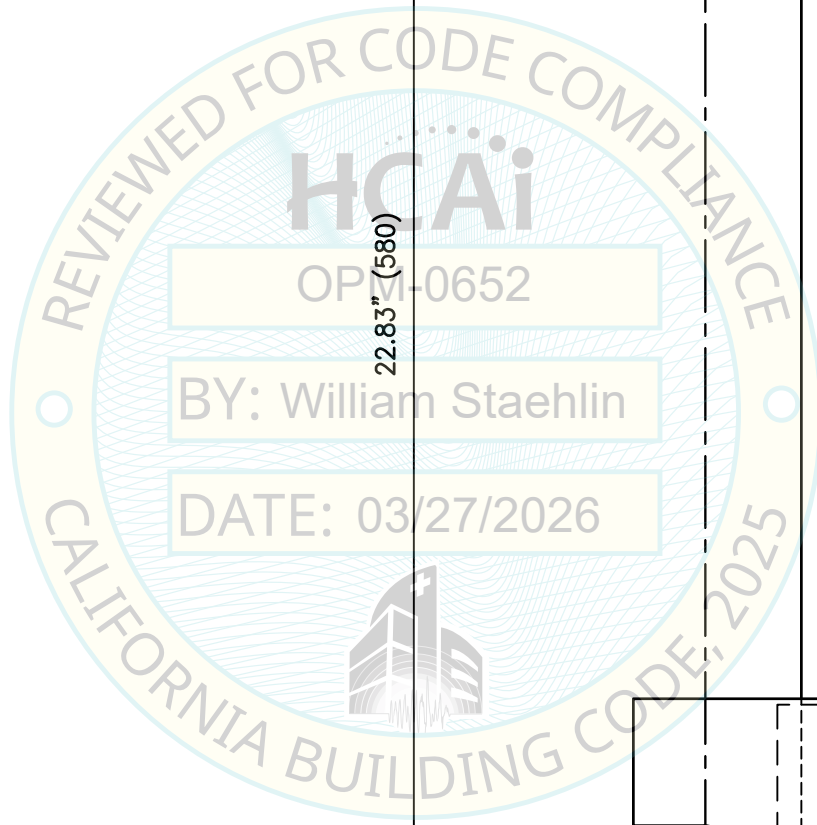
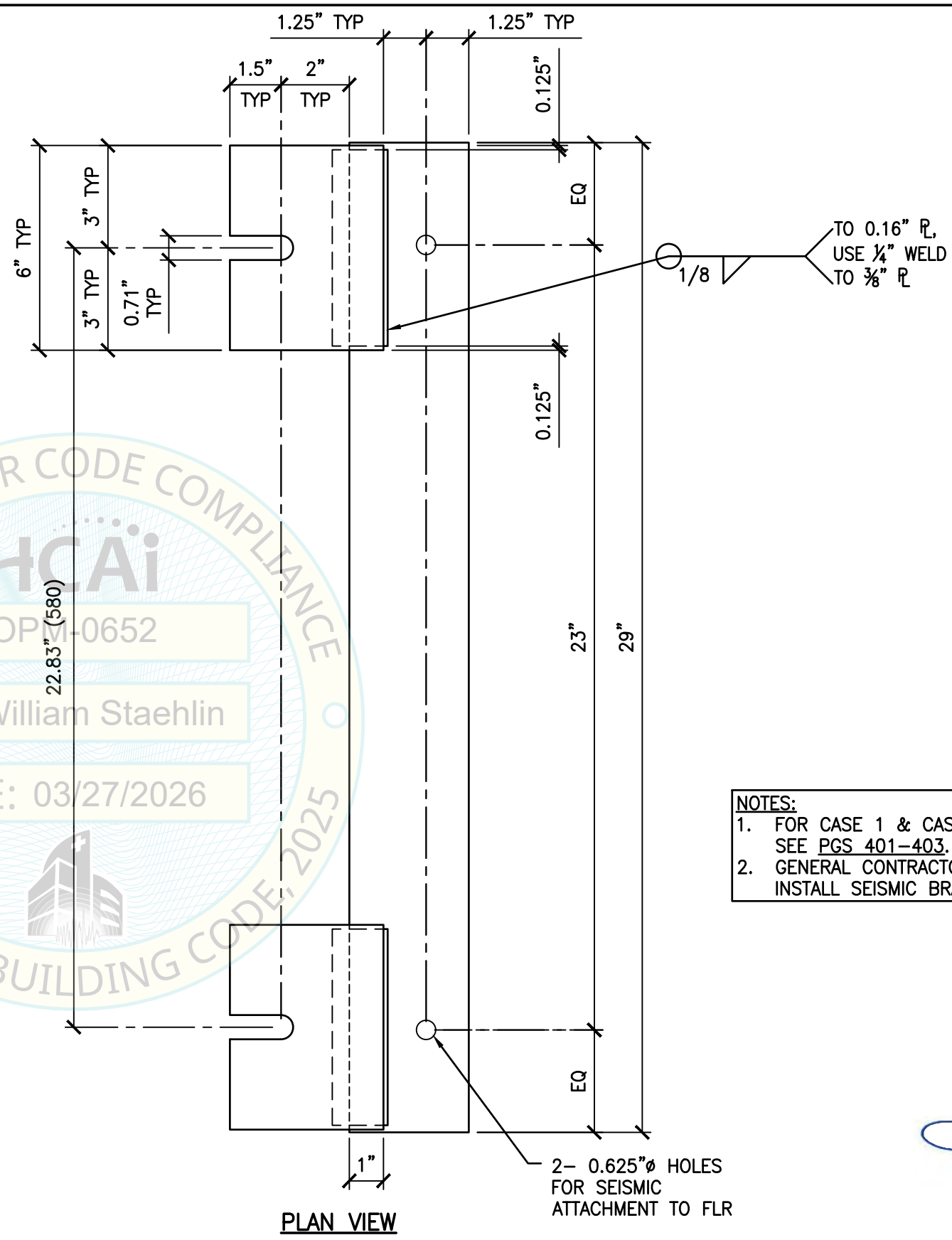
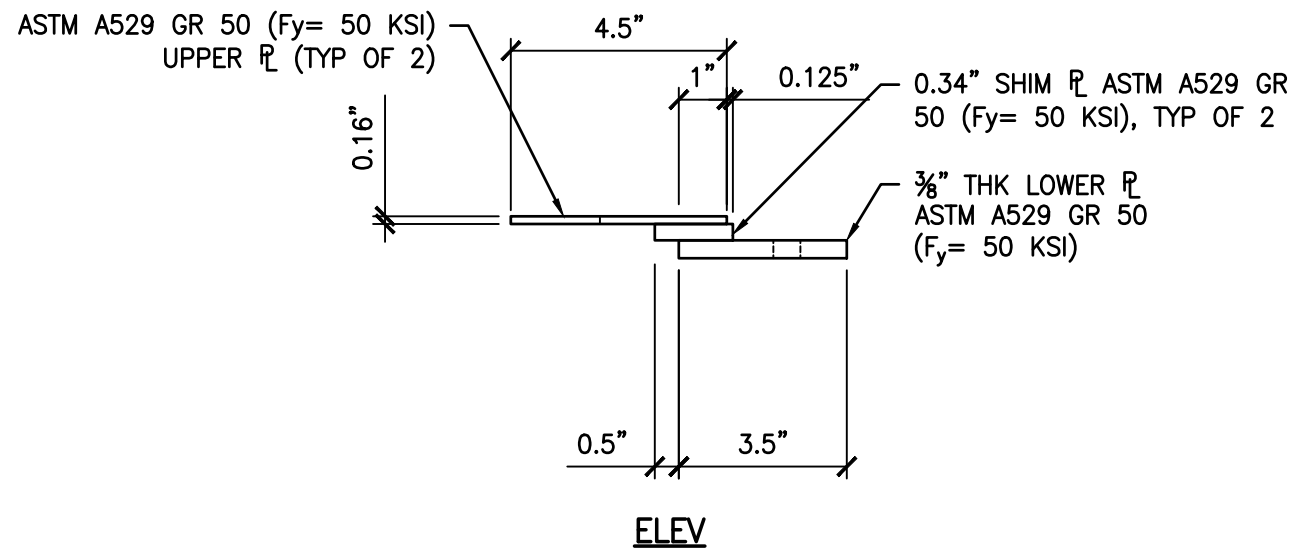
**CYS STRUCTURAL ENGINEERS, INC.**

2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833

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			25035-02
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			By: RDF
			Page: 221

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**NOTES:**

- FOR CASE 1 & CASE 2 ANCHORAGE TO FLR, SEE PGS 401-403.
- GENERAL CONTRACTOR SHALL PROVIDE & INSTALL SEISMIC BRACKET.



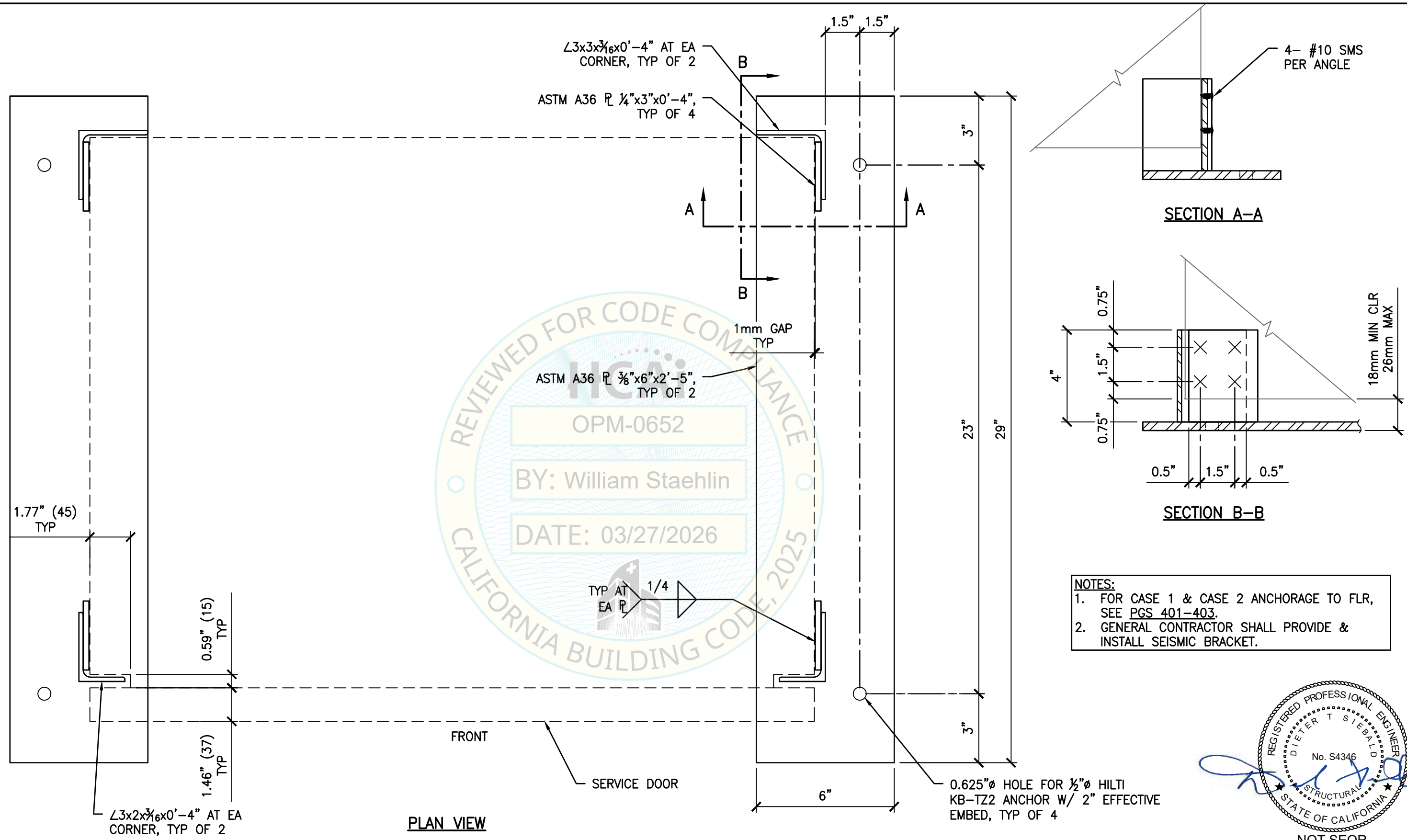
SHEET TITLE: SEISMIC BRACKET 1 DETAIL  
LOADER MODULE

**Abbott** ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS


**CYS** CYS STRUCTURAL ENGINEERS, INC.  
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			25035-02
			Date: 03/25/2026
			By: RDF
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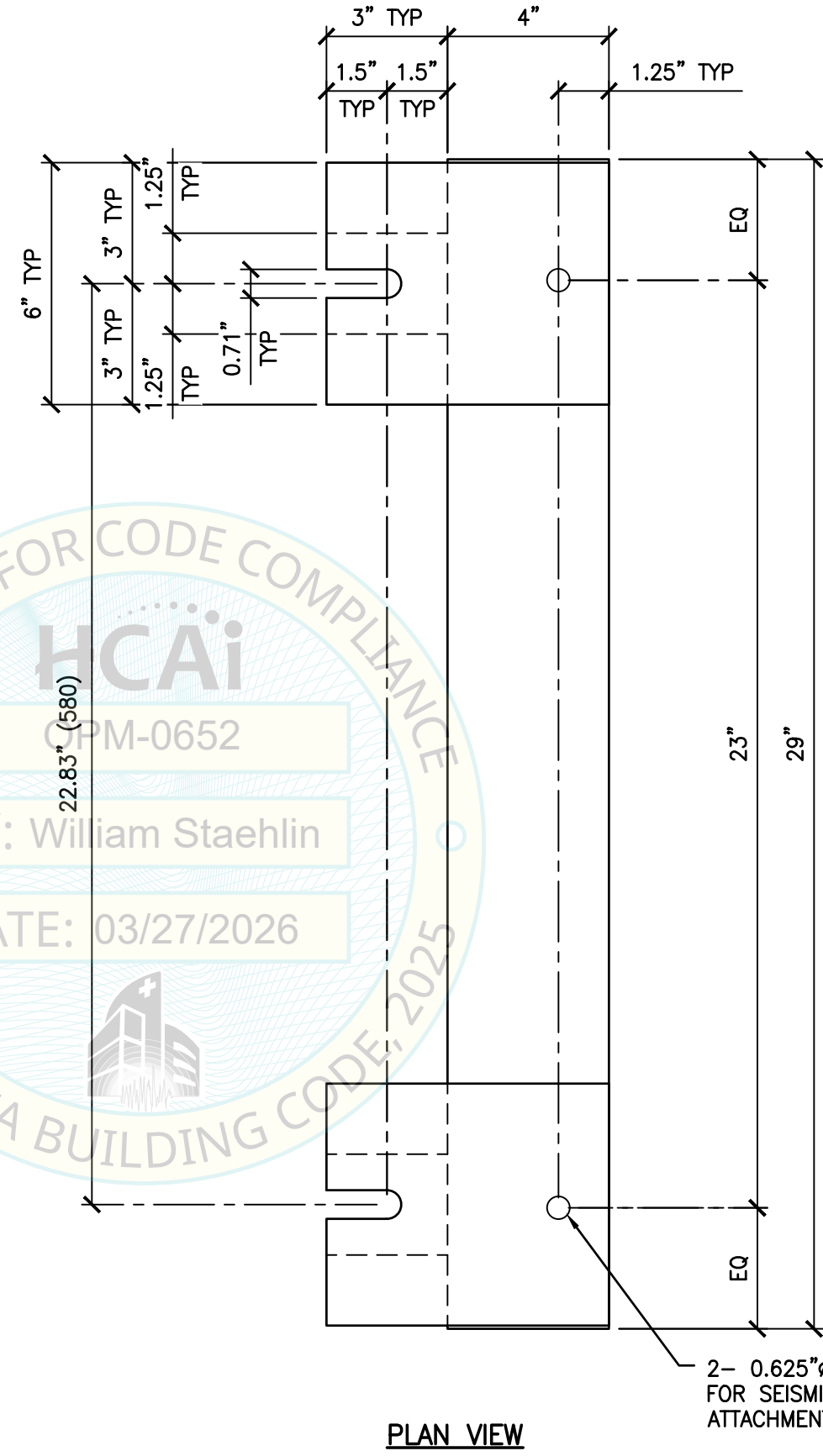
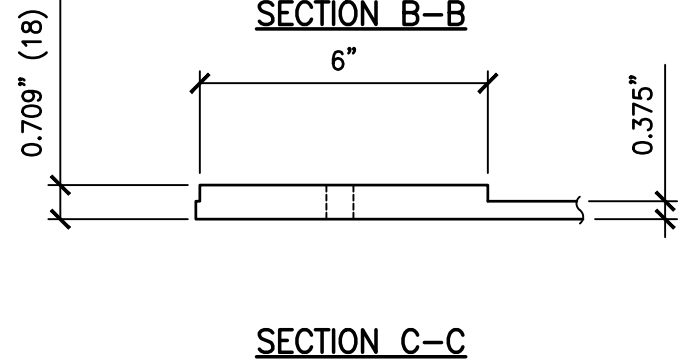
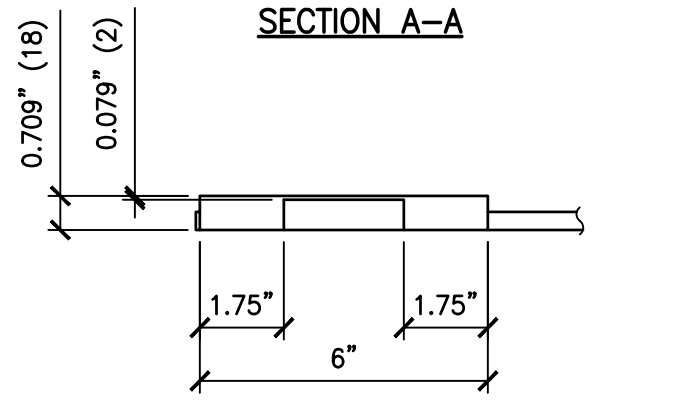
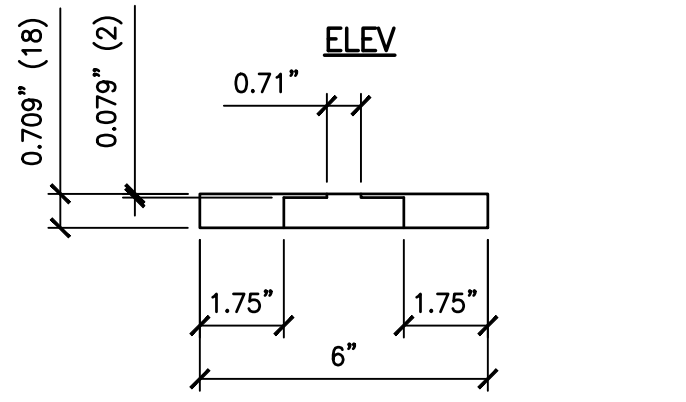
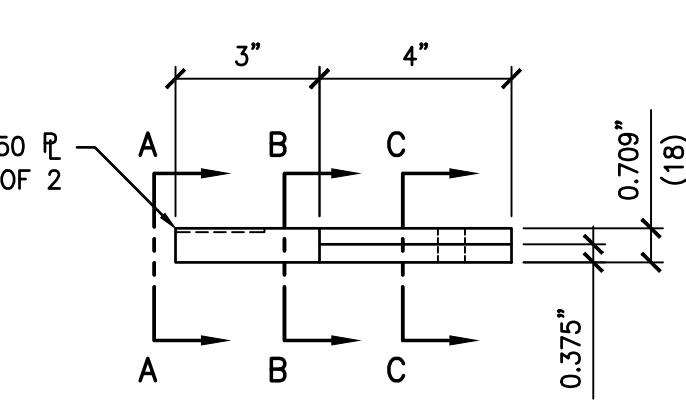
SHEET TITLE: SEISMIC BRACKET 1 - OPTION 2 DETAIL  
 LOADER MODULE


 ABBOTT AUTOMATION SOLUTIONS  
 ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
 SUPPORTS & ATTACHMENTS


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			25035-02
			Date: 03/25/2026
			By: RDF
			Page: 301A

ASTM A529 GR 50  $F_y = 50$  KSI), TYP OF 2



**NOTES:**  
 1. FOR CASE 1 & CASE 2 ANCHORAGE TO FLR, SEE PGS 401-403.  
 2. GENERAL CONTRACTOR SHALL PROVIDE & INSTALL SEISMIC BRACKET.



NOT SEOR

SHEET TITLE: SEISMIC BRACKET 1 - OPTION 3 DETAIL  
 LOADER MODULE

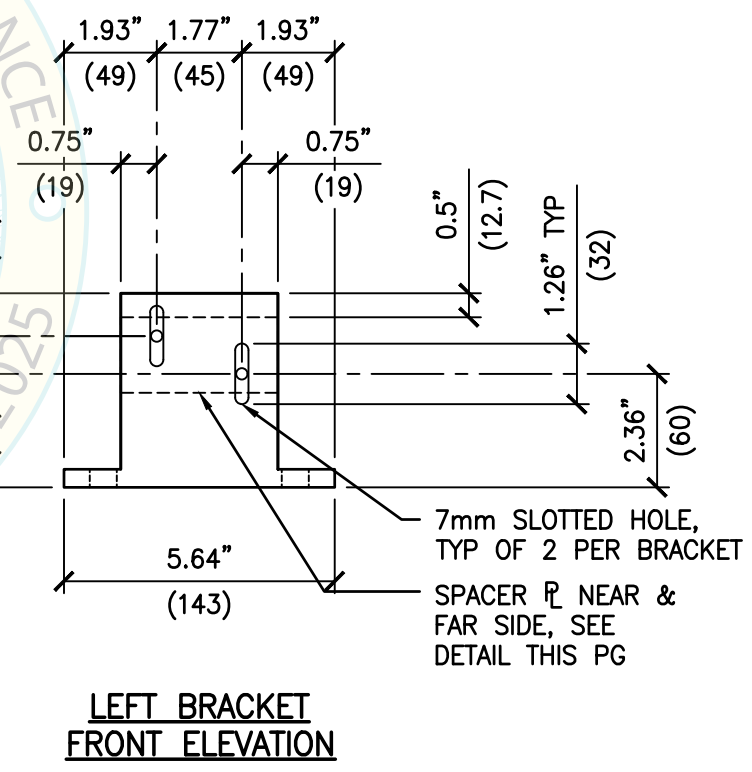
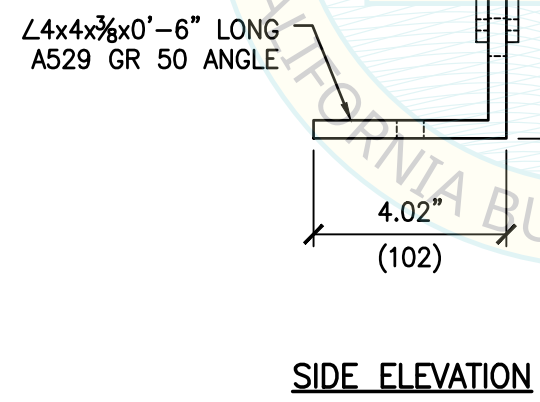
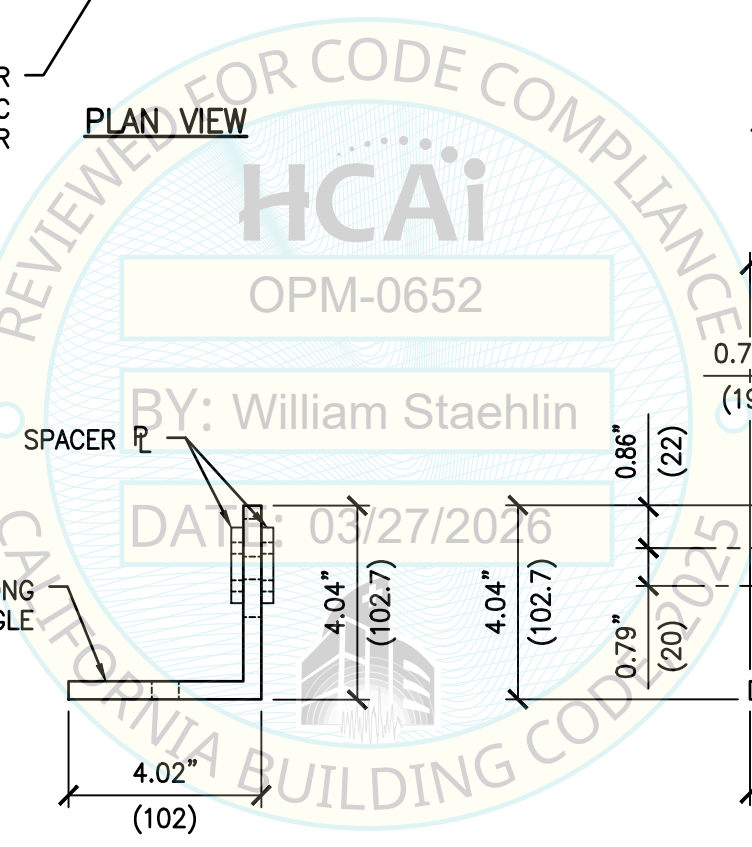
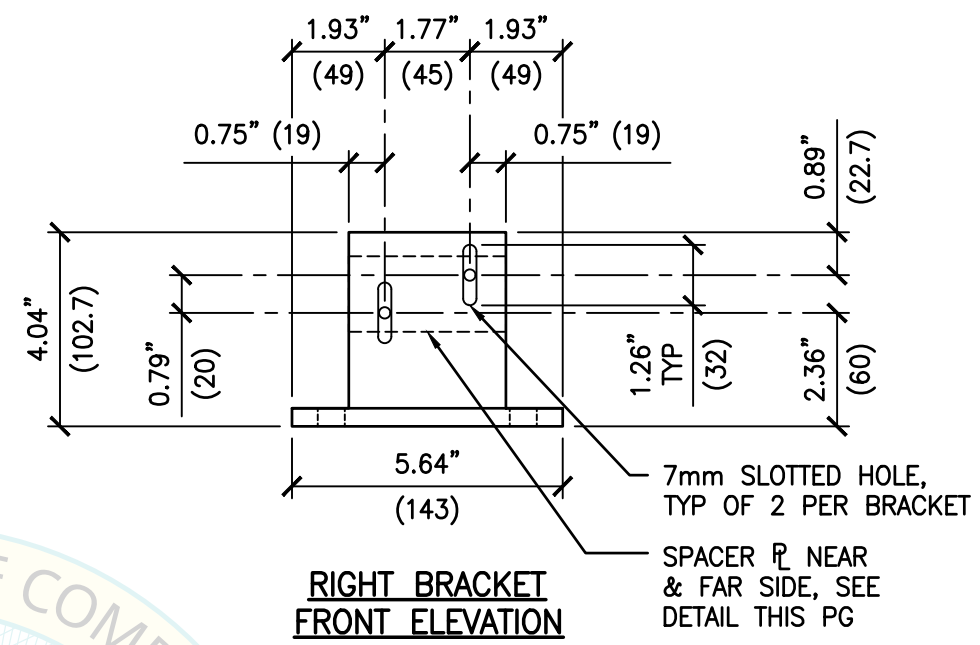
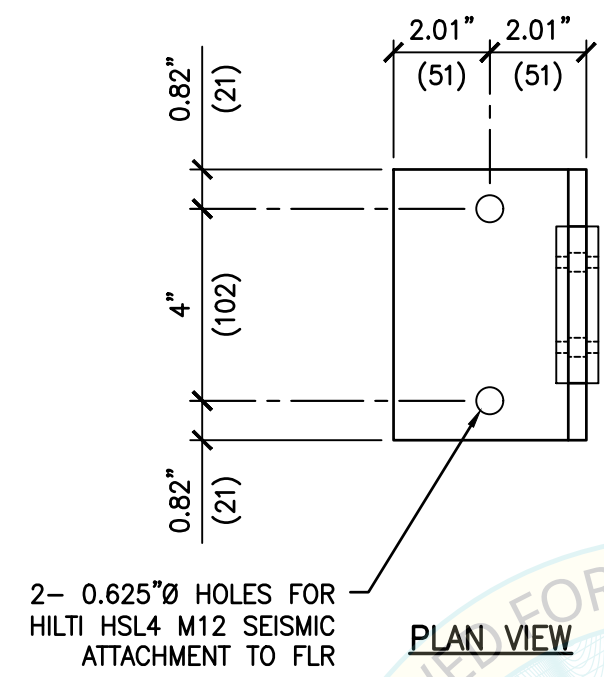
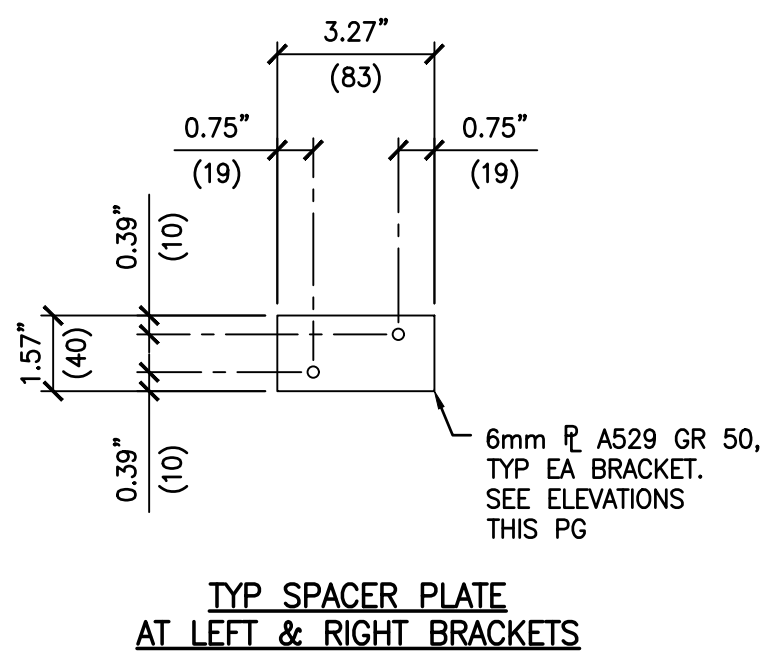
**Abbott** ABBOTT AUTOMATION SOLUTIONS  
 ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
 SUPPORTS & ATTACHMENTS

**CYS** CYS STRUCTURAL ENGINEERS, INC.  
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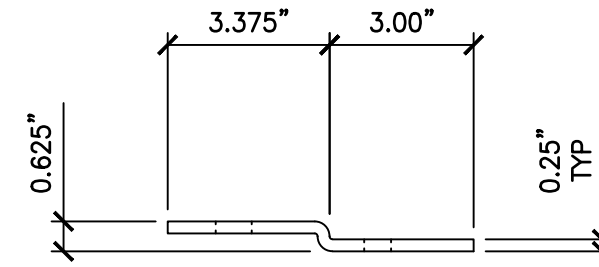
SHEET TITLE: SEISMIC BRACKET 2 DETAIL STORAGE

**Abbott** ABBOTT AUTOMATION SOLUTIONS  
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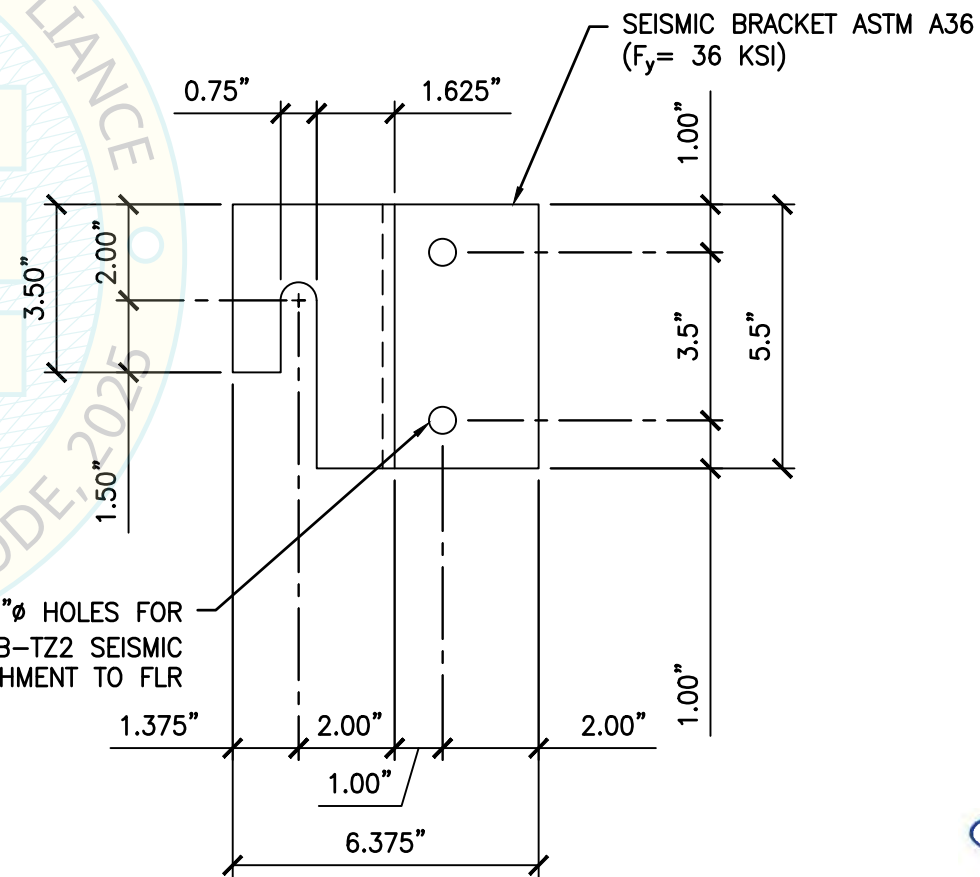
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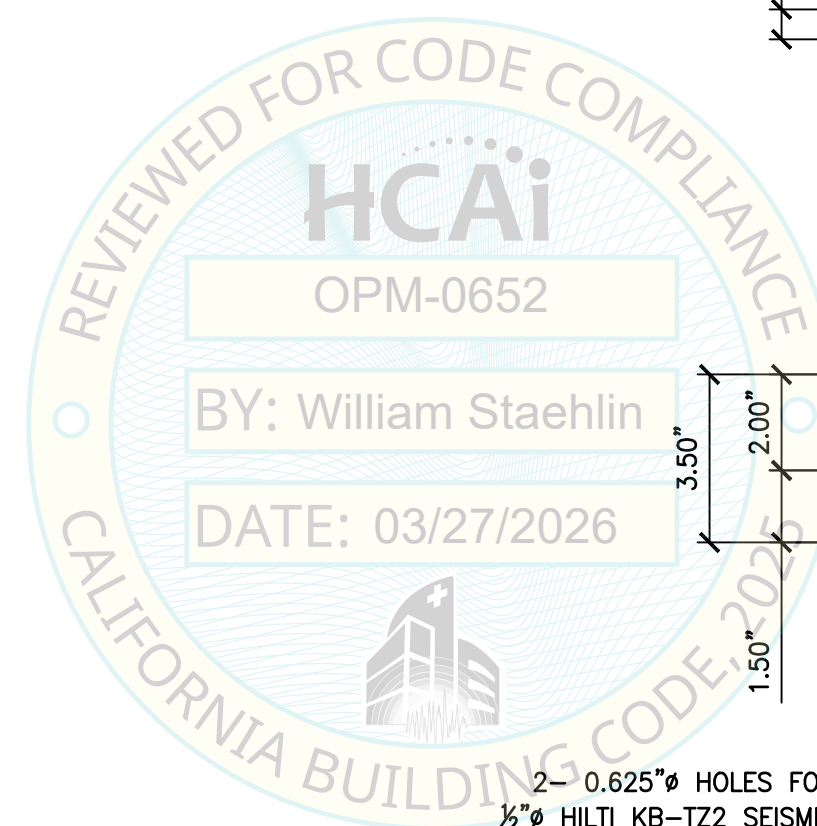
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**ELEV**



**PLAN VIEW**



NOT SEOR

SHEET TITLE: SEISMIC BRACKET 3 DETAIL  
SPIRAL ELEMENT

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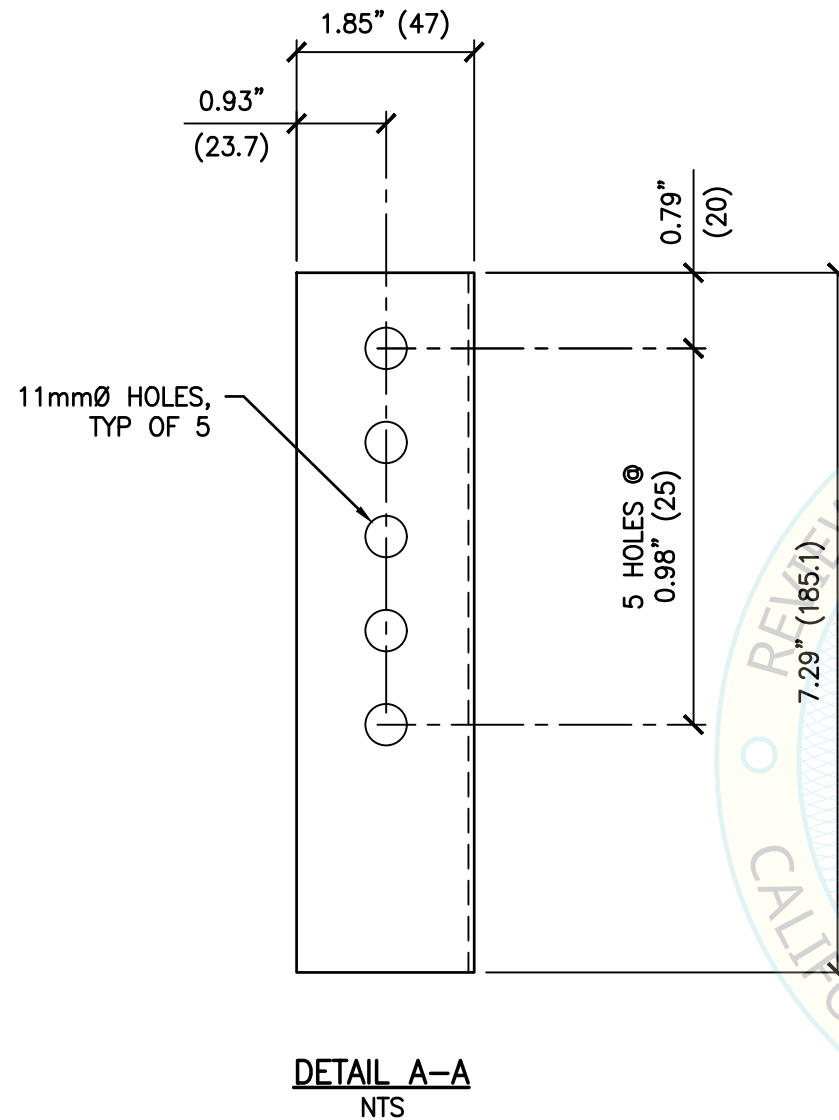
ABBOTT AUTOMATION SOLUTIONS  
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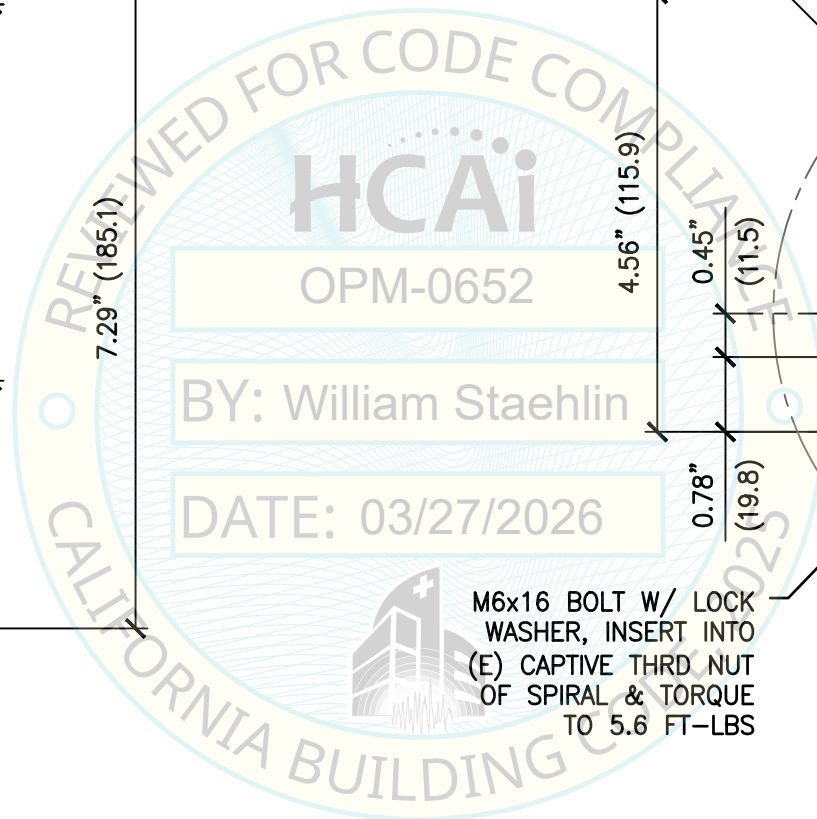
**CYS STRUCTURAL ENGINEERS, INC.**

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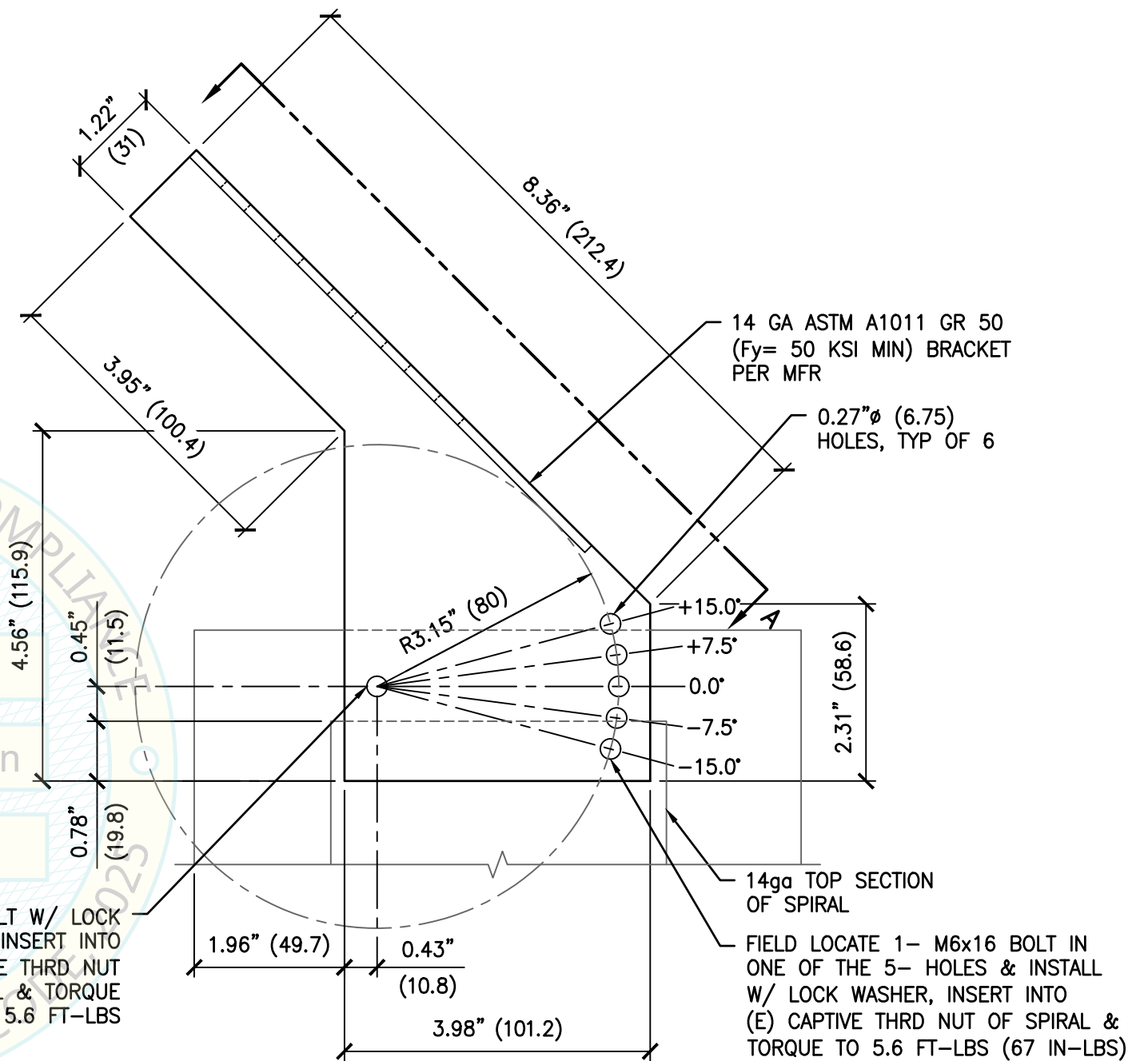
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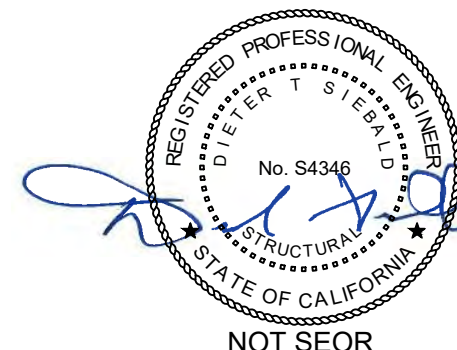
**DETAIL A-A**  
NTS



M6x16 BOLT W/ LOCK WASHER, INSERT INTO (E) CAPTIVE THRD NUT OF SPIRAL & TORQUE TO 5.6 FT-LBS



**SEISMIC BRACKET 4**  
NTS



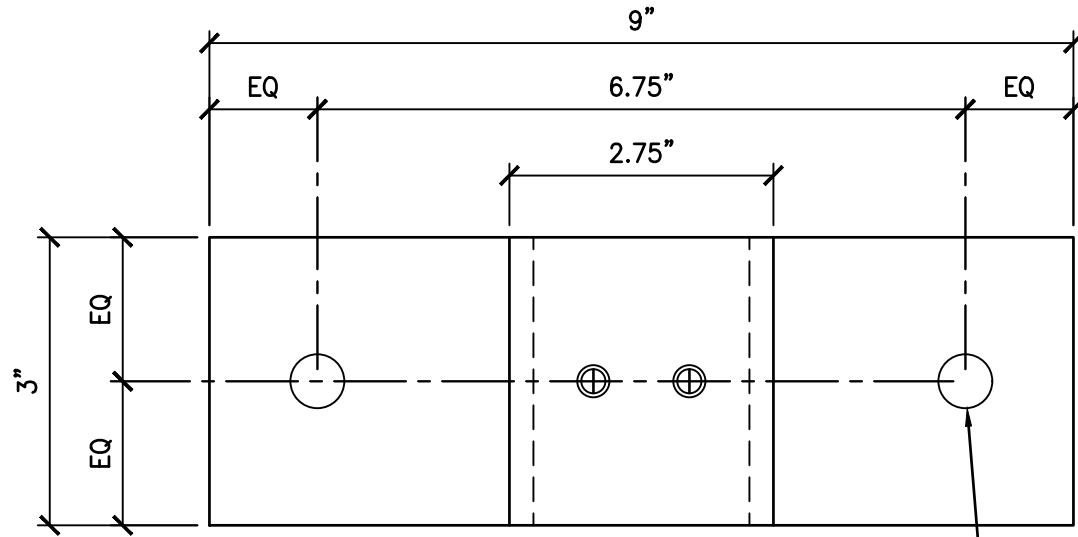
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SPIRAL ELEMENT

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SUPPORTS & ATTACHMENTS

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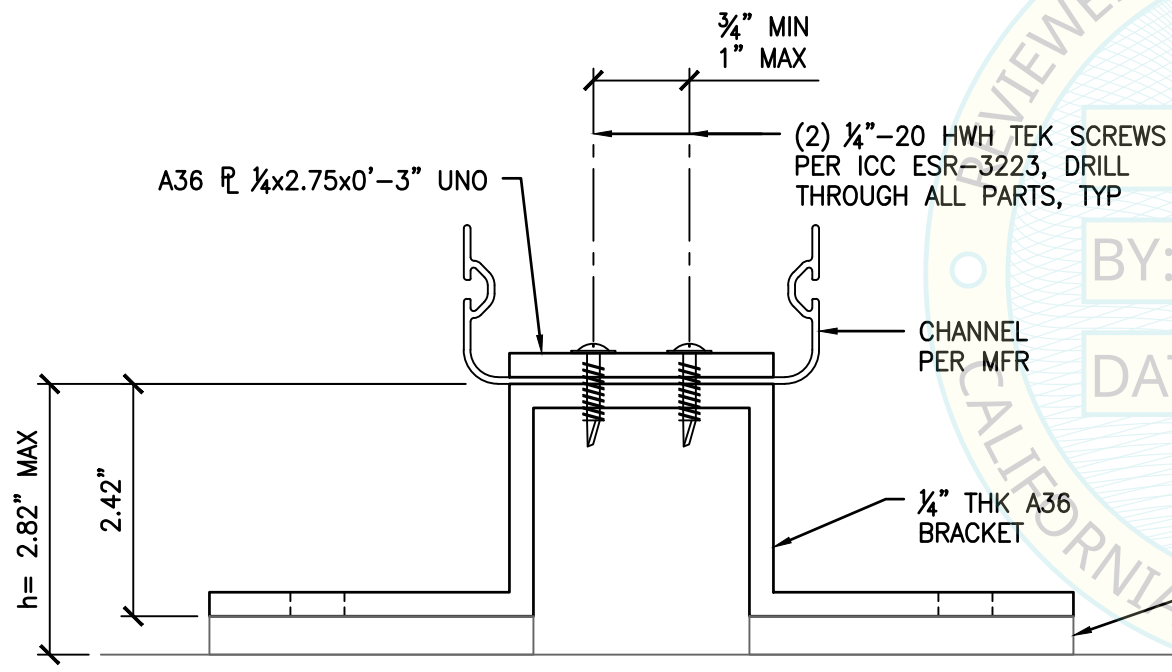
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HAT BRACKET

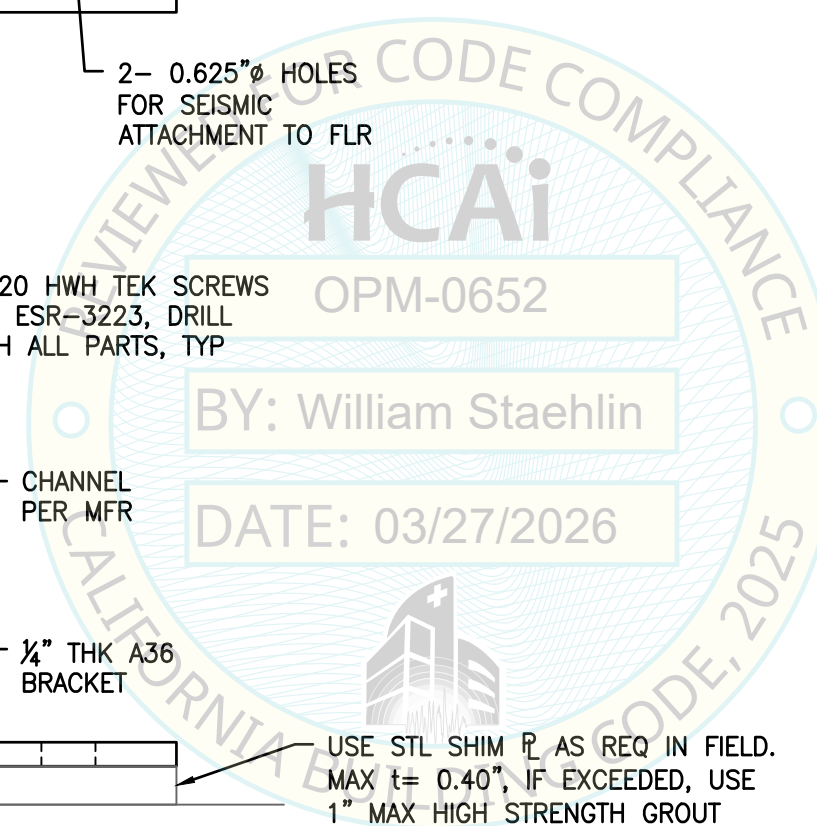


PLAN VIEW

2- 0.625"Ø HOLES FOR SEISMIC ATTACHMENT TO FLR

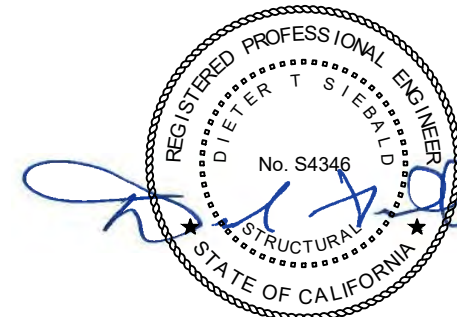


ELEV



NOTES:

- FOR CASE 1, 2 & 3 ANCHORAGE TO FLR, SEE PGS 401, 402 & 404.
- GENERAL CONTRACTOR SHALL PROVIDE & INSTALL SEISMIC BRACKET.



NOT SEOR

SHEET TITLE: SEISMIC HAT BRACKET DETAIL  
FLOOR MOUNTED TRACK

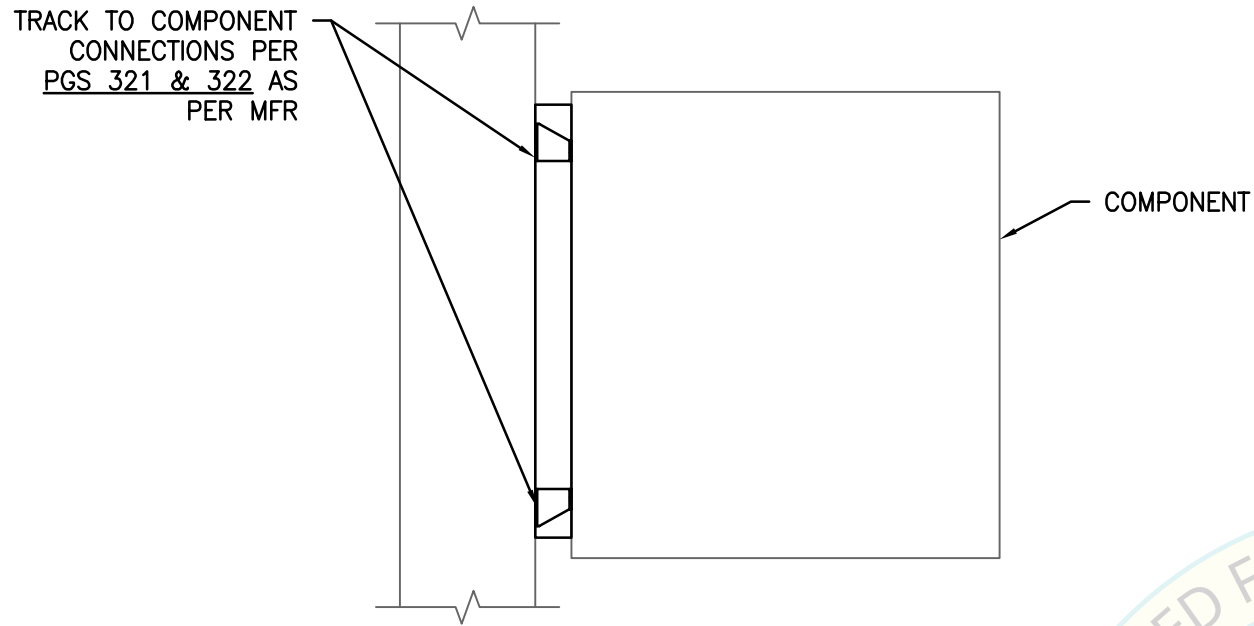
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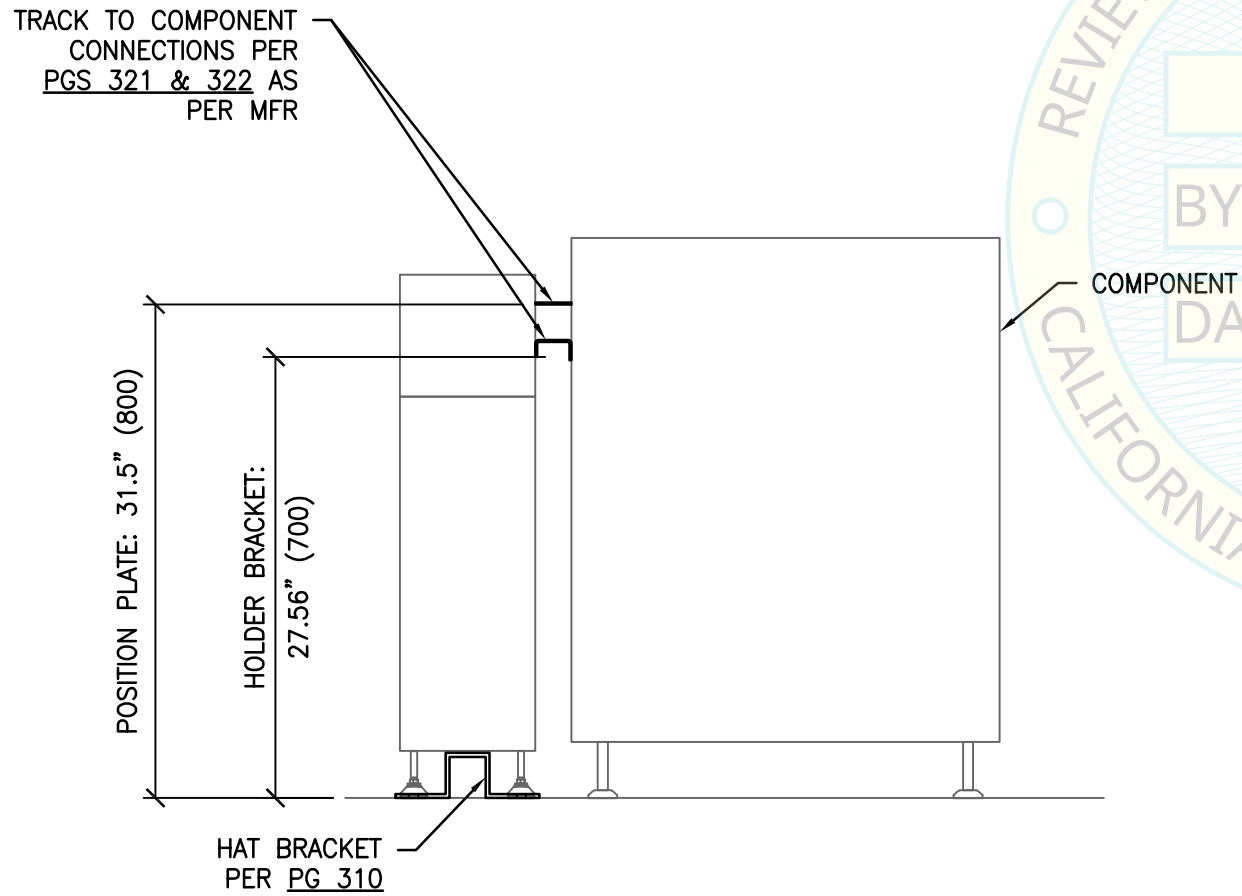
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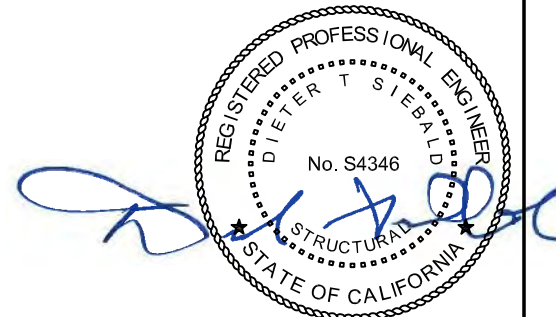
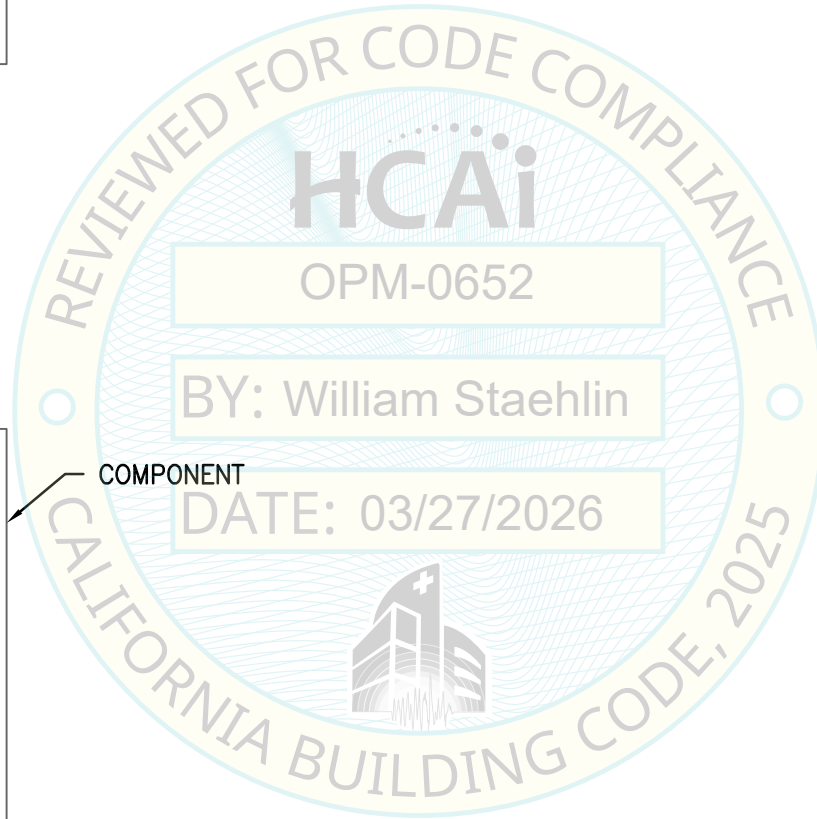
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PLAN VIEW



IN LINE ELEV



NOT SEOR

SHEET TITLE: TRACK TO COMPONENT CONNECTION



ABBOTT AUTOMATION SOLUTIONS  
ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
SUPPORTS & ATTACHMENTS



**CYS STRUCTURAL ENGINEERS, INC.**

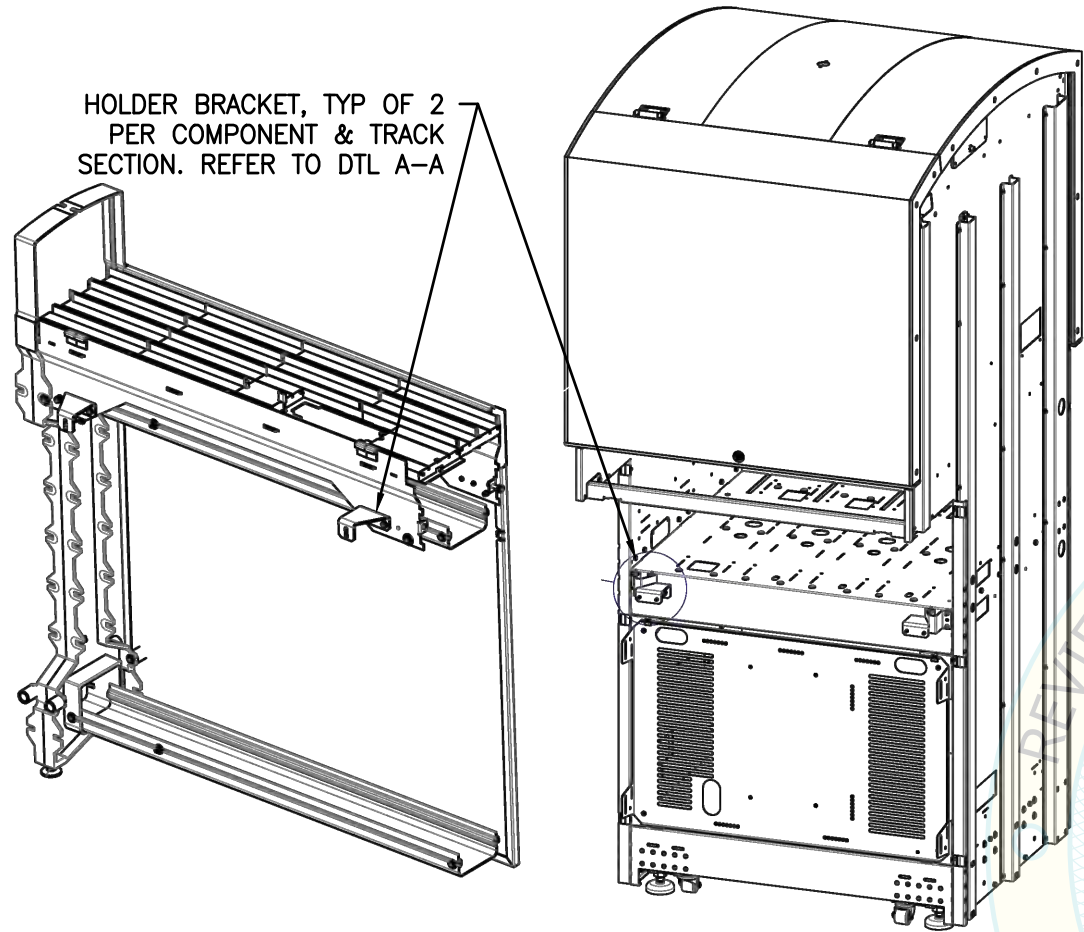
2710 GATEWAY OAKS DRIVE, SUITE 190N  
SACRAMENTO, CA 95833

TEL (916) 920-2020  
www.cyseng.com

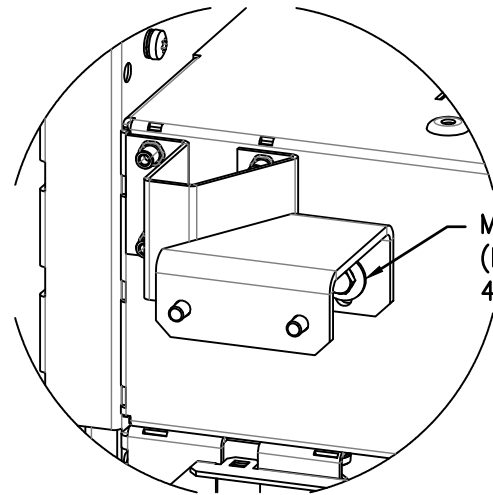
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**HOLDER BRACKET CONNECTION**

**HOLDER BRACKET DETAIL**

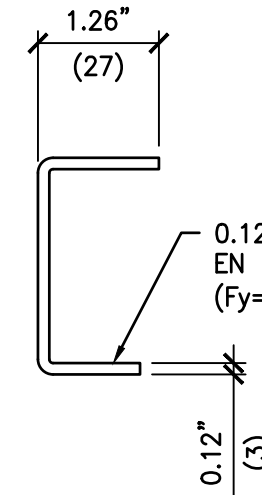
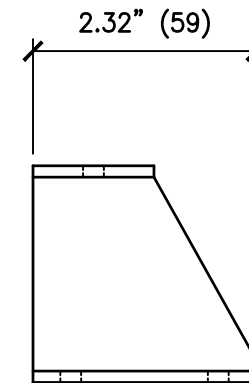
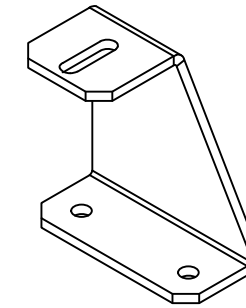
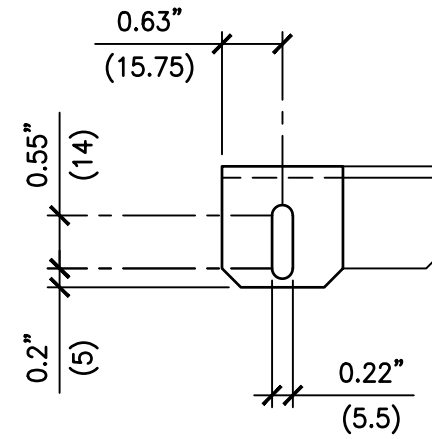


HOLDER BRACKET, TYP OF 2 PER COMPONENT & TRACK SECTION. REFER TO DTL A-A

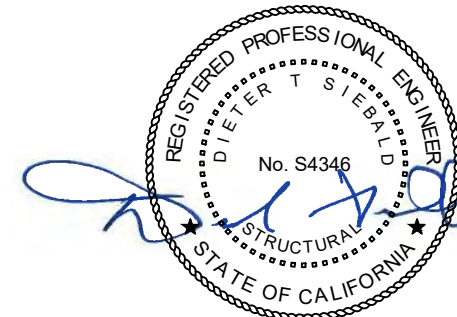
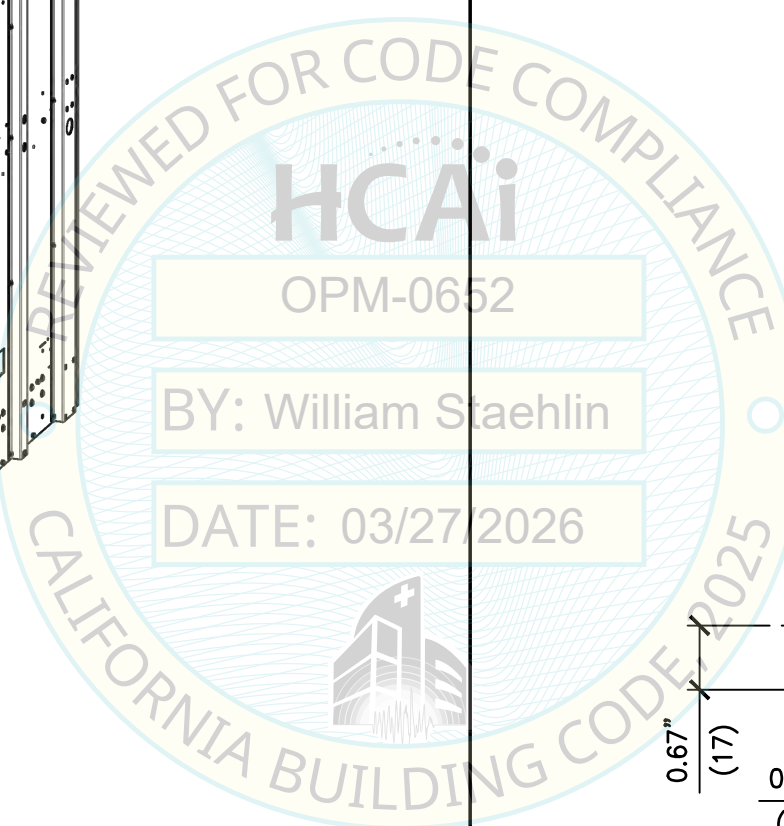
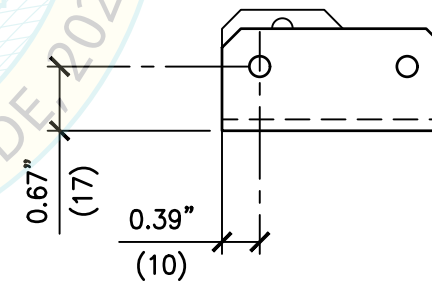


**DETAIL A-A**

M5x8 A2-70 DIN 933 BOLT  
(Fu= 100 KSI) TORQUE TO  
4.5 FT-LBS (54 IN-LBS), TYP



0.12" THK LIGHT GA STL PER  
EN 0088-2 3.0-1.4016+2B  
(Fy= 32 KSI)



NOT SEOR

SHEET TITLE: TRACK TO COMPONENT CONNECTION  
HOLDER BRACKET

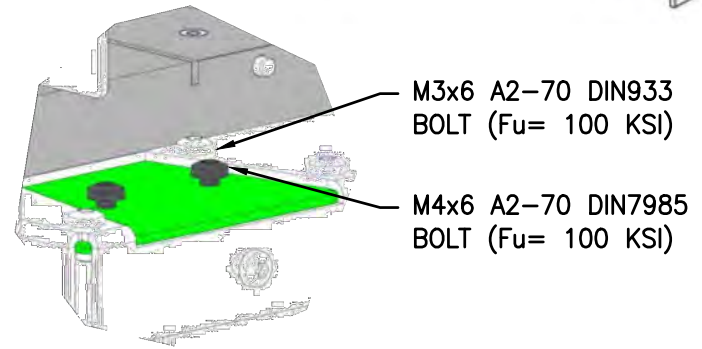
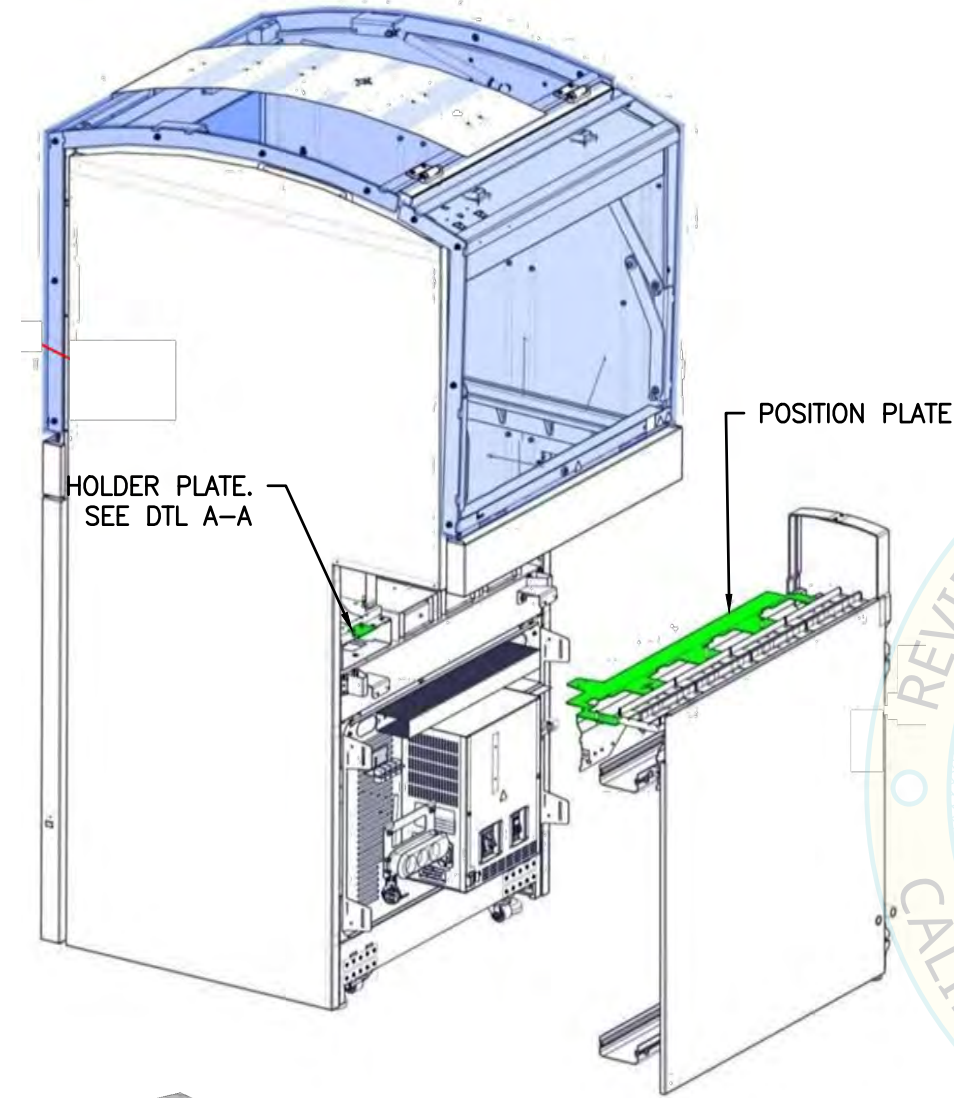
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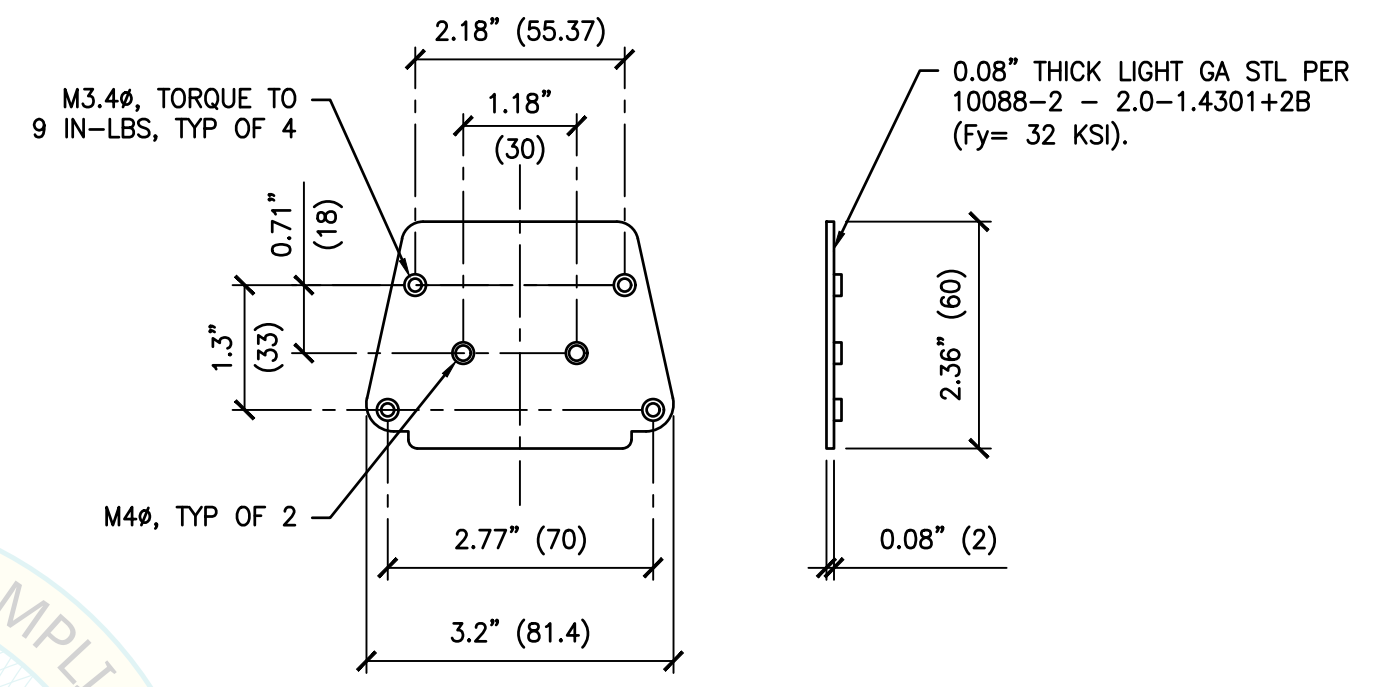
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**POSITION PLATE CONNECTION**

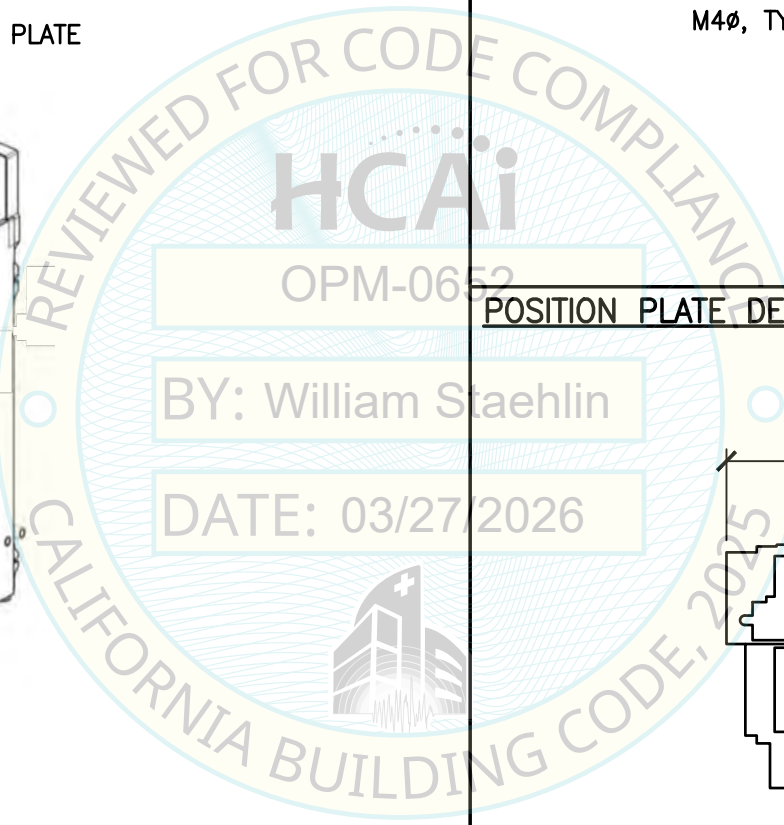
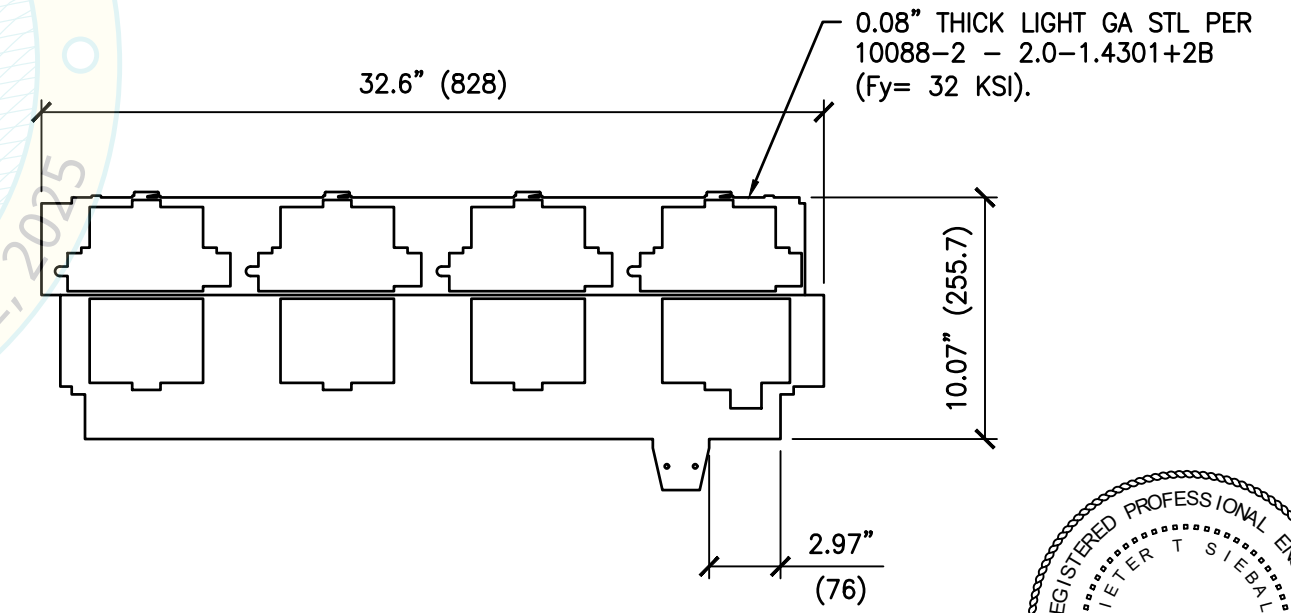


**DETAIL A-A**

**HOLDER PLATE DETAIL**



**POSITION PLATE DETAIL**



NOT SEOR

SHEET TITLE: TRACK TO COMPONENT CONNECTION  
POSITION PLATE

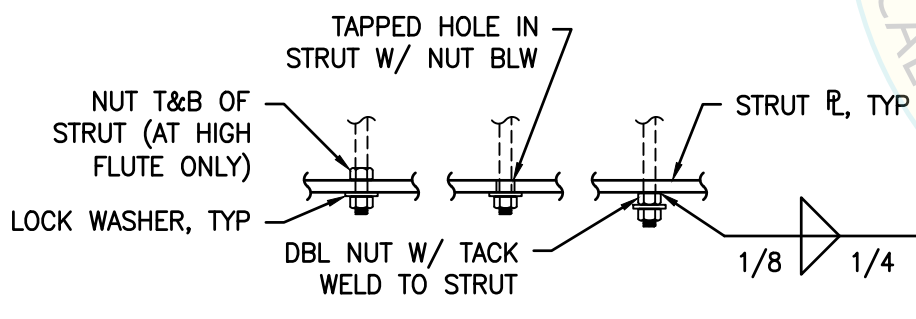
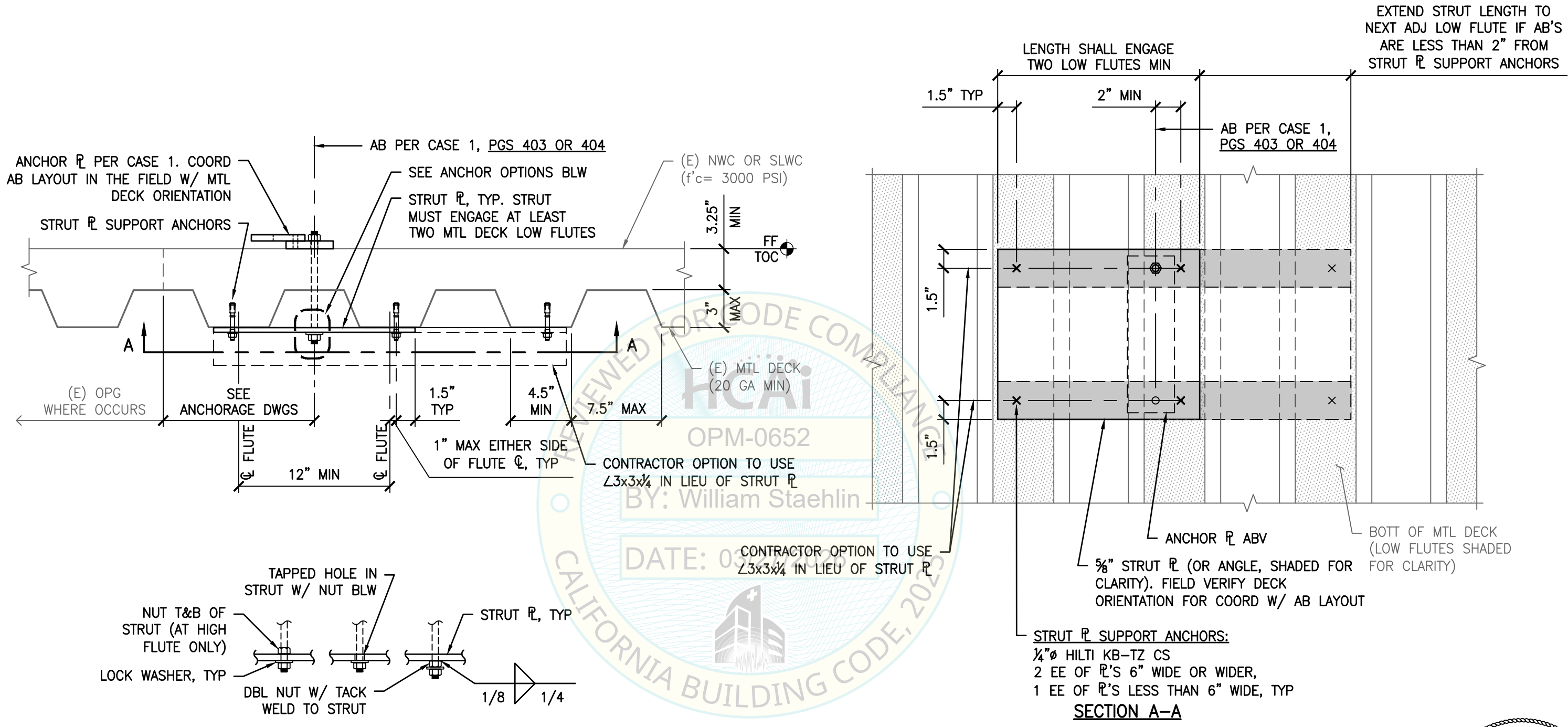
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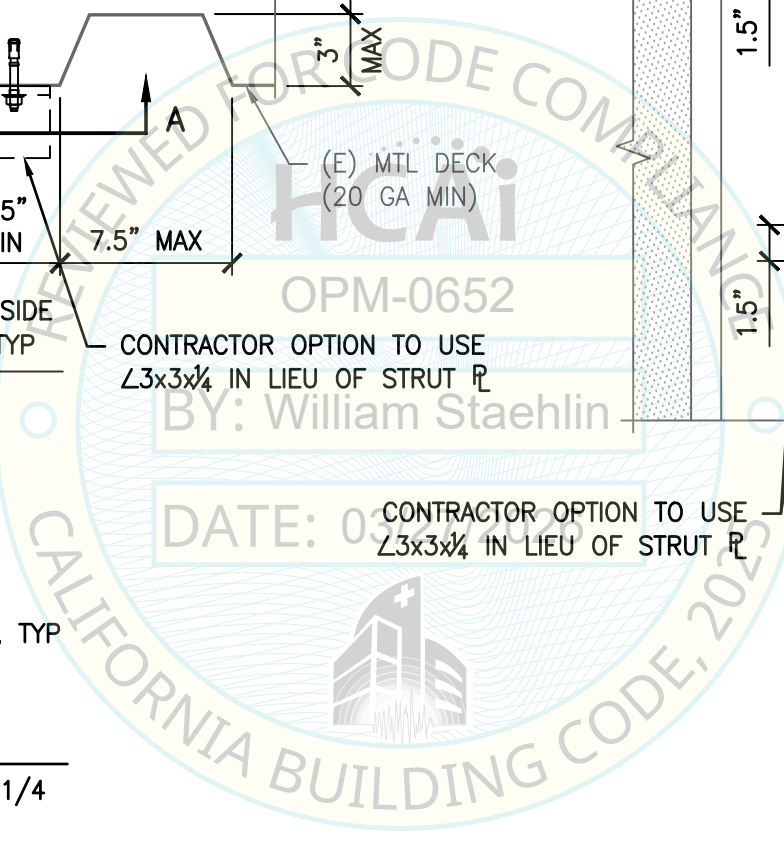
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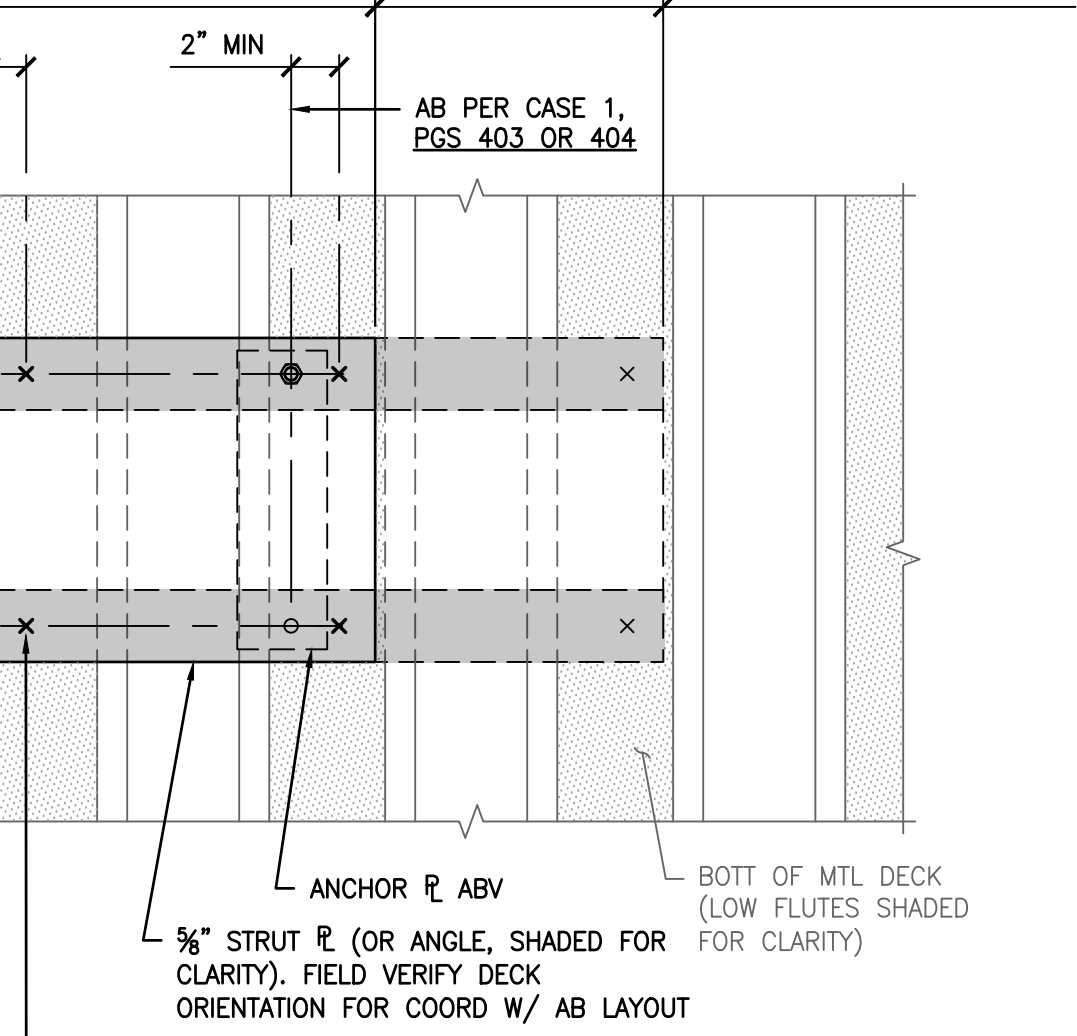
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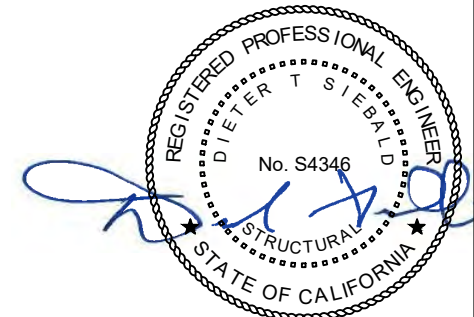
**ANCHOR OPTIONS**



EXTEND STRUT LENGTH TO NEXT ADJ LOW FLUTE IF AB'S ARE LESS THAN 2" FROM STRUT PL SUPPORT ANCHORS



**STRUT PL SUPPORT ANCHORS:**  
 1/4" HILTI KB-TZ CS  
 2 EE OF PL'S 6" WIDE OR WIDER,  
 1 EE OF PL'S LESS THAN 6" WIDE, TYP



NOT SEOR

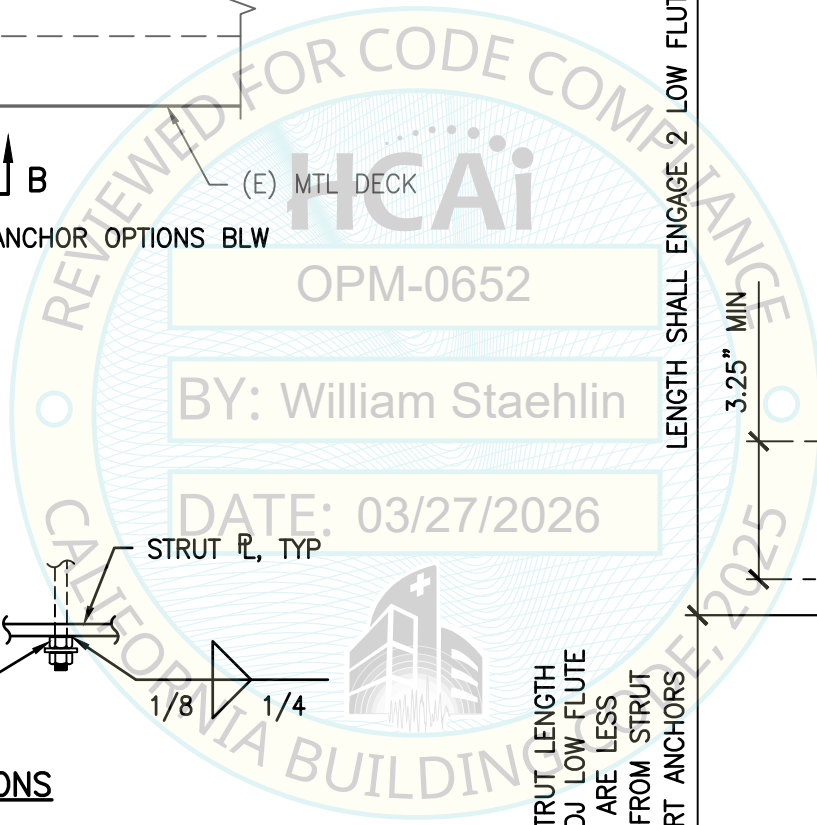
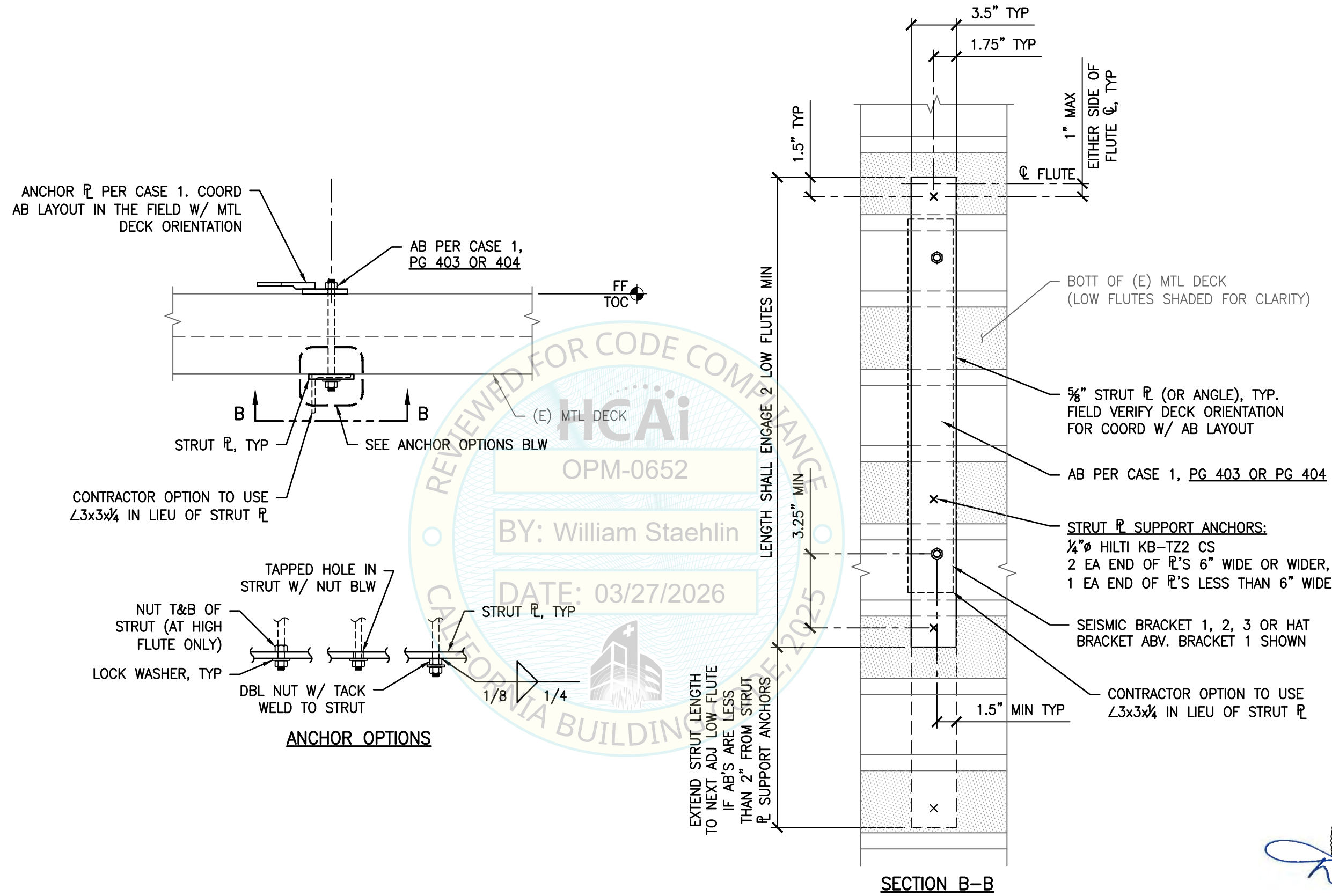
SHEET TITLE: CASE 1 - TYPICAL STRUT DETAILS

**Abbott**  
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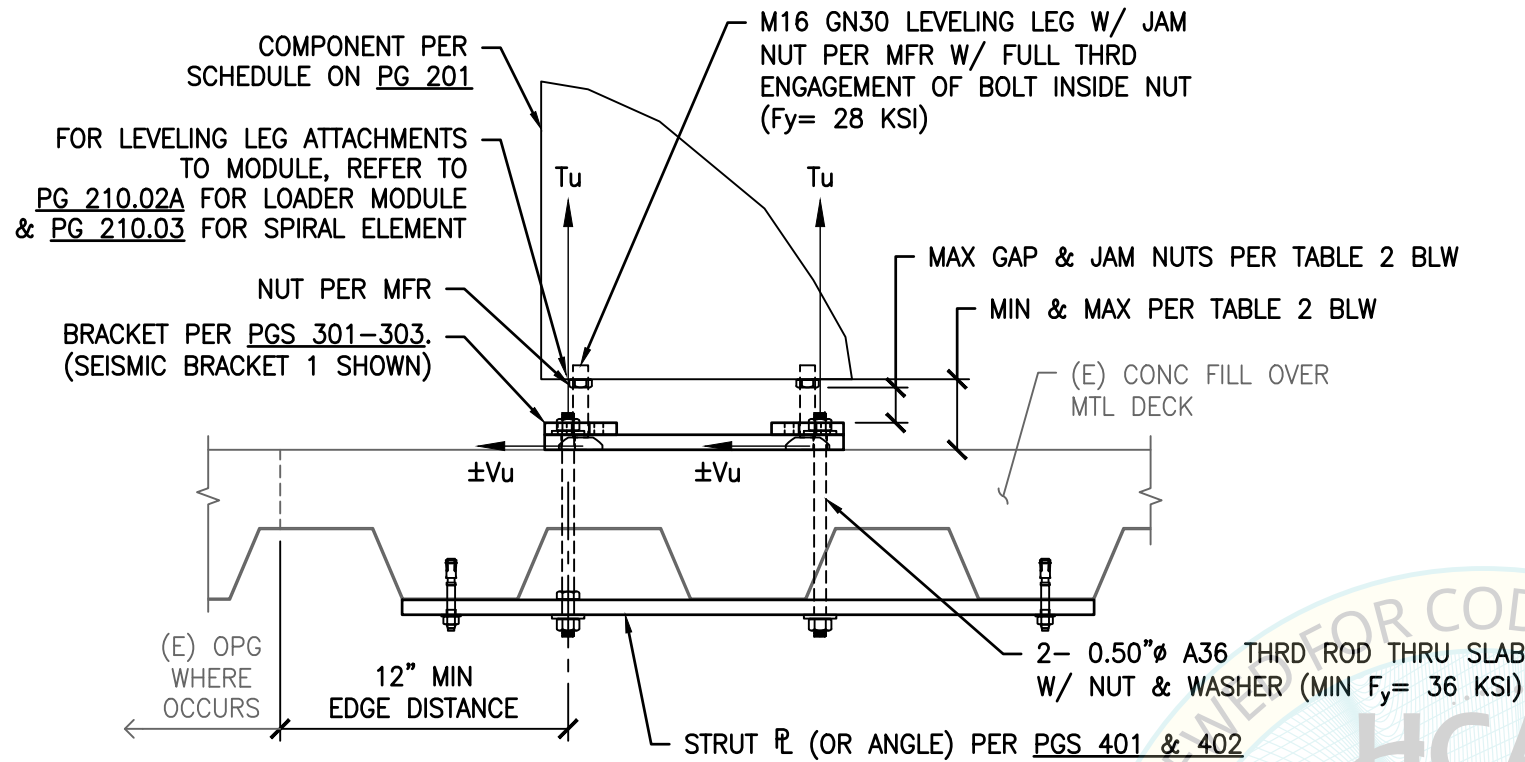


SHEET TITLE: CASE 1 - TYPICAL STRUT DETAILS

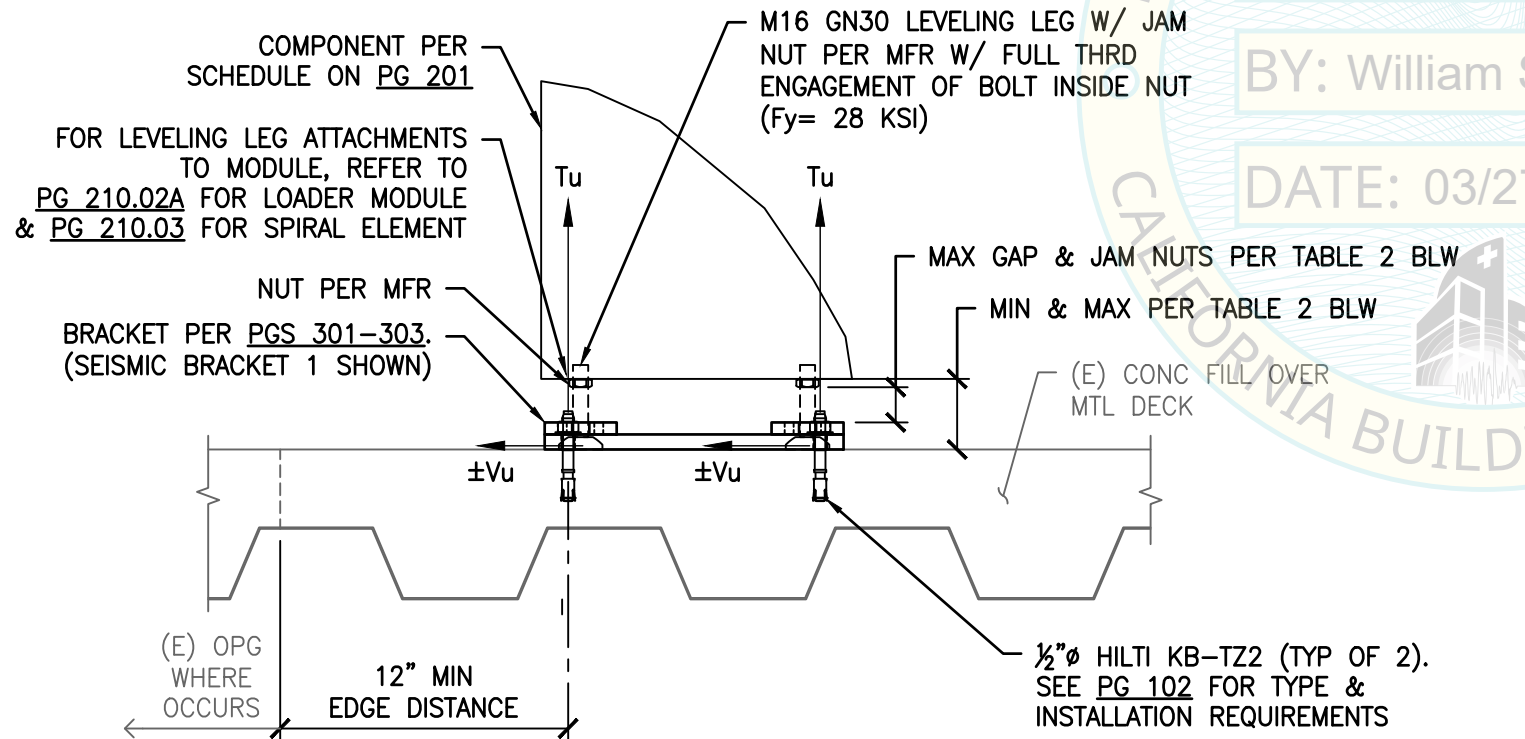
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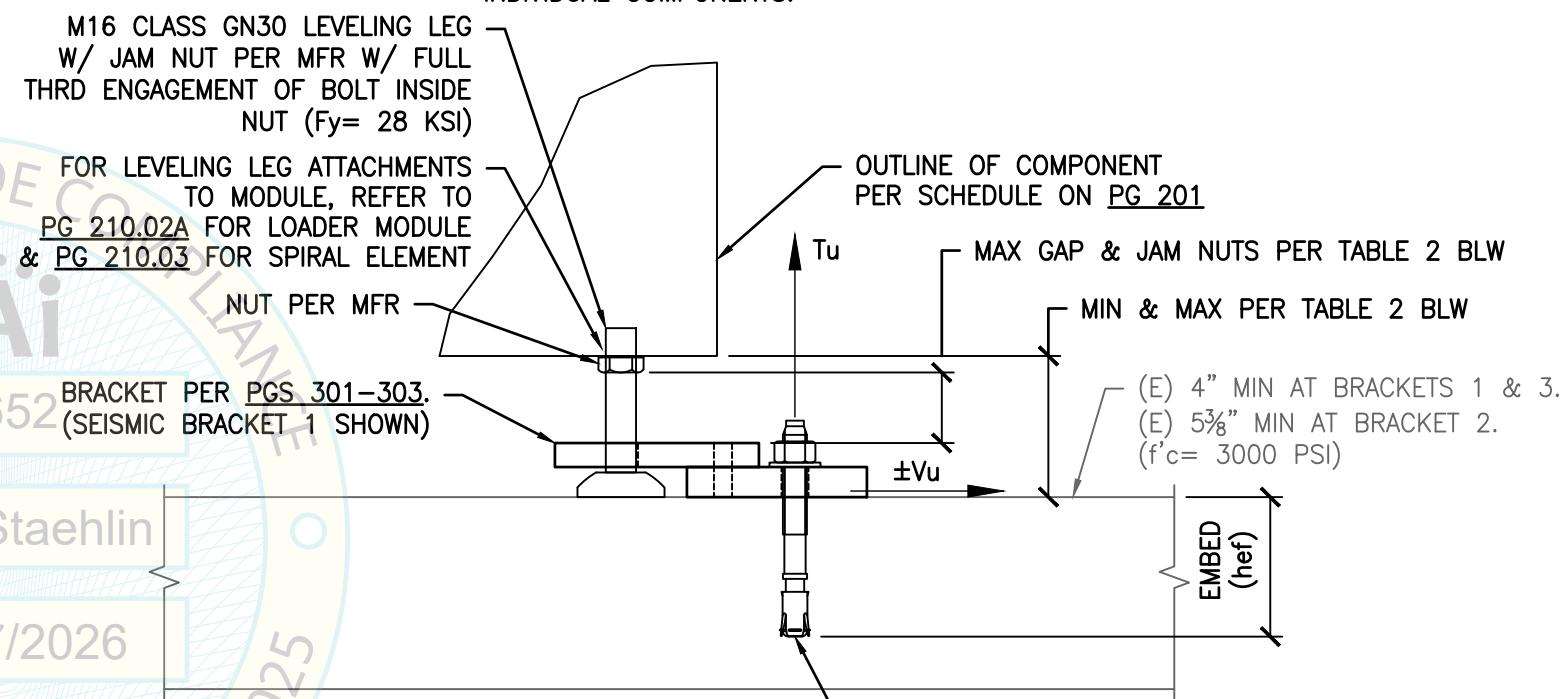
**CASE 1 - SUSPENDED FLR W/ THRU-BOLTS**



**CASE 3 - SUSPENDED FLR W/ ANCHOR BOLTS**

MAX ANCHOR FORCES AT LRFD AT EA AB <sup>(1)</sup>								
CASE 1			CASE 2			CASE 3		
BRACKET	Tu	Vu	BRACKET	Tu	Vu	BRACKET	Tu	Vu
1	1309#	1772#	1	1227#	830#	1	806#	568#
2	1213#	1281#	2	2050#	1029#	2	690#	402#
3	0#	852#	3	0#	320#	3	0#	320#

OVERSTRENGTH FACTOR ( $\Omega_b$ ) IS APPLIED TO  $V_u$  FOR ANCHORAGE TO CONC FOR CASE 1.  
 OVERSTRENGTH FACTOR ( $\Omega_b$ ) IS APPLIED TO  $T_u$  &  $V_u$  FOR ANCHORAGE TO CONC FOR CASE 2 & 3.  
 (1) VALUES ARE NON-CONCURRENT. FOR A BREAKDOWN, REFER TO INDIVIDUAL COMPONENTS.



**CASE 2 - SOG (SLAB AT OR BLW GRADE)\*\***

\*\* CASE 2 ANCHORAGE CAN ALSO BE USED AT SLAB OVER MTL DECK AT OR BLW GRD. (E) CONC SHALL BE NORMAL WEIGHT,  $f'_c = 3000$  PSI MIN & HAVE A MIN CONC TOPPING THICKNESS AS NOTED IN THE DTL ABV.

**TABLE 2**

BRACKET #	COMPONENT	MIN GAP	MAX GAP	MAX GAP & JAM NUT SIZE (mm)
1	LOADER MODULE	2.52" (64)	2.83" (72)	8mm
2	STORAGE	4.13" (105)		N/A
3	SPIRAL ELEMENT	0.68" (17)	1.68" (43)	6mm



NOT SEOR

SHEET TITLE: CASE 1, 2 & 3 SEISMIC BRACKETS 1,2 & 3

**ABBOTT AUTOMATION SOLUTIONS**  
 ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
 SUPPORTS & ATTACHMENTS

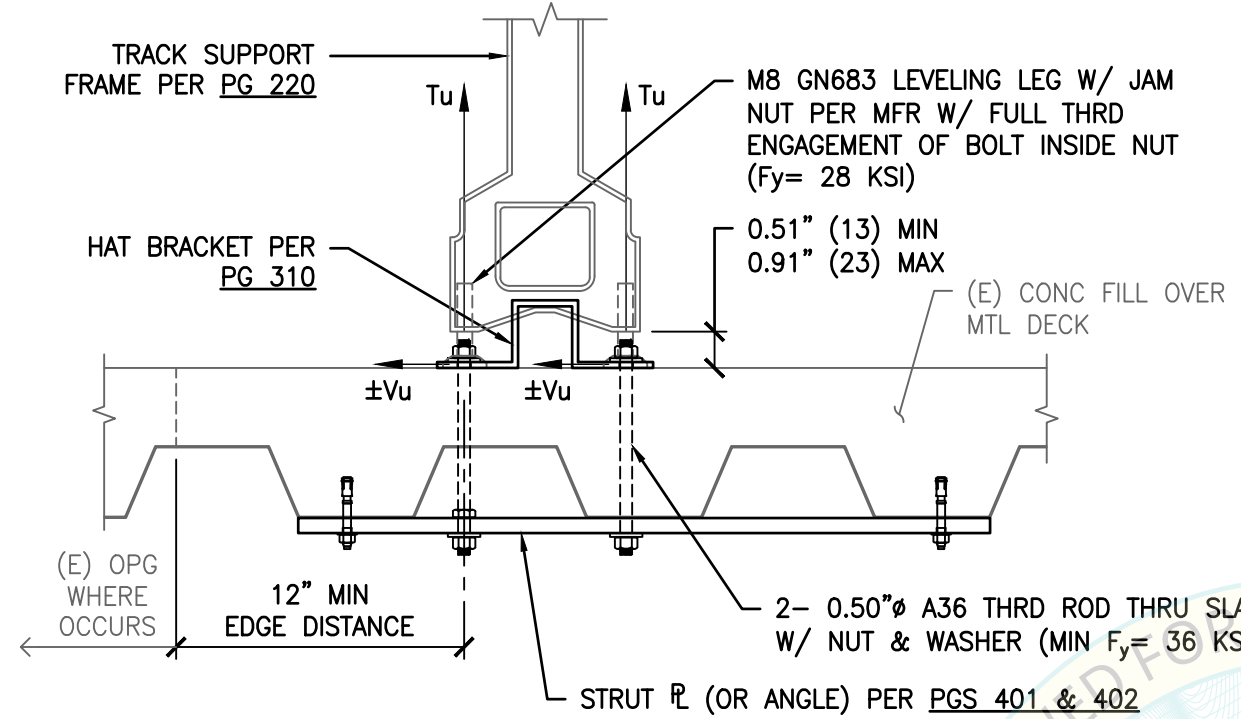
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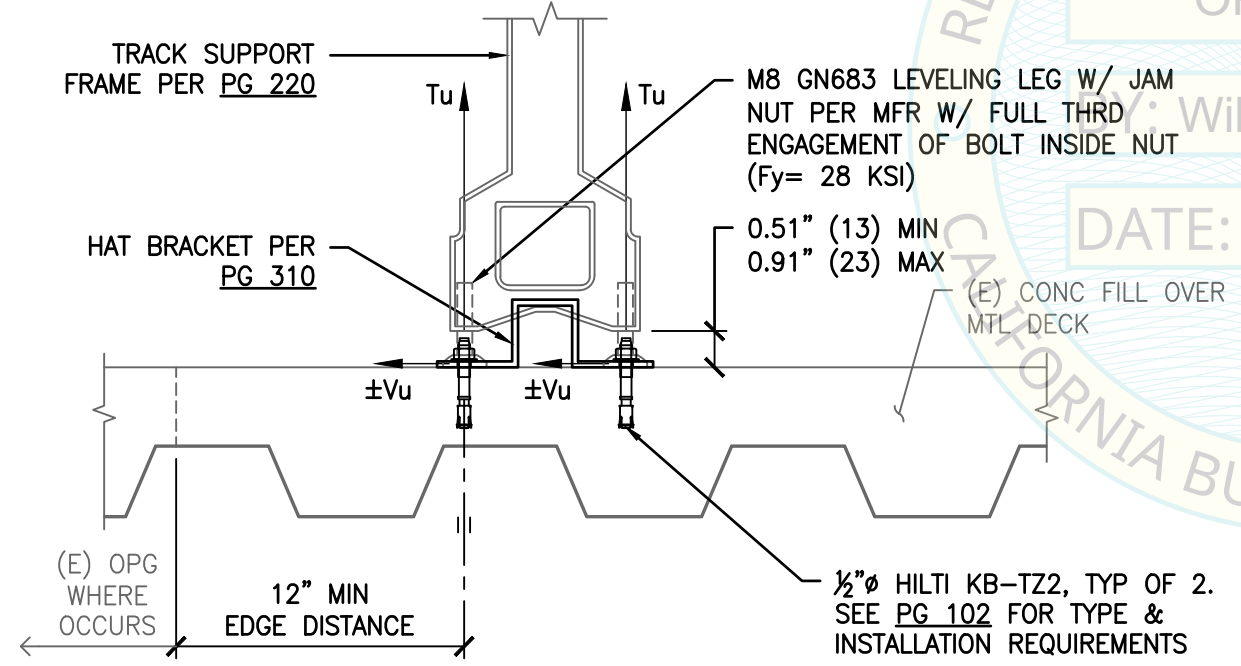
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MAX ANCHOR FORCES AT LRFD AT EA AB <sup>(1)</sup>		
CASE	Tu	Vu
1	617#	155#
2	450#	75#
3	450#	75#

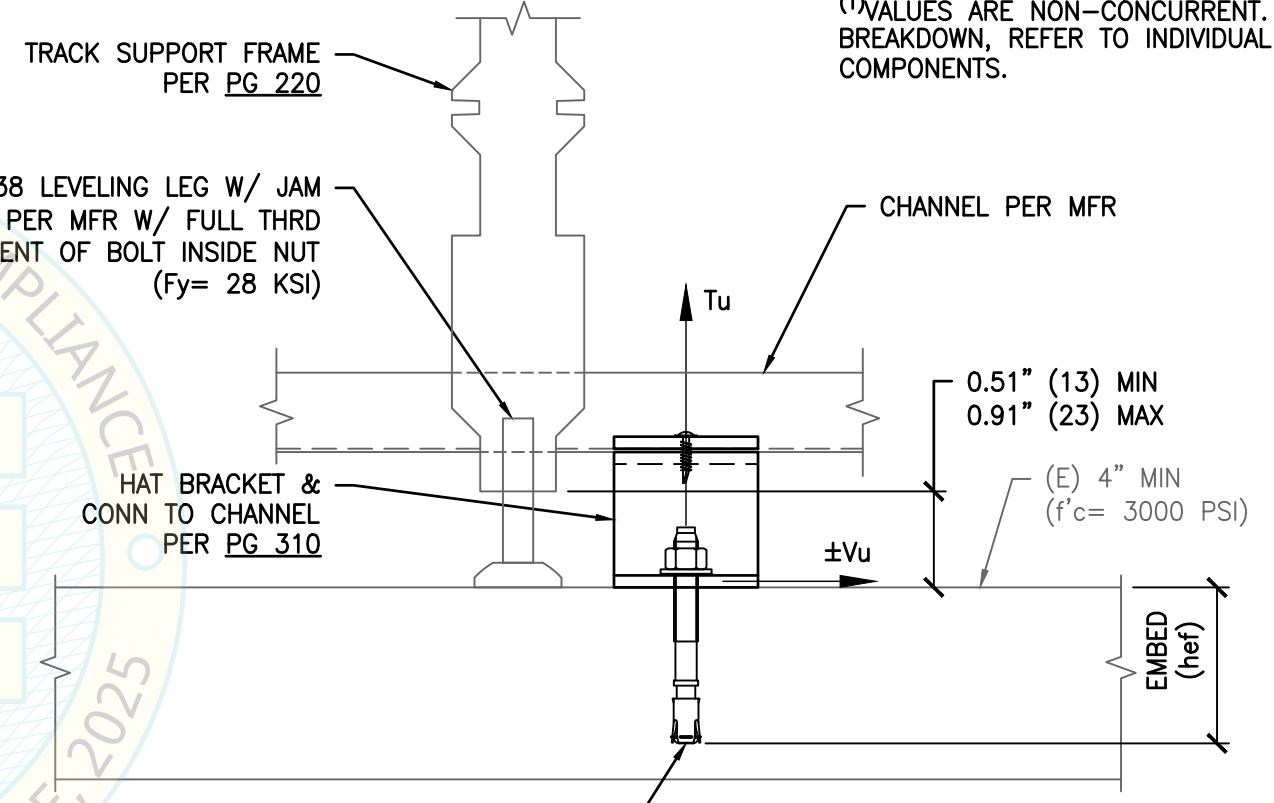
OVERSTRENGTH FACTOR ( $\phi_b$ ) IS APPLIED TO  $V_u$  FOR ANCHORAGE TO CONC FOR CASE 1. OVERSTRENGTH FACTOR ( $\phi_b$ ) IS APPLIED TO  $T_u$  &  $V_u$  FOR ANCHORAGE TO CONC FOR CASE 2 & 3.  
<sup>(1)</sup>VALUES ARE NON-CONCURRENT. FOR A BREAKDOWN, REFER TO INDIVIDUAL COMPONENTS.



**CASE 1 - SUSPENDED FLR W/ THRU-BOLTS**

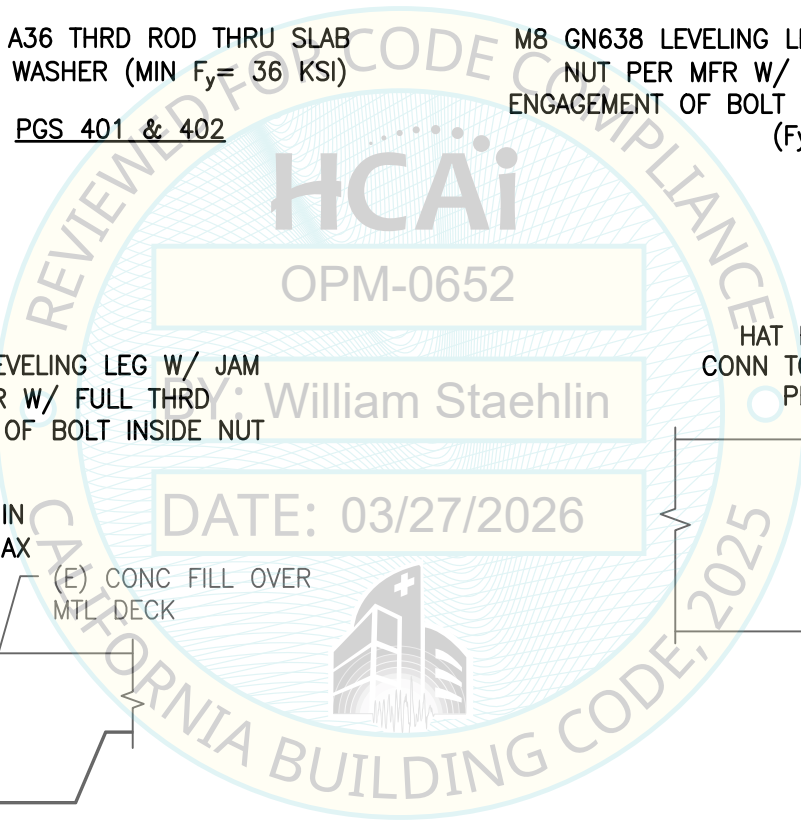


**CASE 3 - SUSPENDED FLR W/ ANCHOR BOLTS**



**CASE 2 - SOG (SLAB AT OR BLW GRADE)\*\***

\*\* CASE 2 ANCHORAGE CAN ALSO BE USED AT SLAB OVER MTL DECK AT OR BLW GRD. (E) CONC SHALL BE NORMAL WEIGHT,  $f'c = 3000$  PSI MIN & HAVE A MIN CONC TOPPING THICKNESS AS NOTED IN THE DTL ABV.



NOT SEOR

SHEET TITLE: CASE 1, 2 & 3 - SEISMIC HAT BRACKET



ABBOTT AUTOMATION SOLUTIONS  
 ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS  
 SUPPORTS & ATTACHMENTS



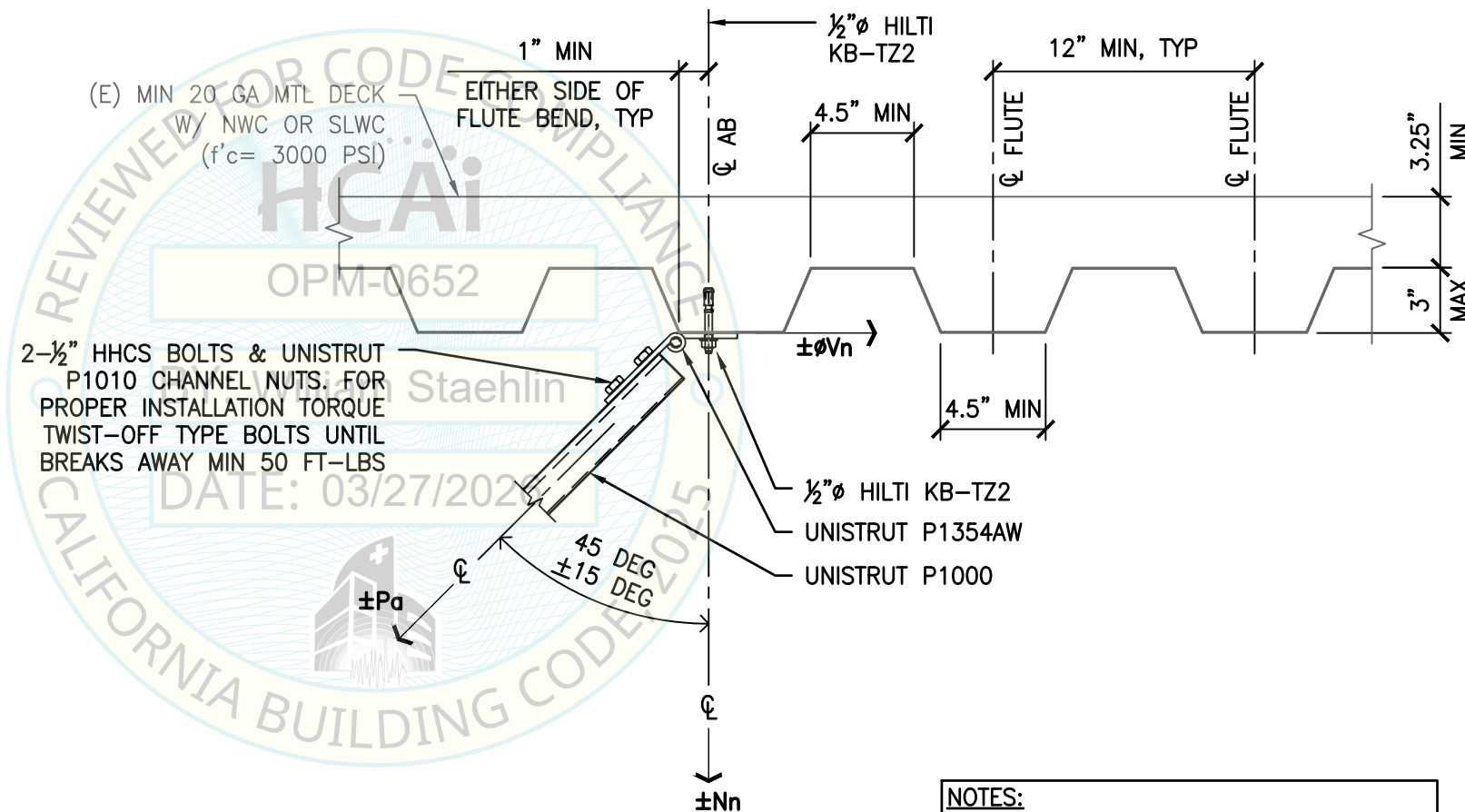
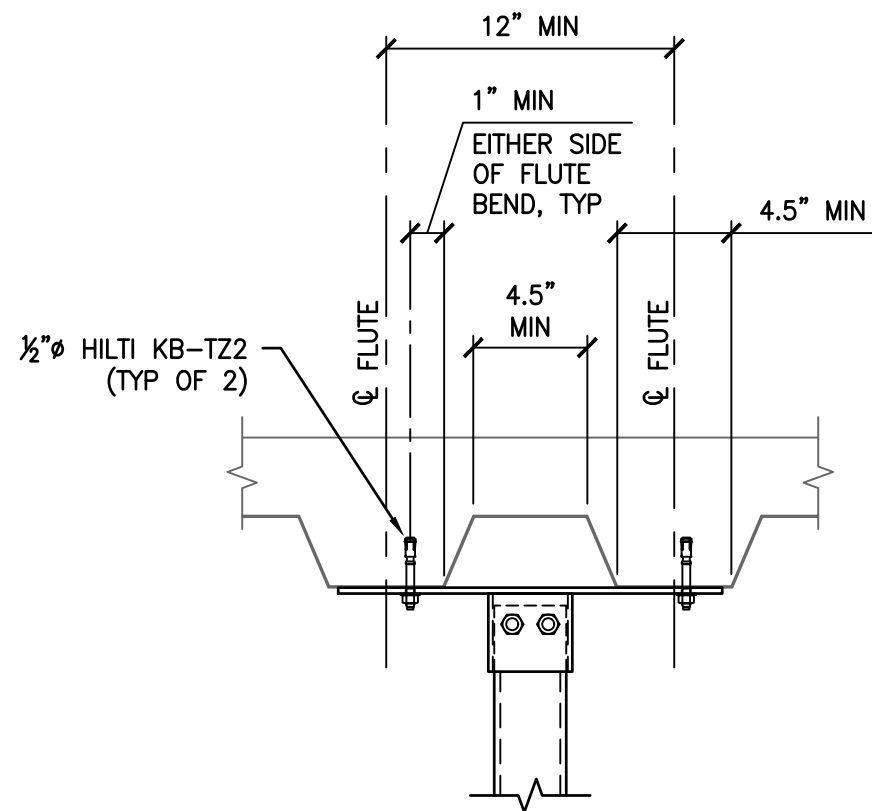
CYS STRUCTURAL ENGINEERS, INC.  
 2710 GATEWAY OAKS DRIVE, SUITE 190N  
 SACRAMENTO, CA 95833  
 TEL (916) 920-2020  
 www.cyseng.com

Rev	Description	Date	Job No:
			25035-02
			Date: 03/25/2026
			By: RDF
			Page: 404

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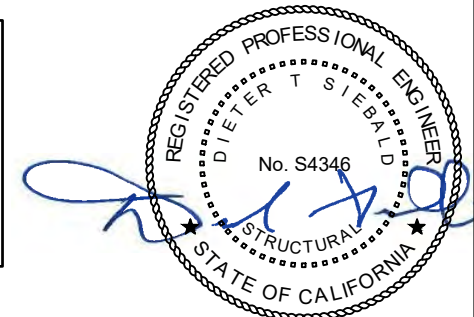
MAX ANCHOR FORCES AT LRFD	
T <sub>max</sub>	V <sub>max</sub>
954#	551#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_o$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



2- $\frac{1}{2}$ " HHCS BOLTS & UNISTRUT P1010 CHANNEL NUTS; FOR PROPER INSTALLATION TORQUE TWIST-OFF TYPE BOLTS UNTIL BREAKS AWAY MIN 50 FT-LBS

- NOTES:**
1. WHEN ATTACHING TO CONC FILL OVER MTL DECK, ANCHORS MUST BE INSTALLED IN LOWER FLUTE OF DECK.
  2. DTL IS TYP FOR LONGITUDINAL & TRANSVERSE BRACES.
  3. DTL MAY BE USED FOR BOTH CASE 1 & 2 LOCATIONS.



NOT SEOR

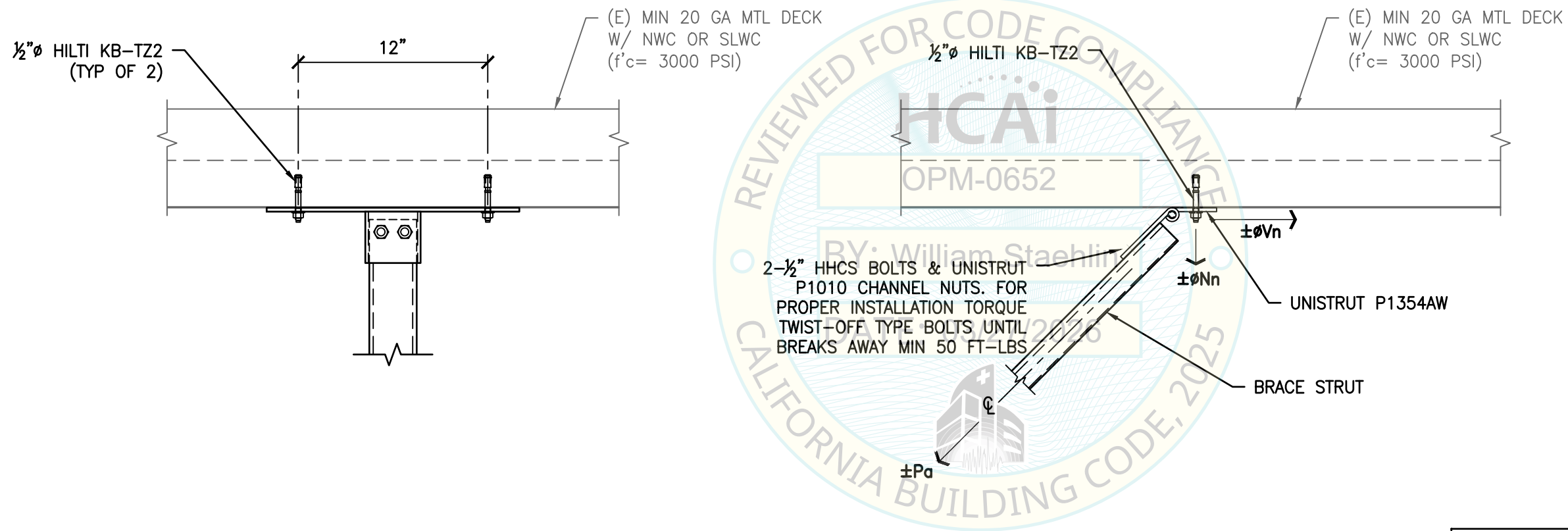
SHEET TITLE: ELEVATED TRACKS SUPPORT & ATTACHMENT DETAILS TO UNDERSIDE OF MTL DECK W/ CONC FILL. BRACE STRUTS PERP TO DECK		Rev	Description	Date	Job No: 25035-02
ABBOTT AUTOMATION SOLUTIONS ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS SUPPORTS & ATTACHMENTS					Date: 03/25/2026
CYS STRUCTURAL ENGINEERS, INC. 2710 GATEWAY OAKS DRIVE, SUITE 190N SACRAMENTO, CA 95833					By: RDF
Abbott					Page: 501

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MAX ANCHOR FORCES AT LRFD	
T <sub>max</sub>	V <sub>max</sub>
954#	551#


1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
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- NOTES:**
1. WHEN ATTACHING TO CONC FILL OVER MTL DECK, ANCHORS MUST BE INSTALLED IN LOWER FLUTE OF DECK.
  2. DTL IS TYP FOR LONGITUDINAL & TRANSVERSE BRACES.
  3. DTL MAY BE USED FOR BOTH CASE 1 & 2 LOCATIONS.
  4. SEE PG 501 FOR INFO NOT SHOWN.



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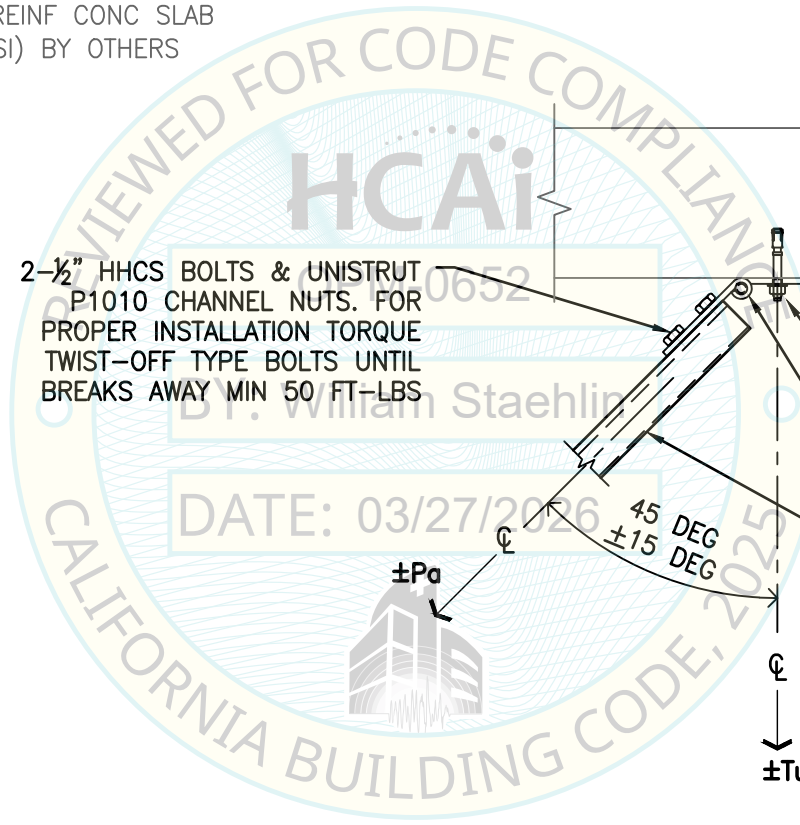
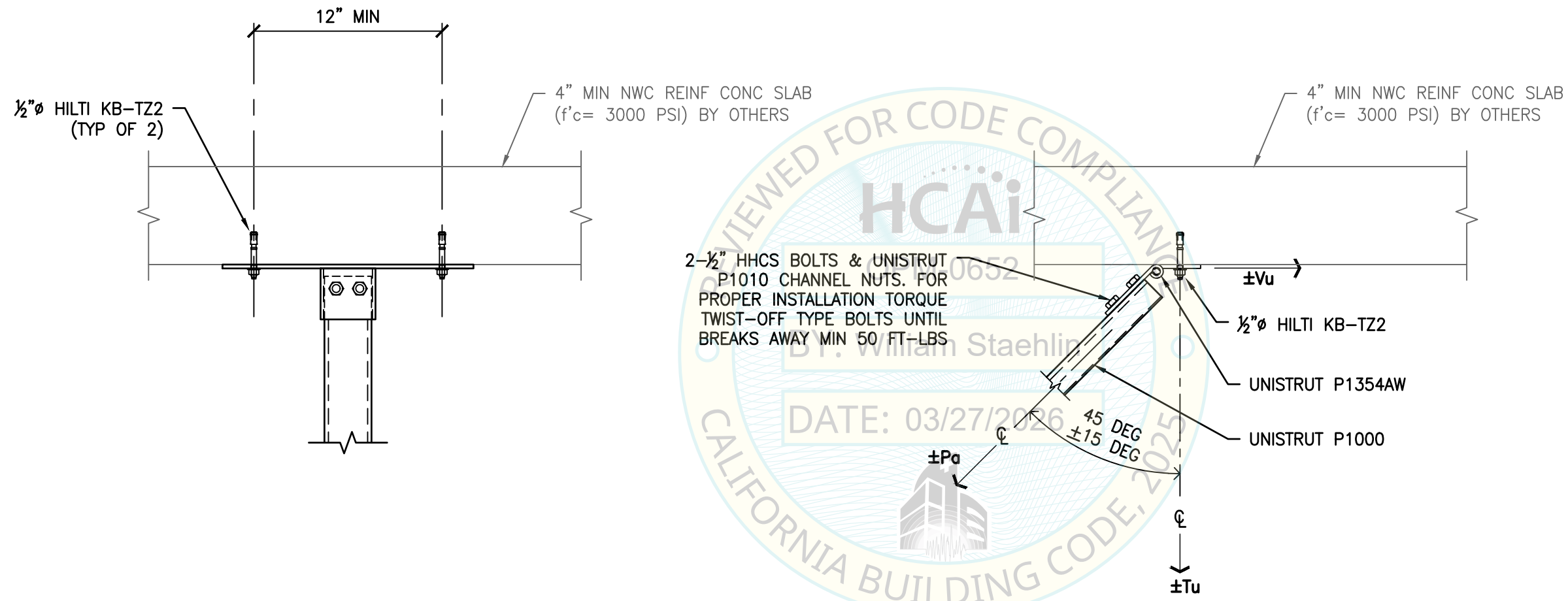
SHEET TITLE: ELEVATED TRACKS SUPPORT & ATTACHMENT DETAILS TO UNDERSIDE OF MTL DECK W/ CONC FILL. BRACE STRUTS PARALLEL TO DECK			
ABBOTT AUTOMATION SOLUTIONS ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS SUPPORTS & ATTACHMENTS		 <b>CYS STRUCTURAL ENGINEERS, INC.</b> 2710 GATEWAY OAKS DRIVE, SUITE 190N SACRAMENTO, CA 95833 TEL (916) 920-2020 www.cyseng.com	

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MAX ANCHOR FORCES AT LRFD	
T <sub>max</sub>	V <sub>max</sub>
954#	551#

1. INCLUDES OVERSTRENGTH FACTOR ( $\Omega_o$ ).
2. OVERSTRENGTH FACTOR ( $\Omega_o$ ) MUST BE APPLIED FOR ANCHORAGE TO CONC.



**NOTES:**  
 1. DTL IS TYP FOR LONGITUDINAL & TRANSVERSE BRACES.  
 2. DTL MAY BE USED FOR BOTH CASE 1 & 2 LOCATIONS.



NOT SEOR

SHEET TITLE: ELEVATED TRACKS SUPPORT & ATTACHMENT DETAILS TO UNDERSIDE OF CONCRETE FLOOR OR ROOF				Rev	Description	Date	Job No: 25035-02
ABBOTT AUTOMATION SOLUTIONS ARCHIVE II, SPIRAL ELEMENT & ELEVATED TRACKS SUPPORTS & ATTACHMENTS							Date: 03/25/2026
CYS STRUCTURAL ENGINEERS, INC. 2710 GATEWAY OAKS DRIVE, SUITE 190N SACRAMENTO, CA 95833							By: RDF
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