



2020 West El Camino Avenue, Suite 800  
Sacramento, CA 95833  
hcai.ca.gov



## Hospital Building Safety Board Ad Hoc How-To-Guide Development for Preapproved Fabricated Components and Systems Subcommittee

### AGENDA

February 12, 2026  
10:00 a.m. – 4:00 p.m.

The Subcommittee may not discuss or act on any matter raised during the public comment section that is not included on this agenda, except to place the matter on a future meeting agenda. (Government Code §§ 11125, 11125.7, subd. (a).)

Note: All Subcommittee members will attend this meeting virtually.

#### Locations:

[2020 West El Camino Ave. Conference Room 930, Sacramento, CA 95833](#)

[355 South Grand Avenue, Conference Room 2000, Los Angeles, CA 90071](#)

[Teams Meeting Access](#); Meeting ID: 241 222 320 309 61; Passcode: z3bG6sK3

Call in: (916) 535-0978; Phone Conference ID: 729 992 344#

- Item #1 Call to Order and Welcome  
*Facilitator: Cody Bartley, DPR Construction; Subcommittee Chair (or designee)*
- Item #2 Roll Call and Meeting Advisories/Expectations  
*Facilitator: Veronica Yuke, HCAI; HBSB Executive Director (or designee)*
- Item #3 Review and discuss introductory materials:
- Subcommittee goals, objectives, and development of the guide
  - The [June 25, 2024, "Preapproved Fabricated Components and Systems" webinar](#)
  - Industry trends
  - Discussion and public input
- Facilitator: Cody Bartley (or designee)*

Item #1

Call to Order and Welcome

*Facilitator: Cody Bartley, DPR Construction; Subcommittee Chair  
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Item #2      Roll Call and Meeting Advisories/Expectations  
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Review discuss introductory materials:

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- The June 25, 2024, “Preapproved Fabricated Components and Systems” webinar
- Industry trends
- Discussion and public comment

*Facilitator: Cody Bartley (or designee)*



# Preapproved Fabricated Components & Systems Webinar

by

## HBSB COMMITTEE MEMBERS

Scott Mackey, CHAIR  
Cody Bartley, VICE CHAIR  
Teresa Endres

## OSHPD STAFF

Hussain Bhatia  
Alireza Asgari

# Presenters



**Cesar Ponce - Moderator**

Regional Compliance Officer  
Office of Hospital Planning & Development (OSHPD)



**Scott Mackey, AIA, NCARB, APEC**

Design Manager, Hensel Phelps  
Board Member, HCAI Hospital Building Safety Board (HBSB)  
Chair, HBSB Education & Outreach Committee



**Alireza Asgari, Ph. D., S.E.**

Senior Structural Engineer  
Office of Hospital Planning & Development (OSHPD)



**Cody Bartley, DPR Construction**

Board Member, HCAI Hospital Building Safety Board (HBSB)  
Vice Chair, HBSB Education & Outreach Committee



**Hussain Bhatia, Ph.D., S.E.**

Supervisor, Coastal Region  
Office of Hospital Planning & Development (OSHPD)



**Teresa Endres, AIA, ACHA, EDAC, AAH**

Director of Medical Planning, Taylor Design  
Board Member, HCAI Hospital Building Safety Board (HBSB)

# Proudly Partnered with AIA California

Attendees will earn 2 AIA LU/HSW for attending this presentation live.  
AIA CA will submit you for AIA credit within 10 days of the presentation.

# Definitions: Offsite Prefabrication & Preapproved Fabricated Components

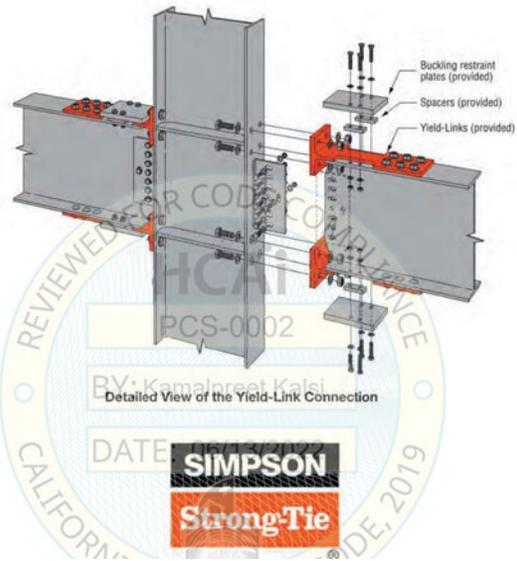
- Components
- Manufactured
- Pre-Fabricated



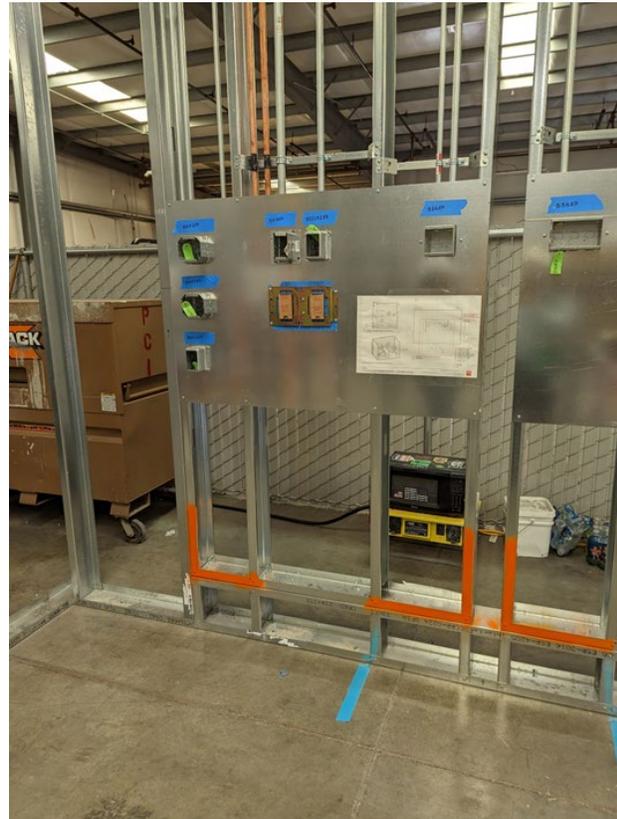
# OSHPD view of Offsite Prefabrication & Preapproved fabricated components

- **Components** are defined as parts of architectural, mechanical or mechanical system (ASCE 7). This may also be an assembly of components.
- **Offsite prefabrication** of components is assembly or fabrication of manufactured components that are normally assembled/fabricated on a construction site at the final installed location. Offsite prefabrication of components is approved under the project which it is installed.
- **Prefabricated = Preassembled.**
- **Manufactured Components:** Components that come from a manufacturing facility or factory and available from a catalogue. Not subject of this presentation.

# Architect's View: Offsite Prefabrication & Preapproved Fabricated Components



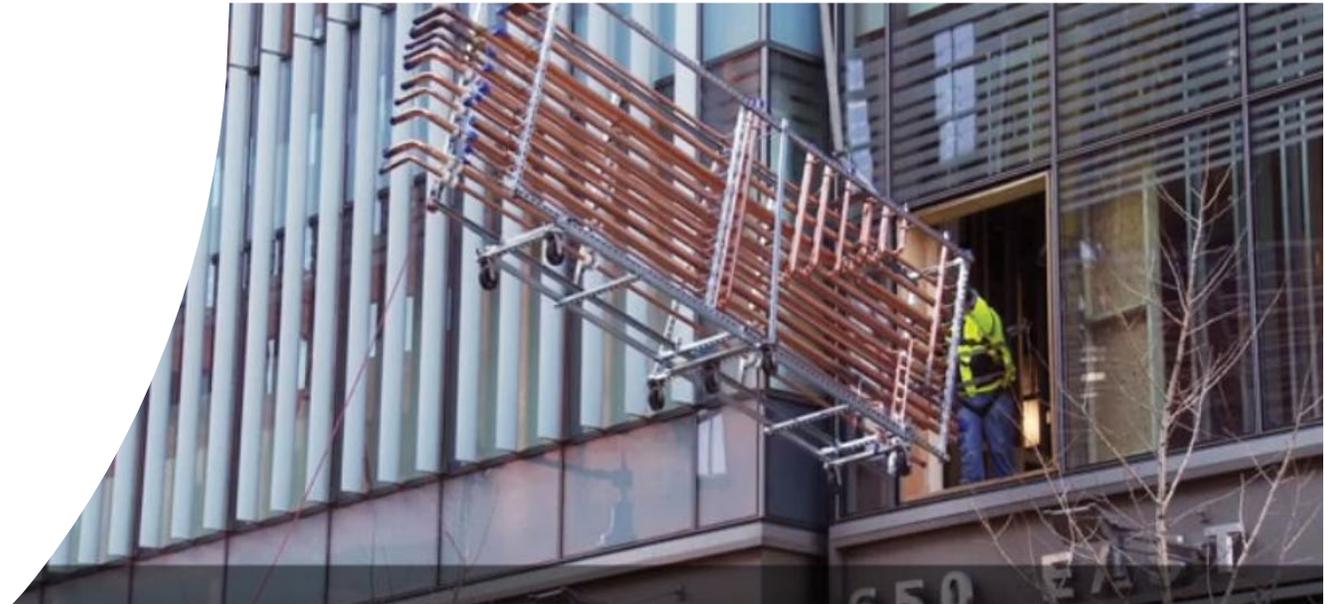
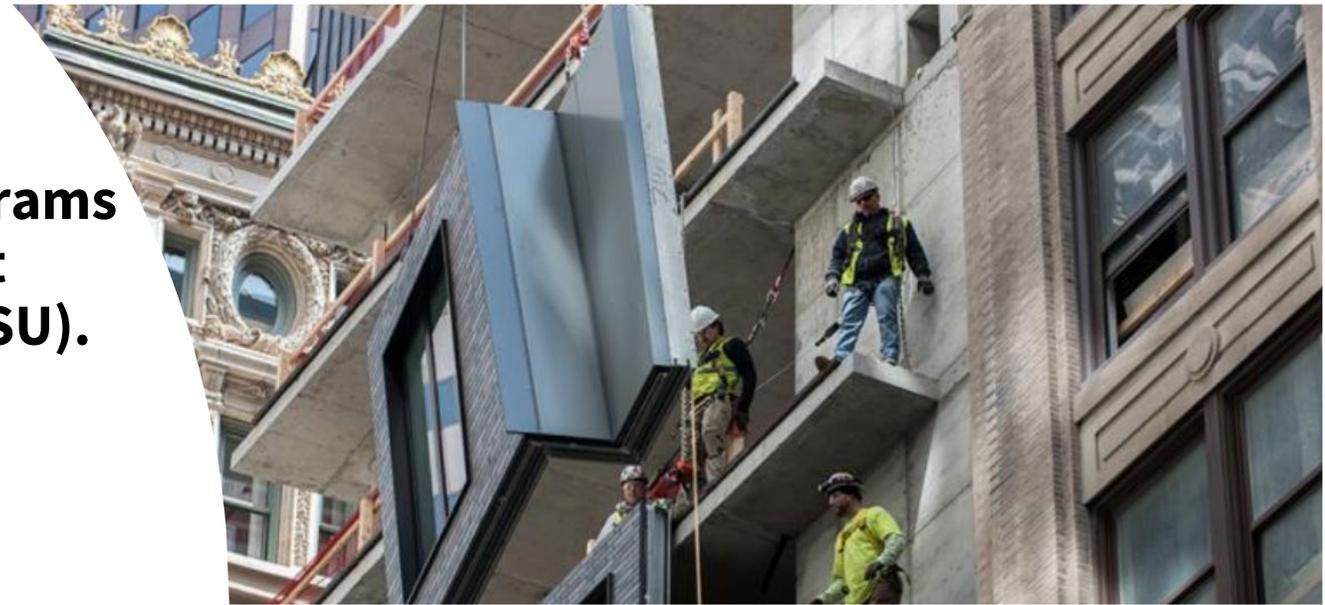
# Contractor view: Offsite Prefabrication & Preapproved Fabricated Components



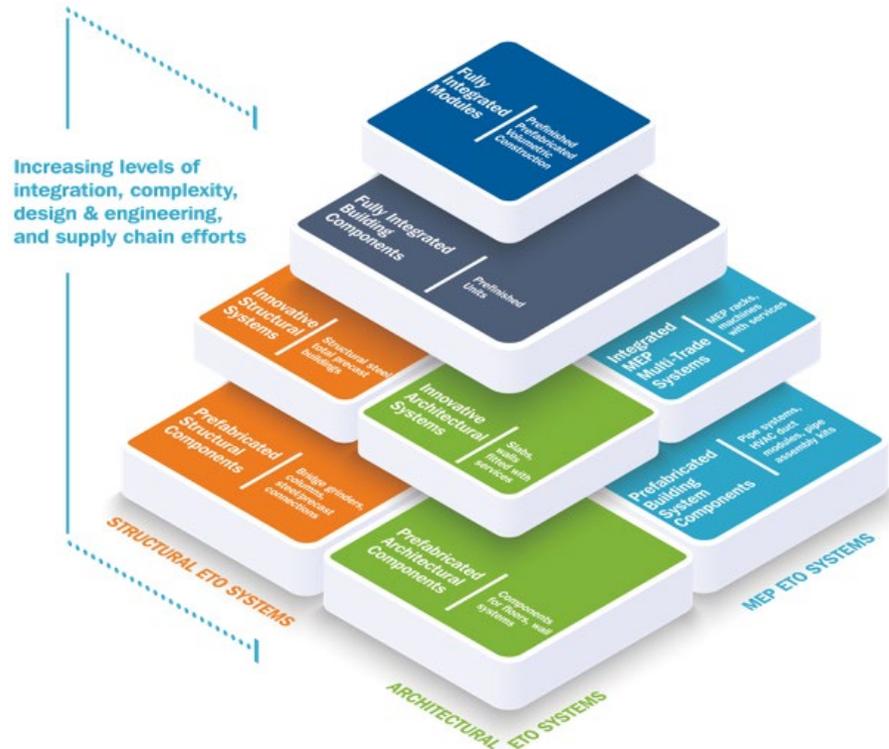
# Background

**OSHPD has five distinct preapproval programs that operate under the Structural Support Unit (SSU) and Inspection Services Unit (ISU).**

1. [OSHPD Preapproved Prefabricated Components and Systems \(PCS\)](#)
2. [OSHPD Preapproval of Manufacturer's Certification \(OPM\)](#)
3. [OSHPD Special Seismic Certification Preapproval \(OSP\)](#)
4. [OSHPD Preapproved Agency \(OPAA\)](#)
5. [OSHPD Preapproved Details \(OPD\)](#)
6. [OSHPD Preapproval of Anchorage \(OPA\)](#)  
\*Discontinued



# Prefabricated Components and Systems



## OSHPD Preapproved Prefabricated Components and Systems (PCS)

OSHPD Preapproved Prefabricated Components and Systems (PCS) Number	Manufacturer	Product Name	Approval Date	Version Number	Comments
<a href="#">PCS-0002</a>	Simpson Strong-Tie	Simpson Strong-Tie Yield Link Moment Connection	6/15/2022	v1.0	See Attachment
<a href="#">PCS-0003</a>	SurePods	SurePods Prefabricated Bathroom Pods	3/21/2022	v1.0	See Attachment
<a href="#">PCS-0004</a>	DuraFuse Frames, LLC	DuraFuse Frames	09/18/2023	v1.0	See Attachment
PCS-0005	FyfeFRP, LLC	Tyfo FRP Systems	In Review		
PCS-0006	Taylor Devices, Inc.	Taylor Damped Moment Frame	In Review		

# Select Your Kit of Parts



**Your personalized hospital kit-of-parts**

								
In-Wall MEP Cartridges	Intelligent Air Valves & Pre-programmed Terminal Units	Prefinished Bathroom Pods	Exterior Wall Panels	Prefinished Interior Partitions	Modular Mechanical Rooms & Penthouses	Temporary & Movable Interior Partitions	Multi-Trade Racks & Vertical Risers	Innovative Structural Systems
								
Medical Headwalls & Footwalls	Modular MEP Riser Shafts	Milled Drywall	Site Utility Banks & Enclosures	Underground Electrical Banks	Prefabricated Door Assemblies	Medical Patient Lifts	Unitized Curtainwall & Window Wall	Modular Electrical MDF & IDF Rooms
								
Equipment Skids	Offsite Assembled Rebar	Integrated Surgical & Imaging Ceilings	Pedestrian Connectors & Bridges	Modular Stairs	Fire Rated Sleeves & Pathways	Rooftop Screen Walls	Modular Central Utility & Energy Plants	Interior Framing Panels & Assemblies
								
Modular Utility Connector	Modular HC Patient Rooms & Facilities	Fully Integrated Patient Room	Healthcare Stainless Steel Wall System	Medical Equipment Supports	Caregiver & Patient Charting Stations			

# Some Options: Preassembled or Prefabricated

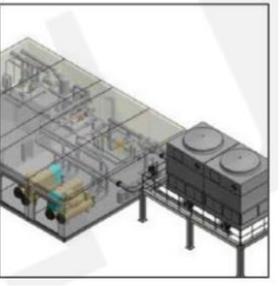
## MODULAR MECHANICAL ROOMS & PENTHOUSES MODULAR STAIRS



## INTEGRATED SURGICAL & IMAGING CEILING



## MODULAR CENTRAL UTILITY & ENERGY PLANTS

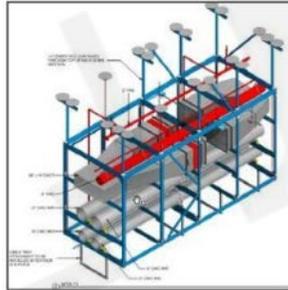
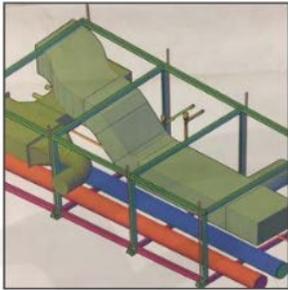


# Some Options: Preassembled or Prefabricated

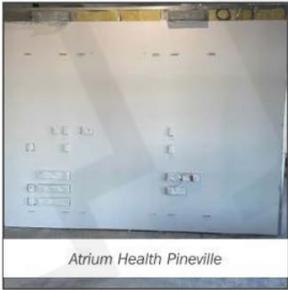
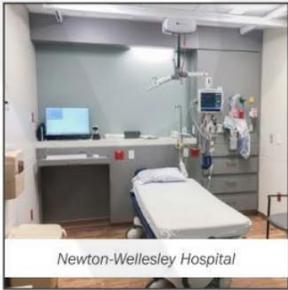
## MILLED DRYWALL



## MULTI-TRADE RACKS & VERTICAL RISERS



## MEDICAL HEADWALLS & FOOTWALLS



# Distinctions

## Offsite Prefabrication Location

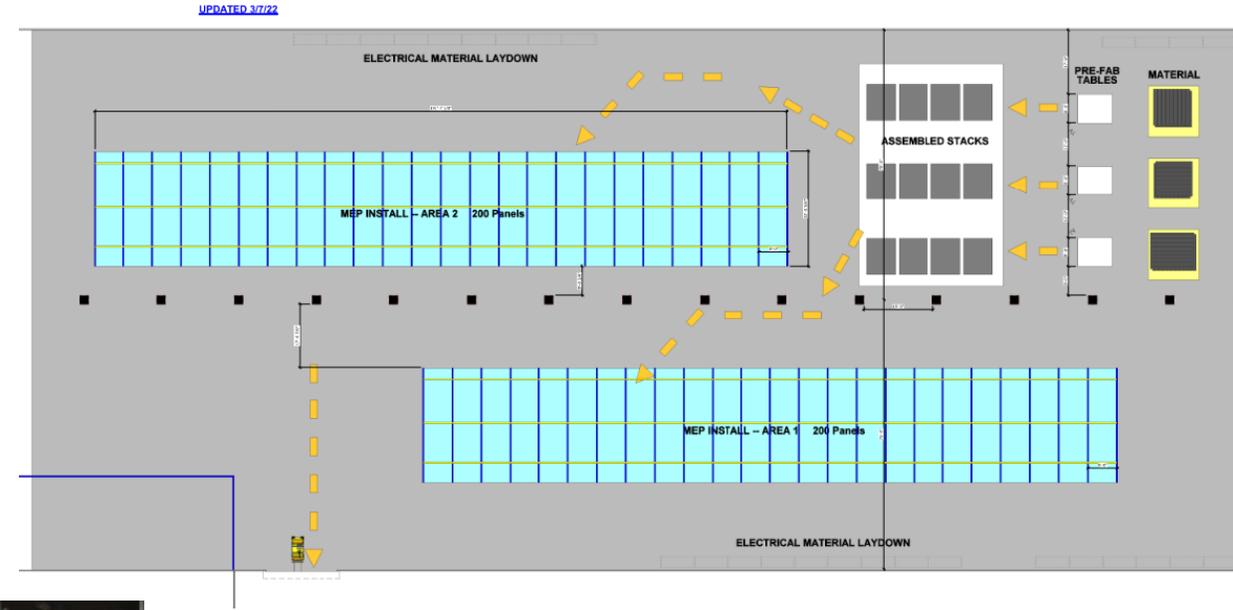
Adjacent to site

Out of state

## Purpose

Project specific

Product specific –  
requiring  
preapproval (PCS)



# Purpose – Buildings as Products

## OSHPD Preapproved Prefabricated Components and Systems (PCS)

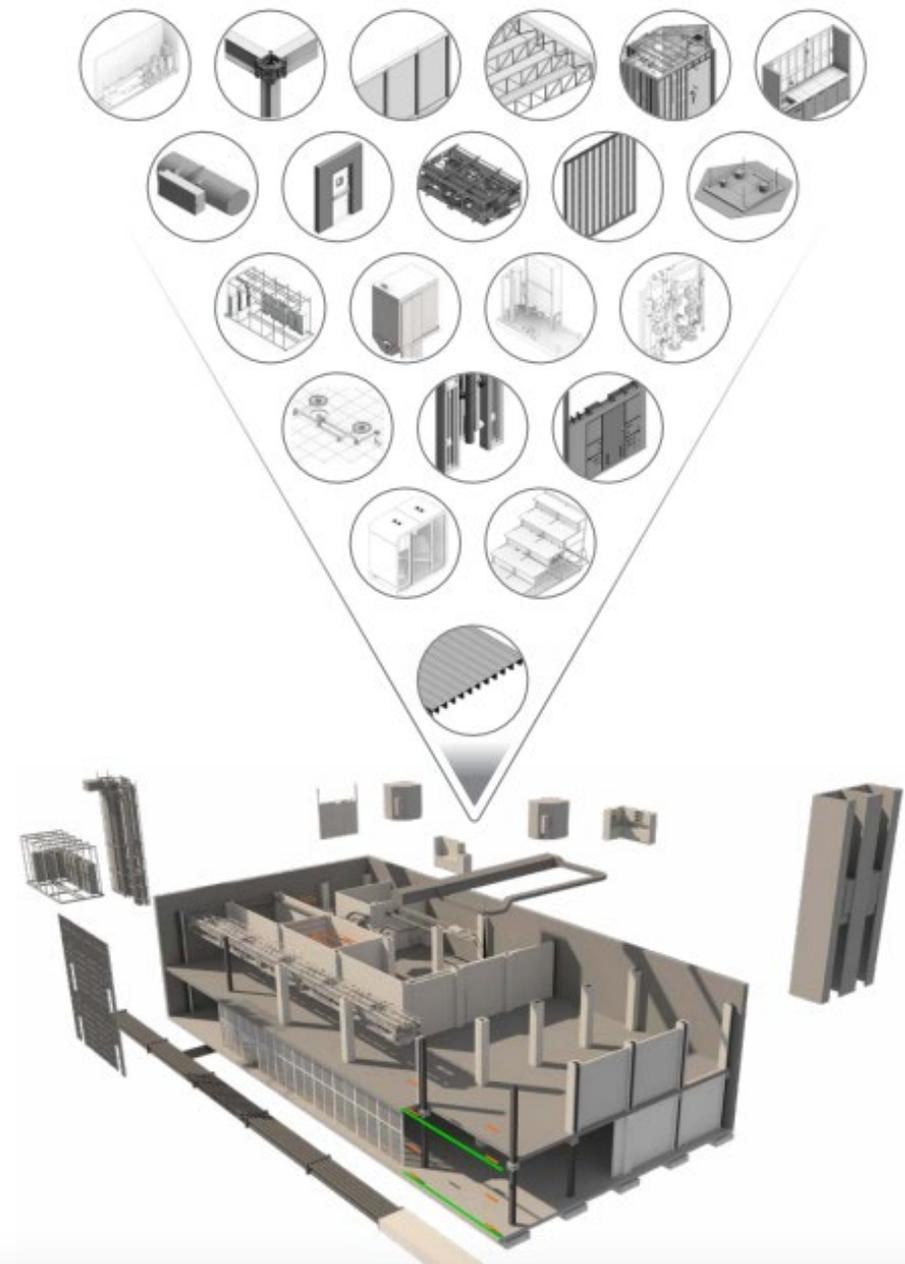
There are two main categories:

### **Multi discipline prefabricated components**

- Multi-discipline preapproval  
Ex: Bathrooms

### **Main structural lateral systems**

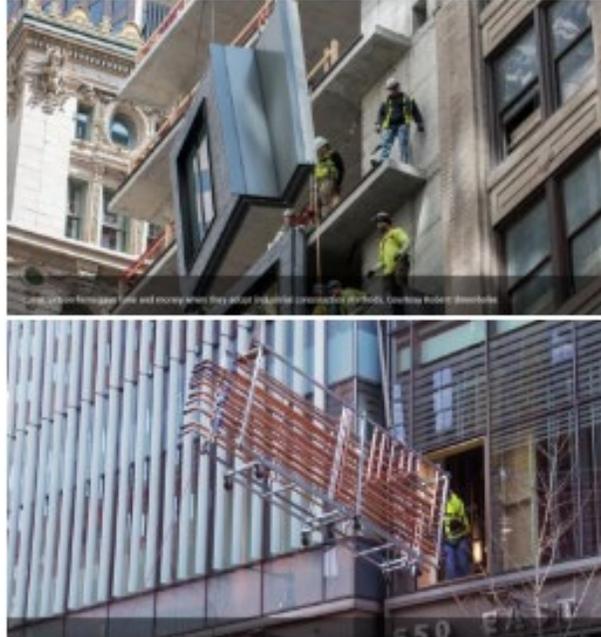
- Structural only preapproval  
Ex: Simpson Yield Link, Durafuse



# Goals of PCS

## Goals

-  Increase Productivity
-  Reduce Time for both Review and Construction
-  Reduce Cost
-  Safety
-  Quality



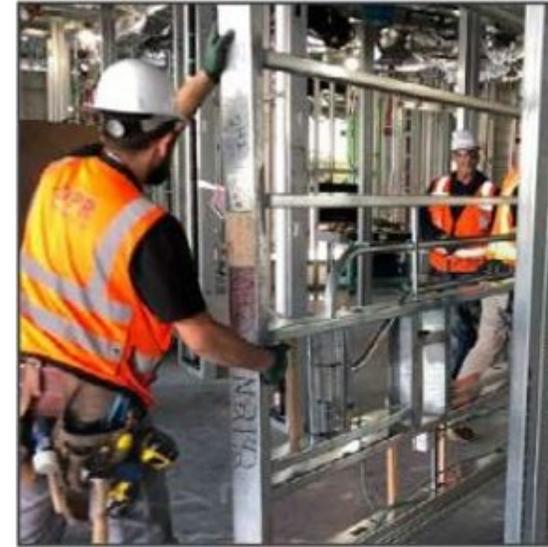
## Limitations

-  Social Acceptance
-  Expensive Overall Costs of Construction
-  Lack of Skilled Labor
-  Minimal Industry – Academia Collaboration
-  Lack of Compliance and Regulatory Bodies

# Why Off-Site Prefabrication?

## Advantages of Off-Site Prefabrication & Modular Design

- Schedule
  - Speed to market
  - Market capture
  - Revenue capture
- Standardization & waste reduction
- Quality control
- Move trades off-site
  - Consistency
  - Safety
  - Collaboration
- Leverage continuous improvement principles



# Example Project:

## Advantages of Room Templates + Prefabrication

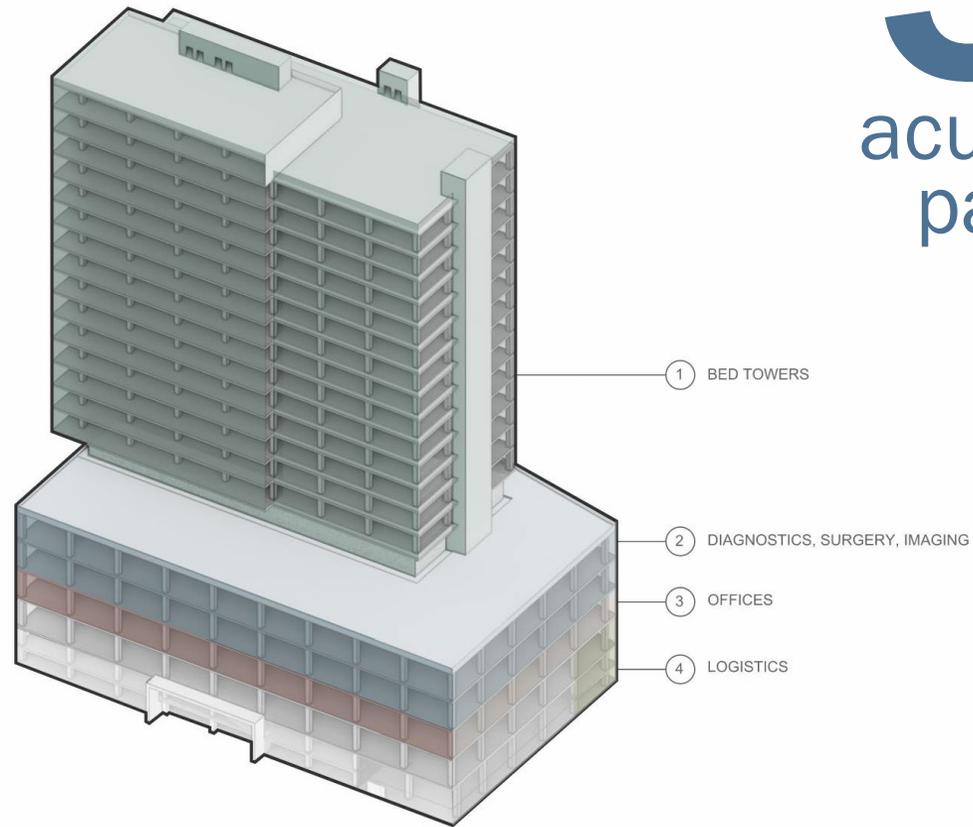
**10,000+**  
employees

**336**  
acuity-adjustable  
patient rooms

**450+**  
toilet rooms

**42**  
operating  
rooms

**1,600,000**  
square feet



**10,000**  
doors

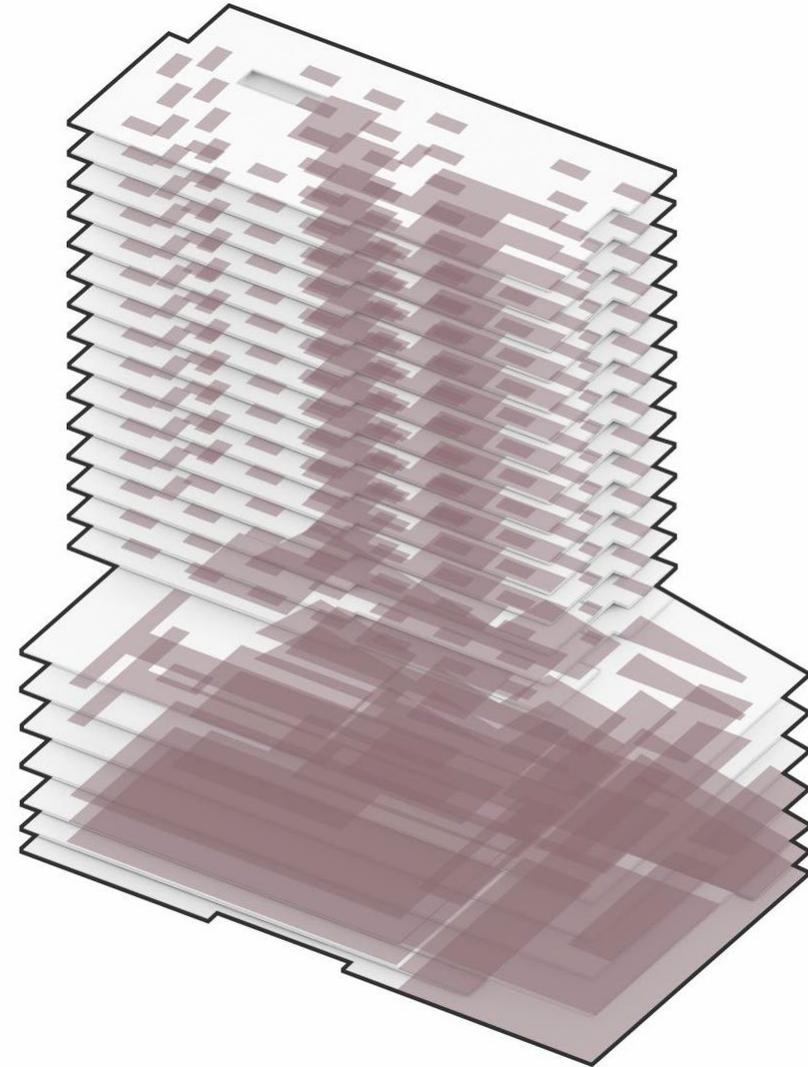
**16,000**  
pieces of equipment

# Example Project:

## WHAT

### Applying Room Templates for Off-Site Prefabrication + Modular Design

- Room templates may vary from components to fully volumetric rooms
- Identify room templates & prefabricated components **early in design**
  - **Common rooms templates**
  - Department rooms templates
  - Specialty rooms templates

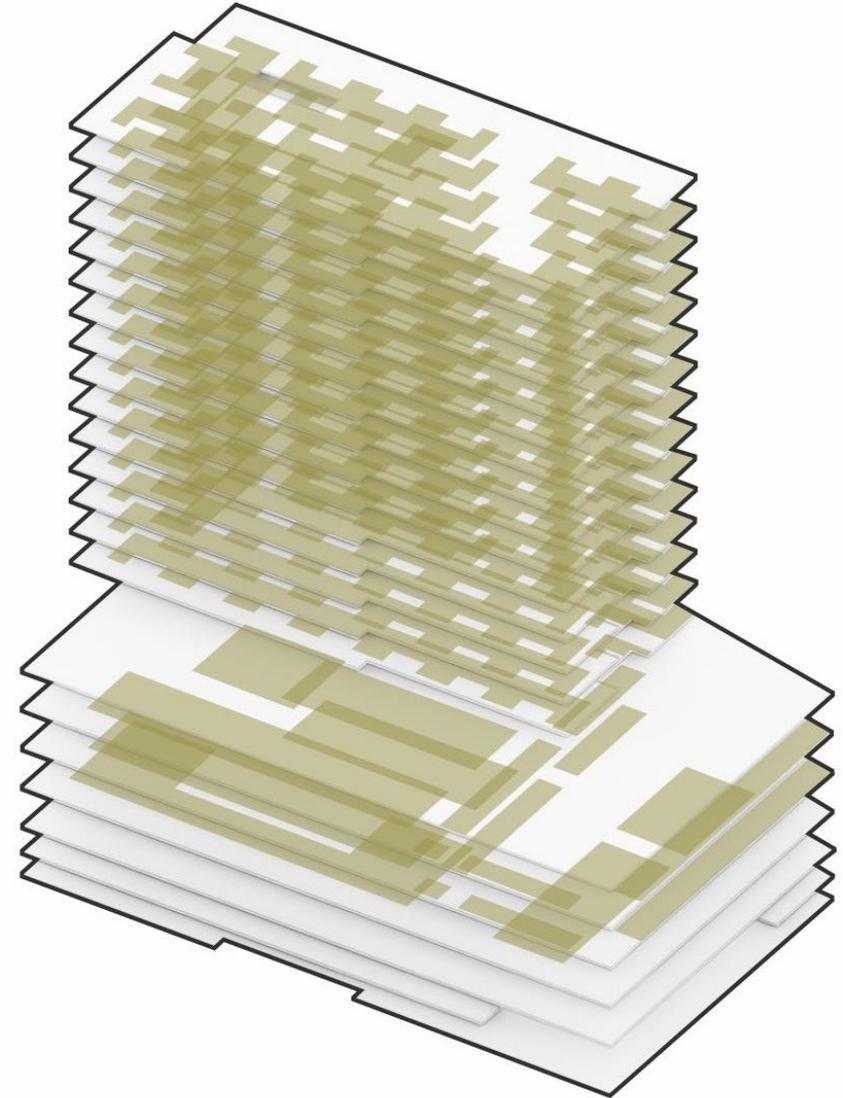


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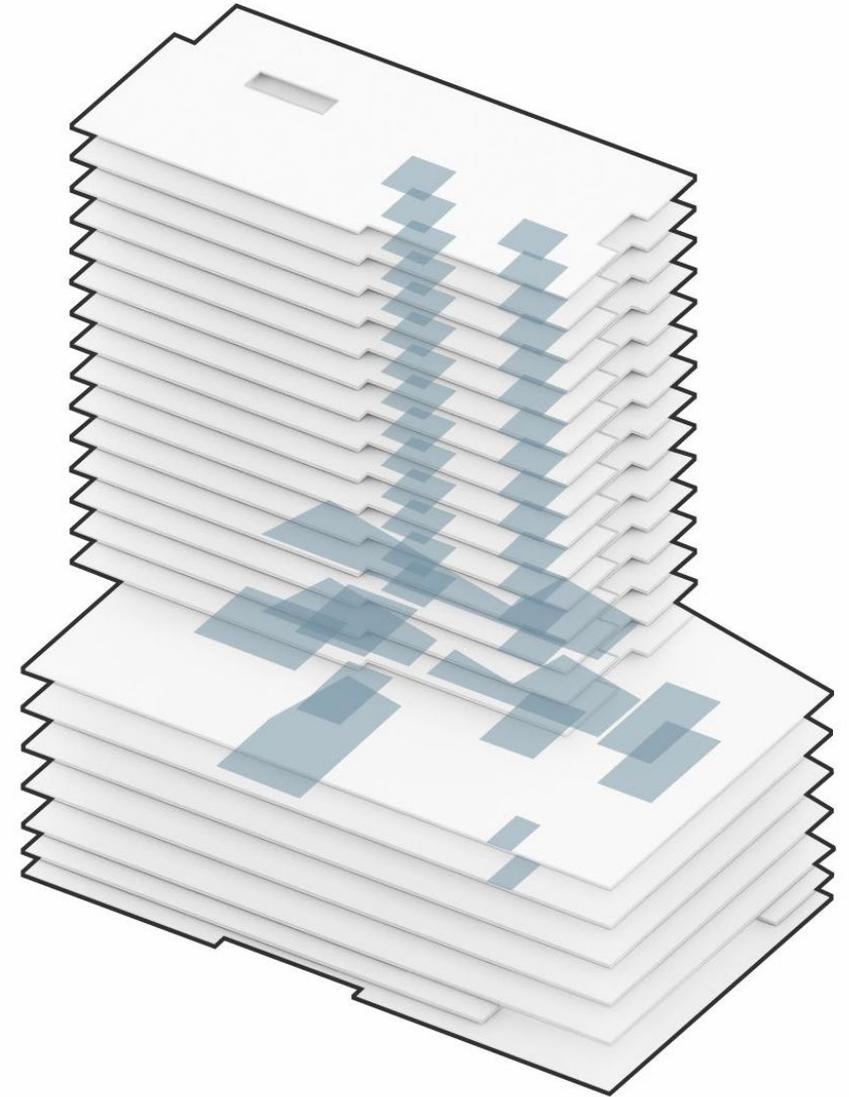


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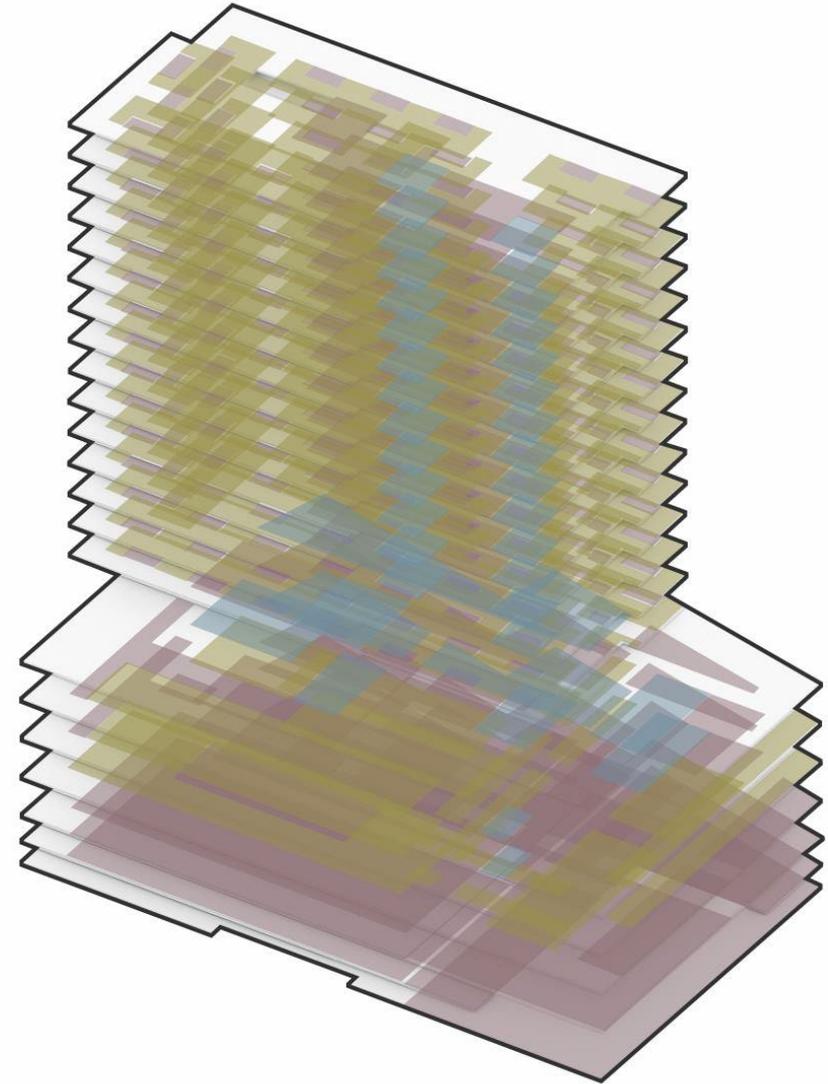


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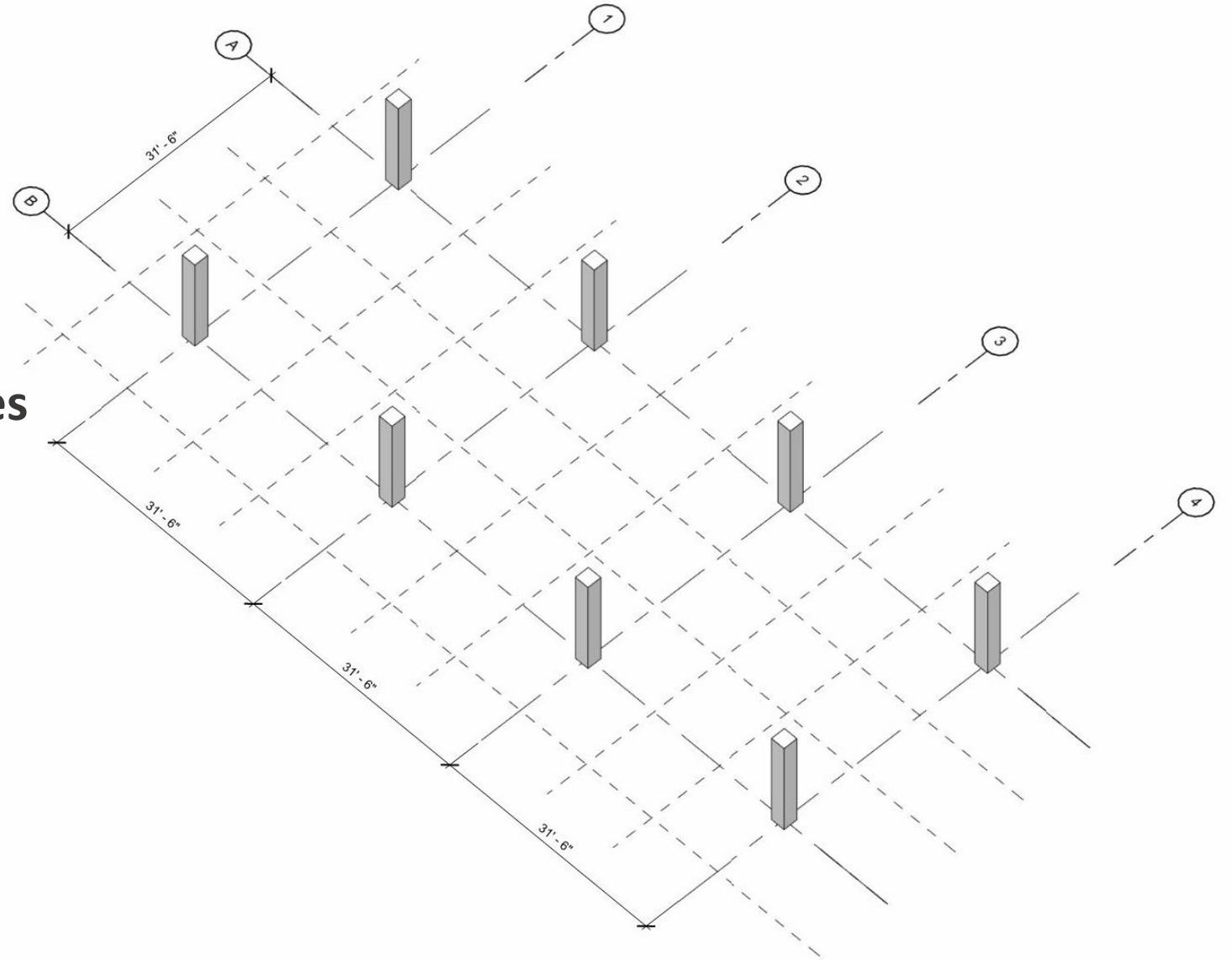


# Example Project:

## HOW

### Leveraging the Universal Grid & Modular Planning Principles

- The Universal Grid allows for **interchangeable planning modules**
- Modules such as
  - 3 exam rooms
  - 3 offices
  - 2 ORs
  - 2 patient rooms

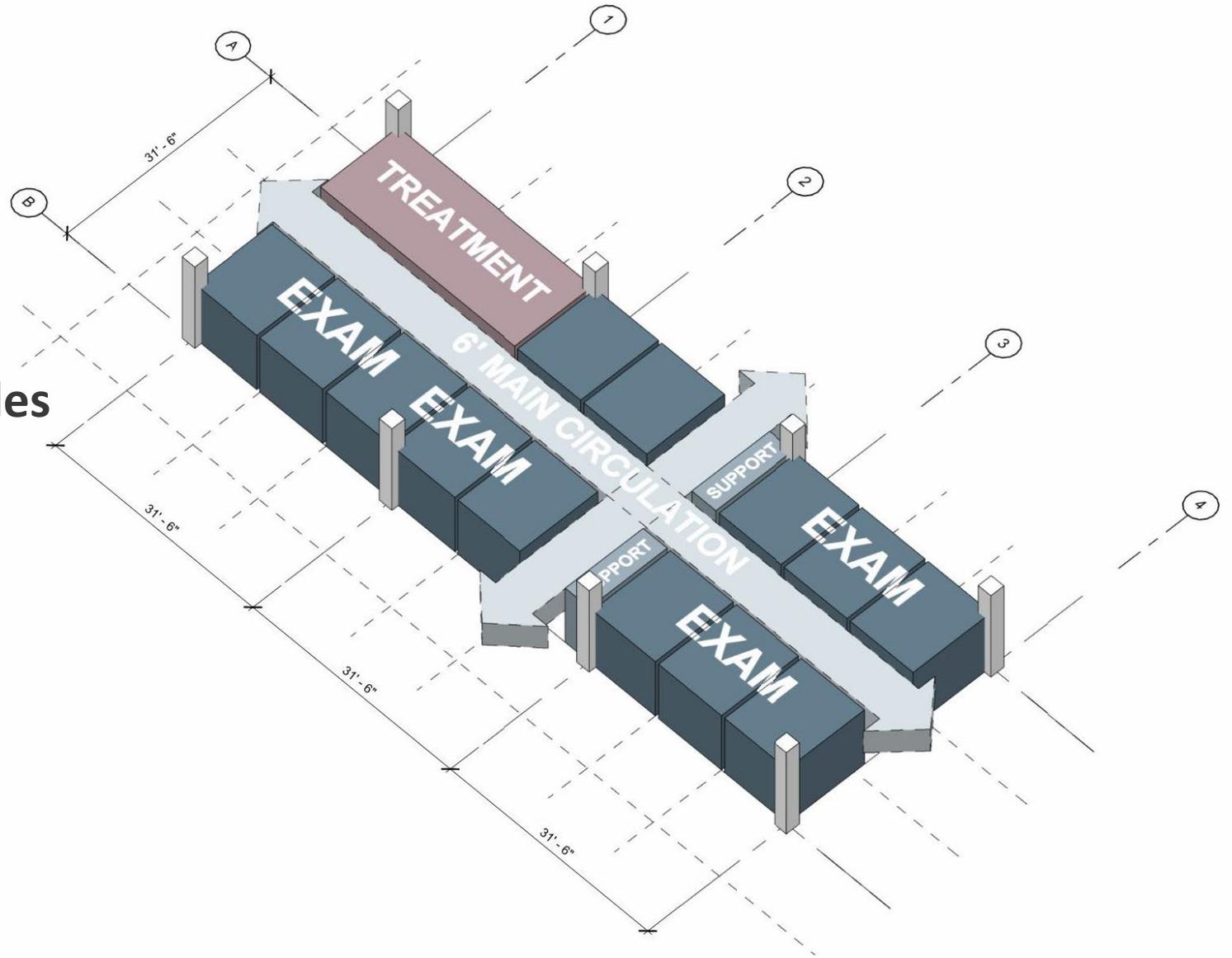


# Example Project:

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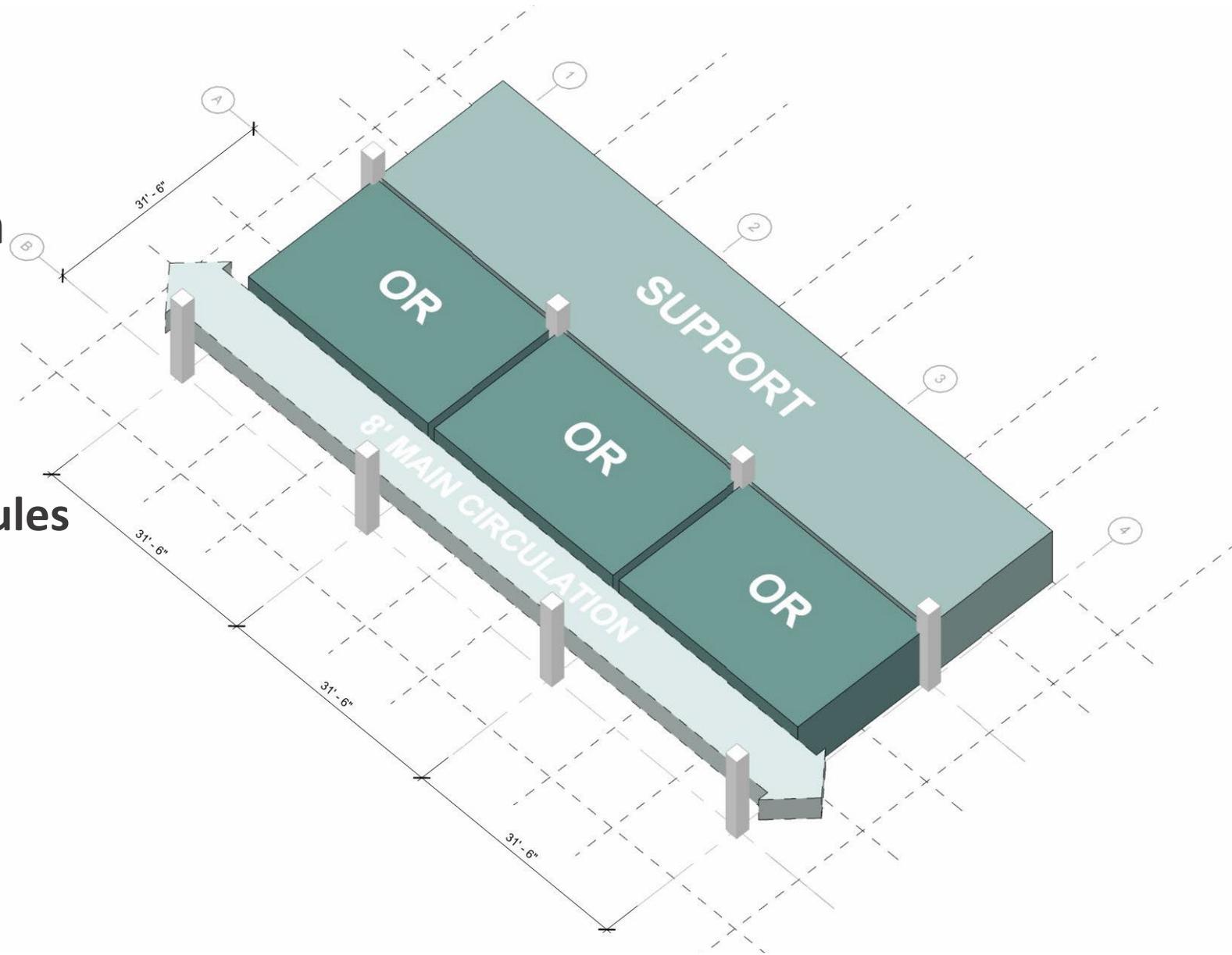
# Example Project:

## HOW

### Modular Planning Approach

#### Leveraging the Universal Grid & Modular Planning Principles

- The Universal Grid allows for interchangeable planning modules
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  - 3 offices
  - **2 ORs**
  - 2 patient rooms



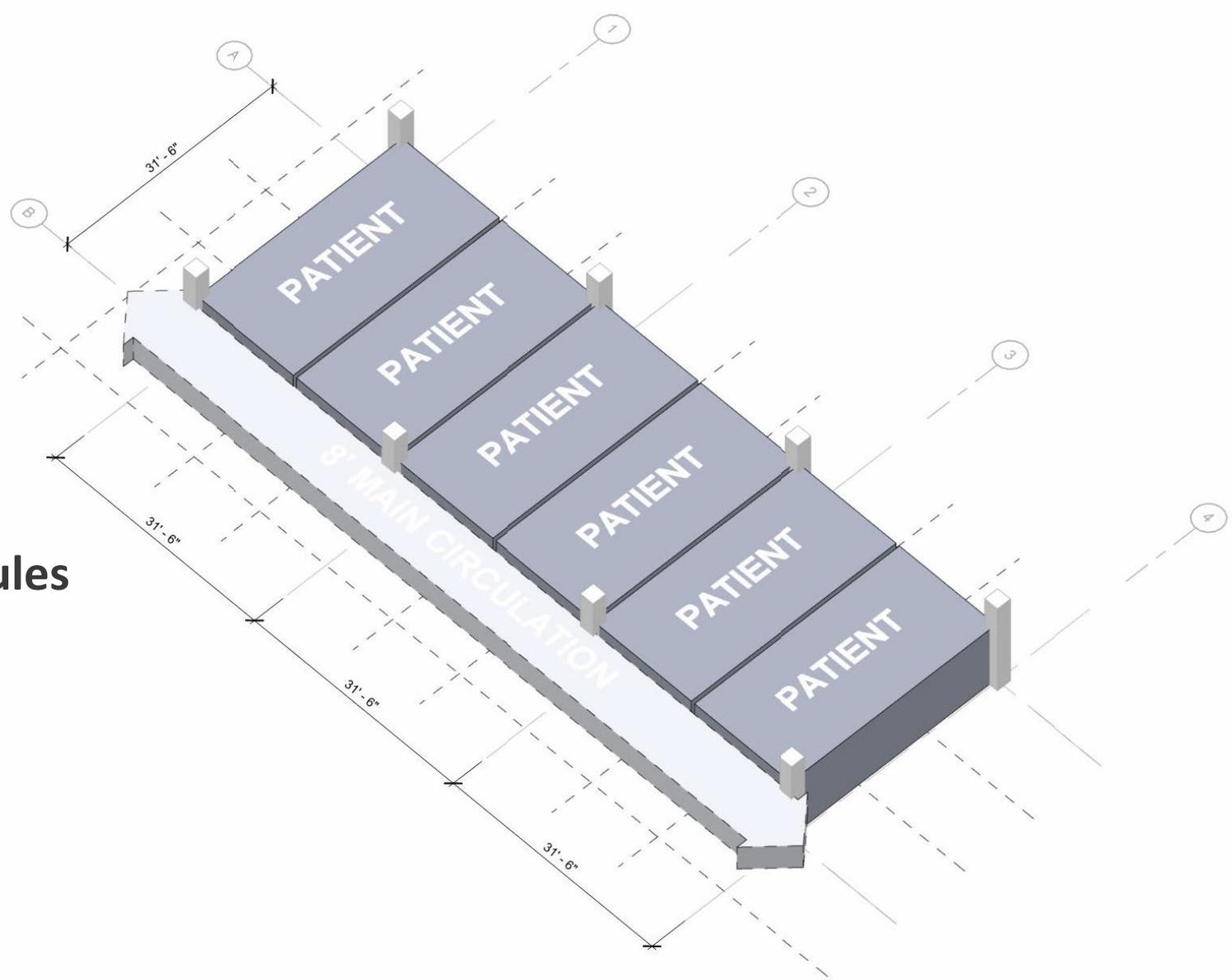
# Example Project:

## HOW

### Modular Planning Approach

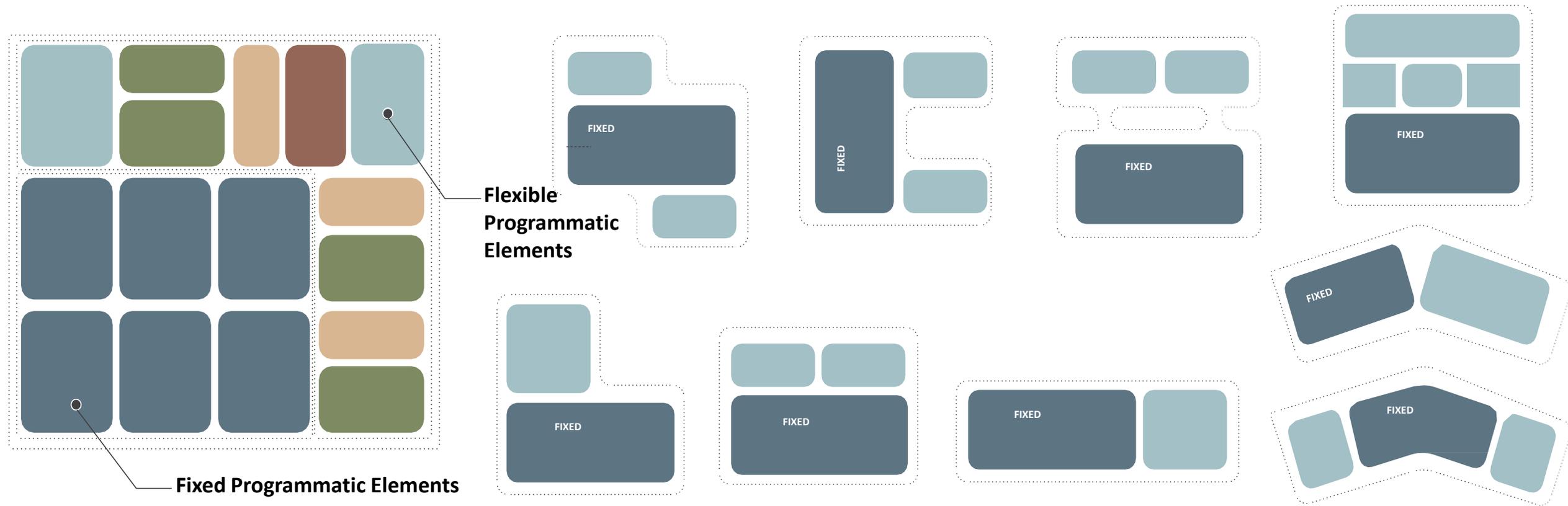
#### Leveraging the Universal Grid & Modular Planning Principles

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# Example Project:

## HOW Standardized vs. Custom



# Design For Manufacture and Assembly

A new approach to design

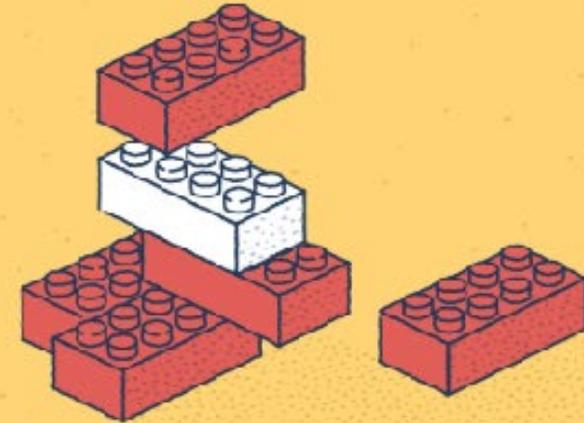
- DfMA is a design methodology that focuses on prioritizing both the **ease of manufacture** for the product's parts and the **simplified assembly** of those parts into the final product.
- Manufacturers go through an arduous New Product Introduction (NPI) and stabilization stage that involves **high volume repetition and fine tuning**.
- The best manufacturers produce products based on the **optimum methods**, tooling, equipment, manpower, materials, and factory environments available to them.
- They strive to **standardize and reduce the complexity** and number of parts within a component or system to efficiently produce their products.

# Design For Manufacture and Assembly

A new approach to design

- The AEC industry has historically focused on the uniqueness of each project instead of the common factors.
- A focus on the commonalities enables projects to hone and refine repeated elements improving performance and predictability in delivery.
- This in turn frees time and capacity to address unique and more complex conditions.

Six 2x4 bricks can be combined in **915,103,765** different ways



***The focus on repeated elements does NOT constrain creativity...***

# Timing to Integrate PCS into Design

Design for Manufacturing and Assembly (DFMA) is a two-step approach to design.

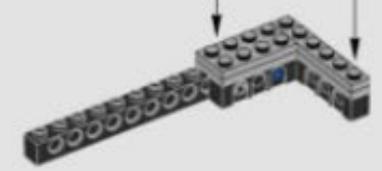
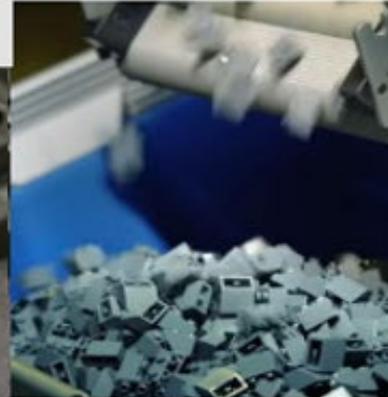
- **Design for Manufacture** fine-tunes components or parts of a design to make them easier to fabricate, optimizing efficiency and effectiveness.  
*e.g. the technical plastics and injection molds for manufacture*
- **Design for Assembly** focuses on the simplicity and speed of assembly, benefitting from removing the detail required for manufacture and showing only what is needed for assembly  
*e.g. the LEGO assembly instructions we all know*

This supports consistency and predictability in execution, maximizing offsite fabrication and simplifying field assembly.

## DfMA

Design engagement is key.

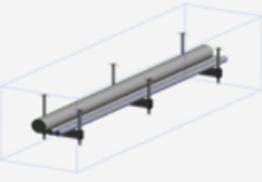
### Design for Manufacture

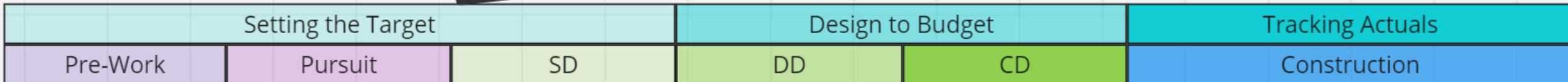


### Design for Assembly

# Timing to Integrate PCS into Design

## Prefabrication?

	Category	KPI's			
	Multi-Trade Racks	Net Cost Savings	Hours On-Site	Overall Hour Reduction	Critical Path Reduction
		\$ 11,000.00	35.00	180.00	10 days



# Preassembled Units

## Fire and Life Safety Considerations

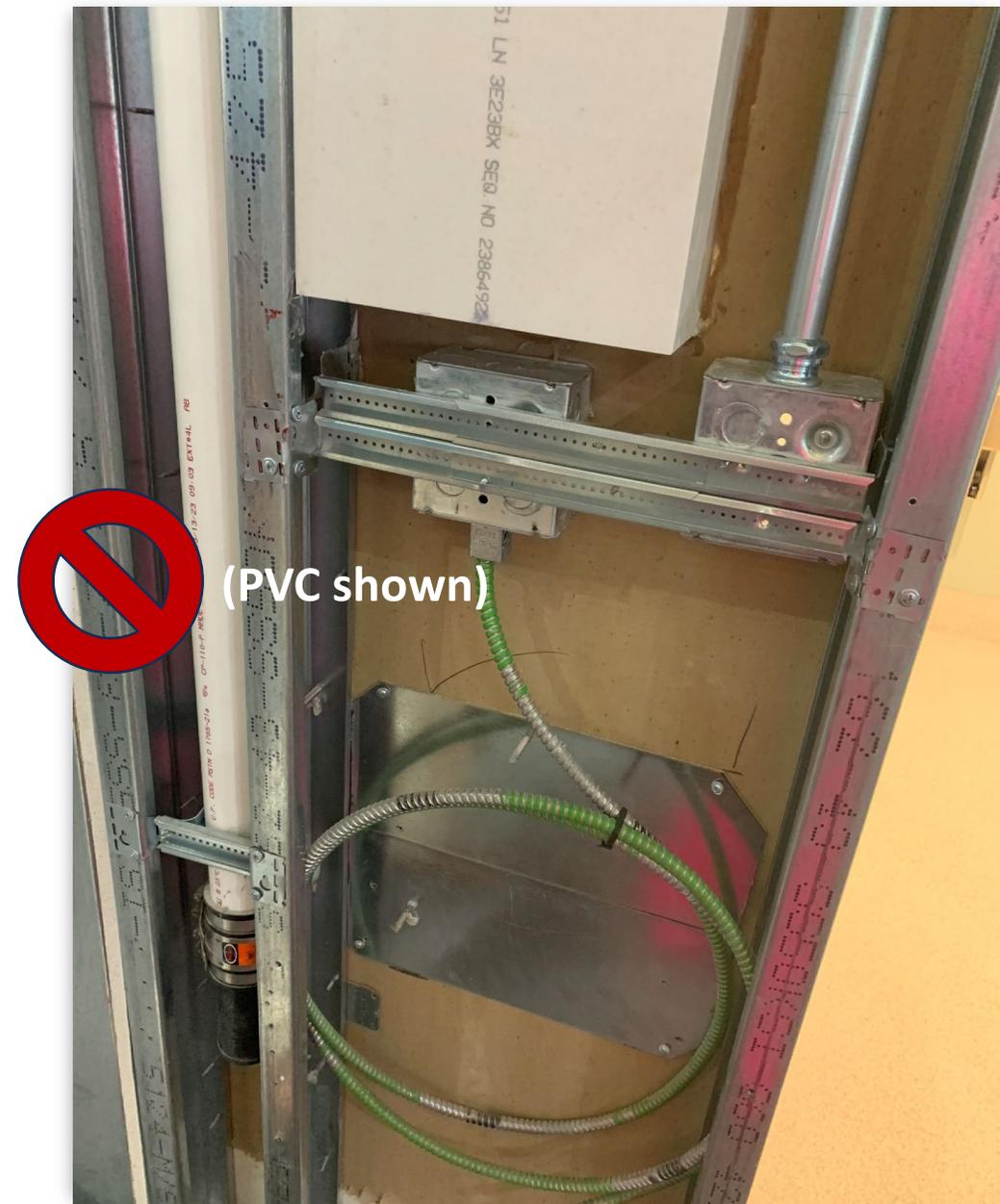
Fire and life safety topics include :

- Many variables exist due to specific site requirements, including construction type, location of unit within the building, allowable materials, fire alarm and sprinkler requirements, etc.
- Please contact OSHPD for any questions and guidance.



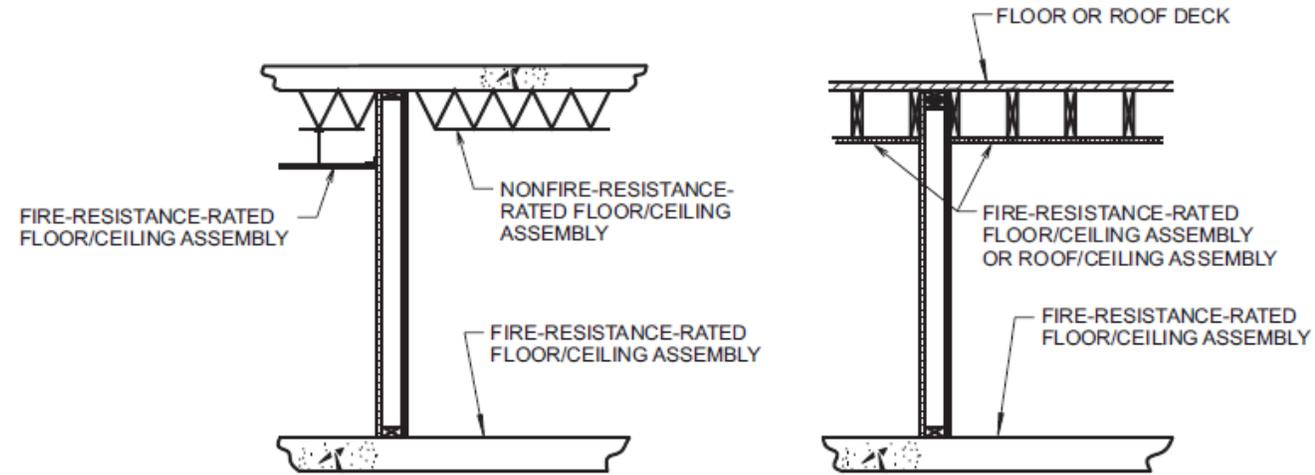
# Materials

- Provide materials permitted for the construction type of the building the unit is to be installed in per CBC 6, CBC 7 and applicable code sections
- Provide interior finish material requirements per CBC 8
- If any plastics are used, please comply with CBC 26 and other applicable code sections
- Verify piping type is that permitted per CBC, CMC, CPC



# Protection of Fire Resistance Rated Assemblies

- Provide continuity of rated assemblies adjacent to the unit, per CBC 7
- Determine if unit will be installed after rated assemblies are constructed
- If rated assemblies will be constructed prior to installation of the unit consider and plan how the unit will be placed in the space (As an example, the unit will not fit through the door when walls are constructed. Will the unit be in the construction space prior to construction of rated assemblies?)



# Protection of Fire Resistance Rated Assemblies

- Provide details indicating how penetrations from the units, through to the fire resistive rated assemblies will be provided, per CBC 7.
- Provide continuity of the floor/ceiling assembly below at depressions cut into floor assemblies, CBC 711
- Consider timing of cored openings for piping for floor drains and alignment of drains



# Exiting

Provide code compliant location of the units regarding all requirements for means of egress, including but limited to; travel distance, intervening room requirements, door type, and hardware: free egress, anti-ligature, power, delayed egress, etc. location in relation to suites and corridors, and all other applicable code requirements, per CBC 10.



# Fire Alarm

Provide details for fire alarm coverage. Show location(s) of perforated opening.



# Sprinklers

Provide details for sprinkler protection per CBC / CFC 903 and NFPA 13.

Provide dimensions of the concealed spaces beneath the raised floor, and above the ceiling of the unit and the fire resistance rated floor / ceiling, roof / ceiling assembly above, per CFC 903.2.6, and NFPA 13-8.5.



# Other Considerations

- Shipping and delivery
- Preplan route and watch overpass height limitations



**AVOID THESE SITUATIONS!**



# PCS Application Submittal Requirements

## PCS Application Submittal

Completed application.

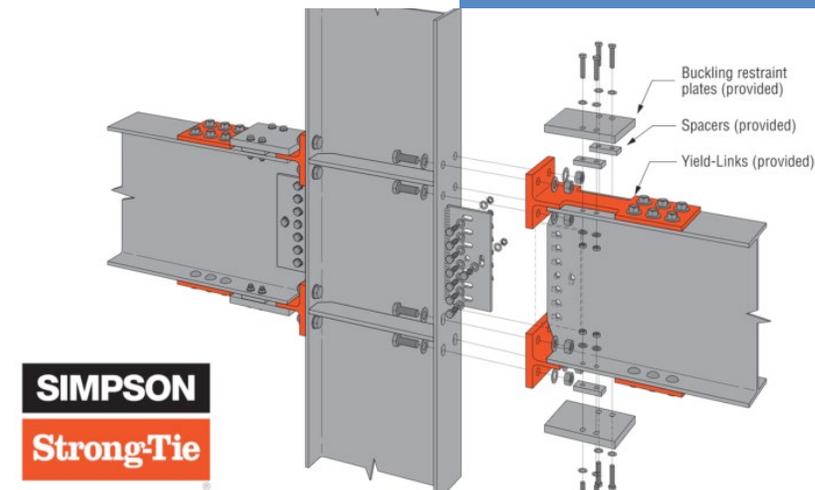
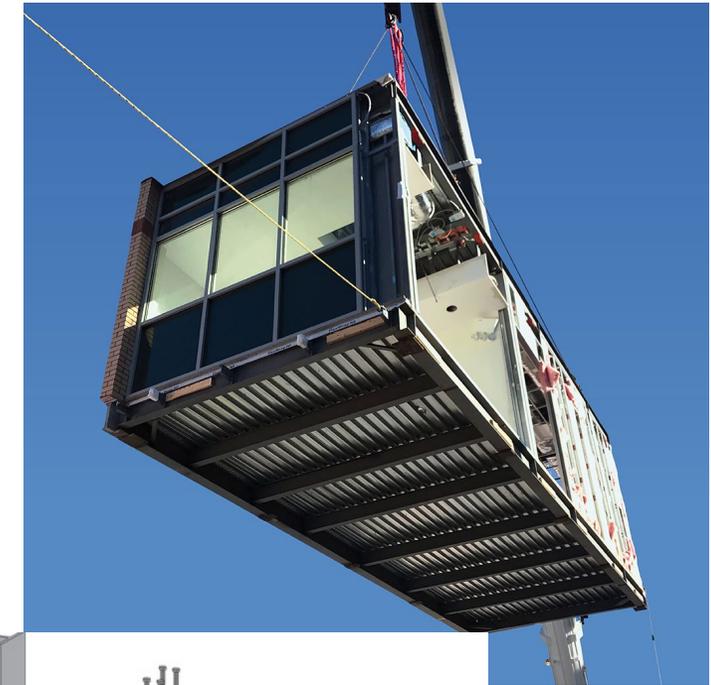
Application filing fee of \$250.00 .

Project billing will be done hourly, with the level of complexity determining the extent of review required.

Supporting documents, test reports, drawings, product catalog, and calculations for review, and PCS to be approved.

Provided document shall include multi-discipline criteria.

Supporting document should be submitted by email or FTP site.



# HCAI.CA.Gov

hcai.ca.gov

CA.GOV Newsroom

**HCAI** California Department of Health Care Access and Information

**Facilities** ^ Workforce v

**Health Facility Financing**

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- [Cal-Mortgage Loan Application Portal](#)
- [Distressed Hospital Loan Program](#)
- [Small and Rural Hospital Relief Program \(SRHRP\)](#)
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## OSHPD Preapproved Agency (OPAA)

Preapproval of Agencies that provide Structural Tests and Special Inspection services used in California healthcare facility construction.

[LEARN MORE](#)

[VIEW PIN 58](#)

## OSHPD Preapproved Details (OPD)

Preapproved standard architectural and engineering details developed by HCAI/OSHPD for use in California healthcare facility construction.

[LEARN MORE](#)

[VIEW PIN 51](#)

## OSHPD Preapproval of Manufacturer's Certification (OPM)

Preapproval of seismic design of supports and attachments for nonstructural components used in California healthcare facility construction.

[LEARN MORE](#)

[VIEW PIN 62](#)

## OSHPD Special Seismic Certification Preapproval (OSP)

Preapproval of special seismic certification of non-structural components used in California healthcare facility construction.

[LEARN MORE](#)

[VIEW PIN 55](#)

## OSHPD Preapproved Prefabricated Components and Systems (PCS)

Preapproval of prefabricated components and systems used in California healthcare facility construction.

[LEARN MORE](#)

## Apply for OSHPD Preapproved Prefabricated Components and Systems (PCS)

Submit an application for PCS by downloading the PDF application and submitting it by email.

[Download Application](#)

[Submit Application](#)



**APPLICATION FOR PREAPPROVED PREFABRICATED COMPONENTS AND SYSTEMS**

OFFICE USE ONLY

APPLICATION #: PCS- \_\_\_\_\_

**HCAI Preapproved Prefabricated Components and Systems (PCS)**

Type:  New  Renewal

**Manufacturer Information**

Manufacturer: \_\_\_\_\_

Manufacturer's Technical Representative: \_\_\_\_\_

Mailing Address: \_\_\_\_\_

Telephone: \_\_\_\_\_ Email: \_\_\_\_\_

**Product Information**

Product Name: \_\_\_\_\_

Product Type: \_\_\_\_\_

General Description: \_\_\_\_\_

**Applicant Information**

Applicant Company Name: \_\_\_\_\_

Contact Person: \_\_\_\_\_

Mailing Address: \_\_\_\_\_

Telephone: \_\_\_\_\_ Email: \_\_\_\_\_

I hereby agree to reimburse the Department of Health Care Access and Information review fees in accordance with the 2022 California Administrative Code.

Signature of Applicant: \_\_\_\_\_ Date: \_\_\_\_\_

Title: \_\_\_\_\_ Company Name: \_\_\_\_\_

**Registered Design Professional Preparing Engineering Report**

Company Name: \_\_\_\_\_

Name: \_\_\_\_\_ California License Number: \_\_\_\_\_

Mailing Address: \_\_\_\_\_

Telephone: \_\_\_\_\_ Email: \_\_\_\_\_



OFFICE USE ONLY

APPLICATION #: PCS- \_\_\_\_\_

**Disciplines Involved**

Structural  Architectural  Mechanical  Electrical  Plumbing  Fire Life Safety

**OFFICE USE ONLY – HCAI APPROVAL**

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Print Name: \_\_\_\_\_

Title: \_\_\_\_\_

Approved Version Number \_\_\_\_\_

**Version History**


# OSHPD Preapproved Prefabricated Components and Systems (PCS)

OSHPD Preapproved Prefabricated Components and Systems (PCS) Number	Manufacturer	Product Name	Approval Date	Version Number	Comments
<a href="#">PCS-0002</a>	Simpson Strong-Tie	Simpson Strong-Tie Yield Link Moment Connection	6/15/2022	v1.0	See Attachment
<a href="#">PCS-0003</a>	SurePods	SurePods Prefabricated Bathroom Pods	3/21/2022	v1.0	See Attachment
<a href="#">PCS-0004</a>	DuraFuse Frames, LLC	DuraFuse Frames	09/18/2023	v1.0	See Attachment
PCS-0005	FyfeFRP, LLC	Tyfo FRP Systems	In Review		
PCS-0006	Taylor Devices, Inc.	Taylor Damped Moment Frame	In Review		



# PCS Approval Process

**PCS Application Submittal**

**OSHPD PCS multi-discipline Review**

Structural

Architectural

MEP

Fire and life safety

**Potential Coordination meeting between design professional and manufacturer/Consultant**

**Consultant Review of the comments and response to comments**

**OSHPD PCS multi-discipline Review of comment response**

**Final Approval by OSHPD**

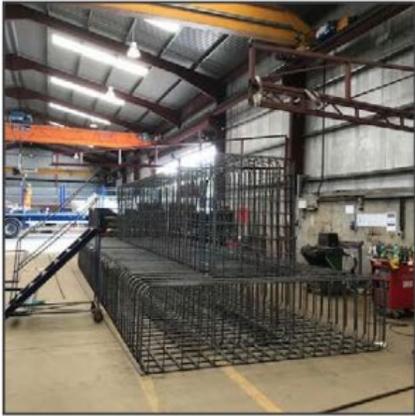


# What Should Documents Show?

- California Building Standards Code
- Table of contents
- Clear and easily understandable
- Testing data where applicable
- Testing Inspection Observation (TIO)
- General notes
- Common case better than complex
- Coordinate between disciplines



# Offsite Project Specific Prefabrication



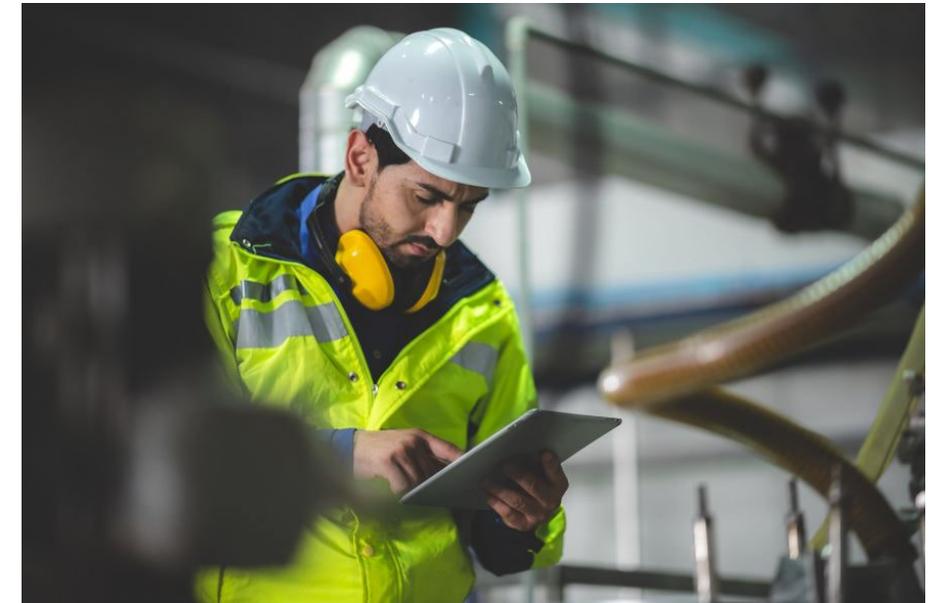
# Who Inspects Off-Site Prefabrication?

Think through inspections that would need to be done onsite, the same components needs to be inspected for compliance offsite.

Inspections will be done at the point of fabrication including material identification.

Product needs to be inspected when it arrives onsite and verification that damage did not occur during shipping.

Product needs to be inspected once installed onsite .



# Inspection / Off-Site

Off-site fabrication of structural parts CBC 1704A.2.5 “Where fabrication of structural, loadbearing or lateral load-resisting members or assemblies is being conducted on the premises of a fabricator’s shop, special inspections of the fabricated items shall be performed during fabrication.”

The DPOR should consult with the contractor and prior to commencement of related fabrication/construction and, shall identify all special inspections to be performed off-site.

SECTION D		NOTE: Approved agencies, individuals, and all changes to the TIO program shall be identified, evaluated by the DPOR and approved by OSHPD prior to proceeding with the related work.	
Facility #:	Facility Name:	Project #:	Sub #:
DURING CONSTRUCTION DOCUMENT		DURING CONSTRUCTION	
Index #	REQUIRED (Select)	RESponsible APPROVED AGENCY AND/OR INDIVIDUAL (IDENTIFY SPECIAL INSPECTOR)	COMPLIANCE VERIFICATION BY IDOR (Initial/Date)
	OFF-SITE SPECIAL INSPECTIONS		OSHPD/FDD USE (Initial/Date)

## Changes to the TIO Form Tab D Off-site Special Inspections (new)

General areas of special inspection:

Concrete	Nonstructural Components, Supports and Attachments
Masonry	Mechanical Special Inspections
Steel	Plumbing Special Inspections
Wood	Fire Protection Special Inspections
Other Structural Materials	Other Special Inspections
Alternative Systems	

**Note: the project may contain additional special inspections other than those listed above**

# Off-Site Inspections at Prefabrication Site

- All trades: Coordinate with IOR to identify all materials to be used.
- IOR, Contractor, and responsible 3rd parties to execute TIO process for all framing, mechanical, electrical, and plumbing elements that can be inspected independent of and prior to connection to on-site utilities.
- Contractor to cap applicable elements (such as medical gas piping) in prefab-assembly as appropriate for transportation to the construction site.
- IOR to provide inspections during Prefabrication process. IOR and AOR to schedule OSHPD Field Staff visit to the prefabrication site as needed to review TIO milestone progress.
- IOR to complete final inspection prior to acceptance for job site delivery. Populate final tracking and related paperwork for delivery.
- IOR to verify with Contractor the prefabricated components delivered to the site are in conformance with the identification system and tracking paperwork established at the prefabrication site.

# On-Site Inspections

- IOR to verify with Contractor the prefabricated components delivered to the site are in conformance with the identification system and tracking paperwork established at the prefabrication site. IOR to verify components are checked for damage due to transportation.
- Once prefabricated components are moved into place, they can connect to building utilities and complete all remaining TIO processes, with IOR inspection and OSHPD Field Staff observation at the appropriate milestones.

# Weatherization

If the intent is to install completed prefab-assembly inside of the building prior to the building being “weathered-in” :

- In accordance with CAC, CBC, and OSHPD CAN 2-2508.21, Construction Documents will clearly delineate the material, location, and extents of weather protection so that the prefab-assembly are protected until the building roof and enclosure are completed.
- An Alternate Method of Compliance (AMC) shall be submitted for these conditions as required by OSHPD.

# Change Management

- Any changes to the panel construction shall be documented through revisions to the Contract Documents.
- Revisions will be submitted to OSHPD following conventional Non-Material Alteration (NMA) and Amended Construction Document (ACD) processes. Approved revisions shall be issued to the construction team, both off-site and on-site, for project records.

# TIO Program

- Project teams need to use a **custom TIO (available on request)** as starting point and think through what inspections will need to be done offsite.
- Same inspections need to be done offsite that would have been done onsite.
- Inspections needs to be done when delivered to site to verify that damage did not occur during transportation.
- Inspections need to be done at final point of install to verify compliance with details.



## Testing, Inspection, and Observation Program

2022 California Building Standards Code - OSHPD 1

*This program is prepared and submitted for an OSHPD 1 project. OSHPD 1 projects include all construction and remodel projects for: general acute care hospitals, acute psychiatric hospitals, and general acute care hospitals providing only acute medical rehabilitation center services (2022 CBC 1224.1).*

SECTION A		PROJECT INFORMATION	
Facility #:	Facility Name:		Project #:
Street Address:			
City:	County:		
Record Name (Scope of Project):			
Abbreviations:			
CAC: California Administrative Code		AAMA: American Architectural Manufacturers Association	
CBC: California Building Code		NFPA: National Fire Protection Association	
CEC: California Electrical Code		FM: FM Approval Standards	
CMC: California Mechanical Code		DPOR: Design Professional of Record	
CPC: California Plumbing Code		Version: R04.36	
Testing, Inspection, and Observation Stages			
Stage No.	Stage Name	Stage Scope / Description	
1			
DESIGN PROFESSIONAL OF RECORD RESPONSIBILITY			
<p><i>The administration of the work of construction, including this TIO, shall be under the responsible charge of an architect and structural engineer. When a structural engineer is not substantially involved, the architect shall be solely responsible. Where neither structural nor architectural elements are substantially involved, a mechanical or electrical engineer registered in the branch of engineering most applicable to the project may be in responsible charge. (CAC 7-141(a))</i></p>			
<p><i>Note: HCAI plan review staff must provide verification that the TIO program has been "Reviewed" prior to plan approval to confirm the applicability of the tests and inspections identified in the TIO program for work scope, building systems, and the construction materials shown in the design drawings. Field staff will issue subsequent "TIO Program Approval".</i></p>			
<p><i>The "TIO Program Approval" from HCAI field staff must be obtained and included with the notice of start of construction required by CAC Section 7-137(a)4 and 7-145(a)5.A)</i></p>			



## Testing, Inspection, and Observation Program

2022 California Building Standards Code - OSHPD 1

*This program is prepared and submitted for an OSHPD 1 project. OSHPD 1 projects include all construction and remodel projects for: general acute care hospitals, acute psychiatric hospitals, and general acute care hospitals providing only acute medical rehabilitation center services (2022 CBC 1224.1).*

SECTION A		PROJECT INFORMATION	
Facility #:	Facility Name:		Project #:
			Offsite Prefab MedSurg Headwall
Street Address:			
City:		County:	
Record Name (Scope of Project):			
Abbreviations:			
CAC: California Administrative Code		AAMA: American Architectural Manufacturers Association	
CBC: California Building Code		NFPA: National Fire Protection Association	
CEC: California Electrical Code		FM: FM Approval Standards	
CMC: California Mechanical Code		DPOR: Design Professional of Record	
CPC: California Plumbing Code		Version: R04.38	

### Testing, Inspection, and Observation Stages

Stage No.	Stage Name	Stage Scope / Description
1	Off Site Prefabrication	Med Surge Patient Headwalls
2	On Site Installation	Med Surge Patient Headwalls

### DESIGN PROFESSIONAL OF RECORD RESPONSIBILITY

**The administration of the work of construction, including this TIO, shall be under the responsible charge of an architect and structural engineer. When a structural engineer is not substantially involved, the architect shall be solely responsible. Where neither structural nor architectural elements are substantially involved, a mechanical or electrical engineer registered in the branch of engineering most applicable to the project may be responsible. (CAC 7-111)**

# Example TIO

Appropriate milestones should be added for each stage.

Add as many stages as needed for your project (50 Max)

# Example TIO - Tests

## Testing, Inspection, and Observation Program 2022 California Building Standards Code - OSHPD 1

SECTION B		NOTE: Approved agencies, individuals, and all changes to the TIO program shall be identified, evaluated by the DPOR and approved by HCAI prior to proceeding with the related work.					
Facility #:		Facility Name:		Project #:			
				Offsite Prefab MedSurg Headwall			
Stage 1: Off Site Prefabrication		Select with "X" or provide required OPAA information:					
Index #	Stage 1 Required (Select with "X")	Samples of Test & Inspection Reports Included	OPAA No. and Expiration Date	Responsible Approved Agency And/Or Individual (Identify Individual)	Compliance Verification by IOR (Initial/Date)	HCAI/FDD Use (Initial/Date)	
		<b>OFF-SITE TESTS</b>					
<b>ELECTRICAL TESTS</b>							
B-E6	X	Hospital Grade Receptacles 2018 NFPA 99 6.3.3.2.5					
B-E14	X	Nurse Call System CEC 517.123					
<b>PLUMBING TESTS</b>							
B-P2	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.10.11.11 Qualification of brazing procedures and brazing					
B-P3	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.12.2.1 thru 5.1.12.2.7 Installer performed tests					
B-P4	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.12.2.6.7 & 5.1.12.2.7.6 Witness of 24-hour standing pressure test					
B-P5	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.12.3.1.1 thru 5.1.12.3.1.5 System inspection prior to concealment/cover					
B-P6	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.12.3.2.1 Inspection					

## Testing, Inspection, and Observation Program 2022 California Building Standards Code - OSHPD 1

SECTION B		NOTE: Approved agencies, individuals, and all changes to the TIO program shall be identified, evaluated by the DPOR and approved by HCAI prior to proceeding with the related work.					
Facility #:		Facility Name:		Project #:			
				Offsite Prefab MedSurg Headwall			
Stage 2: On Site Installation		Select with "X" or provide required OPAA information:					
Index #	Stage 2 Required (Select with "X")	Samples of Test & Inspection Reports Included	OPAA No. and Expiration Date	Responsible Approved Agency And/Or Individual (Identify Individual)	Compliance Verification by IOR (Initial/Date)	HCAI/FDD Use (Initial/Date)	
		<b>ON-SITE TESTS</b>					
<b>STRUCTURAL TESTS</b>							
<b>Concrete</b>							
B-C13	X	Post-installed anchors CBC 1910A.5 Installation verification test (includes adhesive, shot pins and mechanical anchors)					
<b>ELECTRICAL TESTS</b>							
B-E1	X	Ground Fault Protection of Equipment CEC 230.95(C) & 517.17(D)					
B-E6	X	Hospital Grade Receptacles 2018 NFPA 99 6.3.3.2.5					
B-E14	X	Nurse Call System CEC 517.123					
<b>PLUMBING TESTS</b>							
B-P2	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.10.11.11 Qualification of brazing procedures and brazing					
B-P5	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.12.3.1.1 thru 5.1.12.3.1.5 System inspection prior to concealment/cover					
B-P6	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.12.3.2.1 Inspection					
B-P7	X	Medical Gas and Vacuum NFPA 99-2021 § 5.1.12.4 System verification					

# Example TIO - Inspections

## Testing, Inspection, and Observation Program 2022 California Building Standards Code - OSHPD 1

SECTION D		NOTE: Approved agencies, individuals, and all changes to the TIO program shall be identified, evaluated by the DPOR and approved by HCAI prior to proceeding with the related work.					
Facility #:	Facility Name:	Project #:					
		Offsite Prefab MedSurg Headwall					
Stage 1: Off Site Prefabrication		Select with "X" or provide required OPAA information:					
Index #	Stage 1 Required (Select with "X")	Samples of Test & Inspection Reports Included	OPAA No. and Expiration Date	Responsible Approved Agency And/Or Individual (Identify Special Inspector)	Compliance Verification by IOR (Initial/Date)	HCAI/FDD Use (Initial/Date)	
<b>OFF-SITE SPECIAL INSPECTIONS</b>							
STRUCTURAL SPECIAL INSPECTIONS							
Steel							
D-S6	X	Steel CBC 1705A.2, 1705A.12.2, & 1705A.13.3 Cold-formed steel light frame construction					
FIRE PROTECTION AND LIFE SAFETY SYSTEMS SPECIAL INSPECTIONS							
D-FP3	X	Penetration Firestops CBC 1705A.18.1 Penetration firestop systems that are tested and listed					
OTHER SPECIAL INSPECTIONS							
D-OT3	X	Pefab Unit loading for Transportation					

Transportation related inspections

## Testing, Inspection, and Observation Program 2022 California Building Standards Code - OSHPD 1

SECTION C		NOTE: Approved agencies, individuals, and all changes to the TIO program shall be identified, evaluated by the DPOR and approved by HCAI prior to proceeding with the related work.					
Facility #:	Facility Name:	Project #:					
		Offsite Prefab MedSurg Headwall					
Stage 2: On Site Installation		Select with "X" or provide required OPAA information:					
Index #	Stage 2 Required (Select with "X")	Samples of Test & Inspection Reports Included	OPAA No. and Expiration Date	Responsible Approved Agency And/Or Individual (Identify Special Inspector)	Compliance Verification by IOR (Initial/Date)	HCAI/FDD Use (Initial/Date)	
<b>ON-SITE SPECIAL INSPECTIONS</b>							
STRUCTURAL SPECIAL INSPECTIONS							
Concrete							
C-C5	X	Concrete CBC 1705A.3 CIP & post-installed anchors					
Steel							
C-S5	X	Steel CBC 1705A.2, 1705A.12.2, & 1705A.13.3 Cold-formed steel light frame construction					
Nonstructural components, supports and attachments							
C-N1	X	Architectural components CBC 1705A.13.5 & 1705A.17 Cladding, nonbearing walls, and veneer					
FIRE PROTECTION AND LIFE SAFETY SYSTEM SPECIAL INSPECTIONS							
C-FP3	X	Penetration Firestops CBC 1705A.18.1 Penetration firestop systems that are tested and listed					
C-FP4	X	Fire-Resistant Joint Systems CBC 1705A.18.2 Fire-resistant joint systems that are tested and listed					
OTHER SPECIAL INSPECTIONS							
C-OT5	X	Pefab Unit QC before off-load					

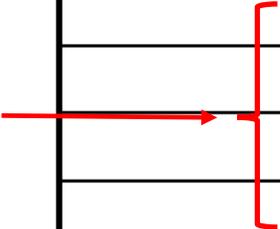
# Example TIO - Milestones

## Testing, Inspection, and Observation Program

2022 California Building Standards Code - OSHPD 1

SECTION F				CONSTRUCTION VERIFICATION								
Facility #:		Facility Name:				Project #:						
						Offsite Prefab MedSurg Headwall						
VERIFIED CONSTRUCTION INSPECTION AND OBSERVATION REPORTING												
REFERENCE NUMBER	PROJECT STAGE(S), MILESTONE, OR INTERVAL <small>(Clearly indicate which Stage(s) apply to which Milestone/Interval)</small>	VERIFIED COMPLIANCE REPORT REQUIRED AS INDICATED <small>(Form HCAI-OSH-123) (See "PERSONAL KNOWLEDGE" as defined in California Administrative Code, Section 7-151)</small>										
		GEOR	AOR	SEOR	MEOR	EEOR	CONT	IOR	SP INSP	TEST LAB		
	Clear all plan review Outstanding Items List (OIL) Items											
	Offsite Prefab Headwall - First prod unit		X					X	X			
	Prefab Headwall - First prod unit installation		X	X	X	X		X	X			
	Offsite Prefab Headwall - All prod unit complete							X	X			
	Prefab Headwall - All prod unit Installed		X	X	X	X		X	X			

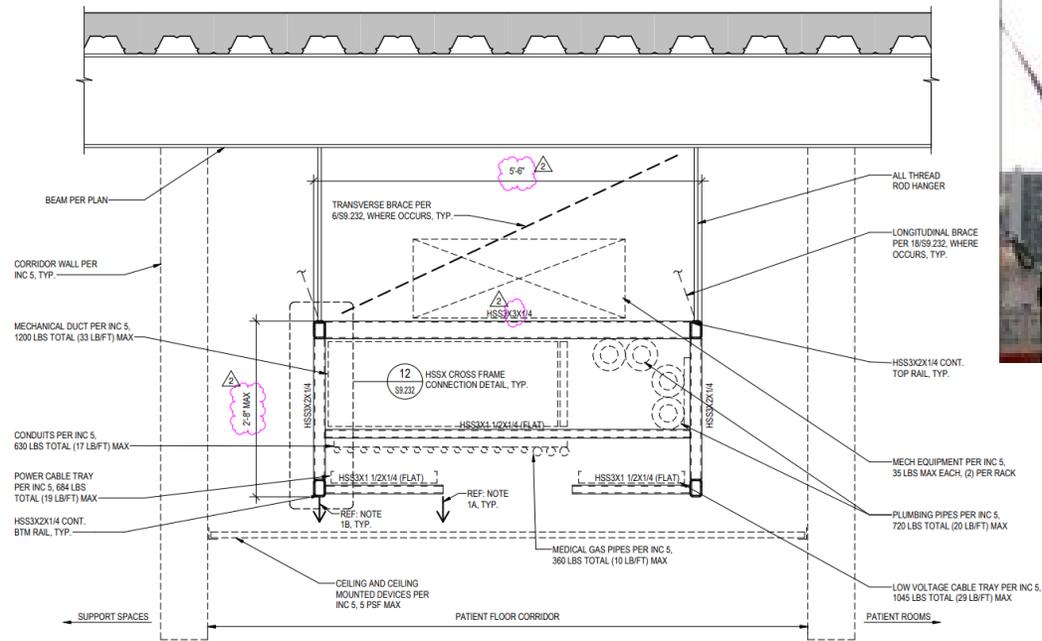
Discuss with RCO/CO on your project



# OSHPD PCS Project Examples



# Proposed Offsite Fabricated Overhead Corridor Utility Frame

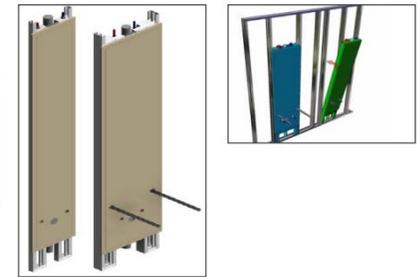
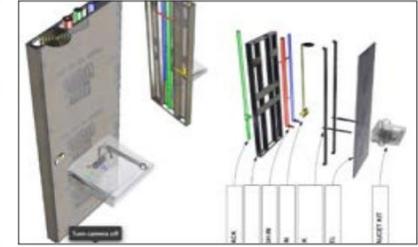


NOTES:  
 1. THE RACK IS DESIGNED TO SUPPORT THE CEILING AND CEILING MOUNTED DEVICES VERTICAL AND LATERAL LOADS. TWO CONNECTION OPTIONS ARE STRUCTURALLY ACCEPTABLE (FINAL CEILING DETAILS WILL BE PER INC 5);  
 1A. CONCENTRATE THE CEILING VERTICAL AND LATERAL LOADS AT THE HSS CANTILEVER TIP.  
 1B. CONTINUOUSLY SUPPORT ALONG THE BOTTOM RAILS.

\*Still in Review

# OSHPD 3 Project Components in Sacramento

- Prefabricated Bathroom Pods
- Exterior Skin
- Prefabricated Walls
- Integrated Ceilings
- Stainless Steel Gasketed Operating Room Wall System
- In Wall MEP Cartridges



# OSHPD 1 Project in San Jose

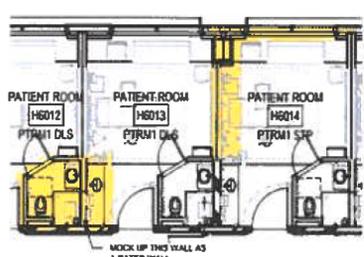
- Preassembled modular chiller plant
- Onsite constraints, need for future flexibility
- Fabricated in Kingstown, Ontario, Canada
- Remaining chiller plant construction was completed in 20 working days



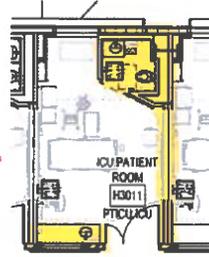
# OSHPD 1 Project in Roseville

- Prototypes/mock-up created in a warehouse in Loomis.
- Design team has made many improvements in prototypes to make fabrication and fit-up easier at site.
- Prototypes will be included in the design documents (still in review). TIO will detail inspections performed at fabrication site vs. those performed at the building site.
- Actual fabrication will be in a warehouse in Roseville.

\*ALL MOCK-UP ROOMS SHALL BE CONSTRUCTED WITH DRYWALL (ONE-SIDED) DOWN TO THE FINISH & TRIM



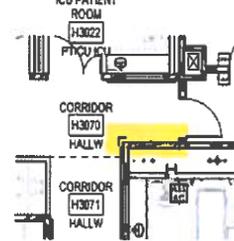
- New template dimensions different from previously constructed San Marco headwalls
- Selected headwall at the most restricted location w/ moment frame and rated wall
- New patient toilet sloping rebarment & floor transition
- Tolerances with finishes
- Sink change back to back sink condition
- New casework design & supports
- Confirm wall thickness
- IOR review & concurrence prior to construction



- New template dimensions different from previously constructed San Marco headwalls
- Tolerances with finishes
- New casework design & supports window details
- New bathroom counter size
- IOR review & concurrence prior to construction



- New template not yet constructed
- fine tune technical backing details
- validate routing in wall for conflicts
- headwall & overhead ceiling door
- verify and coordinate breakaway door large header with wall device lights on the corridor side
- IOR review & concurrence prior to construction

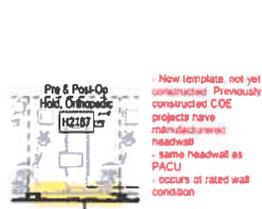


**1** MEDSURG PATIENT ROOM (108)  
HEADWALL/FOOTWALL  
COMPLETE TOILET/SHOWER ROOM

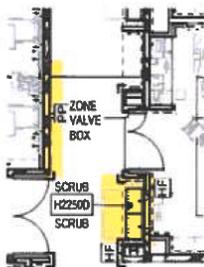
**2** ICU PATIENT ROOM (30)  
HEADWALL/FOOTWALL  
TOILET ROOM SINK WALL  
HANDWASH/WINDOW/DOOR SINK WALL

**3** ED TREATMENT BAY (36)  
/SECURED HOLDING ROOMS (9)  
HEADWALL +  
OVERHEAD COILING DOOR

**4A** ZONE VALVE BOX @  
1 HOUR RATED WALL



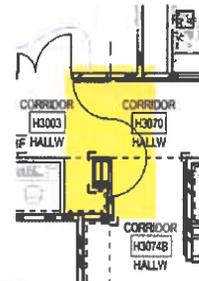
- New template, not yet constructed. Previously constructed COE projects have manufacturer headwall
- same headwall as PACU
- occurs at rated wall condition
- IOR review & concurrence prior to construction



- Prefab sink under window opportunity
- Special devices on the back side of the sink wall for DR
- Consultative plumbing on 1 side of sink
- IOR review & concurrence prior to construction



- Improvement from prior installation, prefab modular frame with smaller frame
- potential installation efficiency
- IOR review & concurrence prior to construction



- Framing, rating, racking, inspection challenges
- Verify hardware selections
- IOR review & concurrence prior to construction



- Reoccurring door condition
- Verify framing, rating, hardware selections
- IOR review & concurrence prior to construction

**5** PRE/POST OP BAY (14)  
PACU BAY (9)  
HEADWALL

**6** SCRUB SINK (6)  
SINK WALL  
**4B** ZONE VALVE BOX  
2 HOUR RATED WALL

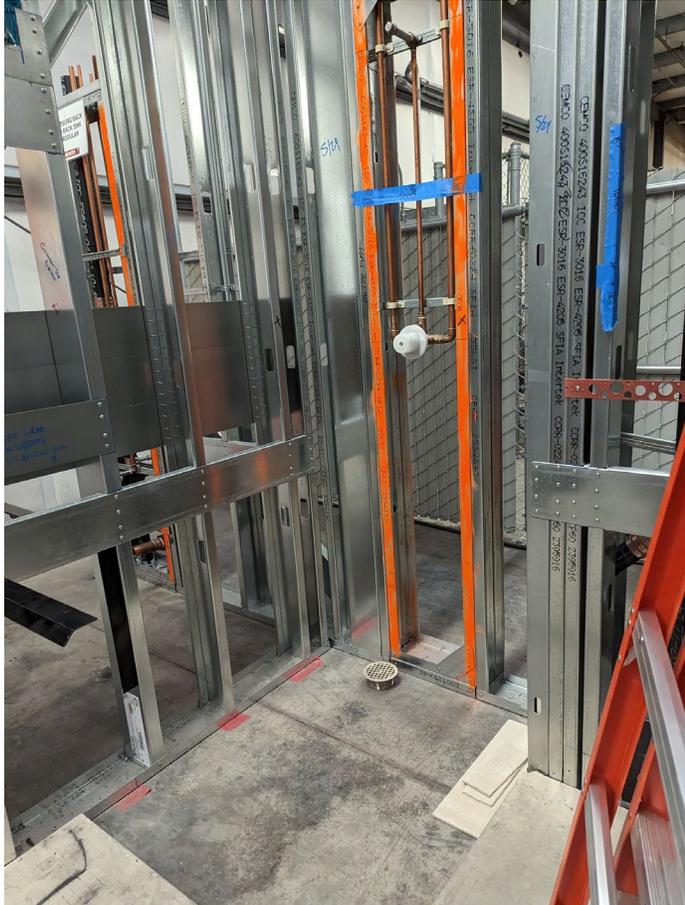
**7** HANDWASH STATION  
SINK WALL

**8** CORRIDOR  
RATED CROSS CORRIDOR  
DOOR, CONDITION AT 8'-2"  
CLR HALLWAY WITH COLUMN

**9** TYP. CORRIDOR DOOR  
TYPICAL RATED CROSS  
CORRIDOR DOOR,  
CONDITION AT 8'-2" CLR  
HALLWAY

# OSHPD 1 Project in Roseville

Prototypes = areas marked in orange are the prefab-assemblies



ICU Room Shower



Zone Valve Box



Handwash Stations

# OSHPD 1 Project in Roseville

Prototypes = areas marked in orange are the prefab-assemblies



Head Wall



Foot Wall Units



Spindle Assembly

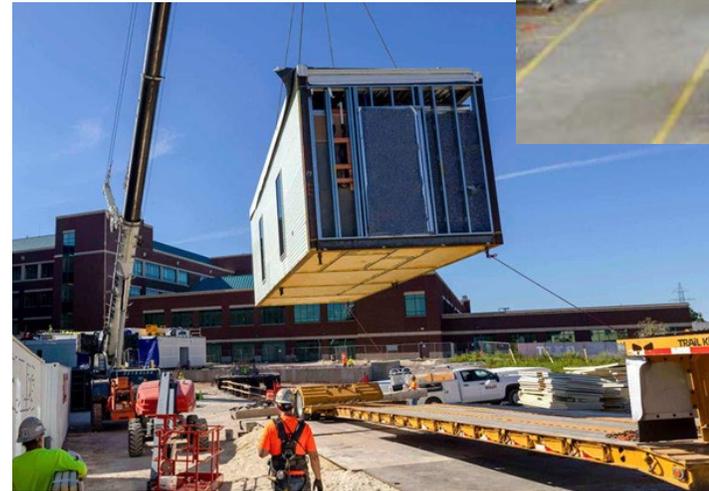
# In Summary

- Prefabrication enhances quality, speed and safety in delivery
- Preassembly allows for continuous workflow during construction
- Determine volume, scope and scale of components early on
- Compare cost benefit between offsite and onsite assembly
- Secure approval from owner, design team, and OSHPD prior to committing to process



# The Ask

- Work with design teams early to evaluate opportunities for prefabrication.
- Encourage manufacturers to pursue Preapproved Prefabricated Components and System Approval (PCS).
- Talk to OSHPD early on to get feedback on cost efficient ways of getting approval.



# Proudly Partnered with AIA California

Attendees will earn 2 AIA LU/HSW for attending this presentation live.  
AIA CA will submit you for AIA credit within 10 days of the presentation.

# QUESTIONS?

Submit via Chat



# Q&A

## Item #4

### Discuss approach to address goals

- What deliverable(s) will support the subcommittee delivering on the stated goals and objectives?
- Possible vendor presentations
- Assignments for delivering materials
- Discussion and public comment

*Facilitator: Cody Bartley (or designee)*

- Item #5 Determine schedule and plan for future meetings
- Discussion and public input
- Facilitator: Cody Bartley (or designee)*

Item #6

Comments from the Public/Subcommittee Members on Issues not on this Agenda

The Subcommittee will receive comments from the Public/Subcommittee Members. Matters raised at this time may be taken under consideration for placement on a subsequent agenda.

*Facilitator: Cody Bartley (or designee)*

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Item #7

Adjournment